

In-line tubular ion-exchanger to enhance selectivity in enzyme-based flow-injection potentiometry: application to determination of L-glutamine in bioreactor media

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Abstract

A new approach for reducing positive errors caused by endogenous cationic interferences when using ammonium ion-selective electrodes as detectors in immobilized enzyme-based flow-injection analysis systems is described. The method involves the use of an in-line tubular cation-exchange unit (e.g., Nafion) placed between the injection valve and the downstream immobilized enzyme reactor/electrode detector portion of the system. Interferent cation species within the sample slug are exchanged for other cations (replacement ions, e.g., Li^+) contained within a reservoir solution surrounding the ion-exchange tubing. The membrane electrode exhibits much less response toward the replacement cations, consequently, the detected concentration of ammonium ions generated downstream within the enzyme reactor is directly proportional to the level of analyte substrate present in the sample. The influence of various experimental parameters on the efficiency of the in-line exchanger as well as the general advantages and limitations of this approach are examined. The analytical utility of the concept is demonstrated by the rapid and accurate determination of L-glutamine in bioreactor media via the use of immobilized glutaminase enzyme.

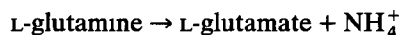
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There are a very large number of highly active enzymes that catalyze the conversion of selected biomolecules to ammonia/ammonium [1,2]. Consequently, methods based on the use of immobilized forms of these enzymes in conjunction with transducers that can detect the liberated ammonia/ammonium species could have enormous bioanalytical utility. Previous efforts in these laboratories [3–6] and elsewhere [7–12] have focused on examining approaches to reduce or eliminate positive errors caused by the presence of endogenous ammonia/ammonium (as well as other interferent cations present in biological samples) when using such immobilized enzymes

in conjunction with flow-through potentiometric ammonium ion and ammonia gas sensing systems. Techniques proposed recently have included the in-line removal [3,4], exclusion [5], and consumption [7–10] of the endogenous interference via the use of gas-permeable tubes, anion-exchange membranes, or addition of enzymatic reagents (e.g., glutamate dehydrogenase). The present report describes an alternate solution to the interference problem through the use of an in-line cation-exchange tubing to remove endogenous interferent ions prior to the sample passing through the enzyme/electrode detector portion of a flow-injection arrangement.

The concept of using ion-exchange to reduce background levels of ammonia/ammonium in samples is not completely new. Indeed, Mascini and Palleschi [12] as well as Meyerhoff and Rechnitz [13] used ion-exchange resins to pretreat urine and blood samples for subsequent enzyme-electrode measurements of creatinine. Similarly, post-analytical column ion-exchange is the method of choice for reducing the background conductivity of the eluent in modern ion chromatography systems (e.g., suppressed systems [14,15]). In replacement ion-chromatography, an approach pioneered by Hieftje and coworkers [16,17], ions separated on a conventional suppressed ion-exchange system are further exchanged quantitatively for more readily detected replacement ions within a third ion exchanger incorporated into the chromatographic system. In these various chromatographic arrangements, suppressor and replacement stages of the systems can be classical ion-exchange columns, although newer ionomer membrane-based exchangers, used either in flat or tubular form, offer attractive advantages. Indeed, the tubular ion-exchange fibers can be incorporated conveniently into flowing arrangements and maintained in their appropriate ion loaded state by bathing the tubing in a reservoir of suitable electrolyte. For efficient cation exchange, varying lengths of narrow bore Nafion tubing have proved to be quite effective [15,18].

In this work, the feasibility of using Nafion tubing in-line to reduce endogenous cation interferences when employing enzymes that liberate ammonia/ammonium in conjunction with a flow-injection (FIA) system equipped with an ammonium ion electrode detector was examined. As a model, the FIA arrangement was configured to determine L-glutamine in bioreactor media via the use of immobilized glutaminase. This enzyme catalyzes the following reaction



As shown in Fig 1, injected samples containing glutamine flow first through a given length of Nafion tubing where endogenous ammonium ions as well as potassium and sodium are exchanged for lithium or tris(hydroxymethyl)ammonium ions

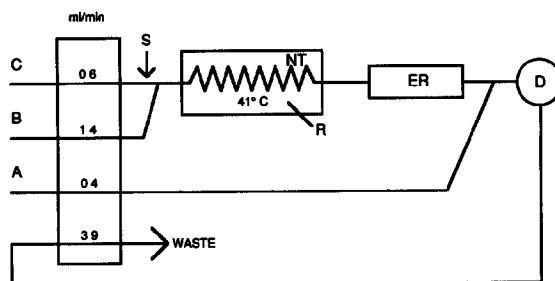


Fig 1 Schematic of FIA system used to measure L-glutamine in bioreactor media. C = water carrier stream, B = diluent buffer stream, A = 0.02 M NaCl, S = sample injection valve, R = reservoir of buffer electrolyte, NT = Nafion tubing, ER = immobilized glutaminase enzyme reactor, D = ammonium ion-selective electrode detector with SCE reference

Glutamine, being present predominately as a zwitterion under the operating conditions of the system, does not permeate the walls of the Nafion tubing and is converted nearly quantitatively to ammonium ions within a downstream enzyme reactor containing immobilized glutaminase. The ammonium ions are then detected potentiometrically via a nonactin-based ammonium selective polymer membrane electrode with minimal interference from the original ammonium, potassium and sodium present in the injected sample. The analytical utility of the proposed system is demonstrated by determining accurately the concentration of L-glutamine in media samples from hybridoma bioreactors.

EXPERIMENTAL

Apparatus

Figure 1 illustrates the basic manifold arrangement used for L-glutamine measurements in bioreactor media. Evaluation of the efficiency of the in-line ion-exchange system and the practical improvements in the selectivity were carried out with a very similar arrangement, except that the stream of NaCl solution (A) was eliminated. The NaCl stream was added to the final system to help minimize electrical noise and drift, and to enhance baseline recovery. In all cases, solution delivery was accomplished with a Rainin multi-channel peristaltic pump (Woburn, MA). A PTFE

rotary injection valve (Rheodyne, Cotati, CA) with a 20- μ l sample loop was used for sample and standard introduction. The in-line cation exchanger was a coiled length of Nafion 811x tubing (0.625 mm i.d.) obtained from Perma Pure products (Toms River, NJ). This tubing was bathed in either a Tris acetate or lithium acetate buffer, pH 4.9.

Flow-through potentiometric ammonium measurements were made with an ammonium ion-selective electrode. The electrode was prepared by incorporating nonactin into a plasticized (dipentylphthalate)cellulose triacetate membrane (according to the method described previously [19]) and then mounting a piece of this membrane into a Phillips electrode body (ISE-561, Glasblaserei Moller, Zurich). The electrode was fitted with a special cap for use as a flow-through detector in a large volume wall-jet configuration (see Ref. 5). A saturated calomel reference electrode along with the working ammonium electrode (connected to the FIA system via a small length of narrow bore PTFE tubing) were placed in a large beaker of reagent buffer. Potentiometric response of the working electrode was measured with either an Altex (Model 4500) or an Accumet (Model 910) pH/mV meter, and recorded on a Fisherall Series 5000 strip-chart recorder.

The enzyme reactor consisted of a glass tube (7 cm \times 3.3 mm i.d.) packed with immobilized glutaminase on controlled pore glass beads. The preparation of this enzyme reactor has been described previously [6].

Reagents

Cellulose triacetate (CTA) and nonactin were obtained from Fluka (Ronkonkoma, NY) and dipentylphthalate from Eastman Kodak (Rochester, NY). Glutaminase (EC 3.5.1.2), grade V from *Escherichia coli*, and Iscove's Modified Dulbecco's Medium (IMDM) were products of Sigma (St. Louis, MO). All other chemicals were reagent grade. Buffer solutions were prepared with distilled-deionized water.

Evaluation of cation removal efficiency

The effect of several experimental variables on the ability of the in-line ion exchanger to reduce

the background levels of injected ammonium ions (at 1 and 4 mM) was examined in detail. In general, these experiments were carried out by using the manifold shown in Fig. 1 without the enzyme reactor and sodium chloride line (reagent A) in place. Standards of ammonium chloride (as well as sodium and potassium chloride) were first injected into the system with a PTFE dummy coil (of same length and inner diameter as the Nafion tubing) in place of the cation-exchange unit to obtain calibration curves for the cations under the given operating conditions (i.e., same dispersion coefficient as with Nafion exchanger in place). Subsequently, the dummy coil was removed and standards were injected with the appropriate Nafion unit present. Peak heights (in mV) were compared to the prior calibration curve data to determine the %removal efficiency of the in-line cation-exchange unit.

Measurements of L-glutamine in bioreactor media

L-Glutamine standards were prepared in fresh IMDM media and injected into the FIA system (with 300 cm Nafion tubing and glutaminase enzyme reactor in place). Peak heights (in mV) were recorded and plotted vs. the logarithm of L-glutamine to obtain the standard curve. Twenty-two hybridoma media samples were obtained from the Cell Culture Laboratory in the Department of Chemical Engineering at the University of Michigan. These samples were injected directly into the proposed FIA system, and L-glutamine concentrations determined from the prior calibration curve data. L-Glutamine in these same samples was also determined by a standard liquid chromatography (LC) method [20].

RESULTS AND DISCUSSION

Initial efforts focused on determining the conditions required to obtain optimal in-line removal of sample ammonium ions. Factors examined included the composition and concentration of the electrolyte solution bathing the Nafion tubing, the temperature of this electrolyte solution, the length of the Nafion tubing, as well as the total

combined flow-rate of sample carrier (C) and buffer diluent (B) streams through the system (see Fig 1) Choice of the bathing electrolyte solution is dictated by the selectivity of the ammonium membrane electrode detector over the replacement cation of this electrolyte In addition, the pH of this electrolyte solution should correspond to the pH of the diluent buffer (line B in Fig 1) so as to maintain optimum pH conditions for the downstream enzymatic reaction In the case of the glutamine/glutaminase model system examined here, maximum enzyme activity occurs at pH 4.9 [21], and an acetate/acetic acid buffer was chosen to maintain this pH The cationic component of this buffer is the ion that will replace the endogenous ammonium and other interferent cations in the injected sample Since nonactin-based ammonium electrodes are known to exhibit high selectivity over lithium and tris(hydroxymethyl)ammonium [22] ($k_{\text{NH}_4/\text{Li}} = 10^{-5}$, $k_{\text{NH}_4/\text{Tris}} = 10^{-5}$), these species were both used as the cationic component of the acetate buffers with nearly equal results In general, higher concentrations of the bathing electrolyte buffer were found to yield better ion-exchange efficiency and thus 0.5 M lithium acetate/acetic acid or 0.5 M Tris-acetate/acetic acid, pH 4.9, were employed in subsequent studies

Figures 2A–C summarize the effects of varying temperature, Nafion tubing length and total flow-rate on the efficiency of ammonium ion removal (for 1 and 4 mM NH_4Cl samples) using a lithium acetate/acetic acid buffer as the bathing electrolyte As expected, increasing the length of the Nafion tube or the temperature of the bathing electrolyte solution improves the efficiency of the ion-exchange process, while higher flow-rates lead to shorter residence times and poorer efficiencies in ammonium ion removal There are certain practical considerations that limit the extent that these parameters can be varied to achieve optimal ion exchange in a useful enzyme-based FIA system For example, temperatures greater than 45°C will certainly enhance cation removal efficiency, but such temperatures will also promote denaturation of the immobilized enzyme in the downstream reactor once it is incorporated into the system (i.e., the temperature of the carrier/sample stream is raised during the long residence time in Nafion tubing) Extremely slow flow-rates

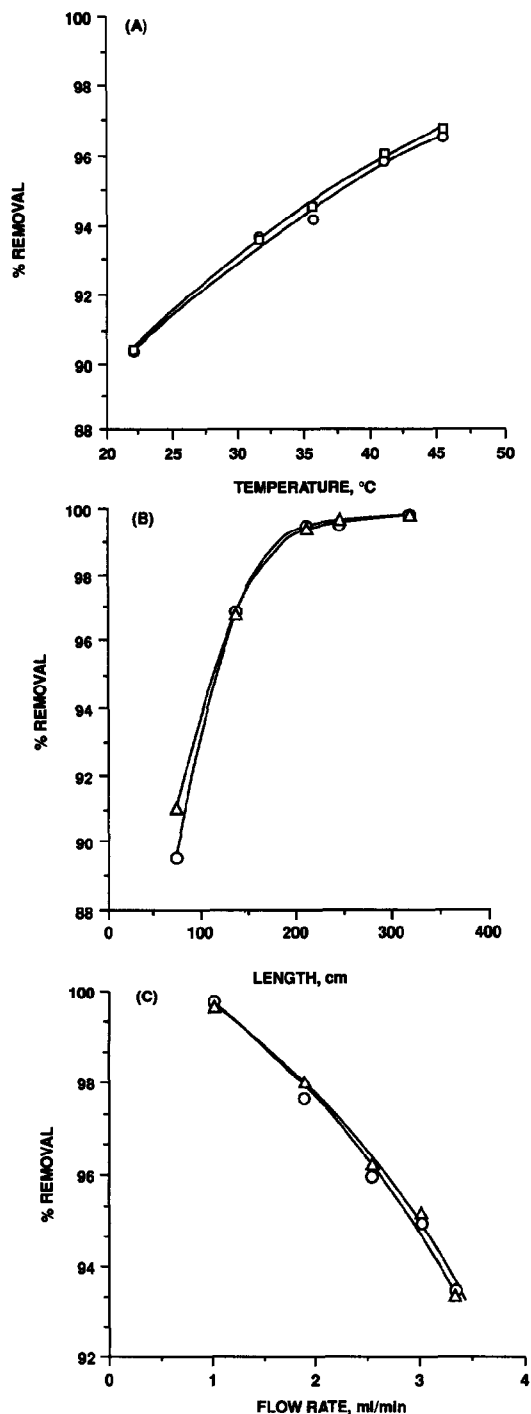


Fig 2 Effect of various parameters on the removal efficiency of injected 1 (○) and 4 (□) mM ammonium standards using in-line Nafion ion-exchange tubing (A) Effect of temperature tubing length = 135 cm, total flow-rate = 2.54 ml min⁻¹ (B) Effect of Nafion tubing length temperature = 41°C, total flow-rate = 2.54 ml min⁻¹ (C) Effect of total flow-rate of streams C + B (see Fig 1), temperature = 41°C, tubing length = 135 cm

TABLE 1

Summary of percent removal for interferent cations at different concentrations using in-line Nafion tubing in FIA system^a

Cation concentration (mM)	Removal (%) ^b		
	K ⁺	Na ⁺	NH ₄ ⁺
0.1	100.0	100.0	100.0
0.3	100.0	100.0	98.9
1.0	98.1	100.0	99.6
3.0	99.3	99.7	99.8
10	99.7	97.1	99.8
30	99.8	98.4	99.8

^a 300 cm Nafion tubing at 41°C in 0.5 M lithium acetate/acetic acid buffer, pH 4.9 ^b Average of two determinations

and/or a very long Nafion tube will further aid interferent ion removal, but at the expense of increasing system dispersion and decreasing sample throughput. For these reasons, based on the data summarized in Fig 2A–C, the following compromise conditions were chosen for further biosensing work: 300 cm length of Nafion, total flow-rate 2.0 ml min⁻¹ (C + B streams of Fig 1), and temperature = 41°C. Under these conditions, very high removal efficiencies were observed, not only for ammonium ions, but for potassium and sodium as well (see Table 1).

By integrating the glutaminase enzyme reactor into the FIA manifold with the Nafion tubing unit in place, the system is capable of detecting L-glutamine with a greatly enhanced selectivity over the endogenous ammonium, potassium and sodium present in the injected sample. This is shown clearly in Fig 3 which compares the potentiometric response of the system to injections of standard L-glutamine, KCl, NH₄Cl, and NaCl without (A) and with (B) the Nafion tubing unit in-line. Note that the data for Fig 3A were generated by using an equivalent length/diameter PTFE dummy tube in place of the Nafion tubing unit. Apparent selectivity coefficients for the two arrangements can be calculated using the fixed potential-separate solution method often employed for evaluating the selectivity of ion-selective electrodes (see Table 2). For ammonium and potassium, the two ions to which the membrane electrode detector is most responsive [22], en-

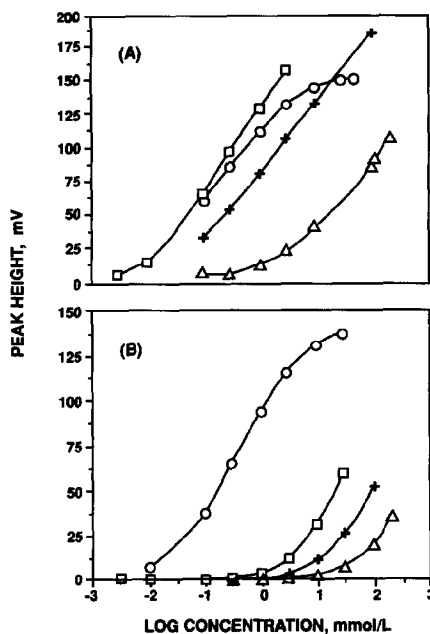


Fig 3 Response curves resulting from injections of NH₄⁺ (□), K⁺ (+), Na⁺ (Δ), and L-glutamine (○) standards without (A) and with (B) Nafion ion-exchange tubing incorporated into the FIA system with immobilized glutaminase enzyme reactor

hancements in selectivity are greater than 100 fold. In the case of sodium, since the electrode already has relatively high selectivity over this cation (e.g., $k_{\text{NH}_4/\text{Na}} = 10^{-3}$), evaluation of the selectivity coefficient requires the injection of high concentrations of NaCl (e.g., 0.2 M) to obtain a reasonable potentiometric response, and the removal efficiency at these very high sample cation concentrations is greatly reduced, hence there is less of an observed increase in apparent selectivity (see Table 2).

TABLE 2

Apparent selectivity coefficients for L-glutamine over interferent cations, $k_{\text{gln}/j}$, for integrated glutamine-FIA system^{a,b}

	$k_{\text{gln}/\text{NH}_4^+}$	$k_{\text{gln}/\text{K}^+}$	$k_{\text{gln}/\text{Na}^+}$
PTFE dummy tubing	1.2	2.5×10^{-1}	3.1×10^{-3}
Nafion tubing	7.7×10^{-3}	1.9×10^{-3}	5.0×10^{-4}

^a Measured at potentiometric response to 0.1 mM glutamine standard in water ^b Calculated using fixed potential-separate solution method [22]

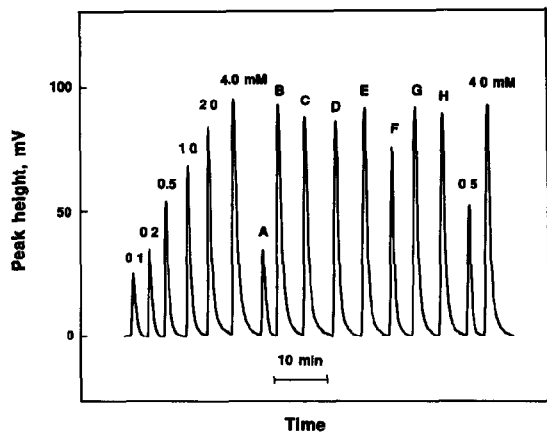


Fig 4 Typical strip-chart recording for calibration (standards 0.1–4.0 mM) and measurement (media samples A–H) of L-glutamine in bioreactor media using new in-line Nafion/FIA biosensing system

The analytical utility of the proposed approach was evaluated by determining L-glutamine levels in hybridoma bioreactor media samples. This measurement is becoming increasingly important in the biotechnology field since it is now known that L-glutamine and glucose are the sole sources of energy for growth and monoclonal antibody production by hybridoma cells [23]. Such media samples normally contain levels of endogenous ammonium ions that can approach the concentration of L-glutamine, and without correction and/or elimination, the background ammonium in the sample would cause positive errors in the measurement of L-glutamine [5,6,24] when using the highly selective glutaminase enzymatic approach. Fig 4 shows a typical strip-chart recording for the calibration and measurement of L-glutamine in media samples. To avoid matrix effects, L-glutamine standards were prepared in a glutamine-free media. Resulting calibration curves (peak height in mV vs logarithm of L-glutamine concentration) are linear over the range of 0.2–4.0 mM L-glutamine with slopes of 50–55 mV per decade (not shown). Determination of L-glutamine in 22 media samples by the proposed Nafion-based FIA system correlated well with a widely used LC method [20] [FIA = 1.12 (LC) – 0.09, $r^2 = 0.96$, standard error of slope = 0.05, standard error of y (est) = 0.26]. It should be

noted that the LC method requires sample pre-treatment (derivatization) and at least 15–20 min to obtain a single result. The new FIA approach enables direct injection of the media samples with a sample throughput of at least 20 samples per h.

While the approach described herein is potentially applicable for the quantitative measurement of many other substrates which can be converted to ammonia/ammonium by suitable enzymes, the concept is not completely generic. Indeed, substrates which are cationic under the operating conditions of the FIA system, or possess no charged sites at all (e.g., urea), will be capable of diffusing through the wall of the Nafion tubing, thus reducing the analyte concentration in the sample carrier stream that passes into the immobilized enzyme/electrode detector portion of the system. On the other hand, species that are anionic are repelled by the fixed negative charged sites of the Nafion and remain at their original concentrations in the sample stream. One surprising aspect of this work was the fact that zwitterionic species, such as L-glutamine, apparently do not permeate the walls of the Nafion tubing (i.e., isoelectric point for glutamine is pH 5.5). This fact was confirmed by comparing the overall response of the FIA system to injected L-glutamine standards with and without the Nafion tubing in place (e.g., Fig 3). Although it is not yet clear what factors (structurally related) influence the permeability of such zwitterionic species through Nafion, further studies are underway to determine whether other zwitterionic substrates (e.g., phenylalanine) behave similarly and, if so, to apply this new FIA approach in conjunction with appropriate immobilized enzymes, for the measurement of these biologically important molecules in complex samples.

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