# AN ASSESSMENT OF THE TECHNICAL AND ECONOMIC FEASIBILITY OF THE DEVELOPMENT AND MANUFACTURE OF LIGHT RAIL VEHICLES IN MICHIGAN

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# TABLE OF CONTENTS

LIST OF	TABLE	S .		•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	,	vi
LIST OF	FIGUR	ES.		•		•		•	•	•		•	•	•	•	•		•	•		•	•			٨	ii
INTRODUC	TION																	•				•				1
1. PART	ONE:	MAF	RKET	- Ar	\AL	.YS	IS.	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•		1
1.1 1.2 1.3 1.4 1.5	Dise Mark Comp	cuss ket peti	sion Sce tic	is v enai n.	vit ric	:h :s •	Ind	du s	tr.	y .	and •	1 0	io\ •	ver	^nn	ner •	nt •	•	•	:	•	•	•	•		2 6 9 11
2. PART	TWO:	ECC	MOM	IIC	DE	VE	LOF	ME	NT	ΑI	NAL	. YS	SIS	S.								•				21
	Lite Dise Inde	cuss	ion	IS V	vi t	:h	Ind	du s	tr	y	anc															21 21
2.4 2.5	Loca	atio atio	nal nal	Ř e	eso dva	our int	ces age	s A es	na An	ly: aly	sis ysi	S	•	•	•	•	•	•	•	•	•	•	•	•		29 38 44
REFERENC	ES.												•					•							4	49
APPENDIX	I:		e Ta nicl																			•		•	į	52
APPENDIX	II:	Wor Mar	·1d nu fa												na	ary	′)					•		•	í	53
APPENDIX	III:		ıbar New																			•			(	62

## LIST OF TABLES

		Page
1.	Light Rail Transit Vehicles: North American Market	12
2.	Heavy Rail Rapid Transit Vehicles: North American Market Projections	15
3.	Commuter/Main Line Rail Vehicles: North American MarketPresent and Projected	16
4.	Summary of Rail Passenger Vehicles: North American Projections1980-85	17
5.	Relevant U. S. Tariffs	26
6.	Potential New Job Creation for Michigan Light Rail Assembly Facility	30
7.	Selected Potential Michigan Rail Manufacturing Suppliers	32
8.	Value of Jobs Created by Assembling Light Rail Vehicles in Michigan for Total U.S. Market	37
9.	Inventory Tax Calculation	41
10.	Inventory Tax Advantage for Michigan Plant Size	42
11.	Annual Property Tax on Inventory	43
12.	Organizational Alternatives	45

# LIST OF FIGURES

		Page
1.	Rail Passenger Car Types (A Taxonomy)	3
2.	Rail Passenger Vehicles: North American Market (1968-1980) .	18
3.	Rail Passenger Vehicles: North American Market Combined Present and Projected (1977-1995)	19
4.	Rail Passenger Vehicles (All): North American Market Present and Projected	20
5.	Labor Content as a Percentage Total Vehicle Cost Passenger Rail Vehicles	35
6.	Comparative Manufacturing Complexity and Labor Content Passenger Rail Vehicles	36
7.	States Offering the Most Sought-After Incentives	40



#### INTRODUCTION

The objective of this study is to explore the economic, business, and technical feasibility of manufacturing and marketing light rail vehicles for the domestic and international market by engineering and manufacturing facilities in the State of Michigan, with emphasis on southeastern Michigan. The purpose of the assessment is threefold: (1) to estimate the future market for light rail vehicles and related products and services, (2) to determine and evaluate the reasons why such vehicles and products should be manufactured in Michigan; and (3) to evaluate the probabilities of existing manufacturers locating in Michigan. The study is motivated by the potential for production and job opportunities inherent in the proposed Southeastern Michigan Transportation Authority (SEMTA) light rail subway and surface transit system.

The study assessment is being conducted in two parts: (1) a market analysis, and (2) an economic development analysis. The two parts are underway simultaneously because of schedule constraints.

The assessment is being sponsored by the Bureau of Urban and Public Transportation, Michigan Department of Transportation. Oversight of the work is being provided by a special task force appointed by Governor William G. Milliken for that purpose.  $^{\rm 1}$ 

The content of this report follows the outline set down by Exhibit A-1, "Scope of Work," for Contract No. MDOT-80-0606, May 14, 1980. The subsections parallel the five specific tasks named in the amendment.

#### 1. PART ONE: MARKET ANALYSIS

The market analysis consists of five tasks, the status of which is reported below. The thrust of the market analysis is to identify factors that will have the greatest influence on the development of this market, based upon findings in the literature and discussions with

<sup>&</sup>lt;sup>1</sup>See Appendix I.

industry and government authorities. The market factors are to be evaluated in the framework of market scenarios. Finally, market projections are made for a seven- to ten-year time period.

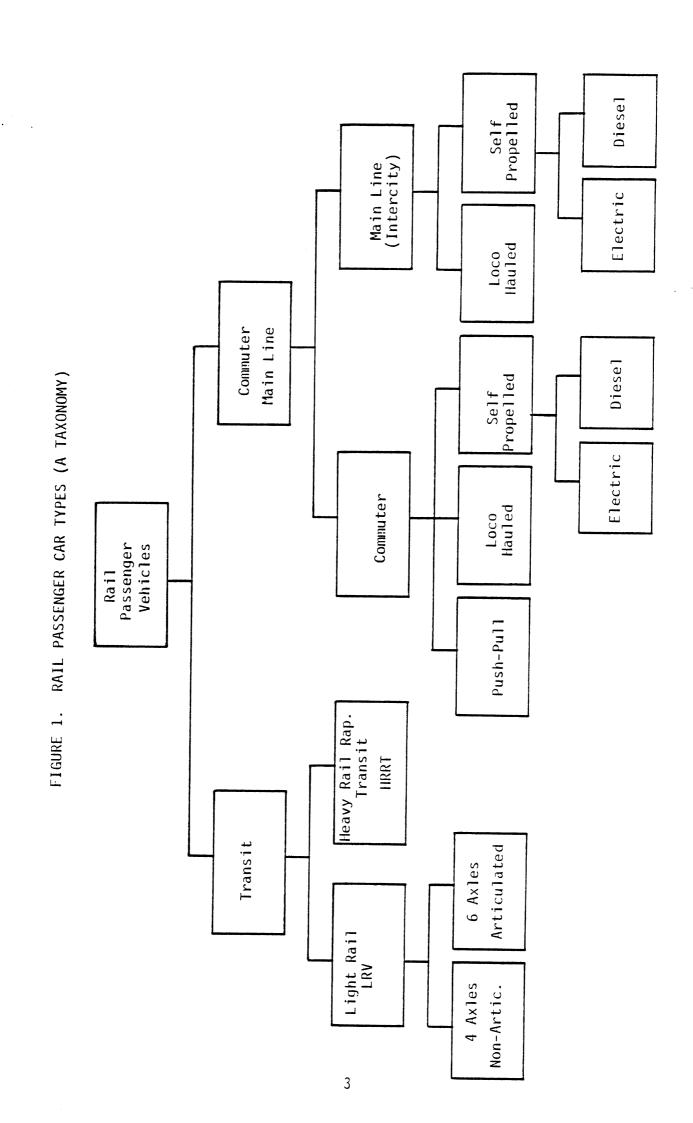
Since it became apparent at the outset of the study that the manufacturing processes required for light rail cars are not significantly different from those required for heavy rail passenger cars, and that in almost every case those firms now in the market are manufacturers of both heavy and light rail equipment, the market projections presented in Section 1.5 include passenger rail cars.

Figure 1 presents a taxonomy of the types of rail passenger cars that exist today, for the reader's reference.

#### 1.1 Literature Search

The literature search was conducted to identify data that could support LRV and railcar market projections, to identify factors and forces influencing the market for LRV's, and to identify characteristics of the rail car manufacturing business in general. An important market factor is the applicability of light rail transit to the urban transportation scene. In the United States, the growing interest in light rail transit appears to be based on its flexibility cost.<sup>2</sup> 1 ow LRV's can operate in subways, on relatively conventional elevated structures, private rights-of-way, median strips, the side of a road, on city streets, in pedestrian malls, and over roadway grade crossings. As a result, LRV's can rather easily adapt to local conditions, and therefore require less costly construction than conventional rapid transit. To a large extent, their flexibility stems. from overhead power collection as opposed to a third rail, and from their ability to handle passengers at either high or low platform stations, or at street level. LRV's are generally smaller and lighter than conventional rapid transit cars, although this is not always the case.

<sup>&</sup>lt;sup>2</sup>C. J. Schlemmir, Vice President, Transportation Systems Business Division, GE. "A Manufacturer's View of the Transit Market." Paper presented at the APTA Rapid Transit Conference, June 17, 1980.



Control options for LRV's can range from manual operation to fully automatic computerized train control. They can be designed to operate as multiple-unit trains or singly, and they can be articulated. LRV's are characterized by their simplicity and proven design, and rest on several decades of operational and engineering experience in both the United States (the PCC--President's Conference Committee--car of the 1920s) and in Europe (modern articulated cars).

Instead of being a separate and distinct mode, light rail transit has been characterized as a "band" in the total rail transit spectrum that ranges from the simple streetcar to the conventional high-capacity rapid transit system. During this decade, cost factors may well control public transportation- planning and decision making, and this would mean that light rail transit would be favored over conventional rapid transit for higher-capacity systems because of its lower construction cost, while buses would be favored over light rail transit for lower-capacity systems. Thus, light rail transit development would be pushed toward the higher end of its "band" in the total rail transportation spectrum.

However, there is often a tendency to use the maximum capacities as the required criteria for the introduction of a mode of public transit. Vuchie argues against that:

"First it is not true that we must have 40,000 persons per hour for rail rapid transit, 20,000 for light rail transit, 10,000 for a busway, or 3,000 for a surface bus line. These figures represent the maximum capacities of the mode--the upper limits of the applications. Each one of these modes can be justified at much lower volumes. Light rail transit can effectively serve 2,000 to 3,000 persons per hour. Further, peak-volume in one direction is not the only criterion: system performance and service quality are often the dominant factors. If this is properly understood, it is then obvious that a great number of our cities have corgidors or entire networks that are suitable for light rail transit."

It has been noted that:

"Non-capital-intensive improvements of transit, generally encompassed by the term 'transportation system management,' have

<sup>&</sup>lt;sup>3</sup>V. R. Vuchie, "Current Trends: Problems and Prospects of Light Rail Transit," <u>Light Rail Transit: Planning and Technology</u>, TRB Special Report 182 (1978), pp. 94-103.

been undertaken in parallel with developments of light rail transit. They are an indispensable element to achieve high quality transit service. However, these measures alone without provision of modern transit modes and exclusive rights-of-way may not be sufficient. Experience outside of the U.S. shows that long- and short-term improvements are best applied simultaneously in a coordinated manner . . [and] . . . good solutions of urban transportation problems have been achieved by using several different modes. Light rail is an excellent basic transit carrier in medium and large cities and has potential in special corridor situations."

Transportation energy availability and cost can strongly influence public transit ridership and the demand for public transit vehicles of all types. It has been estimated that a decrease in availability of three million barrels of crude oil per day would result in a 20% increase in transit ridership, which would translate into a need for 10,000 new buses, if buses were used exclusively. On the other hand, due to the increase of fuel-efficient cars in the American automotive fleet, and possibly due to as-yet-undetected changes in travel patterns and driving behavior, petroleum used for transportation in the United States is decreasing. At present, American refineries are carrying excess inventories of crude oil. It is estimated that this trend will continue.

It is also estimated that the petroleum use of the total U.S. transportation sector is 10.113 million barrels per day (MMBD) and that the total passenger car use is 5.117 MMBD, or 27% of the total. If between now and the year 2000 the EPA-required gasoline mileage for new cars rises to 27.5 miles per gallon, total passenger car petroleum use will fall to 3.6 MMBD, despite increases in total vehicle miles traveled per annum and the size of the automotive fleet at present rates. But as the costs of petroleum and automobiles rise, and with it the costs of

<sup>&</sup>lt;sup>4</sup>E. S. Diamant, et al., <u>Light Rail Transit: State of the Art Review</u>, (DeLeuw-Cather Co., 1976), <u>DOT-UT-50009</u>.

<sup>&</sup>lt;sup>5</sup>"Energy, the Economy, and Mass Transit," Office of Technology Assessment, Congress of the United States (December 1975), OTA-T-15.

<sup>&</sup>lt;sup>6</sup>"Workshop on Needs and Opportunities in Research and Development for Automotive Fuel Efficiency," Office of Technology Assessment, Congress of the United States, 10-12 September 1979. (In publication.)

car ownership, electrified public transportation should become an increasingly attractive alternative for a growing portion of automotive trip-making.

With regard to funding, the Federal government continues its commitment to public transit and has increased its estimated spending level to \$3.4 billion in 1980. With Public Law 96223 "Crude Oil Windfall Profits Act of 1980," \$227 billion will be collected over the next ten years, of which alternative fuels development and public transit will share 15%, or \$34 billion. All told, present sources of funding should sustain a funding level for transit rolling stock of \$1 billion per year (Federal share).

## 1.2 Discussions with Industry and Government

A meeting was held on July 3, 1980, with Mr. Steve Teel, Director, Rail Technology and Deployment, UMTA, and Mr. Jeffrey Mora of that office.

Mr. Teel felt that rail car technology is highly complex, being the cause of some car builders going out of business. They also cited unreasonable requirements specified by transit authorities and their consultants, who insist on vehicles that operate at full performance under "ANY" and "ALL" operating conditions, regardless of whether the transport authority was performing the required maintenance, and the car builder assuming total responsibility for late deliveries. Teel/Mora also attributed part of the failure to poorly written specifications, and to the poor relationship between operators and car-builders. They expect that this relationship will be improved within the next few years, thanks to steps now being taken by UMTA in conjunction with general managers of T.A.'s.

One step is the standardization of terms and conditions--UMTA has created a Decision-Making Board composed of UMTA and T.A. general managers.

Transportation, U.S. House of Representatives, <u>Urban Mass Transportation Administration's Technology Development and Equipment Procurement Programs</u> (Washington, D.C.: U.S. Government Printing Office, March 1980), Committee Print 96-34.

Another step is better definitions and criteria to specify vehicle and component performance. This is part of the Rapid Transit Car Standardization Program. A similar program is well underway in regard to LRV's, for which the ACC was formed (Authorities Conference Committee), patterned after the old and successful PCC (President's Conference Committee). The participant authorities are Pittsburgh, Detroit, Portland, Buffalo, and Boston. Based on past experience, Teel was definitely against the establishment of a <u>new</u> rail car builder without the experience necessary to carry out a complete program, including testing and product support.

In regard to the international market, Teel's reaction was pessimistic in view of the fact that the European and Japanese markets have been closed to outsiders. The Central and South American markets which appear to be developing are being aggressively pursued by large European consortiums, strongly supported by their respective governments.

Teel made available market projections of rail car procurements developed by both the Office of Rail Technology and the Office of Capital Grants. These documents were briefly discussed and compared with other data. Teel also provided information regarding rail car manufacturing labor content, broken down in subsystems and components.

Also on July 3, 1980, a meeting was held with Mr. Robert Day, Director, Equipment Procurement, AMTRAK, and Ms. Barbara Clark, Congressional Affairs, AMTRAK.

Mr. Day discussed the future procurement of rail cars by AMTRAK, including 400 to 800 single-level cars in the next five years. AMTRAK is extremely interested in having a second car builder in the U.S. Mr. Day cited the recent procurement of 150 Am Fleet II cars as an example of not being able to take advantage of competitive pricing.

Day said that AMTRAK was promoting the takeover of the Pullman Standard Illinois and/or Indiana plants by an established and reputable foreign car builder; however, market projections appear not to be attractive enough to encourage car builders to proceed with further negotiations. Day felt that present legal procedures could be overcome,

provided market projections present a stable future picture. Pullman Standard is presently building an order of 284 bi-level long-distance passenger cars for AMTRAK, expected to be completed in mid-1981. Then Pullman Standard will close the plant. It is understood that some of the tooling is already up for sale.

Bombardier (Canada) and Japanese car builders have discussed the possibility of assuming the Pullman Standard plants, but have not gone forward.

Day discussed the refurbishment of existing cars. Although AMTRAK is now contracting with refurbishment shops in Idaho, Kansas, Delaware, and Florida, this work will eventually be brought back to AMTRAK's Beech Grove, Indiana shop, once the project on group conversion to head-end power is completed. At that time it is expected that outside contract shops will no longer be required.

AMTRAK may also be looking for MU-type rail cars for their newly assumed commuter operations, although refurbishment and conversion of 30 metroliner cars is also being considered.

In addition, AMTRAK, in conjunction with FRA, is evaluating high-speed rail technology and cars around the world (England, France, Germany, Japan, and Canada) for the Northeast Corridor Implementation Program. These vehicles would replace the existing Metroliners (approximately 100 cars after 1985).

In discussions on July 15, 1980 with Nicholas Petruzzelli, International Investment Economist, Export-Import Bank, it was noted that "Ex-Im" has financed loans since 1934 to foreign governments covering many projects, including rail equipment. It is the practice of the bank to finance U.S.-made equipment only. The loans are payable in periods of up to five years, or extended payments between six and twelve years, depending on conditions. Petruzzelli said that "Ex-Im" is willing to finance loans for the purchase of U.S.-made rail passenger cars and would be pleased to discuss this matter in further detail. He noted that "Ex-Im" is presently in the process of reopening an office in the People's Republic of China.

Discussions were held with Helen Edge of the Railroad Progress Institute (RPI) on July 17, 1980. Ms. Edge is working on a draft proposal to further answer the language of the "Buy-America" provision of the Surface Transportation Act of 1980. Her proposal will also respond to the proposed increase from 50% to 70% local content requirement for foreign manufacturers to participate in the American market. The RPI proposal will include a 15% to 20% bid-price "handicap" instead of the present 10%. This figure has not been decided and RPI is receptive to suggestions. This figure is extremely important because of the irrelevancy of the 70% local content, if a foreign bidder is lower by more than 10% of a U.S. bid. Edge felt that the atmosphere in Congress is such that the chances for passing the "Buy-America" amendment are high. Edge supplied RPI market projection information.

A visit has been arranged with Raymond Royer, President, Bombardier, Montreal and La Pocatiere, Quebec, for August 4, 1980.

The New York City Transit Authority (NYCTA) and L.T. Klauder (consultants) are presently working on the specifications for the new R-62 cars to replace 325 cars 50 feet long. Joe Sebastiano of the NYCTA indicated on July 18, 1980 that he hopes to release an RFP this fall, and place an order in early 1981. In addition, NYCTA and Parsons Brinckerhoff are preparing specifications for the rehabilitation of their R-10 and R-16 (AFC-built) cars (300). The refurbished cars will then become the R-68. The work will be done, provided that the cost of refurbishment is competitive with that of new cars.

David Harrison, State of Michigan, Washington Office, has indicated that the U.S. Senate has passed the 70% "Buy-America" amendment and that it will be considered by the House in September 1980. He emphasized that if the Michigan Congressonal Delegation is to be called upon to support this amendment, a decision to that effect must be made by mid-August 1980.

## 1.3 Market Scenarios

The market projections presented in Section 2.5 are a tabulation of known system and vehicle procurement plans for new transit systems, extensions to existing systems, or the replacement of worn vehicles.

For new systems and major extensions the procedures required by UMTA (needs studies, impacts statements, alternatives analyses, preliminary and final engineering, competitive bid, construction, and finally operation) can take eight to twelve years. Replacement acquisitions can occur within two to three years. These procedures tend to place an upper limit on the rate at which the urban rail transit market can grow and, perhaps, on the total realizable size of that market. During the balance of this study, the total potential (as contrasted "realizable") market for light rail vehicles will be estimated based on a comparison of characteristics of existing light rail cities and other large cities and medium-sized cities. This will represent an upper limit on the various market projections. Secondly, a market scenario approach will be used to estimate the impacts of energy availability and the state of the economy on probable market growth or lack thereof. The methodology to be used for this purpose has been developed by the Office of Technology Assessment, The U.S. Congress, and was used to estimate changes in transit ridership and the resulting demand for transit vehicles in different energy and state-of-the-economy scenarios.

Three alternative energy futures were considered with regard to reduction in oil supply:

<u>Mild</u> -- Decrease of one million barrels of crude oil per day followed by 3% per year growth in oil consumption.

Moderate -- Decrease of three million barrels of crude oil per day followed by a 1.5% per year growth rate.

<u>Severe</u> -- Decrease of six million barrels of crude oil per day within five years.

Two different futures concerning the economy were also considered:

Recession -- 9% unemployment

Depression -- 10+% unemployment

These "futures" were based upon relationships developed between unemployment and gasoline availability and transit ridership, the impact of a variety of potential government policies (free-fare transit,

<sup>&</sup>lt;sup>8</sup>"Energy, the Economy, and Mass Transit," Office of Technology Assessment, Congress of the United States (December 1975), OTA-T-15.

increases in commuter parking costs, other auto controls and sanctions) and of an increasing price of gasoline on transit ridership, the transit industry, employment, energy consumption, and estimated required increases in the number of transit vehicles, by type.

With adjustments, the OTA methodology and data appear sufficient to project light and heavy passenger rail vehicle requirements for various energy and economic conditions over the time period 1980-85-90.

## 1.4 Competition

The results of this task are reported in Section 2.5 and Appendix II.

## 1.5 Market Projections

Most car builders with interest and potential to establish manufacturing facilities in Michigan already have a line of light and heavy rail passenger vehicles ready for production. This condition supports the rationale to evaluate the entire rail passenger vehicle market, which could provide greater quantity and business continuity.

Past, present, and future potential orders of vehicles, including LRV's, heavy rail rapid transit, and commuter/main line are shown in Tables 1, 2, and 3. This breakdown facilitates the evaluation of technology and labor content required by each type of vehicle. Table 4 is a summary of the preceding tables.

The projections were thoroughly discussed with representatives of government agencies and industry, with special consideration devoted to properties which have already demonstrated and/or justified through alternatives analysis the need for mass transit systems. Properties with remote possibilities of justification were disregarded. Most properties were contacted directly.

In addition, the projections were also compared to UMTA provisions containing five-year authorizations, discretionary grants, and formula grant programs (capital and operating) for mass transit systems. These Authorization bills were favorably reported by the Senate Committee on Banking, Housing, and Urban Affairs, and the House Committee on Public Works. Also, a draft, "Domestic Preference for Rail Car Industry,"

TABLE 1
Light Rail Transit Vehicles:
North America Market

Operating Authority	Order   Status   +	Vehicle   Type +	Number of   Vehicles	   Remarks
Boston MBTA	   1973 	6-axle	130	   Boeing   USA
San Francisco MUNI	1973	6-axle	100	   Boeing   USA
Toronto (Canada)	1973	   4-axle 	196	   UTC (Hawker   Siddeley) Canada
Edmonton (Canada)	1974	6-axle	14	   Siemens-DuWag   Germany
Calgary (Canada)	1975	6-axle	27   27	   Siemens-DuWag   Germany
Cleveland GCRTA	1978	   6-axle 	48	   Breda   Italy
Philadelphia SEPTA	   1979 	4-axle	141	   Kawasaki   Japan
San Diego MTDB	   1979 	6-axle	14	   Siemens <i>-</i> DuWag   Germany
Buffalo NFTA	   1980   	   4-axles   6-axles	25/35 	 
Boston MBTA	   1981 	4-axles 6-axles	40/70 	   Testing existing   vehicles
Newark DOT	   1981 	l   4-axles 	   25 	
Pittsburgh PAT	   1980 	   N.A. 	   55 	 
Detroit SEMTA	   1982 	   SLRV Type 	   87 	   Number of cars   estimated on SLRV
Portland TRI MET	   1983 	   6-axles 	   26 	   Waiting approval 

TABLE 1--Continued

Operating	Order	Vehicle		
Authority	Status +	Type   +	Vehicles	Remarks
Denver	   1983	   6-axles	70	   Project under study
San Jose	   1984 	   4-axles   	40	   Alternative analysis   underway
Honolulu	   1984 	   N.A.	30	   Waiting approval 
Toronto (Canada)	   1984 	4-axles	100	   Expansion and   replace
Boston MBTA	1985   1985	4-axles   6-axles	100 or 150	   
Philadelphia SEPTA	   1986 	4-axles 	120	 
Vancouver (Canada)	   1986 	4-axles   6-axles	60 or 100	i   
Quebec City (Canada)	   1990 	4-axles   6-axles	20 or 50	1 
San Francisco MUNI	   1990 	   6-axles 	20 	1 
Boston MUNI	   1990 	   N.A. 	   20 	 
Sacramento	1990	   6-axles	I I 30	 
Denver	1990	] [	1   70	 
Dayton	1990	N.A.	30	1
New York City (42nd St.)	   1990 	N.A.	   20 	 
Montreal (Canada)	1990	4-axles   6-axles	100 or   150	 
Rochester	1 1990	N.A.	30	

TABLE 1--Continued

Operating Authority	Order   Status	Vehicle   Type	Number of   Vehicles	   Remarks
Louisville	1990	4-axles 6-axles	   29 or   30	
Dallas	1990	N.A.	50	
Chicago	1990	N.A.	70	<u> </u>
St. Louis	1990	N.A.	N.A.	
Houston	1990	N.A.	N.A.	   

prepared by the Railway Progress Institute, <sup>9</sup> reports "that there may be up to six billion dollars in public funds spent for rail passenger transportation equipment over the next six years."

Figure 2 is a graphic description of the rail vehicles market over the period 1968 to 1980, and is presented for reference purposes.

Figures 3 and 4 are graphic descriptions of Figure 2, showing the projected number of vehicles to be purchased over the next five and fifteen years by categories and as a combined total, respectively. For reference purposes, rail vehicle orders between 1977 and 1980 are shown. The projections again indicate some of the problems pointed out by the industry as one of the major causes of inability to serve the market properly. In this case, however, the apparent erratic direction of the market is due to the fact that it is based on the year in which the order will be placed. Actual production and delivery of the vehicles will occur over a longer period of time, balancing the cash flow and the allocation of resources of the carbuilder.

Report in progress.

<sup>&</sup>lt;sup>10</sup>C. J. Schlemmir, Vice President, Transportation Systems Business Division, G.E., "A Manufacturer's View of the Transit Market." Paper presented at the APTA Rapid Transit Conference, 17 June 1980.

TABLE 2
Heavy Rail Rapid Transit Vehicles:
North American Market Projections

Operating Authority	Order Status	Vehicle Type	Number of Vehicles	Remarks
Chicago CTA	1978	48' Long All Electric Stainless Steel	300	Budd Company USA
Miami Baltimore	1979	75' Long Stainless Steel	208	Budd Company USA
Washington WMATA	1979	75' Long Aluminum	94	Breda, Italy
Philadelphia SEPTA	1979	67' Long Stainless Steel	125	Kawasaki, Japan
Chicago CTA	1981	48' Long All Electric Stainless Steel	300	Option with Budd Company
Washington WMATA	1981	75' Long Aluminum	200	Option with Breda, Italy
Cleveland GCRTA	1981	75' Long Pantograph	60	FundedSpecifications in preparation
New York NYCTA	1981	60' Long (Length under study)	280	FundedSpecifications in preparation
New York NYCTA	1982	75' Long R-68	300	New cars purchased if overhaul costs too high
San Francisco BART	1982	75' Long	. 90	FundedSpecifications in preparation
San Francisco BART	1984	75' Long	60	Follow-on order
Los Angeles*	1984	75' Long	50*	
Chicago	1985	48' Long All Electric Stainless Steel	300	
New York	1985	75' Long	350	
Chicago CTA	1986	48' Long All Electric Stainless Steel	370	Follow-on from 1985
Montreal	1990	Same as present vehicles (rubber wheels)	N.A.	System expansion
Toronto	1990	Similar to present vehicles	N.A.	System expansion

 $<sup>\,\,^*\!</sup>$  At this printing it was learned that the Los Angeles system order date has been changed from 1984 to 1983, and the quantity of vehicles increased from 50 to 120.

TABLE 3

Commuter/Main Line Rail Vehicles:
North American Market--Present and Projected

Operating Authority	Order Status	Vehicle Type	Number of Vehicles	Remarks
Connecticut DOT Amtrak	1979	Self-propelled diesel SPV-2000	13	Budd Company USA
Chicago CTA	1979	Loco. Hauled Push-Pull	34	Budd Company USA
Amtrak	1979	Loco. Hauled Medium Distance AM Fleet II	150	Rudd Company USA
New Jersey DOT	1980	Push-Pull (Pullman MBTA)	57	Bombardier
Northern Indiana South Shore Line	1980	Electric MU Commuter	45	Funded RFQ out
New York MTA	1981	Electric MU Commuter	130	Funded
Michigan DOT Amtrak	1981	Self-propelled diesel SPV-2000	5/10	
Caltrans/S. Pacific	1981	Loco. Hauled Gallery Cars (RTA TypeGo Transit)	30/40	
Alaska	1981	Self-propelled diesel SPV-2000	10/20	
Amtrak	1981	Loco. Hauled Long Distance Single Level Coach/Sleep/Diner	200	
Philadelphia	1982	Commuter Electric M.V.	50	
Amtrak	1982	Commuter Electric M.V.	30	New cars or converted metro liners
Amtrak	1982	Loco. Hauled Long Distance Single Level Coach/Sleep/Diner	200	Follow-on order
Detroit SEMTA	1983	Loco. Hauled Push-Pull Double Deckers (RTA TypeGo Transit)	24	Ann Arbor and Pontiac routes; Mt. Clemens may follow
Caltrans S. Pacific	1983	Loco. Hauled Push-Pull Double Deck	20	Follow-on order
Via Rail	1983	Loco. Hauled Self-Propelled Long Distance	150/300	
Amtrak	1984	Loco. Hauled Long Distance Single Level Coach/Sleep/Diner	200	Follow-on order
Via Rail Canada	1985	Loco. Hauled Self-Propelled Long Distance	350	Follow-on order

TABLE 3--Continued

Operating Authority	Order Status	Vehicle Type	Number of Vehicles	Remarks
Amtrak	1986	Loco. Hauled Long Distance Single Level Coach/Sleep/Diner	200	Fallow-on order
Montreal Regional Transit	1988	Commuter Loco. Hauled Electric M.V.	300	
Amtrak N.E. Corridor	1980	Metroliner MK II	60/100	Metroliner replacement FRA evaluation

TABLE 4
Summary of Rail Passenger Vehicles
North America Projections: 1980-85

Vehicle Type	   1980 +	Additional Production   To 1985
Light Rail	1,200	773
Rapid Transit	10,200	1990
Commuter/Main Line	5,500	1574
Total	16,900	4337

As indicated in Section 1.3 of this report, during the balance of this study other large and medium-sized cities will be analyzed with regard to population density and other factors, to develop an estimated maximum potential market for LRV's in North America. The market potential for rail passenger car heavy maintenance and refurbishment in North America will also be evaluated. Finally, using the scenarios approach discussed in Section 1.3, contingency market projections will be made as a function of energy and economic constraints.

FIGURE 2. RAIL PASSENGER VEHICLES: NORTH AMERICAN MARKET (1968-1980)

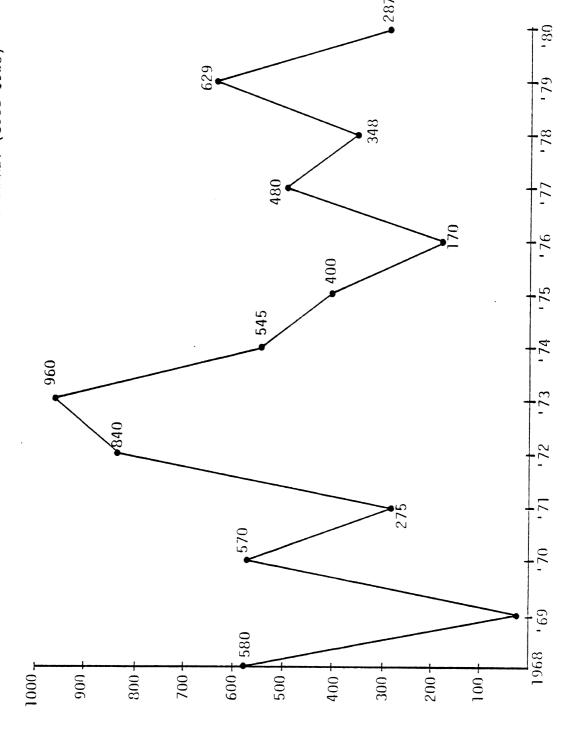
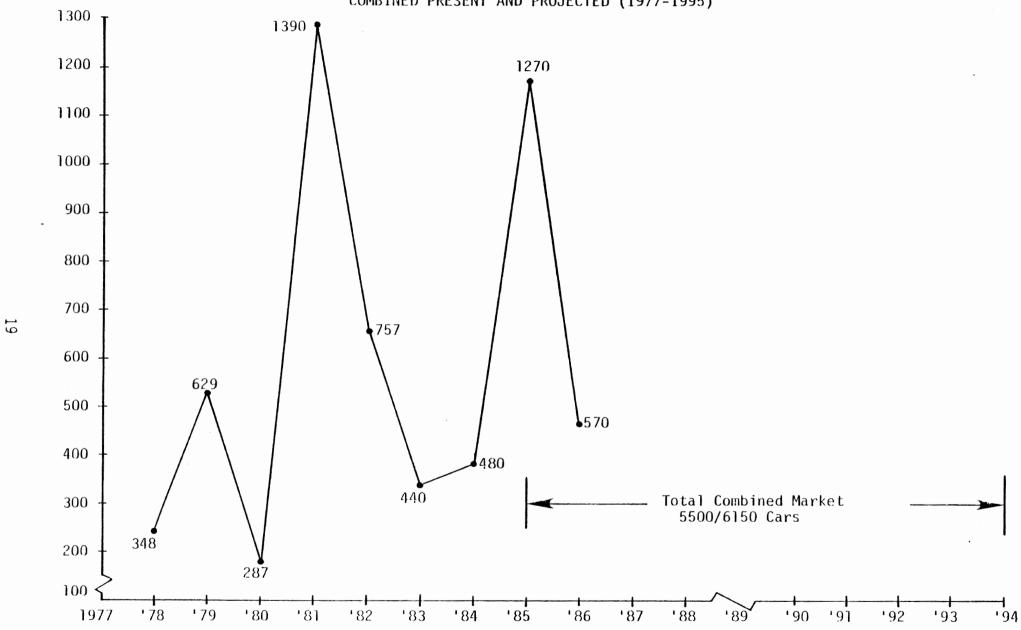
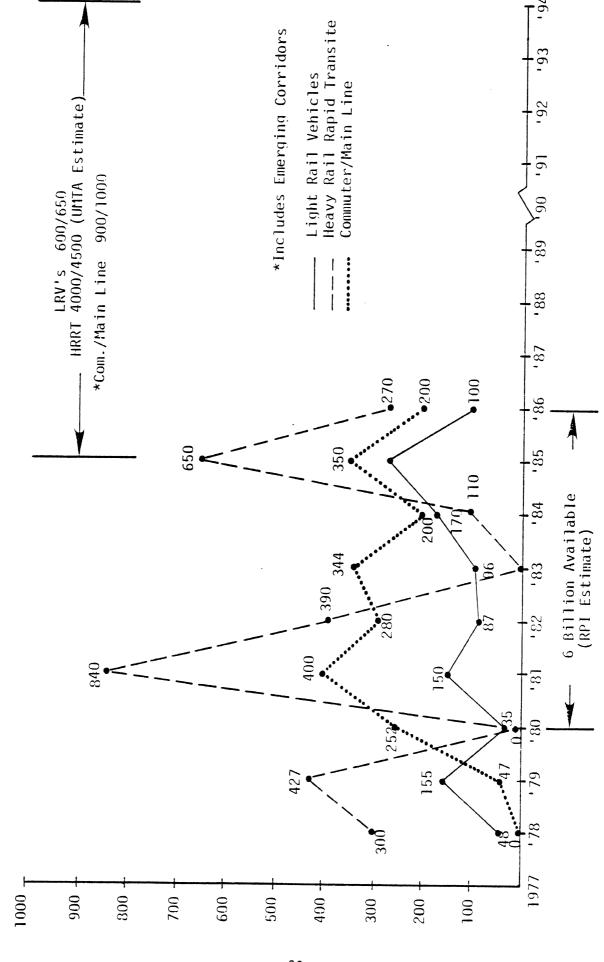


FIGURE 3. RAIL PASSENGER VEHICLES: NORTH AMERICAN MARKET-COMBINED PRESENT AND PROJECTED (1977-1995)



RAIL PASSENGER VEHICLES (ALL): NORTH AMERICAN MARKET--PRESENT AND PROJECTED FIGURE 4.



#### 2. PART TWO: ECONOMIC DEVELOPMENT ANALYSIS

## 2.1 Literature Search

The literature search conducted for both parts of this study can be found in Section 1.1 and the Reference section.

# 2.2 Discussions with Industry and Government

This section details the discussions with government, industry, and other observers concerning the prospects and problems of light rail vehicle (LRV) manufacturing in the United States. Most of this section revolves around the nature of the market and the production technology. Concerning the former, procurement policies as exemplified by UMTA regulations, "Buy America" provisions, and local transit authority specifications dominate the examination. Discussions of production technology revealed little consensus among the manufacturers about possible conflicts with the needs of the market.

This section addresses the various issues involved, with the viewpoint of the observers summarized. The first section briefly describes the current situation in the passenger rail car market. This quite naturally leads to a discussion of the U.S. industry's competitive position and efforts by the Federal government to assist the domestic industry. All of this presents the environment in which any foreign car builder would have to operate. The last section examines the prospects of the foreign car builders as seen by domestic observers and the foreign car builders themselves. It also covers several other issues which may be of interest to potential car builders.

The Current Situation. There are no domestically owned manufacturers of mass transit rail vehicles currently operating in the United States. Pullman-Standard is dismantling its rail passenger car building facilities. The Budd Company is primarily U.S.-managed and is manufacturing rail passenger vehicles (not LRV's), but it has been a wholly owned subsidiary of Thyssen Aktiengesellschaft (Germany) since 1978. Boeing-Vertol (U.S.) has not produced an LRV since 1976. Two foreign-owned and -managed firms are currently assembling mass transit

rail vehicles in the U.S. Kawasaki (Japan) is assembling LRV's and rapid transit cars for Philadelphia. Franco-Belge (France)—which recently filed for bankruptcy—is assembling rapid transit cars for Atlanta. Another foreign firm, Breda (Italy), received the contracts for Cleveland LRV's and Washington, D.C. subway cars. Assembly plans for these contracts have not yet been finalized. A small order for LRV's for San Diego was won by the DuWag/Siemens consortium (Germany). Since this order was not funded by UMTA, the provisions of the "Buy America" Act (discussed in detail later) do not apply and assembly in the U.S. is not required. Bombardier (Canada) recently won a contract for commuter railcars from the State of New Jersey and announced that it will construct its first U.S. railcar assembly plant within the year. A number of foreign firms appear to have strong competitive positions in some imminent procurement decisions.

This situation naturally prompts several questions. Why is the U.S. presence in the rail mass transit market so negligible? What advantages do the foreign firms have in mass transit rail manufacturing? Why are foreign companies so interested and competitive in the U.S. market? What implications does this have for the industrial development of Southeast Michigan? The issues are quite involved but several factors seem to predominate the discussion and literature.

The Competitive Position of the U.S. Industry. In response to a request from the U.S. Senate's Subcommittee on Transportation and the Committee on Appropriations, the Comptroller General of the U.S. prepared a report. 12 This report attempted to assess, among other things, the reasons why U.S. urban railcar manufacturers were not competitive. The report cited several reasons for the lack of domestic competition in the urban railcar market. Among the more important were the irregular timing of orders, the restrictive terms and conditions placed on the manufacturers by the transit authorities, and the small

<sup>11 &</sup>quot;Canadian Company to Construct Its First Railcar Plant in the U.S.," American Metal Market (July 21, 1980).

 $<sup>^{12}\</sup>text{Comptroller}$  General of the United States, General Accounting Office, "Problems Confronting U. S. Urban Railcar Manufacturers in the International Market," CED-79-66 (July 9, 1979).

size of most orders. Discussions with other parties also cited the complex technology involved, poorly written specifications, and poor communication between the transit authorities and the car builders as factors contributing to the demise of the domestic industry. The problem with most of these factors is that they do not explain the issue at hand—the relative decline of the domestic industry vis—a-vis the foreign competition. Irregular timing of orders, restrictive terms and conditions, complex technology, etc., affect all competitors for a given project—not just domestic builders. Although the Comptroller General's report and our discussions with industry and government did not explicitly arrive at the following conclusion, our efforts point to the small individual order size as being the key factor in the lack of domestic competitiveness. This conclusion deserves some justification.

Much of American industry is standardized and mass-production oriented. Many orders for LRV's and other urban passenger railcars are small and require customized production. This leads to a contradiction between the profitable capabilities of U.S. producers requirements of the market. One domestic producer indicated that it needed a 100-car order to be interested and a 300-car order to be truly From the North American market projections contained in profitable. Section 1.5 of this study, only 5 of 25 projected LRV orders to 1990 will be 100 or more cars. The average order size for LRV's using the highest estimated order to 1990 is 62 cars. The domestic situation contrasts sharply with the situation in other countries. Canada, a country with one-tenth the population of the U.S., has three passenger railcar manufacturers and a transit systems design, management, and development firm. Italy has at least two passenger car builders, while Belgium and Switzerland have three each, and Germany, France, and Japan have five or more. It is also interesting to note that since 1960, the average order size for 38 contracts of Swiss-built LRV's has been under twelve. One foreign firm indicated that it expects each order to be somewhat different in design. To the extent that these foreign firms are not capital-intensive, mass-production operations, we can conclude that capital-intensive, mass-production-oriented U.S. firms would be at a competitive disadvantage in the current LRV market situation.

There are, of course, some caveats involved. There is much we do not know about the foreign operations and about present and potential LRV manufacturing technology. There are indications that some of the foreign companies receive subsidies and some could be quite capital-intensive. It is also possible that unit labor costs are lower overseas, particularly for a low-volume operation. The possible importance of these factors is diminished, although not eliminated, by the "Buy America" provisions. This, in essence, requires a foreign builder to perform final assembly and source 51% of the components in the United States. This would substantially lessen any labor cost or government subsidy advantage a foreign firm may have. The only conclusion we can draw at this time is that U.S. firms appear to be uncompetitive and the nature of the LRV market is partially to blame.

Federal Efforts to Assist the U.S. Industry. Active Federal government efforts to assist the domestic industry have taken two forms. First, the Federal government through the Urban Mass Transit Administration (UMTA) has attempted to make the market more attractive to domestic producers. Second, there are statutes which protect the U.S. market for domestic producers. Each of these will be examined in turn.

The Comptroller General's report and our discussions with UMTA have revealed several steps which UMTA has taken ostensibly to assist domestic manufacturers. On the issue of order timing, there appears to be little which UMTA can do. It encourages an orderly timing of bids, but UMTA has little control over the availability of local share funding and bid letting.

To counter the problem of poorly written or unreasonable transit authority specifications, UMTA is attempting to standardize terms and conditions. A decision-making board composed of UMTA officials and representatives of transit authorities has been formed. An account of actions taken to mid-1979 is contained on pages 15 to 18 of the Comptroller General's report.

Several approaches have been taken on the issue of small order size. UMTA has encouraged joint authority purchases with some success. It is also trying to better define the specific criteria for vehicle and

component performance. A previous attempt at rail vehicle standardization, the U.S. Standard Light Rail Vehicle by Boeing-Vertol, was generally disappointing. There is currently another effort in this area. The Authorities Conference Committee, composed of the transit authorities of Boston, Buffalo, Detroit, Pittsburgh, and Portland, is trying to replicate the feat of the old (and successful) President's Conference Committee for LRV standardization.

None of the steps outlined above would hinder foreign competition. In fact, better order timing and specification are to the advantage of the foreign as well as the domestic manufacturer. Although larger order size may work to the advantage of domestic producers, this will not, per se, hinder the foreign competitors. UMTA is apparently trying to remake the market so that it conforms to the predominant American mass-production technology. It is not at all clear that this will be successful. The reluctance of domestic producers to enter the LRV market is based, in part, on their pessimistic assessment of the market. UMTA may be able to make the market marginally more attractive but there are considerable doubts on the part of the domestic manufacturers as to its ultimate viability.

The Federal government has several tools for protecting the domestic passenger railcar manufacturers. Probably the least effective is the U.S. tariff. Table 5 details the U.S. tariffs effective in mid-1980 after the first of five yearly cuts negotiated in the Tokyo Round of the General Agreements on Tariffs and Trade.

One industry source contended that very few rail vehicle importers paid the full 10.9% tariff for item 690.10, or the 18% tariff for item 690.15. Rather, the vehicles were imported in major subassemblies and the tariffs were 5.3% (for item 690.40) and 8.6% (for item 690.35), respectively. Therefore, the level of protection offered by tariffs is quite low. Additionally, tariffs will drop by almost 30% over the next four years as the Tokyo Round negotiations take effect.

The strongest protection is afforded the domestic producer by the "Buy America" provisions of the Surface Transportation Assistance Act of 1978. Current UMTA guidelines specify that final assembly must take place in the U.S. and that 51% of the value of the components must be of

TABLE 5
Relevant U. S. Tariffs

U.S. Tariff Schedule Number	   Description	   Tariff
690.05	   Locomotives and Tenders	     5.3% ad valorem
690.10		
090.10	Self-propelled passenger or     freight vehicles	10.9% ad valorem 
690.15	Non-self-propelled   rolling stock	   18.0% ad valorem 
690.25	   Iron/steel axles parts	0.5% ad valorem
690.30	Iron/steel wheels parts	free
690.35	Parts: non-self-propelled   rolling stock (item 690.15)	   8.6% ad valorem 
690.40	All other parts	5.3% ad valorem
682.45	Electric motors between   20 hp and 200 hp	   4.4% ad valorem 
692.50	   Electric motors over 200 hp	5.8% ad valorem

domestic origin. Waivers may be granted if one of the following four conditions is met:

- (1) Application of "Buy America" would be inconsistent with public interest.
- (2) Application would result in unreasonable cost after granting appropriate price adjustments to domestic products based on that portion of project cost likely to be returned to the U.S. and to the states in the form of tax revenue.
- (3) Supplies are not available in the U.S. in sufficient and reasonably available quantities and of a satisfactory quality.
- (4) Inclusion of domestic material will increase the cost of the overall project contract by more than 10%.

There are currently efforts underway in Washington to increase the local content requirement from 51% to 70%. In addition, supporters are seeking to raise the "bid price handicap" from 10% to 15% or 20%. Supporters feel the atmosphere in Congress is favorable and chances of passage are high.

The degree of protection offered by other countries to their domestic producers is probably higher than the protection offered by the U.S. The foreign manufacturers work extremely closely with their respective transit authorities, and the letting of the bid is often just a formality before full-scale production.

The Prospects for Foreign Car Builders. Our discussions with domestic and foreign sources revealed a striking lack of consensus about the prospects for foreign car builders in the U.S. market. Closer examination, however, indicated that the points of view expressed were largely a function of geography. Specifically, most domestic sources offered a pessimistic appraisal of LRV manufacturing while many foreign car builders expressed enthusiasm for the U.S. market.

The domestic perspective is shaped by past experiences and assessment of the future market. The disappointing experience with the Boeing-Vertol U.S. Standard Light Rail Vehicles seems to have sobered some government and industry officials. This is perhaps an overreaction to the days of unbridled optimism. In any case, the Boeing-Vertol experience has prompted UMTA to emphasize product reliability and quality. As a result, UMTA is now evaluating further procurements in terms of car builder experience. Any future procurement with Federal funds will have to be made from car builders with well established and proven reputations.

Discussions with a major purchaser of rail passenger equipment indicate unhappiness with the present situation and a desire for more competition in the industry. There is a concern, however, about the number of competitors the market can sustain. Observers feel the market can support more competitors than it currently has, but there is no clear consensus on the optimal number of firms. The solution to this issue will depend, in part, on the technologies employed by various competitors.

In distinct contrast to prevailing domestic opinion, foreign producers see significant potential in the U.S. market. The U.S. market over the next ten years is considered to be very large in comparison with prospects in the home market. Many foreign home markets are now replacement-oriented whereas major new projects are planned for the U.S. This opinion is not universally held, however, since some firms find that terms of the "Buy America" provisions inhibit their profit potential. The number of firms with this view is quite small.

There are several other issues concerning potential foreign railcar builders which came up in the research and discussion. First, many foreign builders supply vehicles other than LRV's in their home market. It could be attractive for a foreign builder to do the same in the U.S., given the market and competitive situation. This would depend upon the capabilities and interests of each specific builder, so more concrete proposals are not possible at this stage.

Second, final assembly of passenger rail vehicles is a relatively low-value operation. Estimates of the value of final assembly to the total cost of the car range from 10% to 20%, depending on the type of vehicle. As a result, the industrial development potential of a final assembly plant is low. It is particularly low if the final assembly is just for one contract. As discussed in Section 2.3, final assembly of the SEMTA vehicles would keep about 100 workers busy for two to three years or would result in an average new annual employment for the 1980-85 time period of 60-75 new workers. Therefore, the industrial development efforts should ideally focus on developing a strong competitor committed to Michigan, producing a range of vehicles with a good Michigan supplier base. It is the long-term potential for Michigan as a passenger rail car supplier which is important.

Finally, the potential for rail car repair, maintenance, and refurbishment should not be overlooked. A number of car builders already do this, and as rail passenger transportation is used more, the need for repair services will increase. It could also be of considerable value to a company in smoothing employment and cash flow.

Besides the industrial development activities described under Tasks 2.3 and/or 2.4 of this report, research and discussion indicated two

further services which Michigan authorities may provide. First, establishment of a foreign trade zone may prove useful to a foreign builder. There are currently two proposals for foreign trade zones in the Detroit area and two existing zones in the state. This would probably not be used for final assembly of vehicles for the U.S. market since U.S. tariffs are higher on assembled vehicles than parts, but it could be used to assemble vehicles for export. The foreign trade zone could also be desirable if the foreign car builder has machinery used in production that has a high tariff. The machinery can be placed tarifffree in the trade zone where domestic materials enter, are processed, and then shipped without tariffs. Second, Michigan authorities may be able to help a firm export its U.S.-made products with financing from the U.S. Export-Import Bank. This may be particularly important for a foreign firm operating in the U.S. that is unfamiliar with government services.

#### 2.3 Industry Requirements and Locational Resources Analysis

Light rail vehicle assembly in Michigan can contribute in a small way to an economy sorely depressed by the slump in the auto industry. It can create jobs and it can provide additional tax revenues for state and local governments. The purpose of this section is to assess just how substantial this contribution would be. With regard to the business component of tax revenues, efforts are being made through surveys of prospective assemblers to collect data on total investments in plant and equipment and operating expenses to determine business tax implications. Until these data are available, however, the current analysis must be restricted to the potential employment and those taxes which are paid by employees.

Job Impact. In order to provide some range of possible employment effects, three different scenarios were adopted (see Table 6). The first focused on the job impact of the initial 87-car LRV SEMTA order, exclusively. This was considered to be the minimal program that could be guaranteed, and, as can be seen from Table 6, the number of direct jobs is fairly small, on the average, for the 1981-1984 period, only 62.1. It should also be remembered that the time pattern of the jobs would create problems. During the first three years about 100 jobs

TABLE 6

Potential New Job Creation for Michigan Light Rail Assembly Facility

Scenario				1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		* 1   1   1   1   1   1   1   1   1   1
-	Z-4 lotal New Employees Years 1971-1985	toos ibu	104.12		Average New Annual Employment Rate 1981-1985	1985
	Direct <sup>1</sup>	וומונפרנ	- 000		Direct   Indirect	1
87-Car SEMTA Order (1981-1983)	310.7	387.0			75.2	137.3
87-Car SEMIA Order (1981-1983) and Railcar Refurbishment <sup>3</sup> (1984-1985)	725.1	877.2	1602.3	145.0	175.4	320.4
Total U.S. LRV Market <sup>4</sup>	2760.8	3340.8	6101.4	552.3	0.899	1220.3

1Direct employment estimates are based upon:
(a) 10% labor content in cost of vehicle for final assembly.
(b) Average wage of \$61,638 per year with a total compensation package of \$21,000 per year in 1980 dollars.

<sup>3</sup>Refurbishment employment estimates are based upon estimates by Raul Bravo, consultant, that it takes up to twice as many employees to refurbish a rail vehicle as it does to assemble it. The reason for this is that the vehicle must be partly disassembled then reassembled. Also refurbishment involves a variety of vehicles and not just one type. <sup>2</sup>Iotal employment estimates are based uupon Michigan Department of Commerce, Office of Economic Development type II employment multipliers for other transportation.

 $^{4}$  Total U.S. LRV sales based upon Section 1.5 market forecasts.

would be created, but in 1984 all of those employed would be laid off as the contract expires, creating unemployment dislocations and costs.

The number of indirect jobs was slightly larger, on the average over the five-year period, 75.2. Indirect jobs are the result of two economic phenomena. First, jobs are created when orders are placed with suppliers of parts and materials. Secondly, when both direct employees and indirect employees spend their wages, other jobs are created. Both of these are contingent on the economy's ability to increase its activity in response to this additional demand, a situation which Michigan with its current slump could easily do.

More, however, should be said about the supplier aspect of the indirect jobs created. If orders for parts and materials are placed with Michigan firms, the full impact would be felt in Michigan. If, on the other hand, supplies were ordered from outside Michigan, and even The number of outside the U.S., many fewer jobs would be created. indirect jobs should therefore be viewed as the maximum possible. Michigan certainly has a number of both current and potential suppliers for light rail vehicle assembly, as can be seen in Table 7. American Seating, for example, is currently the primary domestic supplier for cantilevered seats to the passenger rail vehicle market. However, electrical propulsion equipment, which accounts for a much larger proportion of vehicle cost, is currently purchased elsewhere. Michigan does have the capability of providing diesel propulsion through GM, Detroit Diesel Allison, which could be relevent for future options for diversification of a rail assembly plant.

The diversity and capabilities of the Michigan industrial base should be apparent from the potential list of suppliers in Table 7. Given an ongoing commitment to local assembly of rail vehicles on a <u>substantial scale</u>, it is probable that supply needs could be met locally.

The second scenario in Table 6 involves converting the assembly facility after the initial SEMTA contract to a rail car refurbishment operation of similar capacity. The substantial increase derives from two sources. First of all, the facility would not have to be abandoned at the end of three years. Secondly, refurbishment is approximately

### TABLE 7

## Selected Potential Michigan Rail Manufacturing Suppliers

Manufacturer and Location	   Product		
ABEX Friction Products Div. Troy	Brake supplies		
Aeroquip Corp. Jackson	Industrial hoses and rubber goods, hydraulic cylinders		
American Seating Co. Grand Rapids	Cantilevered seats		
Bendix Corp. Southfield	Electronics, compressors,   brake supplies		
The Budd Co. Troy	   Metal fabrication 		
Douglas and Lomanson Co. Farmington Hills	   Metal fabrication 		
Dura Corp. Southfield	Metal fabrication, electro-hydraulic   and electro-mechanical actuators		
Ex-Cell-O Corp. Troy	Machine tools, precision parts   and assemblies		
Flexfab, Inc. Hastings	   Hose, airducting 		
Formsprag Co. Warren	   Hydraulic couplings,   aerospace components		
Fruehauf Corp. Detroit	   Metal fabrication,   aerospace components		
GM Transportation System Center Warren	   Automatic vehicle guidance   and control systems		
Guardian Industries Corp. Northville	   Glass products 		
Hegenscheidt Corp. Troy	   Automated railroad wheel and   axle shop		
Ready Power Co. Detroit	   Electrical equipment 		

TABLE 7--Continued

Manufacturer and Location	   Product
Shatterproof Glass Corp. Detroit	   Safety glass 
Universal Electric Co. Owosso	   Precision fractional hp   electric motors
Jervis B. Webb Co. Farmington Hills	   Forgings, electrical enclosures,   castings, automatic equipment control
Whitehead and Kales Co. River Rouge	   Railroad cars, structural   steel fabrication

twice as labor-intensive, since the cars must be partly disassembled and then reassembled.

The final scenario in Table 6 is a hypothetical example which shows the job-generating potential of large-scale production. The assumption is that the Michigan facility would assemble over 700 LRV's in the five-year period, 1980-85. In this scenario the number of jobs created is quite substantial, involving a total of 552 new direct jobs and 668 indirect jobs. It is felt that the indirect job effects for this scenario are more realistic than for the first, since the scale involved would be an incentive for potential suppliers to come forth. With the first scenario, it is more likely that parts and materials would be sourced to traditional suppliers.

If a foreign prime contractor subcontracts to a local car assembler, and permits the assembler the latitude to locate its own suppliers, then many of these perhaps could be found locally. With regard to the quality of the employment, the optimum situation would be an entire package put together domestically, creating not only assembly jobs, but also skilled technical jobs. However, for the size of orders under consideration a fully integrated operation seems far beyond any realistic goals that could be achieved.

For future diversification potential, a number of possibilities exist, each with its own particular job impacts; but some fairly strong caveats are in order. Figures 5 and 6 illustrate the labor content for different types of rail vehicles and the variation of labor content with vehicle complexity. Self-propelled diesels would appear to be the most attractive as a possible diversification effort since they are both complex, with an index rating of 90 (second only to articulated LRV's), and have the highest labor content at 15% of vehicle value. However, it should be remembered that while all railcar assembly is related, some manufacturing approaches involve a higher degree of standardization and a mass-production orientation which may not be adaptable to the job-shop made-to-specification type of assembly facility envisioned for the SEMTA vehicles.

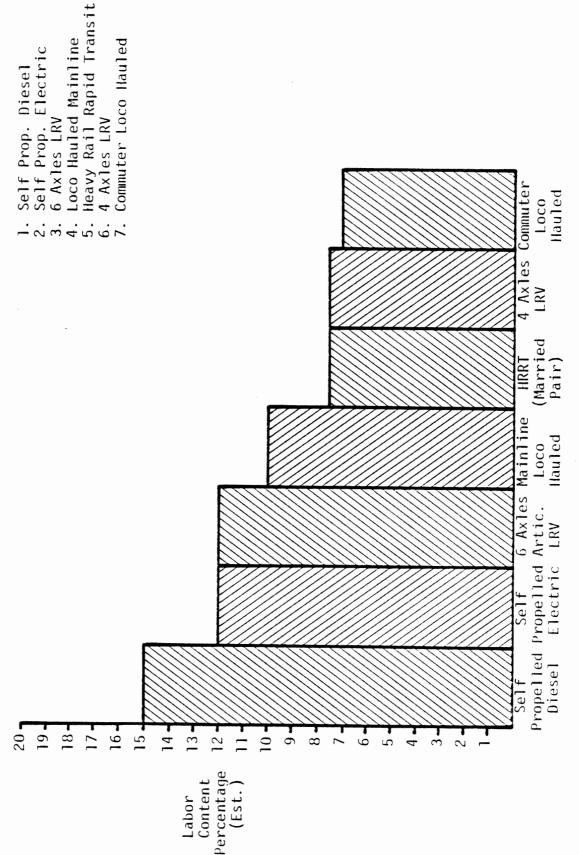
In sum, the proposed facility can be viewed as a very small contribution to the overall employment picture unless some related ongoing activities can be developed. These include heavy and light maintenance, refurbishing, and/or the manufacture of other rail vehicles. During the second half of this study, these possiblities will be explored in more detail.

<u>Tax Implications</u>. Tax benefits from new jobs can provide local and state governments with additional revenues, but are not without cost when subsidies are involved to attract businesses. This section assesses such impacts as potential benefits and costs a light rail assembly facility would have on state and local governments.

Table 8 illustrates the tax impact that a light rail vehicle assembler, capable of assembling the entire U.S. LRV market of new cars between 1980 and 1985, would have on state and local finance. Admittedly this is an optimistic estimate and would have to be reduced considerably if orders for the facility were restricted to the 87-car SEMTA contract. A reduction of about 80% would have to be applied for the smaller scale operation. As can be readily seen, the tax benefits far outweigh the costs even at the local level. The state would receive additional revenues of \$1,2300,691 at a cost of \$66,712 in lost property tax, for a net gain of \$1,163,979.

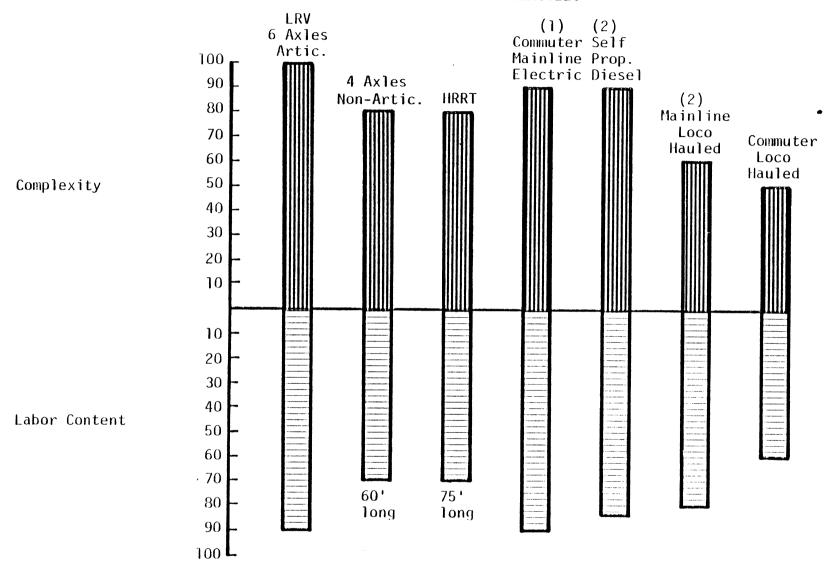
FIGURE 5. LABOR CONTENT AS A PERCENTAGE TOTAL VEHICLE COST--PASSENGER RAIL VEHICLES

1,100,000 900,000 800,000 800,000 600,000 700,000



Source: Estimates based on discussions with rail passenger vehicle manufacturers (R. Bravo)

FIGURE 6. COMPARATIVE MANUFACTURING COMPLEXITY AND LABOR CONTENT-PASSENGER RAIL VEHICLES



- (1) Toilets Water & Sewage Systems
- (2) Toilets & Food Equipment !later & Sewage Systems

Source: Estimates based on discussions with rail passenger vehicle manufacturers (R. Bravo)

TABLE 8<sup>1</sup>

Value of Jobs Created by Assembling Light Rail Vehicles in Michigan for Total U.S. Market (Annual)

Tax Benefit	s <sup>3</sup>	Tax Losses	
Total Income <sup>4</sup>	\$20,951,000	Property Tax Abatement	\$ 66,712
Individual Income Tax Sales Tax Other Consumption Ta Local Property Tax City Income	,	Net Tax Benefit	2,061,749
TOTAL TAX	\$ 2,128,461		

Assumes a facility costing \$5 million, which was mentioned in American Metal Market, July 21, 1980 as the proposed cost of a facility contemplated by Bombardier, Inc. for the U.S. Also assumes a 12-year 50% reduction in property taxes as envisioned by the PA 198. Finally, assumes an average property tax of \$53.37/\$1000 assessed value, as reported in "Michigan's Advantages for Transportation Equipment Manufacturing," Office of Economic Development, Michigan Department of Commerce.

Additional considerations such as business taxes and service revenues also favor locating the facility in Michigan. Business taxes are not being considered at this time, until data become available from prospective firms, but would constitute additional revenues to the state. For the local government, if the facility required no large additional capital outlays, such as would be the case for an existing facility, the costs of services borne by the firm are disproportionately higher than those borne by residential users. The implication then is

<sup>&</sup>lt;sup>2</sup>Estimated in Section 1.5 for 1980-85.

<sup>&</sup>lt;sup>3</sup>Tax and income multipliers provided by Michigan Department of Commerce, Office of Economic Development.

<sup>&</sup>lt;sup>4</sup>Income based upon hourly wage rate of \$8.32/hr.

that a new assembly plant would help subsidize services provided by the local government.

#### 2.4 <u>Locational Advantages Analysis</u>

<u>Logistics Advantages</u>. On the basis of preliminary discussions with representative LRV producers, certain priorities in selecting a location for a U.S. assembly facility were ascertained.

In as much as there are three major Canadian producers or designers of LRV vehicles, Michigan's proximity to and accessibility from Canada must be ranked as a significant advantage over other possible U.S. locations.

All three Canadian companies--Bombardier, UTDC, and Hawker Siddeley--are actively interested in penetrating the U.S. market. As the "Buy America" Act becomes strengthened and enforced, any foreign company wishing to supply LRV's to U.S. properties would need to consider locating an assembly operation in the U.S.

A logical and attractive location for penetrating the U.S. market would be one which offered proximity and accessibility to present locations in Canada, facilitating the movement of parts and subsystems. In this light, Michigan offers significant advantages. With its peninsula location along the St. Lawrence Seaway, the state offers the Canadian concerns low-cost shipping access from their present locations.

Michigan has five international seaports: Detroit, Port Huron, Bay City-Saginaw, Sault Ste. Marie, and Muskegon. In addition, there are other ports which could offer access to and from the State. An example would be the Port of Monroe, where recent dredging operations have increased the potential utilization of the port.

Access to seaway ports, coupled with the advantages of a foreign trade zone, could offer a company the opportunity to supply LRV's to foreign countries, particularly in Central and South America, without additional duties.

In addition, rail and highway linkage between Canada and the U.S. is extensive and widely used. The Ontario highway system provides immediate access to Michigan. Trucks and cars move between Ontario and

Michigan over bridges at Detroit, Port Huron, and Sault Ste. Marie, and through a tunnel, at Detroit. By car ferry, tunnel, or bridge, railway freight has access to international transfer points at Detroit, Port Huron, and Sault Ste. Marie. Detroit's Metropolitan Airport is one of the major air terminals in the nation. Besides Detroit, twenty other points, including seven in the Upper Peninsula, have scheduled flight service. Detroit, Grand Rapids, and Sault Ste. Marie are all serviced by international airports.

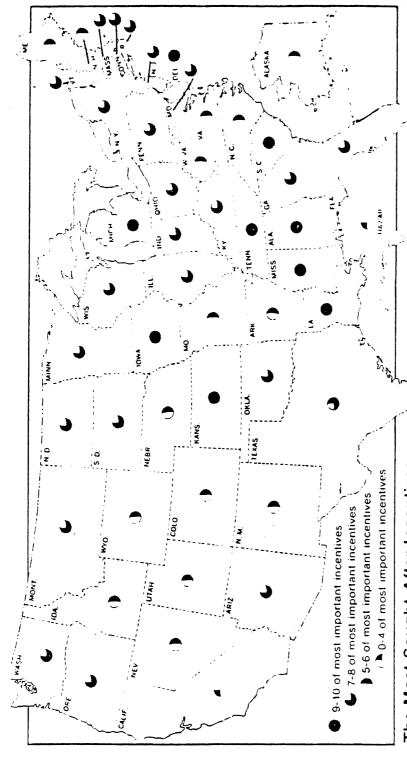
<u>Tax Advantages</u>. In recent years several studies comparing business tax burdens among the twenty to thirty most industrialized states have concluded that Michigan business tax liabilities are lowest. Figure 7 compares tax and other incentives offered by states.

The favorable tax climate, together with its natural attractiveness to business, may hold an additional attractiveness for the producers of LRV or transit cars. Market projections over the next ten years for LRV's and transit vehicles indicate an irregular pattern of procurement from as low as 35 LRV's in one year to as high as 270 at its peak. The predicted irregular procurement pattern for heavy rail vehicles is even more pronounced.

These forecast trends indicate that an LRV assembly facility may find itself having to keep large inventories. Although there is differentiation between particular property orders, there may still be substantial numbers of standard subsystems and components which would be inventoried.

If the production of LRV's would indeed require maintenance of large inventories, Michigan would have the significant advantage of not levying any property tax on the inventories.

Tables 9, 10, and 11 present the results of a theoretical comparison of the annual tax liability incurred as a result of maintaining LRV inventories in the five east North Central states.



The Most Sought-After Incentives

The Industrial Development Research Council in 1977 produced a report on The Industrial Facility Planner's View of Spacial Incentives. One purpose of the report, which was based on the opinions of facility planners and real estate managers for some of the nation's largest manufacturing firms, was to determine which state and local business incentives are of most value to industry. The facility planners were asked to rank the incentives shown in our Legislative Climates dot charts in order of their importance to their firms. The following 10 incentives emerged as most important: —Tax exemption or moralorium on land, capital improvements. —State right-to-work law. —Tax exemption on manufacturers inventories. —Corporate income tax exemption.

—Industrial bond financing. —Tax exemption or moratorium in equipment, machinery. —Accelerated depreciation. —Sales/use exemption on new equipment. —State-supported training of industrial employees. —Tax exemption on raw materials used in manufacturing.

The accompanying map graphically illustrates those states which offer the most sought-after incentives. Only seven states offer (nine or 10) of the incentives, and only two states offer fewer than five of the incentives. (See charts, "Financial Assistance for Industry," "Tax Incentives for Industry," "Other Laws," and "Special Services for Industrial Development" for specific programs in each state.)

SOURCE: Industrial Development (January-February 1980).

#### TABLE 9

#### Inventory Tax Calculation

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1. Size of Plant necessary to service U.S. LRV market from 1978 to 1986.

Total number of vehicles required 1111

Average yearly output required 123

2. Target Michigan assembly plant

One car per week

Average Yearly Output: 50 Percent of U.S.: 41%

Two cars per week

Average Yearly Output: 100 Percent of U.S.: 82%

3. Inventory Calculation

Figures are based on the following assumptions:

(a) Even year round operation of plant

- (b) Market time pattern of demand for target-sized Michigan plant follows natural demand but is reduced by the average percentage calculated in 2 above.
- (c) Vehicles are valued at the average value between 6-axle articulated and 4-axle nonarticulated.

6-axle \$900,000

4-axle \$600,000

Average \$750,000

SOURCES: (1) Market demand projections, Section 1.5; (2) Average vehicle price, Section 1.5; and (3) Tax rates on inventory, Michigan's advantage for transportation equipment manufacture.

Two scenarios are presented in Table 10: Case 1 assumes a plant assembling 50 LRV's a year through 1986, or roughly 40% of expected U.S. demand. The second scenario assumes a yearly production of 100 LRV's or 80% of the expected U.S. LRV market. Sales or demand follow a fixed percentage of U.S. demand. For Case 1 the average yearly deviation from normal inventories is 35 vehicles; in Case 2 it is 70 vehicles.

TABLE 10

Inventory Tax Advantage for Michigan Plant Size

	CASE 1:     50 LRV Per Year Per Year					
	  Output  (Veh•)	Sales	Deviation From  Normal Inventory   (Veh.)	Output		
1978	   50	19	31	100	38	62
1979	   50	l   63	18	100	126	36
1980	50	14	   54	100	l   28	108
1981	50	61	43	1 100	122	86
1982	50	35	59	   100	   70	160
1983	   50	   39	69	100	78     78	138
1984	50	69	50	100	   138	100
1985	50	109	<b>-</b> 9	1 100	218	-18
1986	   50	41	0	1 100	82	0
Yearly Average		   	35	   	   	70
Annual Value	   		\$26,250,000	   	   	\$52,500,000

Assuming a \$75,000 average 1980 price per vehicle, the average annual value of inventories would be \$26.25 and \$52.5 million, respectively.

In Michigan the company would pay no property tax on the inventory in either case. In Ohio property taxes in Case 1 would exceed \$700,000 a year and \$1.4 million a year in Case 2. Indiana and Illinois would levy yearly taxes of over \$500,000 in Case 1 and \$1,000,000 in Case 2. Wisconsin offers the lowest yearly tax liabilities next to Michigan of under \$125,000 in Case 1 or \$250,000 in Case 2.

TABLE 11
Annual Property Tax on Inventory

States	50 LRV's/Year	100 LRV's/Year
Michigan	0	0
Indiana	   \$546,512	\$1,093,024
Illinois	; ; \$581,884	\$1,163,786
Ohio	   \$735,000	\$1,470,000
Wisconsin	   \$124,897	   \$249,794

As pointed out earlier, the differentiation between transit property orders may reduce the possibility of inventorying vehicles but will probably not eliminate it completely, and the inventorying of subsystems and components is likely. The example outlined in Table 11 therefore can be viewed as an indication of the type of savings which may accrue to a facility located in Michigan instead of other surrounding states.

Alternative Michigan Locations. On the basis of the preliminary discussions with potential LRV assemblers in Michigan it was felt useful to present four or five alternative locations within the state, comparing the advatages each offers. On a preliminary basis five locations were identified. Because of the possible importance of location on the St. Lawrence Seaway, four of the cities are located on water: Detroit, Monroe, Port Huron, and Sault Ste. Marie. In addition, as a posible land-locked location, the city of Ypsilanti was selected. These locations all offer extensive transportation linkages with Canada. Sault Ste. Marie is also a designated foreign trade zone. Detroit is presently in the process of applying for foreign trade zone status.

A comparison of labor markets and plant sites will be conducted in the second half of the research project.

#### 2.5 Target Company Strategy

A decision was made at the beginning of the study to investigate target company interests in Michigan as soon as they were identified, even though the background industry and market data to be produced by the study were obviously not yet in hand. The decision was made because we are dealing with an industry in which decisions to assemble in various locations are being considered by several companies. A valuable opportunity could be missed by delaying two or three months.

The procedure decided upon was to immediately inform the Michigan Department of Commerce, Office of Economic Development, of any leads uncovered and to work closely with them in following up on such leads.

In addition, this information was shared with the transportation agencies in Michigan in an effort to gain a better understanding of the meaning of these industry developments, both current and future.

In view of the fact that one objective of the study was to identify one manufacturer who might establish a plant in Michigan, it was surprising to discover a high level of interest in Michigan by several companies.

At the midpoint of the study, the target company strategy and investigation is less than 50% complete. It will logically receive more attention in the second half of the work.

As a basis for evaluation of prospective manufacturers, three distinct types of organizational alternatives have been identified and outlined (Table 12).

<u>Domestic Producers</u>. Extensive discussions have been held with representatives of the Budd Company as a first-priority item in this investigation. Although Budd is a subsidiary of a German firm, it is virtually the only remaining domestic passenger rail car producer in the United States and it already has manufacturing facilities for other related products in Michigan.

Budd Company officials have investigated potentials for future orders for their vehicles in Michigan through contacts with both state and local transportation agencies. The company has outlined conditions

TABLE 12
Organizational Alternatives

Organizational Alternatives	Advantages	Disadvantages
1. SPLIT ORGANIZATION		
A. Manufacturing	Flexibility of operations	"Name" of builder unknown?
	Produce own or other's vehicles	Time to organize and ready production could be long
	Overhaul/refurbish vehicles	Long learning curve
	Produce related products	Who would finance and set up plant?
	Concentrate on manufacturing programs	Liabilities?
B. Management/Product	Manage maintenance and enem	Integration problems?
Development	Manage maintenance and oper- ations programs	integration problems:
	Provide consulting services to the industry (builders, suppliers, and operators)	
	Accomplish development pro- grams without overhead burden	
2. ONLY MANUFACTURING ORGANIZATION	Able to produce or assemble	Lack of credibility with
	for any car builder	customers
	Flexibility of operations	Difficult to manage?
	Customer's representative could be made part of the team, together with car builder and manufacturer for each respective order	
	Overhaul or refurbish existing vehicles	
	Produce other related components	
3. ESTABLISHED CAR BUILDER		
WITH FULL CAPABILITIES	Already known to the transit industry (customer's) credi- bility established	Would it be restricted to bid its own vehicles?
	Able to begin production within comparatively short time	Would it be able to keep plant operations going by incorporating other related projects
	Vehicle design and tooling already developed or on hand. (May/should have a complete line of vehicles.)	, s.
	Could produce or assemble vehicles for foreign success-ful bidders (e.g., Budd/Tokyo car for Buffalo system)	

under which they would consider production of rail passenger vehicles in Michigan and have discussed these conditions with representatives of the Michigan Department of Commerce, Office of Economic Development.

To date these discussions have not resulted in any specific actions or results; however, both the company and the public agencies have now defined the potentials and problems in fairly clear terms. A resolution of Budd Company's interest is expected prior to completion of the study. At this point it would not be appropriate to view these negotiations in either an optimistic or pessimistic light. However, it is fair to say that they appear to be well along toward a conclusion on which both the corporation officials and the public agencies can agree.

<u>Canadian Car Manufacturers</u>. Intense interest in the United States market for rail passenger vehicles has been developing among Canadian car manufacturers recently. Michigan figures in this growing interest both as a potential market and as a possible location for manufacturing.

Preliminary contacts have been made with three Canadian companies:

- (1) Bombardier
- (2) U.T.D.C.
- (3) Hawker Siddeley

Interest on the part of the Canadian companies in a possible Michigan manufacturing site has been indicated in a variety of ways, including personal visits, phone contacts, and letters and responses to a questionnaire. All three companies have shown at least preliminary interest in Michigan. During the second half of the study project a detailed follow-up is planned with the three companies to better define their needs and determine how a Michigan site might fit into their plans.

U.T.D.C. has expressed interest in both light rail vehicles and people movers in Michigan. Flexibility has been emphasized in their systems approach to getting vehicles engineered and assembled. Possibilities for a joint Michigan-Ontario development program have been discussed. U.T.D.C. interest in Michigan remains very high and will be further defined and developed in the second phase of this project.

Bombardier has announced its intention to establish one or two manufacturing facilities or assembly plants in the United States (see Appendix III). The company has been successful in obtaining contracts in the United States and has ambitious plans to develop the U.S. market.

Contacts with Bombardier by the Michigan group have met with interested response. An invitation has been extended to visit the Bombardier manufacturing facilities on August 12. Specific details of their requirements for manufacturing space and their preliminary thinking with regard to the U.S. market will be obtained during that plant visit.

Hawker Siddeley has taken the initiative in making contacts in Michigan regarding sales possibilities and has indicated possible flexibility in assembly arrangements. Further details of these companies' interest in Michigan will be explored in the second phase of the research project.

<u>Japanese Car Manufacturers</u>. Japan's two strongest competitors in the American market for LRV's, Kawasaki and Tokyu Car Company, appear to be important factors in future sales as well as assembly in the United States. Their pricing is extremely competitive as compared with domestic producers, according to Budd Company officials. The Japanese also have bid successfully against Canadian and European manufacturers.

Through a contact with Kawasaki (Mr. Hamawaki), the Michigan Department of Commerce learned that the Company "could assemble cars in southeast Michigan if they won the Detroit contract."

Tokyu Car is also interested in bidding on a potential Detroit contract. Tokyu Car Company supplied information on the Japanese rail car industry to the Tokyo office of the Michigan Department of Commerce and indicated that representatives of the Company would make additional contacts in Michigan in August to explore sales possibilities. This company contact expressed interest in a partnership with a local manufacturer to assemble cars in Michigan.

<u>European Car Manufacturers</u>. Among the numerous European car manufacturers, sales and manufacturing experience in the U.S. market has been relatively weak in recent years as compared with the Japanese and

Canadians. The German-based company affiliated with Budd Company has not formed a successfully competitive team. Franco Belge has filed for bankruptcy, while its Atlanta contract is not yet complete.

Breda (Italy) appears to be more successful in the U.S. market at present.

Many European car manufacturers have expressed little interest in the U.S. market to date and others have been unsuccessful in negotiations for contracts up to this time.

The European office of the Michigan Department of Commerce continues to explore possible interest from other European car manufacturers and follow-up on interest expressed by companies responding to their first inquiry, which was made in April.

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  Planning and Technology, TRB Special Report 182, (1978), pp. 94-103.
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APPENDICES

#### APPENDIX I

# THE TASK FORCE TO ESTABLISH LIGHT RAIL VEHICLE ASSEMBLY OR MANUFACTURING

Mr. James C. Kellogg, Acting Chief Administrative Officer Bureau of Urban and Public Transportation

Mr. Larry E. Salci, SEMTA General Manager

Mr. William Cilluffo, Executive Assistant to Mayor Young

Mr. Conrad Mallett, Director Detroit Department of Transportation

Mr. Emmett Motten, Director Community and Economic Development, City of Detroit

Mr. Richard Farris, Vice President Detroit Renaissance

Mr. Art Saltzman, Economic Development Section Greater Detroit Chamber of Commerce

Mr. Trygve Vigmostad, Deputy Director Office of Economic Development Michigan Department of Commerce

Mr. Clifford Kleier, Director Industrial Development Division Michigan Department of Commerce

Mr. Al Ward, Special Assistant to the Governor

Mr. Donald Voelker, Assistant to the Director Detroit Department of Transportation

Mr. Richard E. Buck, Assistant to the General Manager SEMTA

Mr. Bill Ashbaker, Manager, SEMTA Development Section Bureau of Urban and Public Transportation Michigan Department of Transportation

Mr. Jesse Brown, Liaison for Southeastern Michigan Bureau of Urban and Public Transportation

Mr. Larry Tokarski, SEMTA/D-DOT Merger, Liaison

#### APPENDIX II

# WORLD WIDE RAIL PASSENGER CAR MANUFACTURING INDUSTRY (PRELIMINARY)

ACEC
BP4
600 Charleroi
Belgium
71-442271
Telex: ACECB51227
A. F. Leriche, Marketing Manager
Transportation Division

Remarks: Builds LRV's.

Alsthom-Atlantique Rail Transport Materials Division Tour Neptune - Cedex 20 92086 Paris - La Defense - France Tel. 778.13.28

Alsthom-Atlantic, Inc. 50 Rockefeller Plaza New York, New York 10020 Telephone: (212) 751-1820

Mr. Monchi, Director International Affairs Alstrom Division Transport 38 Avenue Kleber 75784 Paris Cedex 16 France

Remarks: Contacted by Michigan Department of Transportation.

American MAN
MAN Department Vf
Post fach 440100
D-8500 Nuurnberg 44

Lutz Eggert, Director Marketing Detroit, Michigan

MAN Maschinenfabrik Augsburg - Nuernberg AG. Stadtbachstv 1 8900 Augsburg 1

American MAN Corporation 1114 Avenue of the Americas New York, New York 10036 Telephone: (212) 221-3340

Tx. 234 598

K. P. Koch, President
20 employees

West Coast Office 50 California Street San Francisco, California 94111 Telephone: (415) 391-2935 Tx. 278 638

Remarks: Looking at Ford (Mahwah, New Jersey) plant for buses. Looking at plants in Michigan, Indiana, and Pennsylvania for buses. Fantus involved in plant search.

Mr. Hennig, Export Manager Maschinenfabrik Augsberg - Nurnberg Aktiengesellschaft WerkNurnberg 8500 Nurnberg 115

Katzwanger Strausse 101 W. Germany

Remarks: Contacted by Michian Department of Commerce and Michigan Department of Transportation.

#### ANF Industrie

Tour Aurore
Paris Defense 92080 France
Telex: 788-15-15
Mr. Grall, Sales Manager
P. Gilbert, Assistant Sales Manager

Transports Urbains Division

Remarks: Builds rail cars and bodies.

ASEA, Inc. (Sweden)
Transportation Systems Department
4 New King Street
White Plains, New York 10604
Telephone: (914) 428-6600
Telex: 137401
Olle Ewers, Manager
Transportation Systems Department

Remarks: Builds LRV's.

Transport Division S-721 83 Vasteras Sweden Tel: + 46 21 100000

Lars O. Nilsson, Sales Manager

Remarks: Licensed high-speed locomotive design to GM for Amtrack Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

### BN Constructions Ferroviaires et Metalliques

(Formerly La Brugeoise et Nivelles)

General Transport Division

Rue de la Loi 74

Brussels, Belgium 02 230 12 25

Telex 61 736

J. D. Cremie, Marketing Manager

J. Olivier, Sales Manager

P. Lenssen, Technical Advisor

P. Van De Sijpe, Manager

Plant of Bruges Vaartdijk 5 8200 Brugge Belgium

> Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation. Licensed cars to Bombardier, Ltd.

#### Bombardier Limited

Mass Transit Division

1350 Nobel Street

Boucherville, Quebec J4B1A1 Canada

Telephone: (514) 655-3830

Telex: 055-61576

Carl Bawby, Vice President of Marketing Brian Winter, Director Marketing Pat McLean, Manager Rail Passenger Equipment Sales Robert Halperin, Manager Transit Equipment Sales

1505 Dickson Street Montreal, Quebec Canada HIN 2H7

> Remarks: Sales--\$385 mm; employees--6,200. Contacted by Michigan Department of Transportation. License B.N. LRV's won \$43.5 mm contract from New Jersey for 57 commuter railcars. Will construct U.S. rail assembly plant within a year.

#### Breda Construzione Ferroviarie S.P.A.

Export Director Via Ciliegiole 51100 Pistoia Italy Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation. Contract for 48 LRV's to Cleveland for \$39 million. Contract for 90 HR cars for D. C. Metro--Toning Inc. of New York is representative (212) 490-3058. Will assemble Cleveland LRV's in FTZ near Cleveland or have GE do it (J. O. Hively, Cleveland Port Authority, July 25). Brown-Broveri, Canada is supplying traction motor and chopper controls (Mass Transit, January 1980, p. 45).

#### CIMT Lorraine

Campagnie Industrielle de Materiel de Transport M. Smith Commercial Division 42, Avenue Raymond Poincave 75116 Paris, France 505 14 00

Telex: CIMTRAM 610 119 F

Commonwealth Engineering (Vic.) Pty. Ltd. Frankston Road
Dandenong, Victoria
Australia

Remarks: Contacted by Michigan Department of Transportation.

#### <u>DuWag</u> Dusseldorf Wagon

Mr. Grawenhoff, Export Manager Waggonfabrik Uerdrugen A.G. Werk Dusseldorf 4 Dussldorf 1, Postfach 8405 West Germany

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation. Has contacts for Calgary, Edmonton and San Diego with Siemens. San Diego contract not Federally funded; therefore no "Buy America." SOURCE: Diane Enos, UMTA, (202) 426-4403, July 26, 1980.

#### Fiat Ferroviaia Savigliano S.P.A. Export Director Corso Ferrucci 122 10141 Torino Italy

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

Francorial -- MTE

Mr. Dhaussy, Export Director Department Transports Nouveaux 32 Quai National 92866 Puteaux France

> Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

# Hawker Siddeley Canada, Ltd.

Canadian Car Division

Keith G. Chapman, Director of Marketing Paul C. Gillen, Marketing Representative Box 67, Station F Thunder Bay, Ontario Canada Telephone: (807) 577-8431

Telex: 073-4560

7 King Street East Toronto, Ontario Canada M5C 1A3 Telephone: (416) 362-2941

Telex: 06-217711

Remarks: Building 190 UTDC production cars for Toronto.

Can-Car Incorporated Paul C. Gillen Box 300 Thunder Bay, Ontario P7C 4V9 Telephone: (807) 577-9523

Remarks: Contacted by Michigan Department of Transportation.

Link-Hafmann-Busch Waggon-Fahrzeug-Maschinen Gmblt 332 Salzgitter 41 Postfache 41 11 60 West Germany

> Remarks: Contacted by Michigan Department of Transportation. Not interested because of "Buy America" letter of June 5, 1980 to Michigan Department of Transportation.

### Kawasaki/Nissho-Iwai

Kawasaki Head Office

World Trade Center Building (Rollin Stock Group)

4-1, Hamat Sucho 12-chrome, Minato-ku

Tokyo, 105 Japan Phone: 03-435-2588

Cable: KAWASAKIHEAVY TOKYO

Telex: J22672

Plants: Hyogo (Kobe), Utsunomiya and 18 other works.

Nissho-Iwai Offices

Alaska Chrome Minato-Ku, Tokyo Phone: 588-2111

Telex: J22233, J22234

Ima Bashi Chrome Higashi-Ku, Osaka Phone: 202-1201

Telex: J63264, J63361

Nissho-Iwai American Corporation 1211 Avenue of the Americas New York, N.Y. 10036

Remarks: Claims an office in Detroit interested in joint ventures. Nisso-Iwai is trading company, Kawasaki is manufacturing firm.

They have both LRV and RT contracts for Philadelphia. LRV being assembled at Boeing-Vetrol, Philadelphia plant. Looking for RT assembly site, want it around Phildelphia. Contacted by Michigan Department of Transportation.

#### Metro-Cammell, Ltd.

Leigh Road
Birmingham B8 24J
021-327-4777
Telex: 33401
Directors

A.H. Sansome (Chairman)

D.B. Whitehorse (General Manager)
F. Jm. Bonneres (Chief Engineer)

#### Executives

E.V. Phillips (Supplies Control) W.J. Wright (Sales Manager)

Remarks: 816 employees. Contacted by Michigan Department of Transportation.

# Schindler Carriage Wagon Company, Ltd. (SWP) CH-4133 Prattelon Switzerland

Remarks: Contacted by Michigan Department of Transportation. Operates in North America through S.I.G.

Schweizerisch Wagons 'Aufzugefabrik A.G. Swiss Car and Elevator (SWS) Ch-8952 Schlieren Switzerland

Remarks: Contacted by Michigan Department of Transportation. Operates in North America through S.I.G.

#### Siemens

Power Engineering Division
H. Eisele, Manager Rail Vehicle Prop.
Max Deterding, Division of Marketing
186 Wood Avenue, South
Iselin, New Jersey 08830 (201) 494-1000

Siemens AG, 2VW104 P.O. Box 103 D-8000 Munich 1 Fed. Republic of Germany

Mr. Wittmann, Export Manager Siemens A.G. Power Engineer Department Werner-Von-Siemens-Strasse 50, Post fache 325 8520 Erlangen 2, West Germany

Remarks: Provided motive power for Edmonton, Calgary, San Diego, and Rio de Janero (DuWag cars).

#### S.I.G.

Swiss Industrial Company Mr. Reithaar, Sales Director CH-8212 Neuhausen Rhine Falls Switzerland

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation. Built 6 UTDC prototypes. Operates in North America for Schindler and Swiss car.

## Societe Franco Belge De Materiel De Chemins De Fer

Jean Guy Marret V.P. Sales Market 35, vue de Bassano 75008 Paris France 01/723-55-24 Telex HERLI 290060

Remarks: Has Atlanta MARTA contract; assembly plant in Decatur, Georgia. Filed for bankruptcy in France (WSJ, July 2, 1980).

#### Societe Nationale des Chemins de Fer Vicina

(S.N.C.V.)
Direction Generale
14 rue de la Science
1040 Bruxelles
Belgium

Remarks: Contacted by Michigan Department of Transportation.

Thyssen Aktiengesellschaft vorm August Thyssen-Hutte Abt. MV Postfach 110067, D-4100 Duisburg 11 Federal Republic of Germany

Thyssen, Incorporated 1114 Avenue of the Aermericas New York, N.Y. 10036

Remarks: Owns the Budd Company.

#### Tokyu Car Corporation (Tokyu Sharyo Seizo K.K.)

1, Kamariya-cho Kanazawa-ku Yokohama 236, Japan Phone 701-5151

Trade Department Tokyo
6th Floor, Yaesu Mitsui Building
7Yaesu 5-Chrome
Chuo-ku
Tokyo
Phone 272-7051
Telex: 022-2020

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

Looking at Hammond, Indiana (RB, June 11, 1980). Telex from N. Henniger to B. Scott relayed to Mr. Krzyzowski indicated Tokyu interested in Detroit contract and potential partner. Will have presentation to SEMTA in July or August. Information relayed to R. Buck of SEMTA by M. Krzyzowski on July 3. Represented in U.S. by Mitsui.

Urban Transportation Development Corporation
Phil Stevenson, V.P. Corporation Marketing
Anton Hart, Assistant V.P., Product Sales
Allen Wright, Assistant V.P., Marketing Customer Service
20 Eglington Avenue, West
Toronto, Ontario M4R 1K8

Canada (416) 484-8887

George Pastor President, UTDC (USA) 6378 Dockster Terrace Falls Church Virginia 22041

Remarks: Contacted by Michigan Department of Transportation. Has Toronto contract, a system approach to mass transit. Six prototypes built by Swiss Industrial Corporation. 190-production built by Hawker-Siddeley, Canada.

Valmeet Oy
Export Director
Valmet Building
Punanotkonkatu 2
P.O. Box 131155
Helsinki, Finland

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

Vickers Canada, Inc.

J.R. Howett, V.P. Ind. Sales R.R. Hebert, Sales Manager J. Crawford, Systems Manager Industrial Division 5000 Notre Dame St. East Montreal, Quebec Canada

Telephone: (514) 256-2651

Telex: 05-828735

Remarks: Mass transit cars.

Waggonfabrik, Wegmann Company Mr. Kuellmar, Export Manager August Bodestrassel, D-3500 Kassel West Germany

Remarks: Contacted by Michigan Department of Commerce and Michigan Department of Transportation.

#### APPENDIX III

# BOMBARDIER LTD. ANNOUNCEMENT OF NEW MANUFACTURING PLANT

# Canadian Company to Construct Its 1st Railcar Plant in the U.S.

By JOSEPH A. CONSTANCE

NEW YORK — Bombardier Ltd.. Boucherville. Quebec. spurred on by its recent award of a \$43.5-million contract from the state of New Jersey for 57 commuter railcars, will construct its first U.S. railcar assembly plant within the year.

Brian Winter, director of marketing, mass transit division, said a location for the approximately \$5-million facility will be decided on by fall.

He said 100 workers will be initially employed to work on the New Jersey order at the new plant where the components will be assembled onto car shells fabricated at the firm's La Pucateiere, Canada, plant.

The firm is also considering establishing a second U.S. plant, possibly in the West, as it attempts to triple its railcar manufacturing capabilities in Canada and the U.S. within the next five years.

"Momentarily our plan is to only use the plant for units we are selling to U.S. entities, but we could use the facility for an order to another country if our other plants are backlogged." Winter explained.

Bombardier operates 15 plants in Canada and Europe, and it runs a small U.S. facility which cans oil lubricants, he said.

Another reason for setting up a U.S. assembly facility. Winter added, is the "Buy America" clause required under federal and state contracts.

This clause requires that 51 percent of components used by foreign manufacturers be produced by U.S. firms. The clause also obliges foreign companies to perform final assembly operations in the U.S. on U.S. contracts.

Last week the New Jersey Supreme Court upheld the original award made to Bombardier on June 12 by the state Department of Transportation. The Budd Co., Troy, Mich., which also bid for the contract, had contested the award, but the court decided in the state's favor. The court did not make public its opinion.

Vickers Canada Inc., Montreal, also bid on the contract and was also turned down by the state.

Winter said Bombardier also plans to bid this fall on specifications for 130 self-propelled cars for the Long Island Rail Road. He said if the firm wins this contract, the U.S. facility would also assemble these cars.

"The new plant is warranted by the U.S. market which is very big," Winter noted. "Currently 50 percent of our railcar business is in the U.S. and Bombardier wants to expand that to between 70 and 80 percent within the next four years.

"There are plans to triple the manufacturing capabilities of the mass transit division within the next five years," he explained.

"We will need additional plant space." he stated. "So the company may establish another plant in the western U.S. or Canada."

The establishment of a U.S. assembly plant would also reduce the U.S. duty on imports, Winter stressed. "Currently there's an 18 percent import duty on finished products while there's only an 8.5 percent duty on components that are shipped to the U.S."

Last year Bombardier's sales totaled \$300-million and to date in 1980, they amount to \$425-million. The firm manufactures recreational equipment including snowmobiles and motorcycles, railears and intercity trains, locomotives, diesel engines and street cars, and off-road vehicles for the woodcutting and other industries.

Winter said half of the sales are in transportation equipment and the remainder are in recreational products.

SOURCE: American Metal Market/Metal Working News (July 21, 1980), p. 5.



