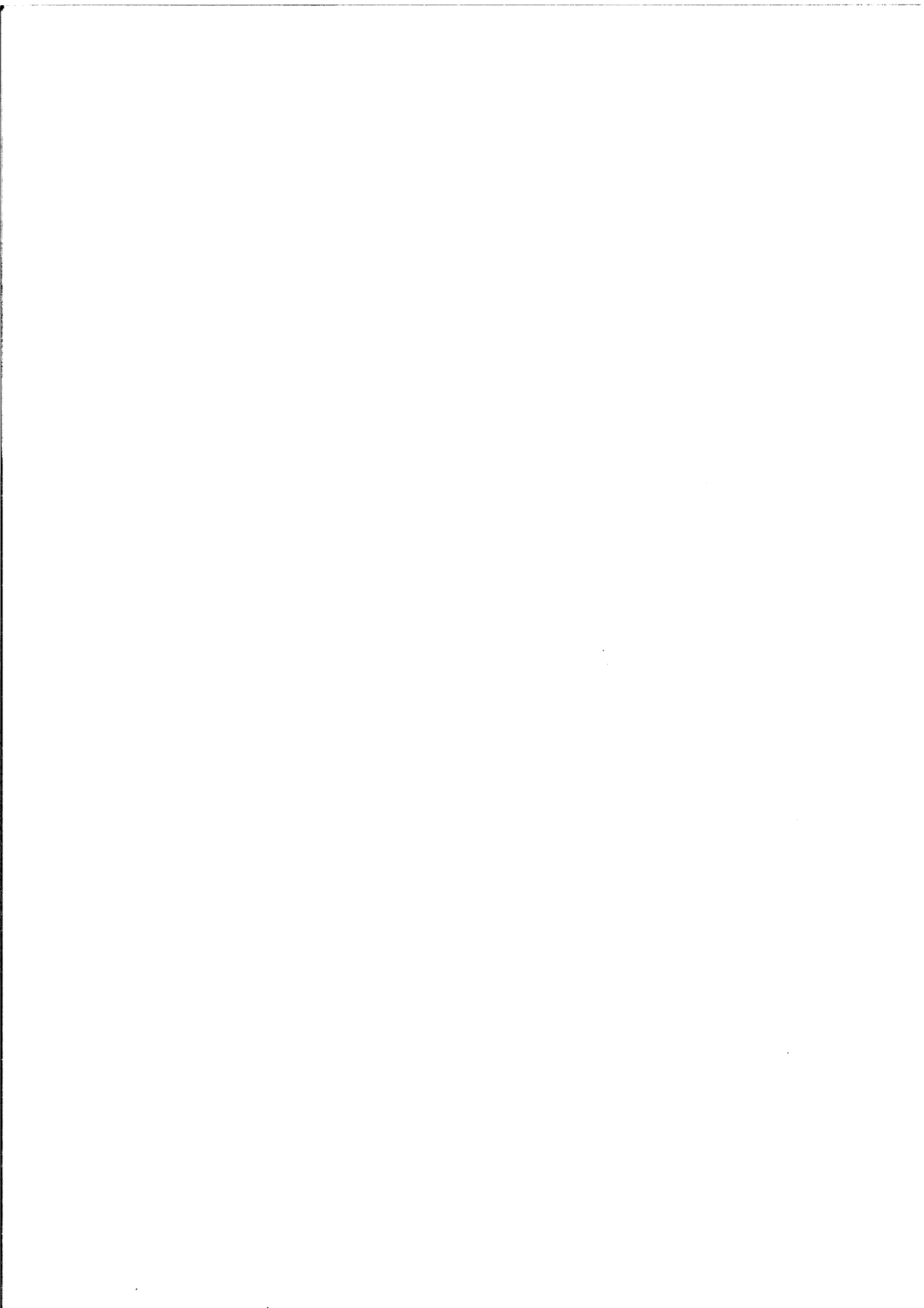


June, 1984

**SHIP PRODUCTION COMMITTEE
FACILITIES IMPROVEMENTS
OUTFITTING AND PRODUCTION AIDS
INDUSTRIAL ENGINEERING FOR SHIPBUILDERS
SHIPBUILDING STANDARDS THE NATIONAL
DESIGN/PRODUCTION INTEGRATION SHIPBUILDING
COMPUTER AIDS FOR SHIPBUILDING RESEARCH
SURFACE PREPARATION AND COATINGS PROGRAM
FLEXIBLE AUTOMATION
TECHNOLOGY TRANSFER
EDUCATION AND TRAINING
WELDING**

**Curricular Needs of Shipyard
Professionals**

U.S. DEPARTMENT OF TRANSPORTATION
Maritime Administration
in cooperation with
The University of Michigan



CURRICULAR NEEDS OF SHIPYARD PROFESSIONALS

Prepared for
NATIONAL SHIPBUILDING RESEARCH PROGRAM

by
SOCIETY OF NAVAL ARCHITECTS & MARINE ENGINEERS
SHIP PRODUCTION COMMITTEE
EDUCATION AND TRAINING PANEL

JUNE 1984

Contract No. DTMA-91-82-C20022
The University of Michigan
Ann Arbor, Michigan

1. Report No.		2. Government Accession No.		3. Recipient's Catalog No.	
4. Title and Subtitle Curricular Needs of Shipyard Professionals				5. Report Date June 1984	
				6. Performing Organization Code	
7. Author(s) Paul W. Vickers				8. Performing Organization Report No. UMTRI-84-17	
				10. Work Unit No. (TRAIS)	
9. Performing Organization Name and Address Marine Systems Division The University of Michigan Transportation Research Institute 2901 Baxter Road, Ann Arbor, MI 48109				11. Contract or Grant No. DTMA91-83-C-20022	
				13. Type of Report and Period Covered Final Report 6/1/82 - 6/1/84	
12. Sponsoring Agency Name and Address Department of Transportation Maritime Administration Washington, D. C.				14. Sponsoring Agency Code	
				15. Supplementary Notes	
16. Abstract A study of U.S. shipyards was conducted to identify the knowledge and skills required of entry-level graduate professionals in the design, engineering, planning, and production functions. Information was gathered through questionnaires and interviews with shipyard management representatives. It was found that most graduate professionals entering the shipbuilding industry are engineers who have no prior marine or industrial training or experience. Further, most engineering graduates entering the shipbuilding industry lack (1) needed skills in oral and written communication, and (2) needed knowledge of business subjects, production processes, and supervisory techniques. A major conclusion of the study is that additional cooperative engineering curricula need to be established, so that engineering students can acquire broader knowledge and skills through periodic work and/or research assignments in shipyards. Recommendations concerning other curricular changes include addition of certain courses now usually absent--in statistics, materials and metallurgy, production processes, principles of supervision, and engineering economics, along with an increase in realistic exercises in written communications throughout the four or five years of undergraduate studies. A recommended five-year cooperative engineering curriculum for shipbuilding engineers is included.					
17. Key Words Shipyard management, education, engineering curricula			18. Distribution Statement Available to the US public through the Nat'l Tech Info Service, Springfield, VA 22161		
19. Security Classif. (of this report) Unclassified		20. Security Classif. (of this page) Unclassified		21. No. of Pages 32	22. Price

ACKNOWLEDGMENTS

The author of this report is Paul Vickers of the University of Michigan Transportation Research Institute (UMTRI). The editor is James Haney, Senior Science Writer of UMTRI. They were assisted by John Jessup, formerly of the University of Michigan and now with the Bath Iron Works Corporation.

Appreciation is expressed to the shipbuilders and shipbuilding companies who participated in this project and are listed in the appendix.

Special appreciation is expressed to the following individuals who provided advice and direction to the final report:

- Mr. James Acton of Todd Pacific Shipyards.
- Professor Howard Bunch of The University of Michigan.
- Professor Richard Storch of The University of Washington.
- Mr. James Wallace of Newport News Shipbuilding.
- Mr. William Weaver of Newport News Shipbuilding.

The manuscript was prepared by Lee Ferris of The University of Michigan. Many thanks for her painstaking effort.

The project was funded by the National Shipbuilding Research Program and administered under a contract with The University of Michigan--Professor Howard Bunch, Project Director.

FOREWORD

U. S. shipyards are faced with significant barriers to an increased share of the commercial shipbuilding market. High labor costs, long lead times for material, and an inability to secure a steady flow of orders has placed American shipbuilding firms in a disadvantageous position with respect to their foreign competition. However, these barriers are not insurmountable. In fact, the problem of high labor costs has been a historic disadvantage which, until recently, was overcome by a significant American lead in labor productivity.

Through the National Shipbuilding Research Program, the U. S. shipbuilding industry has been regaining its lead in productivity and, hence, its competitive position. New technologies have been developed or transferred from the leading shipbuilding countries such as Japan.

Capital investment, methods enhancement, and technology transfer have significantly improved the competitive position of U. S. shipyards. Yet there is still a long way to go.

Education and training is a low-investment, high-return area for improving productivity and overcoming the barrier of high labor costs. The effective use of new technologies and the implementation of new capital requires a well educated, innovative cadre of technical and managerial personnel to ensure a continued increase in productivity in this country. With the support of the Ship Production Committee's Education Panel, this report investigates the pre-entry curricular needs of the professionals who will be charged with increasing productivity in the shipbuilding industry. In particular, this report presents a model five-year cooperative engineering curriculum for shipbuilding engineers designed to support the increased use of advanced technology and capital investment.

CONTENTS

LIST OF TABLES	xi
1.0 INTRODUCTION	1
2.0 GRADUATE PROFESSIONAL EMPLOYMENT	5
3.0 OPINIONS OF SHIPYARD MANAGEMENT REGARDING ENGINEERING CURRICULA	7
3.1 Discussion of Problem Areas	13
3.1.1 Communication	13
3.1.2 Manufacturing	15
3.1.3 Management	15
3.2 Need for Engineering Specialties	16
3.3 Recommended Five-Year Cooperative Engineering Curriculum	17
4.0 SHIPYARD SUPERVISORY TRAINING	21
BIBLIOGRAPHY	27
APPENDIX A: CONTACTS	31

LIST OF TABLES

		<u>Page</u>
1.	U.S. Shipyards Surveyed in the Study	1
2.	Employment of Graduate Professionals in Ten U.S. Shipyards	5
3.	Relative Importance of College Subjects Within Eight Categories, As Ranked by Shipyard Executives . . .	8
4.	Mean Rankings of 38 College Subjects by Shipyard Executives	10
5.	College Subjects Rated According to Their Importance and the Adequacy of Entry-Level Engineers' Knowledge of Them	12
6.	Responses to the Question: "How would you rate the following skills of recent mechanical engineering graduates?"	14
7.	In-House Supervisory Training Courses for Foremen, Supervisors, and Managers	22
8.	Curriculum for Certificate in Industrial Management Thomas Nelson Community College, Newport News, Virginia	23
9.	Curriculum for Associate Degree in Management Northwest Wisconsin Technical Institute Marinette, Wisconsin	24
10.	Recommended Courses for Associate Degree in Management for Supervisors in Shipyards	25

1.0 INTRODUCTION

This report describes a study undertaken to identify the knowledge and skills required of engineering graduates entering the shipbuilding industry. The project was supported by the Maritime Administration, U.S. Department of Transportation, through a contract with the Education Panel of the Ship Production Committee, The Society of Naval Architects and Marine Engineers. A concern of the Ship Production Committee is that engineering curricula at most U.S. colleges and universities are not well suited to the needs of the shipbuilding industry.

The study used mail-survey questionnaires and personal and telephone interviews with shipyard management personnel to identify types of graduate professionals in shipyards, the kinds of work they are performing, knowledge and skills needed in entry-level engineers, deficiencies commonly found in recent graduates, current educational and training programs, and future curricular and training needs.

While efforts were made to include in the survey all 24 of the U.S. shipyards identified by the Maritime Administration as constituting the base of the U.S. shipbuilding industry, comprehensive survey and interview data were obtained from only some of those shipyards (see Table 1). Nonetheless, the participating shipyards constitute a fairly representative mix of larger and smaller shipyards on the East, West, Great Lakes, and Gulf coasts, and opinions of their management concerning the educational needs of entering engineers are probably reasonably representative of the industry as a whole.

Table 1

U.S. Shipyards Surveyed in the Study

Shipyards in Survey	Responded to Survey of Graduate Professional Employment	Responded to Survey of Supervisory Training	Responded to Telephone Survey of Curricular Needs
Alabama Dry Dock & Shipbuilding Co. Mobile, Alabama	x		
American Ship Building Co. Tampa, Florida			
Avondale Shipyards, Inc. New Orleans, Louisiana	x		x
Bath Iron Works Corporation Bath, Maine			
Bay Shipbuilding Corporation Sturgeon Bay, Wisconsin	x	x	
Bethlehem Steel Corporation Sparrows Point Yard Sparrows Point, Maryland			
Boeing Marine Seattle, Washington		x	
Electric Boat Groton, Connecticut			x
FMC Corporation Portland, Oregon			
Ingalls Iron Works Company Pascagoula, Mississippi	x	x	x
Levinston Shipbuilding Company Orange, Texas			
Lockheed Shipbuilding and Construction Company Seattle, Washington		x	x
Marinette Marine Corporation Marinette, Wisconsin	x	x	

Table 1 (continued)

Shipyards in Survey	Responded to Survey of Graduate Professional Employment	Responded to Survey of Supervisory Training	Responded to Telephone Survey of Curricular Needs
Maryland Shipbuilding and Dry Dock Company Baltimore, Maryland	x		
McDermott Shipyard Group New Orleans, Louisiana	x	x	
National Steel and Shipbuilding Company San Diego, California	x	x	x
Newport News Shipbuilding and Dry Dock Company Newport News, Virginia		x	x
Norfolk Shipbuilding and Dry Dock Company Norfolk, Virginia	x		x
Penn Ship Chester, Pennsylvania			
Peterson Builders, Inc. Sturgeon Bay, Wisconsin		x	x
General Dynamics - Quincy Shipbuilding Division Quincy, Massachusetts			x
Tacoma Boatbuilding Company Tacoma, Washington		x	
Tampa Ship Repair and Dry Dock Tampa, Florida			
Todd Pacific Shipyards Corp. San Pedro, California	x	x	x

2.0 GRADUATE PROFESSIONAL EMPLOYMENT

The shipyards were asked to furnish statistics on numbers of graduate professionals employed, classified by kind of degree and functional work areas--design, planning, production, accuracy control, and other. Comparative figures from individual shipyards could have been presented here, but several of the shipyards participated only on condition that they not be identifiable in this report. Moreover, the shipyards varied considerably in their departmental nomenclature, and numbers of hourly employees changed significantly at some yards during the study period. Thus, for those reasons, the numbers of graduate professionals employed at the ten responding yards were pooled (see Table 2).

Table 2

Employment of Graduate Professionals in Ten U.S. Shipyards

<u>Degree</u>	<u>Number</u>	Percent of Total Employment of <u>Approx. 40,000</u>	<u>Number of Shipyards Employing Graduates</u>
Business Administration or Management	201	.50	10/10
Mechanical Engineering	193	.48	10/10
Electrical Engineering	109	.27	10/10
Naval Architecture	103	.26	10/10
Mathematics	62	.16	3/10
Marine Engineering	57	.14	9/10
Industrial Engineering	49	.12	7/10
Civil Engineering	46	.12	9/10
Computer Science	16	.04	5/10
Structural Engineering	15	.04	7/10
Other	<u>359</u>	<u>.90</u>	
Total	1210	3.03%	

Among the 1210 graduate professionals employed in the ten shipyards, 82 percent have a bachelors degree, 12 percent a masters, and two percent a Ph.D. The other five percent have an associate degree

(two-year certificate) of some kind, most commonly in business administration or computer science. Among graduates with a degree in engineering, mathematics, or physical science, 64 percent were working in the design function, 23 percent in production, 10 percent in planning, and three percent in accuracy control.

Of the 746 engineers and scientists surveyed, only 20 percent are naval architects or marine engineers. Those are the only degree programs that have any significant content directed specifically towards ship production. This means that the other 80 percent of the entry-level technologists most likely have not been exposed to the shipbuilding industry (and its products, processes, terminology, etc.) prior to graduation.¹

The shipbuilding industry employs only a small percentage of the total number of engineers graduating today. According to Davis [5]², the shipbuilding industry can expect to hire a significant proportion of the graduating naval architects and marine engineers, but only a small percentage of other types of engineering graduates. Of the engineering disciplines of mechanical, electrical, chemical, and metallurgical, the shipbuilding industry should expect to hire less than two percent of the total graduates. Therefore, curriculum development designed to support the shipbuilding industry must reflect the needs of other industries in order to be adapted as a norm for engineering graduates in the disciplines of mechanical engineering, industrial engineering, civil engineering, etc.

¹An undetermined number of students may enter the industry following temporary shipyard employment as work study employees or may be involved in cooperative education programs.

²Numbers in brackets designate references at the end of the report.

3.0 OPINIONS OF SHIPYARD MANAGEMENT REGARDING ENGINEERING CURRICULA

To obtain opinions of shipyard management personnel concerning the knowledge and skills needs for entry-level engineers, a telephone survey was conducted with 16 managers in ten shipyards. All were working as supervisors or managers--ten of them in design, three in production, two in planning, and one in accuracy control. (That distribution closely matches the mail-survey findings concerning the employment distribution of engineering graduates in shipyards.) Four of the 16 had masters degrees, and most of them had worked in the industry for more than a decade.

The telephone survey had two parts. In the first, the respondents were asked to rank 38 college subjects in eight areas (mathematics, basic sciences, engineering sciences, computer sciences, communication, social sciences, humanities, and business) on a scale of one (Not At All Important) to five (Very Important). The average rankings of those subjects within each category are shown in Table 3. As Table 3 indicates, technical and business writing was considered very important by the respondents.

Table 3

Relative Importance of College Subjects Within
Eight Categories, As Ranked by Shipyard Executives
(Scale: 1=Not Very Important; 5=Very Important)

Category/Subject	Avg.
<u>Communication</u>	
Technical/Business Writing	4.9
Public Speaking	3.9
<u>Mathematics</u>	
Analytical Geometry	4.6
Calculus	4.6
Linear Algebra	4.4
Statistics	4.0
Differential Equations	3.9
Probability	3.6
Advanced Mathematics	3.1
<u>Business</u>	
Engineering Economics	4.3
Management	4.2
Supervision	4.1
Accounting	3.3
<u>Engineering Science</u>	
Production Processes	4.6
Structures	4.4
Statics	4.3
Dynamics	4.1
Welding	3.9
Drafting	3.8
Numerical Control	3.8
Fluid Mechanics	3.6
Materials & Metallurgy	3.6
Electrical Circuits	3.5
Fluid Dynamics	3.3
Thermodynamics	3.2
<u>Computer Science</u>	
CAD/CAM	3.9
Programming	3.8
Database Management	3.7
Data Processing	3.0
<u>Basic Science</u>	
Physics	4.4
Chemistry	2.9

Table 3--continued

Category/Subject	Avg.
<u>Social Sciences</u>	
Economics	3.9
Psychology	2.9
Sociology	2.9
Political Science	2.3
<u>Humanities</u>	
Literature	3.1
Art	2.7
Music	1.8

Table 4 presents all 38 subjects by average and relative rankings.

Table 4
Mean Rankings of 38 College Subjects
by Shipyard Executives

Subject	Average Rank	Relative Priority
Technical/Business Writing	4.9	1
Calculus	4.6	2
Analytical Geometry	4.6	2
Production Processes	4.6	2
Physics	4.4	5
Structures	4.4	5
Linear Algebra	4.4	5
Engineering Economics	4.3	8
Statics	4.3	8
Management	4.2	10
Supervision	4.1	11
Dynamics	4.1	11
Statistics	4.0	13
CAD/CAM	3.9	14
Differential Equations	3.9	14
Welding	3.9	14
Economics	3.9	14
Public Speaking	3.9	14
Numerical Control	3.8	19
Drafting	3.8	19
Programming	3.8	19
Database Mgt	3.7	22
Fluid Mechanics	3.6	23
Materials & Metallurgy	3.6	23
Probability	3.6	23
Electrical Circuits	3.5	26
Fluid Dynamics	3.3	27
Accounting	3.3	27
Thermodynamics	3.2	29
Literature	3.1	30
Advanced Math	3.1	30
Data Processing	3.0	30
Psychology	2.9	33
Sociology	2.9	33
Chemistry	2.9	33
Art	2.7	36
Political Science	2.6	37
Music	1.8	38

Scale: 1=Not Very Important; 5=Very Important

In the second part of the telephone survey, the respondents were asked to rate each of the 38 subjects in terms of whether, in their experience, entry-level engineers have sufficient knowledge of that subject to perform effectively in the shipbuilding industry. Their responses were then matched with the prior responses that ranked the importance of the subjects. This process identified problem areas-- i.e., subjects that are considered important and in which entry-level engineers have insufficient knowledge. The results are shown in Table 5, where a rating of more than 2.0 denotes a problem subject. A rating of less than 2.0 denotes a subject in which entering engineers are adequately prepared.

Table 5

College Subjects Rated According
to Their Importance and the Adequacy
of Entry-Level Engineers' Knowledge of Them

Category/Subject	Avg.
<u>Communication</u>	
Technical/Business Writing	2.7
Public Speaking	2.5
<u>Mathematics</u>	
Analytical Geometry	1.8
Calculus	1.8
Linear Algebra	1.6
Statistics	2.5
Differential Equations	2.0
Probability	2.3
Advanced Mathematics	2.3
<u>Business</u>	
Engineering Economics	2.3
Management	2.7
Supervision	2.5
Economics	2.4
<u>Engineering Sciences</u>	
Production Processes	2.9
Structures	2.0
Statics	2.0
Dynamics	2.1
Welding	2.6
Drafting	1.9
Numerical Control	2.6
Fluid Mechanics	2.1
Materials & Metallurgy	2.5
Electrical Circuits	2.0
Fluid Dynamics	2.1
Thermodynamics	1.9
<u>Computer Sciences</u>	
CAD/CAM	2.6
Programming	2.0
Database Management	2.5
Data Processing	2.1
<u>Basic Sciences</u>	
Physics	2.3
Chemistry	2.1

Scale: Ratings of more than 2.0=inadequate knowledge

As indicated by ratings significantly higher than 2.0 in Table 5, the survey respondents regarded entry-level engineers as lacking sufficient knowledge and skills in several subjects they considered important for work in the shipbuilding industry. In the area of communication, the problem subjects were technical and business writing as well as public speaking. In the area of engineering sciences relating to manufacturing, several subjects were problems: production processes, welding, numerical control, and materials and metallurgy. In the area of business subjects, entering engineering graduates were considered inadequately prepared in supervisory and management principles, techniques, and skills. In the area of computer sciences, graduates were considered unprepared in principles and techniques of computer-assisted design, computer-assisted manufacturing, and database management. Those findings are discussed in the next section.

3.1 Discussion of Problem Areas

In this section the three problem areas found--inadequate knowledge and skills in communication, manufacturing, and management subjects--are discussed in terms of their origins and confinement or lack of confinement to the shipbuilding industry.

3.1.1 Communication. The problem of engineering graduates not being able to communicate effectively in writing, and, to a lesser extent, in public speaking, is evidently widespread and not confined to the shipbuilding industry. The literature on this topic indicates that American industry, in general, rates engineers high in technical skills and deficient in communication skills [12, 19, 21, 25, 26]. This discrepancy is illustrated in the results of a survey reported by Lyons [12] and shown here in Table 6.

Why are most engineering graduates unable to write effective memos, proposals, and reports? The literature on this problem [9, 10, 17, 18, 20, 25, 29] and comments from our survey respondents indicate that engineering students do not get enough supervised experience in solving the kinds of communications problems posed by their work situations in the industrial positions they enter upon graduation from college. Too

Table 6

Responses to the Question:
 "How would you rate the following
 skills of recent mechanical engineering graduates?"

Skill	Superior	Average	Marginal	No Observation
Verbal	9%	63%	26%	2%
Written	3%	40%	51%	6%
Analytical	51%	43%		6%

Data Base: 33 companies
 Source: Lyons, H. [12]

few newly graduated engineers are able to solve the practical rhetorical problems (defining the audience, judging the needs of that audience, designing an effective message in both form and substance). Moreover, too few engineers have received enough expert, personal, detailed feedback on their writing to have learned enough about effective diction, syntax, sentence structure, paragraph structure, and paragraph sequencing--not to mention the simple mechanics of spelling and punctuation. Thus most engineers evidently emerge from colleges (and, often, graduate schools) scientifically and mathematically literate but rhetorically and linguistically illiterate.

Obviously the basic engineering curriculum needs to be changed to offer engineering students more extensive coursework and high-quality feedback on rhetorical and linguistic errors they are making in writing assignments closely matching the kinds they will be encountering in industry. Another potential solution is available with cooperative curricula--campus study alternated with periods of work in the shipbuilding industry. Shipyard work or research assignments offer students and shipyard management excellent opportunities to work with instructors of rhetoric, wherein the student is guided in selecting a

report topic, designing and writing the report, obtaining multiple critiques, and then redesigning and rewriting the report. The combination of evidence from industry spokesmen, engineering students, and the research literature suggests that nothing less than extensive, realistic, supervised practice jam-packed with expert feedback will solve the problem. Whether engineering schools can or will rise to that challenge is another question.

3.1.2 Manufacturing. Problem subjects identified in the area of manufacturing techniques--production processes, welding, numerical control, CAD/CAM, and materials and metallurgy--are unlike writing problems, in that they stem more directly from the particular concerns of the shipbuilding industry. But some of those subjects are also problem areas for other industries [23]. Graduate engineers lack basic knowledge of manufacturing processes and, in particular, the effects materials have on a process and vice versa. The subject of production processes (including welding and numerical control) is not required in more than 50 percent of all mechanical engineering curricula [12]. Additionally, many curricula do not require a course in materials and metallurgy. A working knowledge of CAD/CAM requires a fundamental knowledge of manufacturing; therefore, CAD/CAM is a related problem area.

One proposed solution [23] to this problem is to require a three-term sequence in materials and metallurgy, manufacturing processes, and mechanical design (with an emphasis on material applications).

3.1.3 Management. Problem subjects grouped here under the general heading of management all relate in one way or another to management decision-making: management, supervision, accounting, engineering economics, statistics, probability, and database management. As with the problem of written communication, the inadequate preparation of engineering graduates in the area of management and supervisory techniques is not confined to the shipbuilding industry [12, 21, 26]. Most engineering curricula do not include required courses in accounting, management, or supervision. Moreover, engineering economics, probability, and statistics are required subjects in engineering curricula at only a few institutions. One survey of

mechanical engineering curricula indicates that only one-third of them require a course in engineering economics, and only one-seventh require a course in statistics [12]. The effects of a lack of understanding of business and cost factors in the engineering decision-making process has been identified by the Task Force on Engineering Education, National Academy of Engineering, as a factor in the decline of American industrial productivity [21]. Therefore, a strong program in management should complement the engineering sciences.

3.2 Need for Engineering Specialties

The respondents in the telephone survey and interviews discussed not only weaknesses in basic engineering curricula but the need in their industry for engineers with specialized education in several areas, as follows:

Dynamics. Because of the way ships are designed, constructed, and operated, the industry requires experts who can handle a wide range of problems in dynamic analysis, including seakeeping, mechanical vibrations, structural vibrations, and shock analysis.

Plate Theory. The modern ship design process requires experts capable of analyzing the mechanics and dynamics of plates and shells.

Hydrodynamics. As interest in fuel conservation has increased, hull form and propeller dynamics have become increasingly important in the shipbuilding industry.

Computing. The increasing reliance on computers in almost all phases of shipbuilding requires engineers who have special knowledge of programming, automatic data processing, computer-aided design, and computer-aided manufacturing.

Electronics. The increasing sophistication of shipboard electronic systems and equipment in both civil and military ships requires electronic specialists capable of designing and integrating systems, supervising installation, and conducting qualifying tests.

Naval Architecture. Naval architects will continue to be needed for basic design functions involving form, stability, powering, maneuverability, economics, etc.

Welding. Inasmuch as welding constitutes the largest cost center in ship construction, the industry needs welding engineers to review and up-grade joint designs and welding practices in the interests of ensuring high quality, improving productivity, and decreasing costs.

Industrial Engineering. Specialists in industrial engineering are needed to improve shipyard productivity by devising new means of integrating men, materials, and machines in a rapidly changing technological environment. For a discussion of industrial engineering training specifically for the shipbuilding industry, see reference 30.

3.3 Recommended Five-Year Cooperative Engineering Curriculum

Based on information obtained from the surveys and from the professional literature on engineering curricula [5, 7, 9, 12, 17, 21, 27, 30, 31], a model five-year cooperative engineering curriculum was developed and is presented here. The required courses listed, along with indicated periods of industrial work experience, are intended to eliminate currently perceived weaknesses in basic engineering curricula, while the electives listed offer students the opportunity to master specialties particularly important to the shipbuilding industry.

The key to this recommended curriculum is the three terms of industrial work experience. During each work period, the student should be assigned to an experienced engineer and be given a research topic. The student would then be required to work with the assigned engineer and an instructor of rhetoric to produce a technical report of the highest quality in form and content. The three assignments should also expose the student to many different aspects of the ship design and construction process. Therefore, the assignments are in three areas: one term each in production, planning, and engineering. The three work assignments are designed to complement the curriculum. Each work assignment should be based on the abilities of the student and the portion of the curriculum completed to date.

Recommended Five-Year Cooperative Engineering Curriculum

Year 1	<u>Required Courses</u> Linear Algebra Calculus I Calculus II Drafting Programming and Data Processing Chemistry Physic I Composition Public Speaking	<u>Elective Courses</u> Humanities or Social Science
Year 2	<u>Required Courses</u> Analytical Geometry Differential Equations Technical Writing Mechanics of Solids (Statics and Structures) Dynamics Thermodynamics Materials & Metallurgy Physics II SUMMER WORK ASSIGNMENT: Production	<u>Elective Courses</u> Humanities or Social Science Technical Elective Technical Elective
Year 3	<u>Required Courses</u> Introduction to Probability and Statistics Manufacturing Processes Accounting Engineering Economics Electrical Circuits Fluid Mechanics Business Writing for Engineers II SUMMER WORK ASSIGNMENT: Planning	<u>Elective Courses</u> Humanities or Social Science Advanced Mathematics Technical Elective Technical Elective
Year 4	<u>Required Courses</u> CAD/CAM Production Engineering Management & Supervision for Engineers SUMMER WORK ASSIGNMENT: Engineering	<u>Elective Courses</u> Humanities or Social Science Mathematics Elective Technical Elective Technical Elective
Year 5	<u>Required Courses</u> Database Management Technical and Business Writing for Engineers III Design I Design II	<u>Elective Courses</u> Humanities or Social Science Technical Elective Technical Elective Technical Elective Technical Elective

Technical Electives

Year 2	Ship Form Calculations & Stability
Year 3	Structural Analysis Mechanical Vibrations Power Systems Fluid Dynamics Ergonomics Thermodynamics
Years 4 & 5	Energy Methods in Structural Analysis Theory of Elasticity Theory of Plates & Shells Finite Element Methods Control Systems Heat Transfers Thermodynamics III Hydrodynamics Welding Numerical Control Statistical Quality Control Production Control Ship Production Work Measurement Robotics Computer Graphics Information Systems Safety Management

4.0 SHIPYARD SUPERVISORY TRAINING

It was assumed that administrative positions in a shipyard are not dissimilar to positions in related industries [6,15]. Therefore, this section concentrates on training needs of first-line and middle management.

In addition to the survey of graduate professional employment and of curricular needs, shipyards were asked to provide information on in-house and local training programs available to foremen, supervisors, and managers. The in-house courses offered by the 11 responding shipyards are shown in Table 7.

In addition to the courses offered directly by the eleven shipyards, two of the yards have a cooperative arrangement with local educational institutions. Newport News Shipbuilding and the Thomas Nelson Community College have a cooperative program of 15 courses leading to a Certificate of Industrial Management. It is available to all supervisors. The curriculum is shown in Table 8.

The second shipyard having a cooperative program is Marinette Marine. Its supervisors can earn an associate degree in management from nearby Northwest Wisconsin Technical Institute by completing the courses listed in Table 9.

While many shipyards may not find it feasible to set up a cooperative education program for supervisors at nearby colleges or junior colleges, those that can do so should ensure that the curriculum contains certain courses regarded as important by the survey respondents and also researchers in that field [9, 15, 30]. Recommended courses for a curriculum leading to an associate degree in management for shipyard supervisors are listed in Table 10.

Table 7

In-House Supervisory Training Courses
for Foremen, Supervisors, and Managers

	Company Policy	Employee Relations	Communication Skills	Safety	Methods Analysis	Mgmt. Techniques	Computerized Mgmt.	Planning & Scheduling	Business Admin.	Info. Systems	Quality Control	Motivation
BAYSHIP		x	x	x		x				x		
Boeing Marine	x	x		x		x						
Ingalls	x	x					x	x				
Lockheed	x	x	x	x	x	x	x	x	x	x	x	x
Marinette Marine	x	x	x	x	x			x	x	x	x	
McDermott	x	x	x	x	x	x		x		x	x	
NASSCO	x	x	x	x		x		x				x
Newport News	x	x	x	x	x	x		x		x	x	
Peterson Builders	x	x		x		x		x				x
Tacoma Boat	x	x		x	x							
Todd Pacific	x	x	x	x	x	x				x	x	

Table 8

Curriculum for
 Certificate in Industrial Management
 Thomas Nelson Community College
 Newport News, Virginia

First Quarter	Second Quarter	Third Quarter
Accounting I	Accounting II	Accounting III
Human Relations & Leadership	Coop. Education in Bus. Mgt.	Coop. Education in Bus. Mgt.
Intro. to Labor Relations	Data Processing	Personnel Mgt.
Coop. Education in Bus. Mgt.	Methods of Manufacture I	Economics I
Communication in Business and Industry	Organizational Communication	Occupational Safety

Table 9

Curriculum for
 Associate Degree in Management
 Northwest Wisconsin Technical Institute
 Marinette, Wisconsin

First Semester	Second Semester	Third Semester
Principles of Supervision	Personnel Practices	Managing Human Resources
Making Meetings Work	Time Management	Economics I
Human Dynamics	Communication I	

Fourth Semester	Fifth Semester	Sixth Semester
Labor Relations	Safety	Affirmative Action
Engineering Agreements	American Institutions	Tech Math -or- Accounting and Statistics

Seventh Semester
Leadership
Occupational Trends and Issues

Table 10

Recommended Courses for
Associate Degree in Management for
Supervisors in Shipyards

Accounting	Labor & Personnel
Business Administration	Relations I
Computerized Management	Labor & Personnel
Information Systems	Relations II
Data Processing	Communications I
Principles of Supervision	Communications II
Management Techniques	Quality Control
Occupational Safety	Manufacturing processes
Economics	

BIBLIOGRAPHY

1. Anderson, J. A., "Place of Humanities in Manufacturing Operations," Humanities and Engineering, Proceedings 8th Annual College-Industry Conference, American Society for Engineering Education and Wisconsin Society of Professional Engineers, Marquette University, Milwaukee, 1956.
2. Baxter, B., "Qualifications for Shipbuilding," Transactions, RINA, Vol. 13, No. 1, January 1971.
3. Chirillo, L.D. and Chirillo, R. D., "Shipbuilding is a Science," Pacific Northwest Section, SNAME, 27 February, 1982.
4. Colson, C. S., "Transcript of Interview Between Mr. L. D. Chirillo, R & D Manager, Todd Pacific Shipyards Corporation and Dr. Shinto, Former President, IHI, at University of Michigan, October 1980."
5. Davis, Cabell S. Jr., "A Brief Survey of the Supply and Demand for Engineers to Support U. S. Shipbuilding Programs 1980-1990." NAVSEA Contract N00024-80-C-2131 Advanced Technology, Inc., December 1980.
6. Diesslin, Richard L., "A Conceptual Information Model (Data Base Design) for Outfit Planning," Maritime Administration, Contract No. MA-79-SAC-00077, September 1982.
7. Firestien, Gordon, "The Practice of Naval Architecture: A Career Survey," NA&ME Report #218, University of Michigan, June 1979.
8. Grayson, Lawrence P., "The Design of Engineering Curricula," UNESCO, Switzerland, 1977.
9. Harris, Muriel, "Supplementary Writing Instruction for Engineering Students," Engineering Education, January 1983.
10. Kemel, William R. and Monsees, Melford E., "Engineering Graduates: How Good Are They," Engineering Education, Vol. 70, No. 2, November 1979.
11. Lowry, Robert, Stevens, William, and Graggs, John D. F., "Technology Survey of Major U.S. Shipyards," Transactions, Vol.88, SNAME, 1980.
12. Lyons, Harvey, "Mechanical Engineering Curricula An Overview," Engineering Education, Vol. 73, No.3, December 1982.

13. "Japanese Technology that Could Improve U.S. Shipbuilding Productivity," Maritime Administration, June 1980.
14. "Innovation in the Maritime Industry," Maritime Transportation Research Board Commission on Sociotechnical Systems, National Research Council, National Academy of Science, Washington, DC, 1979.
15. "Personnel Requirements for an Advanced Shipyard Technology," Committee on Personnel Requirements for an Advanced Shipyard Technology, Maritime Transportation Research Board, National Research Council, National Academy of Sciences, 1980.
16. Marsh, A. J., "The Constraints Imposed on Design and Technical Activities by Shipbuilding Production Technology," Structural Design and Fabrication in Shipbuilding, International Conference, November 18-20, 1975, Vol. 1-11, Welding Institute, Cambridge, 1976.
17. "Future Directions for Engineering Education," The Center for Policy Alternatives, Massachusetts Institute of Technology and The American Society for Engineering Education, 1975.
18. Mathes, I. C. and Stevenson, D. W., "Designing Technical Reports," Bobbs-Merrill Education Publishing, Indianapolis, 1978.
19. The College Handbook 1981-1982, Matheson, Maureen, ed., 19th Edition, New York, College Entrance Examination Board, 1981.
20. Moges, Susan, "Using Current Technological Issues in a Writing Course for Engineers," Engineering Education, January 1983.
21. "Issues in Engineering Education," NAE Task Force on Engineering Education, National Academy of Engineering, Washington, DC, April 1980.
22. Ogilvie, T.F., Dyer, I., Payne, C. N., "Panel Discussion on the Education of Engineers for the Ocean Industry: Future Trends," Marine Technology, SNAME, July 1977.
23. Owens, William G., "Industry Looks at Materials Education," Engineering Education, Vol. 73, No. 2, American Society for Engineering Education, Washington, DC.
24. Ramsey, Raymond, "Improving the National Shipbuilding Industrial Base," 19th Annual Technical Symposium, Association of Scientists and Engineers of the Naval Sea Systems Command, 1982.
25. Robinson, Patricia A., "Technical Writing Workshops: An Alternative to Lectures," Engineering Education, January 1983.
26. Smoot, L. Douglas and King, Michael R., "Engineering and Technology: Differences and Similarities," Engineering Education, May 1981.

27. "Career Information Sheets: Naval Architecture, Marine Engineering, Ocean Engineering," SNAME.
28. St. Denis, Manley, "Some Thoughts on Education in Naval Architecture," Look Lab/Hawaii, University of Hawaii, 1974.
29. St. Germain, Amos, "A Survey of ET Writing Programs," Engineering Education, May 1983.
30. Vickers, P. W. and Bunch, H. M., "Personnel Development Strategy for U.S. Navy Shipbuilding Technology," NAVSEA Contract N00024-82-C-4182, University of Michigan, 1983.
31. Vickers, P. W., "Survey & Assessment of Shipyard Training for Professional Shipyard Employees," presented at SPC/IREAPS Technical Symposium, 1983.
32. "Hisashi Shinto: Discover America's Secret," The Washington Post, April 10, 1983.

APPENDIX A: CONTACTS

ALABAMA DRY DOCK AND SHIPBUILDING COMPANY

Mobile, Alabama

James Dumas

AVONDALE SHIPYARDS, INC.

New Orleans, Louisiana

Sal Carona

Daniel Mouney

John Peart

Richard Price

BAY SHIPBUILDING CORPORATION

Sturgeon Bay, Wisconsin

Jordan Woods

Barry Bruceau

BOEING MARINE SYSTEMS

Seattle, Washington

Judy McGough

GENERAL DYNAMICS

Quincy Shipbuilding Division

Quincy, Massachusetts

Gary Thiessen

Donald Atkins

LITTON INDUSTRIES

Ingalls Shipbuilding Division

Pascagoula, Mississippi

Curtis Atwood

H. S. Bullock

Tom Cagney

Bob Miller

R. R. Rector

LOCKHEED SHIPBUILDING & CONSTRUCTION Seattle, Washington

Thomas Lamb

Norman McDonald

MARINETTE MARINE CORPORATION

Marinette, Wisconsin

William Kelley

Robert Sundstrom

MARYLAND SHIPBUILDING & DRY DOCK CO.
Baltimore, Maryland
Eugene Perkins

McDERMOTT, INC.
New Orleans, Louisiana
F. San Miguel

NATIONAL STEEL & SHIPBUILDING CO. San Diego, California
Robert Hillstrom
B. L. Mozingo
J. White

NEWPORT NEWS SHIPBUILDING
Newport News, Virginia
Greg Bardes
David Dius
William Heisler
W. David Jones
Jerry McIntyre
Ron Pollock
Doug Ritchie
Larry Ritter
Mark Spicknall
James Wallace
William Weaver

NORSHIPCO.
Norfolk, Virginia
J. R. Wermeister

PETERSON BUILDERS, INC.
Sturgeon Bay, Wisconsin
George O'Keefe
Douglas Washburn

TODD PACIFIC SHIPYARDS
Los Angeles Division
San Pedro, California
Jim Acton
Peter Buckley
Terry Croskrey
E. J. Peterson

LOU CHIRILLO ASSOCIATES
Seattle, Washington
Lou Chirillo