

ELECTRON PROPERTIES IN GaAs FOR THE DESIGN OF MM-WAVE IMPATTs

Heribert Eisele

*Center for High-Frequency Microelectronics
Department of Electrical Engineering & Computer Science
The University of Michigan
2245 EECS Building
Ann Arbor, Michigan 48109-2122*

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Abstract

A very straightforward method has been developed to apply space-charge resistance measurements for determining the high-field drift velocity of electrons in GaAs. The breakdown voltages of the single-drift flat-profile IMPATT diodes used in these measurements justify the validity of well known ionization rates for still higher electric fields.

1. Introduction

GaAs IMPATT diodes for frequencies around 94 GHz and higher¹ operate in the active region with a maximum electric field E above 800 kVcm^{-1} . At these fields any systematic experimental values for drift velocities v_{dn} , v_{dp} and ionization rates α_n , α_p of electron and holes especially at elevated temperatures have not been reported. So far, two methods have been used to determine the drift velocity of electrons in GaAs, the time-of-flight method²⁻⁵ giving very precise data only up to 234 kVcm^{-1} and the method using the space-charge resistance⁶ R_{sc} . Neither the well known equation for the space-charge resistance⁷ nor a more sophisticated method⁸ take into account that v_{dn} monotonically decreases for high electric fields according to theoretical⁹⁻¹¹ and experimental results²⁻⁶.

Since a short and well defined avalanche region does not exist for single-drift W-band IMPATT diodes as already discussed¹², the avalanche region considerably influences R_{sc} . Therefore a very straightforward method has been developed to calculate R_{sc} from the basic continuity and Poisson's equations using different velocity vs. field profiles.

2. Static approximation for the space-charge resistance

In order to include the effect of the avalanche region it is assumed that R_{sc} measured at f above the thermal cut-off frequency can be derived from the static I/V -characteristic excluding thermal effects,

$$R_{sc} = \left. \frac{dV}{dI} \right|_{I=I_B} \quad (1)$$

where I_B is the bias current.

If diffusion effects are neglected in the space-charge region, the equation for the electron current density J_n as a function of space x from $-w_p$ to w_n , bias current I_B and active device area A_D can be written as⁶

$$\frac{J_n(x)A_D}{I_B} = \exp \int_{-w_p}^{w_n} [\alpha_n(x) - \alpha_p(x)] dx \cdot \int_{-w_p}^{w_n} \alpha_p(x) \exp \int_{-w_p}^x [\alpha_p(x') - \alpha_n(x')] dx' dx \quad (2)$$

with $\alpha_n(x) = \alpha_n(E(x))$ and $\alpha_p(x) = \alpha_p(E(x))$.

The most recent paper on ionization rates¹³ includes a dead space correction¹⁴ for an energy below the threshold W_{th} in the dead space region of length d (q : electron charge).

$$\alpha_n(x) = 0 \text{ for } q \int_{-w_p}^{-w_p+d} E(x) dx \leq W_{th} \quad (3)$$

Eq. (3) was used for the ionization rates where applicable, otherwise W_{th} was set to zero.

The integration of Poisson's equation gives

$$E(x) = \frac{q}{\epsilon_r \epsilon_0} \int_{-w_p}^{w_n} \left[N_D(x) - N_A(x) + \frac{J_c - J_n(x)}{qv_{dp}(x)} - \frac{J_n(x)}{qv_{dn}(x)} \right] dx \quad (4)$$

whereby $v_{dn}(x) = v_{dn}(E(x))$, $v_{dp}(x) = v_{dp}(E(x))$, $J_c A_D \approx I_B$, $N_D(x) - N_A(x)$ is doping concentration and $\epsilon_r \epsilon_0$ the semiconductor permittivity. Integrating eq. (4) and taking the built-in voltage⁷ V_{bi} into account gives the voltage V at the terminals.

$$V = \int_{-w_p}^{w_n} E(x) dx - V_{bi} \quad (5)$$

Eq. (1) to (5) were solved numerically whereby in eq. (4) three different curves for velocity-field dependence were assumed as shown in Fig. 1. At fields below 234 kVcm^{-1} all three were based upon the well matching experimental values²⁻⁵ in the literature, the values above were generated from a hyperbolic decrease comparable to simulations^{9,10}. For the drift velocity of holes v_{dp} experimental values¹⁵ below 100 kVcm^{-1} and theoretical values¹⁶ above 100 kVcm^{-1} were applied. Since holes mainly occur in the avalanche region, changes in the velocity

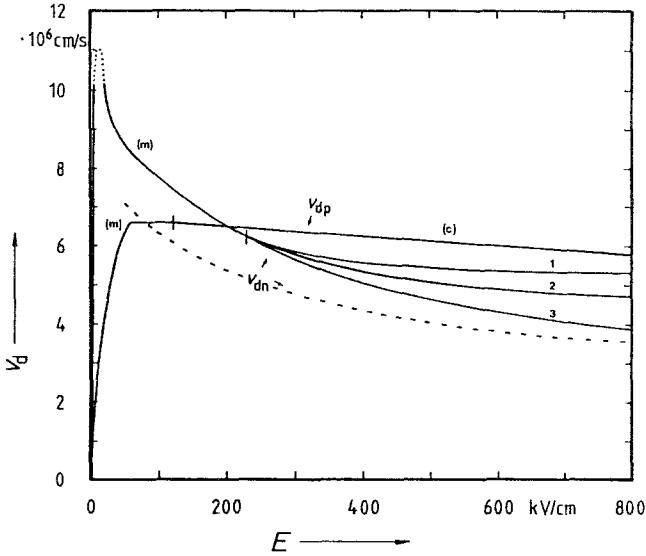


Fig. 1: Drift velocities v_{dn} , v_{dp} of electrons and holes vs. the electric field E
 —: $T_0 = 300$ K
 (m): measured characteristics^{2-5,15} ($T_0 = 300$ K)
 (c): calculated curve ($T_0 = 300$ K)
 - -: extrapolated curve for $T = 500$ K.

vs. field profile of holes only slightly influence the solution of eq. (1) to (5).

3. Measurement set-up

The expected value range for R_{sc} according to eq. (1) lies between about 0.5Ω and 10Ω . Therefore, a fixture having a low series resistance and series inductance was used to determine the low-frequency (LF) impedances Z_f , Z_r of the IMPATT diode in both the forward and reverse (breakdown) directions. The residual series resistance ($< 5 \text{ m}\Omega$) and inductance ($\ll 10 \text{ nH}$) were evaluated by replacing the diode with a short and thereafter with a precise resistor and they were factored out for the actual measurement by the computer program.

Fig. 2 shows the schematic circuit diagram of the measurement set-up including the bias circuit for the IMPATT diode (R_1 , R_2 , C_1 , C_2 and C_3). The reference resistor R_3 and the IMPATT diode D form a voltage divider, R_4 and R_5 ensure decoupling and impedance matching. The low-noise broadband amplifier VV in parallel with the terminals of the diode had an input impedance above $1 \text{ k}\Omega$ and was provided to measure the open-circuit noise voltage at the breakdown.

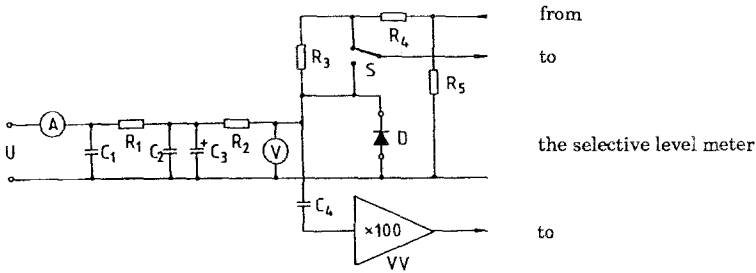


Fig. 2: Schematic diagram of the bias circuit and the impedance evaluation circuit.

D: IMPATT diode

VV: AD 9611

R_1 : 50Ω R_2 : 50Ω R_3 : 50Ω R_4 : 510Ω R_5 : 56Ω

C_1 : $> 10 \mu\text{F}$ C_2 : $10 \mu\text{F}$ C_3 : $> 4700 \mu\text{F}$ C_4 : $> 10 \mu\text{F}$

4. Experimental results

Several ionization rates reported in the literature¹³ were extrapolated to higher electric fields and the calculated breakdown voltages compared to the experimental ones of single-drift flat-profile IMPATT diodes with their abrupt pn-junction. As can be seen in Fig. 3 excellent agreement was found for ionization rates given by Bulman et al.¹³. For this reason these ionization rates and their extrapolations were exclusively used in the following theory-experiment comparison.

Fig. 4 shows the absolute value of the diode impedance \underline{Z}_r as a function of frequency f . For $f < 100 \text{ Hz}$ $|\underline{Z}_r|$ mainly consists of the thermal resistance R_{th1} (due to the heat-flow resistance¹⁷ r_w), the space-charge resistance R_{sc} and the diode series resistance R_s , but for $f > 30 \text{ MHz}$ $|\underline{Z}_r|$ reduces to R_{sc} and the diode series resistance R_s closely enough. R_s was determined in the forward direction for $f > 30 \text{ MHz}$ where the absolute value of diode impedance \underline{Z}_f consists of R_s , the resistance R_{ud} of the undepleted region w_s and the small-signal impedance R_d of the pn-junction. In GaAs the diffusion capacitance can be neglected at these frequencies and the operating bias current I_f , and, therefore,

$$R_d = \frac{kT_j}{qI_f} \quad , \quad (6)$$

$$R_{ud} = \frac{w_s}{\sigma A_D} \quad , \quad (7)$$

whereby σ is the conductivity in the active region of the diode, k the Boltzmann constant and T_j the junction temperature.

It should be noted¹⁸ that essentially for $f < 100 \text{ Hz}$

$$\underline{Z}_f = R_{th2} + R_s + R_{ud} + R_d \quad (8)$$

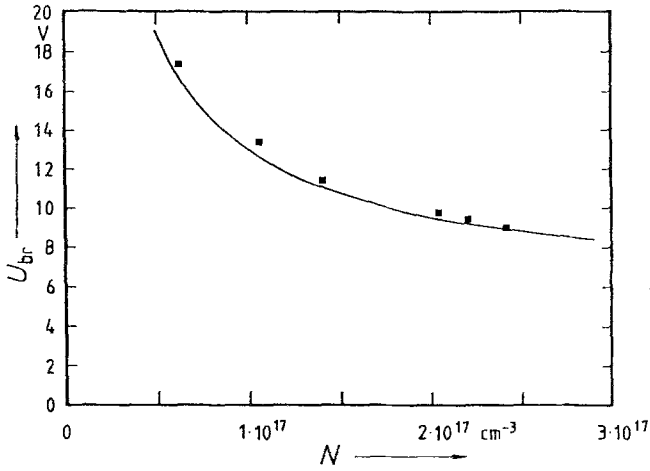


Fig. 3: Breakdown voltage U_{br} of an abrupt pn-junction as a function of the doping concentration N in the n-type layer.

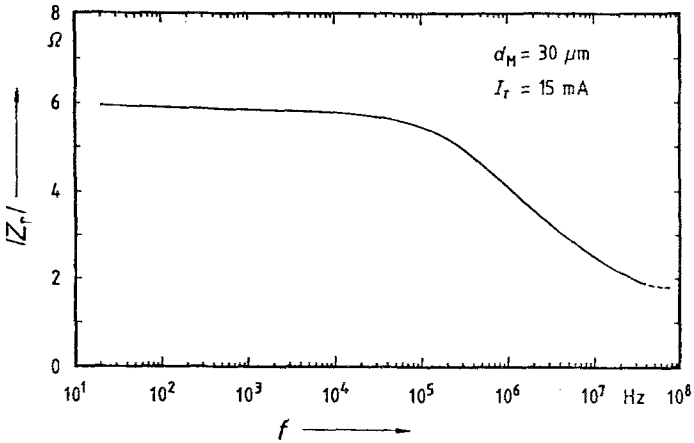


Fig. 4: Absolute value of the small signal diode impedance Z_r at breakdown ($I_B = I_r$) as a function of the frequency f (d_M : diode diameter).

has the additional negative thermal resistance R_{th2} due to the heat-flow resistance r_w as can be seen in Fig. 5. R_{th2} can be roughly evaluated¹⁸ (with β_d : temperature coefficient of the forward voltage V_d) to

$$R_{th2} \approx \beta_d r_w (V_d + 2R_d I_f) \quad (9)$$

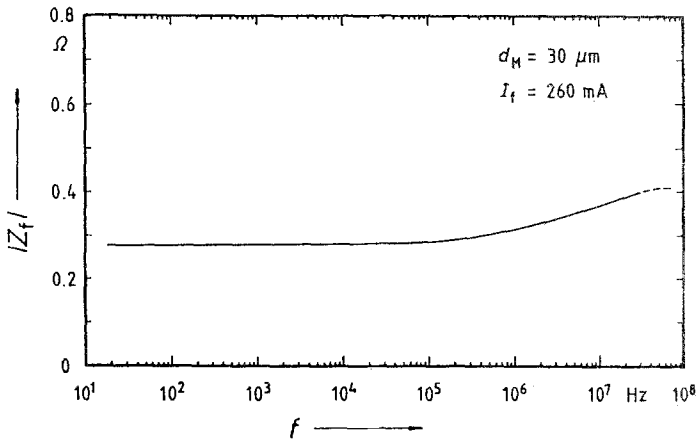


Fig. 5: Absolute value of the small signal diode impedance \underline{Z}_f in forward direction at I_f as a function of the frequency f (d_M : diode diameter).

Low-frequency noise measurements¹⁷ as shown in Fig. 6 were used to characterize the uniformity of the breakdown, and Fig. 7 together with Fig. 6 clearly depicts that uniform breakdown is reached at current densities about 2 kAcm^{-2} , which is comparable to values reported before⁸. For this bias the temperature increase is below 10 K for diodes on diamond heat sinks and below 20 K for diodes on copper heat sinks and, therefore, it can be neglected. For higher current densities $|\underline{Z}_r|$ increases because the junction temperatures raises, the space-charge region widens¹², and the current is more displaced off the center to the border of the device area.

Finally Fig. 8 presents R_{sc} as a function of the doping concentration $N_D - N_A$ in the active region for the three velocity vs. field profiles shown in Fig. 1. The measured space-charge resistances of single-drift flat-profile IMPATT diodes with six different doping levels in the active region ranging from $6.3 \times 10^{16} \text{ cm}^{-3}$ to $2.4 \times 10^{17} \text{ cm}^{-3}$ (Q-band to V-band^{20,21}, W-band¹) are in excellent agreement with the calculated curve 2 that goes from $6.3 \times 10^6 \text{ cms}^{-1}$ at 215 kVcm^{-1} down to $3.8 \times 10^6 \text{ cms}^{-1}$ at 800 kVcm^{-1} for a temperature of 300 K. Furthermore, this curve also agrees very well with the recent results of a detailed Monte-Carlo simulation¹¹. The doping concentration in the active region was determined by

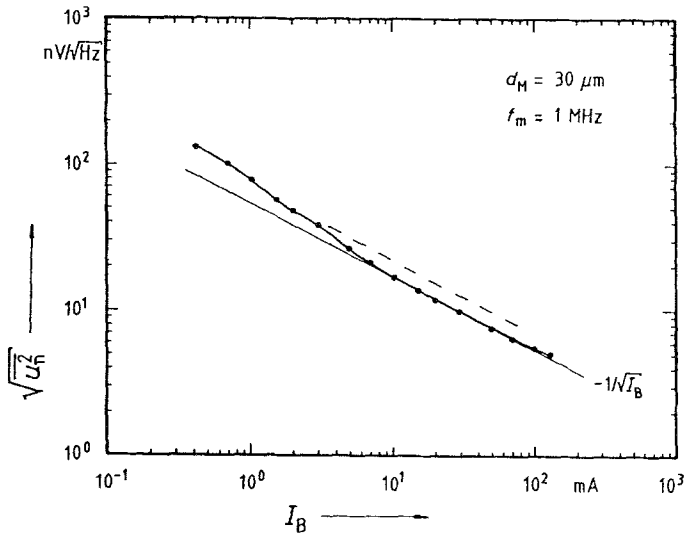


Fig. 6: Open circuit noise voltage per unit bandwidth vs. bias current I_B at breakdown (measuring frequency $f \approx 1 \text{ MHz}$).

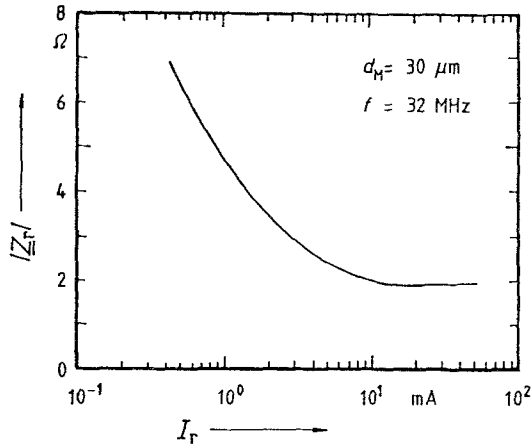


Fig. 7: Absolute value of the small signal diode impedance Z_r at breakdown as a function of the bias current I_B .

standard CV-profiling and precise electrochemical profiling¹⁹ using the Polaron PN 4200.

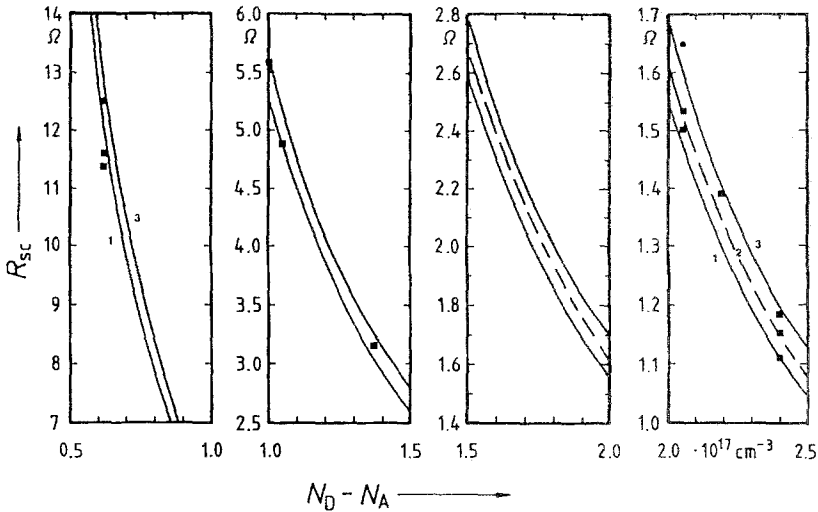


Fig. 8: Space charge resistance R_{sc} vs. doping concentration ($N_D - N_A$) of the active n-doped layer at $T = 300$ K, for $A_D = 1 \times 10^{-5} \text{ cm}^{-2}$, $I_B = 20$ mA and the three $v_{dn}(E)$ -profiles 1, 2, 3 of Fig. 1.

■: measured values, plotted as $R_{sc}\pi d_M^2/4 \times 10^{-5} \text{ cm}^{-2}$ (d_M : diode diameter).

From the curve 2 for $T_0 = 300$ K in Fig. 8 the drift velocity at $T = 500$ K has been extrapolated and used together with the extrapolated ionization rates for the design of W-band single-drift flat-profile IMPATT diodes. As state-of-the-art in GaAs these diodes delivered an output power up to 320 mW at an efficiency of 6.0 % for an oscillation frequency about 95 GHz²².

5. Conclusion

The excellent agreement of measured and calculated breakdown voltages for the abrupt pn-junction of GaAs single-drift flat-profile IMPATT diodes justify the extrapolation of well known ionization rates to electric fields up to about 850 kVcm^{-1} . A straightforward method to calculate space-charge resistances implies field dependent drift velocities of electrons and holes. For the first time, this method is capable to give a clue for the velocity vs. field profile of electrons up to 800 kVcm^{-1} . The good agreement between these experimental results and theoretical curves confirm those results obtained from Monte-Carlo simulations. Both results, ionization rates and drift velocities, are a useful starting-point in designing IMPATT diodes for frequencies above 100 GHz.

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