

PERIODIC MOTOR VEHICLE INSPECTION  
A DISCUSSION OF THE DIAGNOSTIC LANE CONCEPT

by

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16. Abstract <p>This report presents a review of the motor vehicle diagnostic inspection program conducted by NHTSA during 1975-1976. The general conclusion of this study supports the findings of a more general analysis by the Comptroller General that the value of motor vehicle inspection has been "neither proven nor unproven."</p> <p>A sample of the data from the demonstration program was analyzed to ascertain the degree of variation in the data among the inspection sites, and it was found to be large. Appendices to the report include a listing of the vehicle components inspected at each site, and a brief description of the component rejection criteria used in the program.</p>			
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## I. INTRODUCTION

Periodic Motor Vehicle Inspection (PMVI) has been legislated in many states and cities for a number of decades. Other governments have rejected the institution of such programs either because the need for them was not felt or because the administrative costs were seen as too high. Inspection was seen initially as a safety countermeasure, and its purpose was to prevent accidents by decreasing the number of defective (and therefore unsafe) vehicles operating on the highways.

Many attempts have been made to justify PMVI on the basis of its benefits from the standpoint of safety. These attempts have been largely unsuccessful, or their conclusions have been, at best, debatable. A recent report by the General Accounting Office<sup>1</sup> states that the effectiveness of PMVI, from the point of view of enhancing vehicle safety, has not been demonstrated with any certainty.

Inspection, however, does lead to an upgrading of the condition of vehicles on the road, as has been shown in a number of instances. In addition, it has been demonstrated that the greater the frequency of the inspections, the better the condition of the vehicles. It seems obvious that improvement of the condition of vehicle components which are critical to steering, braking, lighting, etc., should result in an overall safety benefit to society by reducing accident frequency. The direct relationship between inspection and accident frequency has, however, never been satisfactorily demonstrated; thus it is difficult to state the value of PMVI in a cost/benefit sense.

Recent developments in diagnostic inspection procedures suggest applications of PMVI to areas other than safety. These include:

- a) Pollution
- b) Fuel Economy
- c) Consumer Information
- d) Defect Detection
- e) Feedback for design/management of PMVI systems
- f) Feedback for vehicle design (to Manufacturer)

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<sup>1</sup>Effectiveness of Motor Vehicle Inspection: Neither Proven nor Unproven, Report to Congress by the Comptroller General of the United States, CED-78-18, 20 December 1977.

The National Highway Traffic Safety Administration (NHTSA) designed and conducted a demonstration program on PMVI under Title III of the Cost Savings Act. In so doing, there was an opportunity to explore a number of the applications cited above.

The purpose of this report is to review the results of the NHTSA demonstration program, and to comment on what additional knowledge about motor vehicle inspection has resulted.

## II. BACKGROUND

In the late 1920's and early 1930's several states adopted periodic inspection of all motor vehicles as a part of their safety program. Many of the more densely populated states followed during the next thirty-five years, and, when the Congress created the National Highway Safety Bureau, the one specific countermeasure dictated in the act was that the new bureau should promote motor vehicle inspection among those states which did not have it.

In 1968 Little<sup>2</sup> surveyed responsible officials in all states to determine their positions relative to mandatory inspection programs. Those in states which already had inspection programs in operation reported that they worked adequately, and that they believed they were useful in the prevention of accidents. Those in states which did not have programs reported that they believed that inspection would lead to accident reduction, but that concern about such abuses as gouging of the public, graft, and administrative expenses had inhibited any positive action.

In 1969 McCutcheon and Sherman<sup>3</sup> obtained data on the condition of vehicles at the time of inspection in four jurisdictions with different inspection periods, ranging from three per year in Memphis, twice a year in Cincinnati, once a year in Washington, D. C., and essentially never at a site in Michigan. Their work showed clearly that more frequent inspection resulted in lower outage rates for many components, and is one demonstration of the effectiveness of PMVI in improving the condition of vehicles in use.

NHTSA has sponsored a number of studies relative to safety inspection since 1968. Some early efforts were made to prove that

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<sup>2</sup> Little, J. W., Politics and Vehicle inspection, Highway Safety Research Institute, Ann Arbor, Michigan Rep. No. PuF-8, Sept 1968; and Federal Politics in State Vehicle Inspection Programs, Arizona State Law Journal, Vol. 1969, No. 3, 1969, 341-368.

<sup>3</sup> McCutcheon, R. W. and Sherman, H. W., The influence of Periodic Motor Vehicle Inspection on Mechanical Condition, Highway Safety Research Institute, Ann Arbor, Michigan, Rep. No. PhF-1, July 1968

inspection reduced accidents, notably in studies conducted by TRW<sup>4</sup> and later by Ultra-Systems.<sup>5</sup> Operations Research, Incorporated,<sup>6</sup> analyzed the inspection problem for NHTSA and rated vehicle components in terms of their outage frequency and criticality, serving as a basis for inspection system design. There was continuing pressure put on states which had not adopted PMVI programs, including the threat of applying a loss-of-highway-money penalty. Other states were permitted to carry out experiments with alternative approaches to inspection, such as check-lane operations (in California, Michigan, and Ohio). Generally such "alternative" experiments were permitted only under the stipulation that the state would have to prove a greater accident reduction with the alternative system than with a conventional PMVI, and states were asked to promise adoption of a full periodic system if this did not occur.

Some theoretical expositions of the inspection process have been produced. Geoffrey Grime<sup>7</sup> developed a model of the relationship between inspection and vehicle condition in 1954. O'Day and Creswell<sup>8</sup> developed a simulation model to permit prediction of outage rates as a function of average component life and owner repair practices. Salter,<sup>9</sup> at Rand, developed a conceptual approach for the combination of diagnostic inspection facilities and vehicles with built-in

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<sup>4</sup> TRW Systems Group, Automated Diagnostic Systems--Vehicle Inspection, summary, Final Report: Phase I, 26 March, 1968, NHTSA Contract FH-11-6538

<sup>5</sup> Fisher, F. G., Biche, P, and Eidemiller, R., Safety Status of Vehicles-in-Use Study, Ultrasystems, Inc., July 1973, NHTSA Contract DOT-HS-094-2-253.

<sup>6</sup> Eisner, H., Kalin, S. R., Wells, E. N., and Williams, P. D., An Investigation of Used Car Safety: Final Report, Operations Research Inc., Silver Spring, Md., June 1968.

<sup>7</sup> Grime, G., Vehicle Characteristics and Road Accidents: Effects of Design and Maintenance, Road Research Laboratory, Crowthorne (England), Sept 1954.

<sup>8</sup> See, for example, "An Analytical Model of Motor Vehicle Inspection", by J. Creswell and J. O'Day, HSRI Research, 1968

<sup>9</sup> Salter, R. G., A Road Test Concept for Dynamic Motor Vehicle Diagnostic Evaluation, The Rand Corporation, July, 1977. 1968.

instrumentation to match the facilities. He proposed a simple cost/benefit model--not on the basis of safety improvement, but simply on economic (fuel cost) considerations. Periodic maintenance was shown to be of potential economic value to the car owner, given certain assumptions about fuel cost, miles per gallon improvement with tuneups, etc.

Bentley and Heldt, of AVCO,<sup>10</sup> proposed a model for comparison of the effectiveness of motor vehicle inspection systems in various jurisdictions by determining the change in outage rate (by component) as a function of time since inspection. This work, performed for NHTSA, represents a change in philosophy by the federal agency in the sense that vehicle condition, rather than accident reduction, was proposed as a measure of inspection effectiveness.

The most recent large effort in the vehicle inspection field has been the NHTSA demonstration program in response to the Cost Savings Act. The design will be discussed in more detail in the next section, but the general purpose has been to gain further understanding of the effects and effectiveness of inspection. The NHTSA experiment should properly be viewed as the latest in a long series of studies of inspection, all of which are intended to improve our understanding of the process.

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<sup>10</sup> Bentley, G. K., and Heldt, R. W., Procedures to Evaluate the Effectiveness of PMVI, SAE Paper No. 770814, September, 1977.

### III. NHTSA MOTOR VEHICLE DIAGNOSTIC INSPECTION DEMONSTRATION PROGRAM

This demonstration program was conducted under the provision of Title III of the Motor Vehicle Information and Cost Savings Act PL-92-513. Diagnostic inspection lanes were created in five locations to inspect for safety and emissions vehicle components and were operated for a 15-month period beginning early in 1975. The total cost to the federal government for the five sites was \$11.9 million with an additional \$1.9 million in matching funds from the state governments.

An NHTSA report<sup>11</sup> combines the findings of the five teams with those of other contractors assigned to perform various analyses on the data. The general conclusion presented in the NHTSA report is that, "Diagnostic Motor Vehicle Inspection will benefit consumers by providing them information on the condition of vehicles, which if used properly, can result in greater safety, lower pollution, improved gas mileage, and in the case of complex vehicle systems, generally lower overall repair and maintenance costs."

#### Program Goals

Seven objectives for each inspection team within the entire project were stated as follows:

- (1) To evaluate the costs and benefits of the projects,
- (2) To evaluate the capability of the motor vehicle repair industry to correct diagnosed deficiencies or malfunctions and the cost of such repairs,
- (3) To evaluate vehicle-in-use standards as feasible reject levels,
- (4) To evaluate efficiency of facility designs employed,
- (5) To evaluate the standardization of diagnostic and test equipment,

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<sup>11</sup>Innes, J. and Eder, L. Motor Vehicle Diagnostic Inspection Demonstration Program - Summary Report, October 1977, DOT-HS-802-760.



- (6) To evaluate the development of diagnostic equipment designed to maximize the interchangeability and interface capabilities of test equipment, and
- (7) To evaluate vehicle designs which facilitate or hinder inspection and repair.

The NHTSA report concludes that each of these goals was met. Costs of the inspections were tabulated, and 63% of the consumers indicated that they would be willing to spend \$10.00 for such an inspection, a figure somewhat lower than the actual cost of the inspections conducted, and most indicated a belief in the value of the inspection process.

Using judgmental scales, NHTSA concluded that the appropriateness and adequacy of the repairs performed subsequent to inspection varied widely among the five sites. Some of the results suggested that the repair work reflected a lack of knowledge, skill, proper equipment, and conscientiousness. In particular, a special study in Alabama reported that approximately 24% of all repairs performed were unnecessary, and that 32 cents of every dollar spent on repairs was unnecessary.

NHTSA concluded that the reject levels resulting from the vehicle-in-use standard are feasible, and that they can be retained with minor changes and additions.

The efficiency of the various diagnostic lane configurations was evaluated, and it was reported that the most efficient operation was that using a dual parallel lift configuration (the one used in the Alabama project). Per vehicle inspection cost for that operation, based on 950 cars per month, was estimated at \$13.57. Costs for other sites ranged from about \$10.00 (Puerto Rico) to \$30.00 (Washington, D. C.).

The report offers the subjective conclusion that standardization of the diagnostic systems and test equipment would be "beneficial to the states, the consumer, the repair industry, and the manufacturers of cars and test equipment."

Few instances of interchangeability problems were noted during the program. Specific items were difficulty of some test equipment access to rotors, and a problem with exhaust probes fitting a small number of vehicles.

The report notes that vehicles with many accessories in the engine compartment limit accessibility for some tests, but the more frequent problem is the accessibility of the brake system for inspection.

#### A Sub-Experiment

Concurrent with the seven goals listed above, a particular objective of the program was framed in terms of an experiment. Two groups of vehicle owners were identified: a "treatment" group was provided with a complete diagnostic report as the end product of the inspection; the "control" group was given only a listing of the components which had failed the test. The purpose of the experiment was to determine whether the depth of information received by the owner had a positive influence on the subsequent repair process.

Analyses of the repair costs and the appropriateness of the repairs indicate that the owners provided with more information got more effective maintenance. Costs incurred by the "treatment" group were, in fact, slightly higher; but this resulted mainly from a different inspection process (wheels were pulled for the "treatment" group, but not for the others), and it was judged that those who paid higher costs got safer vehicles.

#### IV. ANALYSIS AND DISCUSSION

Each of the inspection sites compiled data regarding the inspections and repair costs. Detailed inspection records were ultimately forwarded to NHTSA in hard copy form for subsequent analysis. As a part of a study to understand the procedures employed in the various sites, HSRI has obtained a group of these reports for processing.

A convenience sample of these forms from four of the five sites was acquired from NHTSA. This included inspection reports from Alabama, Arizona, Tennessee, and Puerto Rico for the month of November 1975.<sup>12</sup> No effort was made to draw a statistically representative sample, and any conclusions are tenuous. The intent was to do a pilot survey to determine whether a more complete analysis would be worthwhile.

The record of inspection (examples of which are shown in Appendix A) were transferred to IBM card images, using numeric values where available and a "pass-fail" indication where that was all that was reported. The data from the four sites were put into the same format shown in Appendix B, and values were recorded for the following variables:

- (1) Vehicle Identification Number
- (2) Make
- (3) Model
- (4) Odometer Reading (miles)
- (5) Site (Alabama, Arizona, Puerto Rico, Tennessee)
- (6) Tire Tread (pass/fail - four wheels)
- (7) Tire Pressure (pass/fail or PSI - four wheels)
- (8) Tire Valves (pass/fail)
- (9) Tire Sidewall Condition (pass/fail)
- (10) Rear Lights (pass/fail)
- (11) Headlights (pass/fail)
- (12) Headlight Aim (pass/fail)
- (13) Turn Signals (pass/fail)
- (14) License Plates Light (pass/fail)
- (15) Other Lights (pass/fail)
- (16) Steering Wheel Play (pass/fail)
- (17) Steering Binding (pass/fail)
- (18) Steering Linkage (pass/fail)
- (19) Brakes (pass/fail)

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<sup>12</sup> Data from the District of Columbia was physically unavailable at the time of this study.

- (20) Glazing Windshield (pass/fail)
- (21) Glazing Other (pass/fail)
- (22) Windshield Wipers (pass/fail)
- (23) Windshield Washers (pass/fail)
- (24) Fuel/Exhaust System (pass/fail)
- (25) Seat Belts (pass/fail)
- (26) Horn (pass/fail)

Approximately 800 vehicles are represented in this sample. The information for all of the above items was coded into a computer file, and a variety of analyses conducted to determine the general nature of the data. Table 1 shows outage rates as observed in the four different inspection sites. Wide variation between sites can be observed in tire pressure (for the two jurisdictions which made actual measurements), in several of the light categories, and in steering linkage (note particularly Puerto Rico).

For the differences between teams, there are three possible explanations for the variation in outage rates: (1) Real differences in the vehicle condition among the four locations, (2) Differences in the rejection criteria for components from site to site, and/or (3) Variation among sites in the test equipment specifications, calibration techniques, and measurement procedures. Before one could establish the first of these as a reasonable explanation, possibilities (2) and (3) must be examined. This has been done and is presented later in this report.

The analysis of the inspection data from the four sites that has been presented here is intended to exemplify the types of presentation of representatively-collected inspection data. If the entire data base of the five-team program were to be used there would be information on more than 66,000 vehicles, and for 24,000 of these vehicles there would be data from a subsequent or re-inspection. We initially considered acquiring and processing more of the data, but decided not to do so on the basis that the sampling procedures used in the program would not really justify this. The sites were not chosen in such a way as to represent the nation, and, within each site, vehicles were acquired mainly by a sort of chosen-volunteer manner. Finally, the dropout rate in the program (from the initial to the last inspection) was quite large, making inferences of time trends difficult.

Table 1  
 Inspection Failure Rates by Site  
 Diagnostic Inspection Program

Item	Percentage deemed unacceptable (Except PSI for Tire Pressure)				Average
	Alabama	Arizona	Puerto Rico	Tennessee	
LF Tread . .	3.1	4.2	9.2	3.8	4.8
RF Tread . .	4.0	8.4	9.2	5.7	6.6
LR Tread . .	4.0	4.7	6.7	5.0	5.0
RR Tread . .	2.2	5.8	7.3	5.7	5.0
LF Pressure	24.2	—	—	28.2	25.8
RF Pressure	24.5	—	—	27.8	25.8
LR Pressure	24.3	—	—	27.1	25.5
RR Pressure	24.2	—	—	26.7	25.3
Sidewall . .	2.6	0.0	0.0	5.0	1.9
Valves . . .	0.9	0.0	0.0	2.5	0.9
Rear Lights	21.9	14.1	23.8	6.9	17.1
Head Lights	4.4	2.6	3.0	3.1	4.0
HL Aim . . .	63.6	28.8	40.8	20.8	40.4
Turn Lights	5.7	2.1	6.7	4.4	4.7
Lic.Plnt.Lt.	11.0	12.6	3.7	0.0	7.4
Other Lts.	32.9	18.3	23.2	6.3	21.3
Strg. Play	2.2	1.6	1.2	1.9	1.8
St. Binding	0.4	0.5	0.0	0.0	0.3
St. Link. . .	0.9	1.6	17.7	2.5	5.1
Brakes . . .	34.6	33.5	21.3	30.8	30.6
Windshield	1.3	4.7	2.4	0.6	2.3
Oth.Glazing	3.5	4.2	6.7	1.3	3.9
Wiper . . . .	2.2	19.9	1.8	0.0	6.2
Washer . . .	26.8	32.5	0.0	0.0	16.6
Fuel/Exhst	24.6	25.1	11.0	15.7	19.8
Seat Belts	0.5	0.4	1.0	0.6	0.5
Horn . . . .	3.1	1.6	3.0	1.3	2.3

There have been a number of previous experiments sponsored by NHTSA in which selected vehicles have been examined--both in diagnostic lanes, and in accident investigation programs. These programs, too, had the problem of volunteer bias. This is not said so much as a criticism of the experiments, but simply to point out that it is very difficult to obtain a pure sample for a study of this sort. However, the lack of a defensible sampling procedure makes many of the conclusions hard to defend.

### Site Comparisons

In order to identify possible variation in inspection procedures, equipment, and criteria among sites, the reports of the programs at each of the five sites have been reviewed. While inspections were conducted on essentially the same items in each location, the equipment, and to some extent the procedures and criteria, did vary.

The four appendices to this report contain the details of the data organization and analyses. The first of these presents examples of the inspection forms for each of the four sites studied. They are different from one another since each site was given rather complete discretion on the design of its inspection system and procedures, but a considerable degree of commonality appears across the four forms.

The second appendix shows the form used by HSRI in structuring the inspection data into a file for computer analysis. Most of the elements in the file are those that were found to be common among all four sites. Some of the elements, however, are included because they are considered to be important to the analysis even though differences in inspection procedures and reporting exist. Tire pressure, for example, is measured in p.s.i. in Alabama and Tennessee, but are given only pass/fail ratings at the other two sites.

The items inspection at each site are listed in Appendix C. The list was extracted from the inspection forms, and the tables show the differences among the five sites in the vehicle components considered in the diagnostic inspection process.

The last, and longest, appendix (D) gives the criteria used in each of the five sites for rejection of the various components inspected. This listing was compiled from a detailed examination of the manuals created by each inspection team for use by the personnel at the stations. The tabulation presents for each team by system and subsystem the details of the engineering or judgmental criteria applied for the pass/fail assessment.

It is clear that the list of items inspected varied from site to site, but also that the criteria for rejection depend in part on the training and judgment of the inspectors. To some extent such variation was inevitable (or even intentional) since the NHTSA demonstration was intended to try out a number of approaches in the several sites. While conceptually the diagnostic lane approach should result in consistent application of inspection procedures and pass/fail criteria, the state of the art at present still depends to some degree on subjective opinion.

## V. Conclusions

This study has been primarily concerned with a review of the 1975-76 demonstration program conducted by NHTSA under the Cost-Savings Act.

The data that resulted from the five-site demonstration program are currently under examination elsewhere to determine the effectiveness of the inspection in influencing the quality of repair. The Center for Environment and Man (in Hartford, Connecticut) is under contract to NHTSA to compare inspection records and repair costs and the appropriateness of the repair actions taken on the basis of the diagnostics. This work is evidently aimed at the consumer protection aspects of the program.

Other than the final reports of the five contractors that operated the diagnostic sites, and the NHTSA final report which followed these, no formal analyses are being undertaken on the other aspects of the program: safety, emissions, and fuel economy. The design of the demonstration programs was not such that conclusive evidence on these aspects could be gathered, and none of the individual contractors were expected to demonstrate a favorable cost-benefit relationship. It was intended that final cost-benefit analyses be made from the composite data (from the five sites) by NHTSA, and some tentative conclusions are presented in the NHTSA report.

That report concludes that the technology employed by the five separate demonstration programs was "viable and useful." They further speculate that a positive benefit to cost relationship would accrue to both the consumer and to the repair industry, and that society would benefit by having safer vehicles, lower pollution, and improved fuel economy.

While there are data presented in the NHTSA report which tend to support these conclusions, the primary emphasis on the demonstration aspects of the program weaken the ability to draw any strong inferences from the data. In particular, the reported inspection failure rates from one phase of the project to another are different (i.e., improving), but by the third phase fewer than 10 percent of the initial



vehicles were in the sample. The statistical claims of the NHTSA report (e.g., "It is interesting to note that the decrease in failure rate from period one to period three is statistically significant to a high level of confidence") are quite improper because of the inability to demonstrate a random selection process for the compared groups.

It was noted in section III that the Alabama diagnostic project reported that 32 cents of every repair dollar was spent unnecessarily. The average cost of repairs to vehicles participating in this diagnostic program is quoted as \$57.25, and 32% of this is \$18.32. If the major purpose of the inspection is to protect the consumer against unscrupulous repair practices, the inspection would have to cost less than \$18.32...assuming that the inspection is completely effective and can prevent the repair facility from overcharging. While the concept of effective diagnostic inspection detailing repair requirements is intuitively attractive, its success must depend on three things: (1) The active and intelligent participation of the consumer, (2) The absolute integrity of the inspection process, and (3) The competence and honesty of the repair industry in carrying out the diagnostic instructions. While the precision of the 32% finding can be questioned on the basis of its provinciality and sampling limitations, it is a reasonable indication that a problem of unnecessary repair costs exists. Whether a state-operated diagnostic system is a better way to solve this problem than other measures such as licensing of mechanics, prosecution of flagrant violators of good repair practice, etc., cannot be answered by the diagnostic lane study alone. Salter<sup>13</sup> seems to suggest that as the vehicles acquire more sophisticated on-board equipment the diagnostic inspection process may be made more effective and less expensive. Certainly the designers of both the vehicles and the diagnostic lanes of the future should be thinking of the consumer's need to identify maintenance needs.

HSRI has looked at a sample of the data collected from four of the five sites to compare failure rates of various components. There is a substantial inter-site variation in such rates, and this could be

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<sup>13</sup> Salter, R. G., Op. Cit.

explained either by actual differences in the vehicle population, differences in the volunteers, or differences in the pass-fail criteria. When the inspection results are presented on consistent measurement scales (such as tire pressure in PSI, or tread depth in 32nds of an inch), it is possible to limit the choices to real or sample differences. One of the difficulties in the comparison is that only a few measurements were recorded in quantitative form--most were reported only as pass-fail.

One notable exception to the judgment method is the pollution-inspection process, addressed in part in the NHTSA study, but also of concern to the EPA. In this area the measurement scales for CO and for NOX are well defined and accepted. With such criteria it should be much easier to make comparisons across jurisdictions, car makes, or other factors.

In summary:

- (1) The NHTSA demonstration program has shown the feasibility of setting up comprehensive diagnostic check lanes, and has estimated the costs and defined procedures required to operate them.
- (2) The program was, as stated, a "demonstration," and was not an "experiment." As such there were no rigorous controls exerted over the sampling employed either between or within the inspection sites. Thus one should not expect the sort of conclusions possible from a scientific experiment.
- (3) It seems improper and probably unwise to use the results of this program to support the cost/benefit arguments regarding diagnostic lanes (in either direction). If that subject needs support, a more highly controlled experiment would be in order.
- (4) In such an experiment, were it to be conducted, it would be essential to define the measurement techniques and pass-fail thresholds in such a way that they could be applied consistently by different people at different sites.

The determination of the effectiveness of safety inspection is not an easy process. There are too many components, few consistent scales of measurement, and both the public and the automotive professionals are willing to accept judgment as an operational inspection technique.

In the introduction several potential applications of diagnostic inspection procedures were listed, including (1) pollution control, (2) tuning for fuel economy, (3) providing information to consumers, (4) detection of defects in vehicles, (5) feedback for the design and management of PMVI system, and (6) feedback to the vehicle designers. The emission-requirements of the modern automobile engine suggest that sophisticated equipment such as can be available in diagnostic lanes will be necessary to maintain pollution control and optimum fuel economy. If diagnostic lanes were operated in a consistent manner, the observed outage rates might furnish useful information to consumers, making them better-informed purchasers of repairs and new vehicles. The diagnostic lanes themselves are unlikely to provide much vehicle defect information (in the sense of defects which lead to recalls); this sort of finding is much more likely to come from individual owner complaints, or from accident data. Data from diagnostic lanes should be useful both to the lane operators and designers and to manufacturers--the latter because information about wearout rates should be more consistently available than at present.

A comparison can be made between the inspection area and the computer field. The technology of mini- and micro-computers has advanced rapidly, and there is a need for both very large computer facilities (analogous to a state-operated diagnostic facility) and small stand-alone microprocessors (analogous to the equipment in a small garage combined with on-board vehicle sensors). The optimum mix of large and small inspection facilities remains to be determined.

APPENDICES

APPENDIX A

Samples of Forms From Each of the  
Four Teams Whose Data Were Analyzed

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COMMONWEALTH OF PUERTO RICO  
DEPARTMENT OF MOTOR VEHICLES INSPECTION FORM  
CONTROL GROUP BAYAMON

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LANE NO.	1	2	3	4	5	6	7	8	9	10
CAR NUMBER	1	2	3	4	5	6	7	8	9	10
VISIT	1	2	3	4	5	6	7	8	9	10
NO. OF CYL.	4	6	8	10	12	14	16	18	20	22
CITY DRIVING	25	50	100	150	200	250	300	350	400	450
REGISTRATION										
LOW BEAM OUT										
MARKER LIGHTS										
TURN SIGNALS										
LICENSE PLATE										
HIGH BEAM IND.										
HORN										
WIPER FUNCTION										
STRG FREE TURNING										
SEATS										
NEUT. SAFETY SW.										
WINDOW REGULATORS										
FENDERS										
CAMBER LF										
RF										
CASTER LF										
RF										
TOE										
SCUFF										
MOTOR MOUNTS										
SHOCKS										
TIRE TREAD WEAR										
TIRE UNBALANCED										
TIRE MATCH F/R										
BRAKE LINES										
BRAKE FRICTION										
BRAKE DRUM/ROTOR										
WHEEL BEARINGS										
SPRING/TOR BAR										
HI LVL EQUAL %										
HI LVL BAL %										
BRAKE PED. RESERVE										
LOW IDLE HC PPM										
CO %										
HIGH IDLE HC PPM										
CO %										
SMOKING EXHAUST										

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F -025  
4B P C01 050  
-050  
1 P C02 012

STATION II  
F A01 00  
02  
08  
08  
FE03  
JAC  
AM

STATION III  
FN01 0400  
70  
PN02 0100  
10

COMPLETED



STATE OF ARIZONA  
**VEHICLE INSPECTION PROJECT**  
 VIP INSPECTION REPORT

110633 F

DATE: 1/5/75  
 TIME IN: 10:35 TIME OUT: :  
 MILEAGE: 91,862  
 INSPECTION  REINSPECTION

100 BODY EXTERIOR & GLAZING	P	F
101 WINDSHIELD	X	X
102 LEFT SIDE WINDOWS	X	X
103 RIGHT SIDE WINDOWS	X	X
104 REAR WINDOW	X	X
105 SIDE MIRROR	X	X
110 GEN. BODY CONDITION	X	X
111 BUMPERS	X	X
112 DOORS	F	R
113 HOOD LATCH	L	R
114 WINDSHIELD WIPERS	X	X
115 WINDSHIELD WASHERS	X	X
200 VEHICLE INTERIOR		
201 SEATS	L	R
202 SEAT BELTS	L	R
203 HEAD RESTRAINTS	L	R
204 SUN VISORS	L	R
205 REAR VIEW MIRROR	L	R
206 DEFROSTERS	X	X
207 STEERING WHEEL/COLUMN	X	X
208 DASH PADDING	X	X
300 LIGHTS & ELECTRICAL		
301 LOW BEAMS	L	R
302 HIGH BEAMS	L	R
303 TURN SIGNALS	F	R
304 BACKUP LIGHTS	L	R
305 STOP LIGHTS	L	R
306 TAIL LIGHTS	L	R
307 PARKING LIGHTS	L	R
308 EMERGENCY FLASHERS	F	R
309 LIC. PLATE LIGHT	X	X
311 REFLECTORS	RR	LL
320 DASH LIGHTING	X	X
321 BRAKE WARNING INDICATOR	X	X
322 HIGH BEAM INDICATOR	X	X
323 TURN SIGNAL INDICATOR	X	X

300 LIGHTS & ELECTRICAL (CONT.)	P	F
324 EMERGENCY FLASHER IND.	X	X
325 SEAT BELT INDICATOR	X	X
326 OTHER INDICATORS	X	X
HEADLIGHT AIM		
330 LOW BEAMS	L	R
331 HIGH BEAMS	L	R
ELECTRICAL		
340 SEAT BELT/DOOR BUZZER	X	X
341 HORN	X	X
342 NEUTRAL SAFETY SWITCH	X	X
350 WIRING	X	X
LOCATION:		
360 CONNECTORS	X	X
LOCATION:		
400 BRAKES		
401 PEDAL FADE (SYSTEM INTEGRITY)	X	X
402 PEDAL RESERVE	X	X
410 SERVICE BRAKE PERFF.	F	R
420 MASTER CYLINDER	X	X
DISC/DRUM CONFIG.	(L) (R) (RR)	
430 LININGS	X	X
432 SHOC & MECH PARTS	X	X
433 WHEEL CYL.	X	X
434 WHEEL BRG. SEALS	X	X
440 HOSES	X	X
441 MASTER CYL. LINES	X	X
442 CHASSIS LINES	X	X
450 POWER BRAKE VAC BOOSTER	X	X
460 PARKING BRAKE PERFORMANCE	X	X

500 EMISSIONS	P	F		
501 HIGH CRUISE, HC	0.300 PPM	X		
502 HIGH CRUISE, CO	1.5%	X		
503 HIGH CRUISE, O <sub>2</sub>		X		
504 LOW CRUISE, HC	0.435 PPM	X		
505 LOW CRUISE, CO	1.4%	X		
506 LOW CRUISE, O <sub>2</sub>		X		
507 LOADED IDLE, HC	0.2 PPM	X		
508 LOADED IDLE, CO	0.2%	X		
509 LOADED IDLE, O <sub>2</sub>		X		
510 IDLE SPEED		X		
520 PCV VALVE		X		
600 TIRES & WHEELS				
TIRES	LF	RF	LR	RR
601 TREAD DEPTH	X	X	X	X
602 CONDITION	X	X	X	X
603 TYPE	X	X	X	X
WHEELS				
620 CONDITION	X	X	X	X
621 MOUNTING	X	X	X	X
622 RUNOUT	X	X	X	X
700 STEERING, ALIGN. & SUSP.				
701 STEERING WHEEL PLAY	X	X	X	X
702 STEERING SYSTEM BINDING	X	X	X	X
703 POWER STEERING	X	X	X	X
704 STEERING LINKAGE PLAY	X	X	X	X
710 ALIGNMENT	X	X	X	X
720 STABILIZER BAR	F	R		
721 BALL JOINT SEALS	L	R		
722 BALL JOINT MOTION	L	R		
724 RADIUS RODS	X	X	X	X
725 SPRING/TORSION BAR	LF	RF	LR	RR
726 RUBBER BUSHINGS	X	X	X	X
727 SHOCK ABS.	X	X	X	X
728 SUSP. MEMBER CONDITION	X	X	X	X
729 SHOCK ABS. MOTION	F	R		

800 FUEL & EXHAUST SYSTEM	P	F
801 MUFFLER/RESONATOR	04	X
802 EXHAUST PIPING	X	X
803 FUEL SYSTEM/LINES TANK	X	X
804 FILLER CAP	X	X
900 MISCELLANEOUS		
901 ENGINE OIL LEVEL	X	X
902 VISIBLE OIL LEAKS	X	X
903 RADIATOR	X	X
904 HOSES/LINES	X	X
LOCATION:		
905 BELTS	04	X
LOCATION:		
906 BATTERY WATER LEVEL	X	X
907 UJOINTS	X	X
<input type="checkbox"/> VEHICLE PASSED	<input type="checkbox"/> PASSED ALL MANDATORY REQUIREMENTS	
REINSPECTION REQUIRED:		
• APPOINTMENT NECESSARY <input checked="" type="checkbox"/>		
• AT YOUR CONVENIENCE DURING INSPECTION HOURS <input type="checkbox"/>		
COMMENTS:	EXHAUST SYSTEM	

INSPECTOR CODES: 11002C

LANE	E	I	H	P	F	R	U
	1	2	3	4	5	6	7

ADDITIONAL IDENT. DATA: NYAY 2A

NO. OF CYLS: 6 ENGINE SIZE: 307

VEHICLE USAGE STOP & GO DRIVING %: LESS THAN 25  25  50  75  100

ADDITIONAL DIAGNOSTIC DATA

001 DWELL %	DEGR.	IN SPEC	OUT SPEC	BRAKING FORCE, POUNDS
002 IDLE RPM				FRONT BRAKES
003 REG. VOLTS				REAR BRAKES
004 IDLE				PARKING
005 LOADED VARIATION				TIRE WEAR PATTERN
008 WEAK CYLINDERS				LF RF LR RR
1 2 3 4 5 6 7 8				NORMAL
0 0 0 0 0 0 0 0				MARG. TREAD
(Numbered by Position in Firing Order NOT by Position in Engine.)				OVER INFL.
				UNDER INFL.
				WHEEL BAL.
				TOE
				CAMBER

TEST CODE	DIAG CODE	DIAGNOSTICS
500		
403	1	ELI
905	2	
240	4	
301	4	
300	2	

NOV 13 1975

NOTE: UNSHADED AREAS: DENOTES ITEMS WHICH MUST BE REPAIRED.  
 SHADED AREAS: DENOTES ITEMS FOR WHICH REPAIR IS RECOMMENDED, BUT NOT REQUIRED BY THIS PROGRAM.

FEDERAL COPY

HAMILTON TEST SYSTEMS  
 HSF 2174 1B 6/75



# AUTOMOBILE DIAGNOSTIC INSPECTION

41481 1000 1031 B 08062 N REPAIR  
 60 C MILEAGE 66 TIME IN 70 TIME OUT 74A.N 75 FILE 80 MARGINAL/ADVISE 81 NOT INSP. PASS

ITEM	FAIL	CONDITION				REPAIR					
		LF	RF	LR	RR						
<b>TIRES</b>											
1 TREAD DEPTH		8/32"	8/32"	8/32"	8/32"	1 ✓					
2 PRESSURE		25 PSI	25 PSI	25 PSI	25 PSI	2 ✓					
3 SIZE		OVERLOADED* INTERFERE*				3 ✓					
4 MISMATCH		SIZE DIFF.*	CONSTR DIFF.*	RADIAL BIAS MIX*	F <sup>1</sup> R <sup>2</sup> F-R <sup>3</sup>	4 ✓					
5 DAMAGE		CUTS*	BULGES*	EXP CORDS*	LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	5 ✓					
6 VALVE STEMS		CRACKED*	SREWED*		LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	6 ✓					
7 TIRE WEAR PATTERN		FRONT CAMBER*	TOE*	LOOSENESS*	BAL <sup>1</sup> U <sup>2</sup> O <sup>3</sup> INFLAT. LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	7 ✓					
<b>GLASS AND BODY</b>											
8 FRONT/REAR GLASS		MISSING*	CRACKED*	DISCOLORED*	F <sup>1</sup> R <sup>2</sup>	8 ✓					
9 SIDE GLASS		MISSING*	CRACKED*	DISCOLORED*	INOPERATIVE*	LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	9 ✓				
10 OUTSIDE MIRRORS		MISSING*	CRACKED*	DISCOLORED*	L <sup>1</sup> R <sup>2</sup>	10 ✓					
11 W/S WASHER OPER		INOPERATIVE*				L <sup>1</sup> R <sup>2</sup>	11 ✓				
12 W/S WIPER OPER		SWEEP RESTRICTED*				INOPERATIVE*	L <sup>1</sup> R <sup>2</sup>	12 ✓			
13 W/S WIPER BLADES		POOR CONTACT*				HARD RUBBER*	L <sup>1</sup> R <sup>2</sup>	13 ✓			
14 FENDERS		LOOSE*				PROTRUSIONS*	MISSING*	14 ✓			
15 BUMPERS		DAMAGED*				LOOSE*	MISSING*	15 ✓			
16 DOORS		HINGES*				LATCH*	LOCK*	MISSING*	PANEL DAMAGE*	16 ✓	
17 HOOD LATCHES		INOPERATIVE*				PRIMARY*	SAFETY*	17 ✓			
<b>STEERING HANDLING</b>											
18 STEERING FREE TURN		BINDING*				18 ✓					
19 STEERING WHEEL PLAY		STEERING WHEEL PLAY EXCEEDS 2-1/4 IN.*				19 ✓					
<b>INTERIOR</b>											
20 SEAT MOUNTING		LOOSE*				20 ✓					
21 SEAT BACK		LOOSE*				LOCK*	21 ✓				
22 SEAT ADJUSTER		JAMMED*				SLIPS*	22 ✓				
23 SEAT BELT FRONT		FRAYED*				ANCHOR LOOSE*	MISSING*	BUCKLE*	23 ✓		
24 INSIDE MIRROR		BROKEN*				LOOSE*	MISSING*	24 ✓			
25 HD RESTRAINT & PADDING		DAMAGED*				LOOSE*	MISSING*	PADDING*	HEAD RESTRAINT*	25 ✓	
26 SUN VISORS		DAMAGED*				LOOSE*	MISSING*	L <sup>1</sup> R <sup>2</sup>	26 ✓		
27 DEFROSTER OPER		AIR RESTRICTION*				INOPERATIVE*	27 ✓				
28 STR WHEEL & COLUMN		WHEEL DAMAGED*				COLUMN COLLAPSED*	CAPSULE SHEARED*	LOOSE*	28 ✓		
29 HORN		INOPERATIVE*				WEAK*	29 ✓				
STATION 0, INSPECTOR NO. 21											
<b>UNDER HOOD</b>											
30 ENGINE OIL		LEVEL ADVISE IF SIGNIFICANTLY BELOW ADD LINE				30 ✓					
31 FUEL LEAKS		CARB LINES*				PUMP*	FILTER*	31 ✓			
32 MASTER CYLINDER		FAIL 50% EMPTY*				LEAKS*	32 ✓				
33 POWER STEERING		NO FLUID VISIBLE*				BELTS OR HOSES DAMAGED*	LEAKS*	N/A*	33 ✓		
34 FAN BELT		TENSION*				CRACKS*	MISSING*	34 ✓			
35 LEAKS (COOLANT)		HOSES*				RADIATOR*	WATER PUMP*	NOT APPLICABLE*	35 ✓		
36 BATTERY CONNECTORS		BURNED*				VERY SEVERE CORROSION*	36 ✓				
37 PWR BR VACUUM HOSE		ADVISE-CRACKED*				BRITTLE*	FAIL-LOOSE*	COLLAPSED*	WORN*	N/A*	37 ✓
38 BATTERY TEST		WEAK OR UNDERCHARGED*				38 ✓					
<b>EMISSIONS</b>											
39 HIGH CRUISE	31	0.25	0.8	0.8	0.8	FAIL HC 450 OR ABOVE*	CO 3.8 OR ABOVE*	39 ✓			
40 LOW CRUISE		0.175	0.2	0.2	0.2	FAIL HC 450 OR ABOVE*	CO 4.3 OR ABOVE*	40 ✓			
41 IDLE		0.25	0.5	0.5	0.5	FAIL HC 600 OR ABOVE*	CO 7.0 OR ABOVE*	41 ✓			
STATION 1, INSPECTOR NO. 41											
<b>ALIGNMENT</b>											
42 CAMBER		LF <sup>1</sup>	RF <sup>2</sup>	LR <sup>3</sup>	RR <sup>4</sup>	MEASURED					
		(-)	1/8	TO (+)	1/8	(+)	2/8	025	42 ✓		
		(-)	1/8	TO (+)	1/8	(+)	2/8	025	42 ✓		
43 CASTER		LF <sup>1</sup>	RF <sup>2</sup>	LR <sup>3</sup>	RR <sup>4</sup>	MEASURED					
		(-)	1/8	TO (+)	3/8	(-)	0	000	43 ✓		
		(-)	1/8	TO (+)	3/8	(-)	2/4	050	43 ✓		
44 TOE		LF <sup>1</sup>	RF <sup>2</sup>	LR <sup>3</sup>	RR <sup>4</sup>	MEASURED					
		1/16	(-)	TO	1/16	(-)	5/32	(-)	015	44 ✓	
STATION 2, INSPECTOR NO. 41 165											
<b>HEADLIGHT ALIGNMENT</b>											
45 LOW BEAM		L/LAMP*	LOW*	HIGH*	R/LAMP*	LOW*	HIGH*	MISSING*	L <sup>1</sup> R <sup>2</sup>	45 ✓	
		LEFT*	RIGHT*	LEFT*	RIGHT*	OUT*	L <sup>1</sup> R <sup>2</sup>	50	45 ✓		
46 HIGH BEAM		L/LAMP*	LOW*	HIGH*	R/LAMP*	LOW*	HIGH*	MISSING*	L <sup>1</sup> R <sup>2</sup>	46 ✓	
		LEFT*	RIGHT*	LEFT*	RIGHT*	OUT*	L <sup>1</sup> R <sup>2</sup>		46 ✓		
STATION 3, INSPECTOR NO. 65 191											
<b>ILLUMINATION &amp; SIGNAL</b>											
47 TAIL LAMPS		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	47 ✓
48 STOP LAMPS		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	48 ✓
49 BACK UP LAMPS		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	49 ✓
50 PARKING LAMPS FRONT		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	72 50 ✓
51 LICENSE PLATE LAMP		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	51 ✓
52 SIGNAL LAMPS		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	52 ✓
53 SIDE MARKER LAMPS		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	53 ✓
54 TURN INDICATOR		MISS*				OUT*	BKN LENS*	L <sup>1</sup> R <sup>2</sup>	54 ✓		
55 HAZARD WARN		MISS*				OUT*	WRONG LOC*	COLOR*	BKN LENS*	LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>	55 ✓
56 INST LAMPS		MISS*				OUT*	BKN LENS*	56 ✓			



ITEM	FAIL	MARGINAL	ADVISE	NOT INSP	PASS
<b>BRAKE PERF. ANALYSIS</b>					
57	WARNING INDICATOR	IMPROPER OPERATION <sup>a</sup>			57
58	SYSTEM INTEGRITY	PEDAL HEIGHT DECREASE UNDER LOAD <sup>a</sup>			58
59	PEDAL RESERVE	LESS THAN 20% (FAIL) <sup>a</sup> 40% (MARGINAL) <sup>b</sup>			59
60	P/B SYSTEM TEST	MALFUNCTION IN POWER ASSIST SYSTEM <sup>a</sup> NOT APPLICABLE <sup>b</sup>			60
61	WHEEL DRAG, F	L= 45 LBS., R=40 LBS., FAIL=50 LBS. DIFF.			61
62	MECH. RESPONSE, F				62
63	HYD. RESPONSE, F				63
64	COMP. EQUALIZATION, F				64
65	HI LEVEL EQUALIZ., F				65
66	WHEEL DRAG, R	L= 45 LBS., R=45 LBS., FAIL= 50 LBS. DIFF.			66
67	MECH. RESPONSE, R				67
68	HYD. RESPONSE, R				68
69	COMP. EQUALIZATION, R				69
70	HI LEVEL EQUALIZ., R				70
71	FADE/EXCURSION	FADE <sup>a</sup> EXCURSION <sup>b</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup> 40 LB. DROP			71
STATION 4, INSPECTOR NO. 6591					
<b>BRAKE COMPONENTS</b>					
72	BRAKE LINES	DAMAGED <sup>a</sup> LEAKS <sup>b</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			72
73	WHEEL PULLED	LF <sup>1</sup> (RED) LR <sup>3</sup> (RR)			73
74	DISC/DRUM COND., F	THIN DISCS <sup>a</sup> THIN DRUMS <sup>b</sup> CRACKS <sup>c</sup> SCORING <sup>d</sup> (1,2,5) L <sup>1</sup> R <sup>2</sup>			74
75	LINING CONDITION, F	THIN <sup>a</sup> CONTAMINATION <sup>b</sup> GLAZED <sup>c</sup> CRACKED <sup>d</sup> LOOSE <sup>e</sup> L <sup>1</sup> R <sup>2</sup>			75
76	STRUCTURAL PARTS, F	BINDING <sup>a</sup> DAMAGED <sup>b</sup> MISSING <sup>c</sup> L <sup>1</sup> R <sup>2</sup>			76
77	RETURN SPRINGS, F	DAMAGED <sup>a</sup> INOPERATIVE <sup>b</sup> (NOT APPLICABLE <sup>c</sup> ) L <sup>1</sup> R <sup>2</sup>			77
78	AUTOMATIC ADJUSTERS, F	INOPERATIVE <sup>a</sup> (NOT APPLICABLE <sup>b</sup> ) L <sup>1</sup> R <sup>2</sup>			78
79	CYLINDER CONDITION, F	STICKING <sup>a</sup> INOPERATIVE <sup>b</sup> LEAKS <sup>c</sup> L <sup>1</sup> R <sup>2</sup>			79
80	DISC/DRUM COND., R	THIN DISCS <sup>a</sup> THIN DRUMS <sup>b</sup> CRACKS <sup>c</sup> SCORING <sup>d</sup> (1,1,0,5) L <sup>1</sup> R <sup>2</sup>			80
81	LINING CONDITION, R	THIN <sup>a</sup> CONTAMINATION <sup>b</sup> GLAZED <sup>c</sup> CRACKED <sup>d</sup> LOOSE <sup>e</sup> L <sup>1</sup> R <sup>2</sup>			81
82	STRUCTURAL PARTS, R	BINDING <sup>a</sup> DAMAGED <sup>b</sup> MISSING <sup>c</sup> L <sup>1</sup> R <sup>2</sup>			82
83	RETURN SPRINGS, R	DAMAGED <sup>a</sup> INOPERATIVE <sup>b</sup> NOT APPLICABLE <sup>c</sup> L <sup>1</sup> R <sup>2</sup>			83
84	AUTOMATIC ADJUSTERS, R	INOPERATIVE <sup>a</sup> NOT APPLICABLE <sup>b</sup> L <sup>1</sup> R <sup>2</sup>			84
85	CYLINDER CONDITION, R	STICKING <sup>a</sup> INOPERATIVE <sup>b</sup> LEAKS <sup>c</sup> L <sup>1</sup> R <sup>2</sup>			85
86	WHEEL SEALS	LEAKING <sup>a</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			86
<b>WHEEL CONDITION</b>					
87	RUN-OUT	GREATER THAN 3/32 INCH <sup>a</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			87
88	INTEGRITY	CRACKS <sup>a</sup> ELONGATED HOLES <sup>b</sup> WELDS <sup>c</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			88
89	MOUNTING	MISSING <sup>a</sup> LOOSE NUTS <sup>b</sup> OR BOLTS <sup>c</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			89
<b>FUEL SYSTEM</b>					
90	FUEL LEAKS	LINES <sup>a</sup> TANK <sup>b</sup>			90
91	FUEL TANK CONDITION	EXCESS DAMAGE <sup>a</sup> LOOSE <sup>b</sup> CAP MISSING <sup>c</sup>			91
<b>EXHAUST SYSTEM</b>					
92	LEAKS	MANIFOLD <sup>a</sup> EXHAUST PIPE <sup>b</sup> MUFFLER <sup>c</sup> RESONATOR <sup>d</sup> (TAILPIPE) <sup>e</sup>			92
93	DAMAGE	FLOOR HOLES <sup>a</sup> PIPES <sup>b</sup> HANGERS <sup>c</sup>			93
<b>STEERING</b>					
94	STEERING SYSTEM	VISUAL SEE ALSO STEERING HANDLING			94
95	IDLER/PITMAN ARM	OVERALL LOOSENESS NOT TO EXCEED 1/4 INCH <sup>a</sup>			95
96	CONTROL ARM PIVOTS	EXCESS PLAY <sup>a</sup>			96
97	TIE ROD ENDS	LOOSE <sup>a</sup> WORN <sup>b</sup> BUSHING <sup>c</sup>			97
98	STEERING GEAR BOX	EXCESS PLAY <sup>a</sup>			98
<b>SUSPENSION</b>					
99	FRONT SPRINGS/T BARS	LEAKS <sup>a</sup> MOUNTING <sup>b</sup> PLAY <sup>c</sup>			99
100	STABILIZER BAR	MODIFIED <sup>a</sup> BROKEN <sup>b</sup> UNATTCHD <sup>c</sup> WORN SHACKLES <sup>d</sup> L <sup>1</sup> R <sup>2</sup>			100
101	BALL JOINTS UPPER	BROKEN <sup>a</sup> LOOSE <sup>b</sup> MISSING <sup>c</sup> BOLTS <sup>d</sup> BUSHINGS <sup>e</sup> N/A <sup>f</sup>			101
102	BALL JOINTS LOWER	EXCESS WEAR <sup>a</sup> L <sup>1</sup> R <sup>2</sup> NOT APPLICABLE <sup>b</sup>			102
103	BALL JOINT SEALS	EXCESS WEAR <sup>a</sup> L <sup>1</sup> R <sup>2</sup> NOT APPLICABLE <sup>b</sup>			103
104	SHOCK ABSORBERS	TORN <sup>a</sup> CRACKED <sup>b</sup> RUPTURED <sup>c</sup> LU <sup>1</sup> LL <sup>2</sup> RU <sup>3</sup> RL <sup>4</sup> N/A <sup>d</sup>			104
105	REAR SPRINGS	WEAK <sup>a</sup> LEAK <sup>b</sup> MISSING <sup>c</sup> LOOSE <sup>d</sup> LF <sup>1</sup> RF <sup>2</sup> LR <sup>3</sup> RR <sup>4</sup>			105
106	CONTROL ARMS, REAR	MODIFIED <sup>a</sup> CRACKED <sup>b</sup> UNATTCHD <sup>c</sup> WORN SHACKLES <sup>d</sup> U-BOLT <sup>e</sup> L <sup>1</sup> R <sup>2</sup>			106
STATION 5, INSPECTOR NO. 1041101					
<b>ENGINE ANALYSIS</b>					
107	AIR FILTERS	CLOGGED			107
108	IDLE SPEED, RPM	SPEC TEST VALUE			108
109	PLUG FIRING KV	SPEC TEST VALUES, EACH CYL.			109
110	AVAIL. COIL VOLTS	TEST VALUE			110
111	COIL/COND. OSC	SATISFACTORY UNSATISFACTORY			111
112	POINT OPERATION	BOUNCE ARCING			112
113	IDLE DWELL, DEG.	SPEC TEST VALUE			113
114	DWELL VAR., DEG.	TEST VALUE			114
115	IDLE TIMING	SPEC RANGE TEST VALUE			115
116	TOTAL ADVANCE	SPEC RANGE TEST VALUE			116
117	MECH. ADVANCE	SPEC TEST VALUE			117
118	CYL. BAL., RPM DROP	IN FIRING ORDER			118
119	MANIFOLD VACUUM				119
120	PCV OPERATION				120
121	CHARGING AMPS	SPEC TEST VALUE			121
STATION 6, INSPECTOR NO. CONSULTANT NO. SPECIFICATION SHEET NO. 10305					

COMMENTS left rear hub area 1005/2  
10305

MAKE Chev MODEL Caprice YEAR 72

ENGINE DISPLACEMENT 400 # OF CYLINDERS 7

TRANSMISSION TYPE 3 A A

AIR CONDITIONING yes POWER BRAKES yes POWER STEERING yes

IGNITION SYSTEM ((Conventional, CDI, Transistor) select one

DISTRIBUTOR TYPE (Points, Induction, Photocell)

BRAKES (Disc, Drum) - (Disc, Drum) / ADP  
Front Rear

SIGNIFICANT MODIFICATIONS TO AUTO  
none

HAS AUTO BEEN INVOLVED IN AN ACCIDENT? (yes, no) no

IF YES, WHEN AND TO WHAT EXTENT

WHO SERVICES AUTO? EASTDALE AMOCO

OIL: BRAND QS 10W30 CHANGE INTERVAL 4000-6000

GASOLINE: BRAND DIFFERENT TYPE Reg

HOW LONG HAVE YOU HAD THE CAR? 3 YRS

WHEN WAS YOUR CAR LAST INSPECTED? OCT

WHEN WAS THIS VEHICLE LAST REPAIRED? MAY 75

WHAT WAS THE REPAIR? BRAKES

WAS THIS REPAIR PERFORMED IN ORDER TO PASS INSPECTION? (yes, no) YES

WHAT WAS THE COST OF THE REPAIR?

WHY ARE YOU PARTICIPATING IN THE AUTO/SEE PROGRAM?

DO YOU NORMALLY KEEP OPERATING EXPENSE RECORDS ON THIS VEHICLE? (yes, no) no

IF YES, WOULD YOU BE WILLING TO PROVIDE COPIES OF THESE RECORDS TO AUTO/SEE IF REQUESTED?  
(yes, no)

T  
F

①

TIRES	LF	RF	LR	RR	P	F	A
SIZE	170	170	170	170	/	/	/
TYPE	RR	RR	RR	RR	/	/	/
TREAD	3	3	3	3	/	/	/
PRESS. <small>TEST ADJ.</small>	20	20	20	20	/	/	/
CONDT					/	/	/
VALVS					/	/	/

STEERING	P	F	A
FREE TURNING	/	/	/
SYSTEM PLAY	/	/	/
LINKAGE PLAY	/	/	/

**BRAKES - STATIC TESTS**

EMERGENCY	/	/		
WARNING INDICATOR	/	/		
POWER BOOSTER & HOSE	/	/		
DUAL SYSTEM FUNCTION	/	/		
LEAKDOWN TEST	/	/		
PEDAL RESERVE	/	/		
PLATFORM	LF	RF	LR	RR
	90	75	75	75

**SUSPENSION**

	LU	LL	RU	RL
BALL JOINT SEALS	/	/	/	/
BALL JOINT MOTION	/	/	/	/
SPRINGS/TORSION BARS	/	/	/	/
STABILIZER BARS	/	/	/	/
CONTROL ARMS	/	/	/	/
RADIUS RODS	/	/	/	/
BUSHINGS	/	/	/	/
SHOCK ABSORBERS	/	/	/	/

**BODY & INTERIOR**

BODY CONDITION (fail on exterior only)	/	/
HOOD LATCH/SECONDARY LATCH	/	/
SEATS & BELTS	/	/

**ALIGNMENT**

	SPEC	TEST
CAMBER	0 to +1	0.84 - 0.82
CASTER	1/2 to 1 1/2	1.00 - 1.20
TOE IN	1/4 to 3/4	-0.06
SCUFF (30 feet/mile max)		0.00

**COOLING SYSTEM**

RADIATOR	/	/
RADIATOR CAP	/	/
HOSES	/	/
BELTS	/	/
WATER PUMP	/	/
FAN CLUTCH	/	/

APPROVED FOR DYNO TESTING BY: \_\_\_\_\_

**BRAKES - DYNAMOMETER TEST**

	F	R		
MAX TEST FORCE	/	/		
ROLLING RESISTANCE	/	/		
ROLLING UNBALANCE	/	/		
LOW BRAKE UNBALANCE	/	/		
FULL STOP TEST	LF	RF	LR	RR
AVERAGE	/	/	/	/
PEAK	/	/	/	/

**FLUID LEVELS & CONDITION**

ENGINE OIL	28	/	/
TRANSMISSION OIL	/	/	/
REAR AXLE LUBE	/	/	/
BRAKE FLUID LEVEL	/	/	/
POWER STEERING FLUID	/	/	/
PS BELTS AND HOSES (fail on belt only)	/	/	/
BATTERY ELECTROLYTE	/	/	/
LEAKS (oil, coolant, ps & br fluid)	20	/	/
FUEL LEAKS	/	/	/

REMOVE \_\_\_\_\_ FRONT AND \_\_\_\_\_ REAR WHEELS

**REMARKS**

① Engine oil 28 qts. low (part of work carried over from 11-10-75)  
 ② TRANS. PAN GASKET LEAKING

**DRIVER VISION**

WINDSHIELD	/	/
SIDE WINDOWS	/	/
REAR WINDOWS	/	/
DEFROSTER	/	/
WINDSHIELD WIPERS	/	/
INTERIOR MIRROR (MUST HAVE ONE)	/	/
EXTERIOR MIRROR	/	/

VIN \_\_\_\_\_

TAG \_\_\_\_\_

BRAKE TYPE: drum/drum, disc/drum. WEIGHT \_\_\_\_\_  
 YR 72 MAKE Chev MOD Caprice  
 MILEAGE 29813 INSPECTION CLASS D  
 OWNERS NAME \_\_\_\_\_

**ILLUMINATION & SIGNALING**

HEADLIGHT	V	LF	RF	LR	RR
AIM	H	12	12	12	12
HEADLIGHT INTENSITY		15	15	15	15
HIGH BEAM INDICATOR	/	/			
OTHER LIGHTS: TAIL, BRAKE	/	/			
PARK, EMERGENCY, SIGNAL, ETC.	/	/			
HORN	/	/			
SPEEDOMETER ACCURACY (SHOULD READ 77)	/	/			

ARRIVE 06:45  
 TIME: CLEAR 07:30  
 REVIEW 07:35  
 ADVISE 08:20  
 DATE 11-14-75

Station 1 Inspector \_\_\_\_\_  
 Station 2 \_\_\_\_\_  
 Station 3 \_\_\_\_\_  
 Diagnostician \_\_\_\_\_



EMISSION TESTS

	HC	CO	P	F	A
HI-CRUISE: _____ HP _____ MPH	0090	0.7	/	/	/
LO-CRUISE: _____ HP _____ MPH	0060	0.2	/	/	/
2250 IDLE:	0040	0.2	/	/	/
CURB IDLE: _____ (SPEC: _____ RPM IN _____ GEAR)	0110	1.0	/	/	/

REMARKS

ACCELERATOR RETURN SPRING IS WEAK + LINKAGE IS STICKING.

ENGINE TESTS

CRANKING VOLTAGE AT BATTERY (9.6 MIN)	0120	/	/	/
POINT RESISTANCE (0.2 MAX):		/	/	/
DWELL (SPEC: 30")	0028	/	/	/
DWELL VARIATION (4" MAX)	0002	/	/	/
BASIC TIMING (SPEC: _____)	0006	/	/	/
SPARK ADVANCE		/	/	/
SPARK RETARD		/	/	/
PCV VALVE		/	/	/
SECONDARY IGNITION		/	/	/

PLUGS 14 TO 20 KV

FUEL SYSTEM

FUEL LINE	/	/
CHOKE	/	/
AIR FILTER	/	/

WHEEL FULL

	R FRONT	R REAR		
DISC/DRUM	1.290	11.050	/	/
FRICTION MATERIAL	7/16	3/32+	/	/
STRUCTURAL/MECHANICAL			/	/
WHEEL CYLINDER			/	/
HOSES & LINES			/	/
MASTER CYLINDER			/	/

FAIL

EXHAUST SYSTEM

NOISE	/	/
COMPONENT PARTS	/	/

DRIVE LINE

U JOINTS	/	/
CARRIER BEARING/SUPPORT	/	/
DIFFERENTIAL	/	/
REAR AXLE BEARINGS	/	/
MOTOR MOUNTS	/	/
CLUTCH	/	/

① Lug nut missing on RR. Stud threads are stripped

WHEELS

	LF	RF	LR	RR		
INTEGRITY					/	/
DEFORMATION					/	/
MOUNTING				X60	/	/
BEARINGS					/	/

VIN

TAG

OWNERS NAME

BRAKES-FOLLOW UP STATIC TESTS

EMERGENCY	/	/
WARNING INDICATOR	/	/
POWER BOOSTER & HOSE	/	/
DUAL SYSTEM FUNCTION	/	/
LEAKDOWN TEST	/	/
PEDAL RESERVE	/	/

Station 4

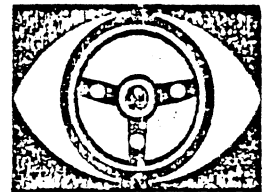
Mechanic D. O. C.

Station 5

Inspector

Reviewer

Advisor



Auto/SEE  
SAFETY/ECONOMY/ECOLOGY

BRAKES-HOFFMAN ROLLER TEST

BALANCE (20% UNBALANCE MAX-SEE TEST RECORD)	/	/
---	---	---

GENERAL CONDITION OF VEHICLE

Good

CUSTOMER COMMENTS

VEHICLE DESIGN CHARACTERISTICS WHICH HINDER DIAGNOSTIC TESTS

MODIFICATIONS TO ENGINE/DRIVE TRAIN/BRAKES/SUSPENSION/EXHAUST

DEGREE OF PERSONAL OWNER DIFFERENCE

NONE

AVERAGE

HIGH

FAIL

APPENDIX B  
Form for File Construction



APPENDIX C

Items Inspected by Site



TABLE 1-A

ITEMS INSPECTED BY SITE  
(NHTSA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALAPAMA	ARIZONA	TENNESSEE	PUERTO RICO	WASHINGTON
TREAD DEPTH				TREAD DEPTH	TIRE PRESSURE
PRESSURE			TIRE SIZE	TIRE PRESSURE	VALVE STEM
SIZE			TIRE TYPE	TIRE TYPE	TREAD & SIDEWALL
MISMATCH			TIRE PRESSURE	TIRE MISMATCH	WEAR PATTERN
DAMAGE		TREAD DEPTH	TIRE TREAD DEPTH	TIRE DAMAGE	TIRE CONSTRUCTION
VALVE STEMS		TIRE CONDITION	TIRE CONDITION	VALVE STEMS	TIRE SIZE
TIRE WEAR PATTERN		TIRE TYPE	VALVES	WEAR PATTERN	IF-R TIRES
FRONT/REAR GLASS				WIPER OPERATION	REAR/SIDE MIRROR
SIDE GLASS				WASHER OPERATION	W/S
IR/OUTSIDE MIRRORS		W/S & OTHER WINDOWS		SIDE WINDOWS	WIPERS/WASHERS
W/S WASHER OPERATION		WINDSHIELD WIPERS	HOOD LATCH	REAR/SIDE MIRROR	DOOR GLASS
W/S WIPER OPERATION		REARVIEW/SIDE MIRRORS	WINDOWS	W/S	FENDERS
W/S WIPER BLADES		GEN. BODY CONDITION	W/S WIPERS	FENDERS	DOORS, HINGES
FENDERS		BUMPERS	REARVIEW MIRROR	DCCRS	LATCHES & LOCKS
BUMPERS		DOORS	EXTERIOR HAZARDS	WIPER BLADES	BUMPERS
DOORS		HOODLATCH	BODY CONDITION	GENERAL CONDITION	HOOD LATCH/RELEASE
HOODLATCHES		W/S WASHERS	W/S	BUMPERS	FRAME
ENERGY ABS. BUMPERS				HOOD LATCH	ENERGY ABS. BUMPERS
STEERING & HANDLING					
IST. FREE TURN		WHEEL PLAY	FREE TURNING	FREE TURNING	STEERING LASH
IST. WHEEL PLAY		SYSTEM BINDING	SYSTEM PLAY	SYSTEM PLAY	JAMMING
SEAT MOUNTING					TRANSMISSION
SEAT BACK					SHIFT INDICATOR
SEAT ADJUSTER		SEATS			IGN. SWITCH
FRONT SEAT BELTS		SEAT BELTS			WINDOW REGULATOR
HEAD RESTRAINT		HEAD RESTRAINTS			FLOORING
PADDING		SUN VISORS			SEATS
SUN VISORS		DEFROSTERS			SEATBELTS
DEFROSTER CPN.		STEERING WHEEL			PADDING
IST. WHEEL & COLUMN		STEERING WHEEL & COLUMN			HEAD RESTRAINTS
HORN		CASH PADDING			SUN VISOR
INTERIOR COMPONENTS INSPECTED		HORN			HORN
			SEATS & BELTS		DEFROSTING &
			SPEEDOMETER		WINDOW REGULATOR
			DEFROSTER		SUN VISOR
					SPEEDOMETER

TABLE 1-B

ITEMS INSPECTED BY SITE  
(NHISA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALABAMA	ARIZONA	TENNESSEE	PUERTO RICO	WASHINGTON
UNDERHOOD & DRIVE					WATER LINES
					& CONNECTORS
			LEAKS, HOSES, BELTS		MOTOR MOUNTS
			REAR AXLE LUBE		OIL FILLER CAP
			U-JOINTS		FLUID LINES
			CARRIER BEARING		& CONNECTORS
			DIFFERENTIAL		OIL FILLER CAP
			REAR AXLE BRGS.		FAN & AIR
			MOTOR MOUNTS		CONDITIONING BELTS
			CLUTCH		RADIATOR, BATTERY
			RADIATOR		POWER BOOSTER HOSE
			RADIATOR CAP	WIRING & CONNECTORS	WIRING
			WATER PUMP	BATTERY, RADIATOR	& CONNECTORS
			FAN CLUTCH	ENGINE OIL LEVEL	W/S FLUID
	EMISSIONS				
					VISIBLE LEAKS
					DRIVE BELTS
					HOSES, WATER PUMP
					TRANSMISSION OIL LEVEL
					DRIVE SHAFT
					PCV VALVE
					AIR PUMP/PLASTIC
					RESTRICTOR/EGR/
					EVAP/CONTROL
ALIGNMENT					HYDROCARBONS
					CO
					WHEEL ALIGNMENT

TABLE 1-C

ITEMS INSPECTED BY SITE  
(NHTSA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALABAMA	ARIZONA	TENNESSEE	PUERTO RICO	WASHINGTON
HEADLIGHT OPERATION & ALIGNMENT	LOW BEAM	LOW BEAM	HEAD LIGHT AIM	HEAD LAMP AIM	HEAD LAMPS, FOG LAMPS & DRIVING LAMPS
	HIGH BEAM	HIGH BEAM AIM	HI BEAM INDICATOR		HIGH BEAM INDICATOR
ILLUMINATION & SIGNAL . . .	BACKUP LIGHTS	BACKUP LIGHTS			
	PARKING LIGHTS	PARKING LIGHTS			
	EMERGENCY LIGHTS	EMERGENCY LIGHTS			
	DASH LIGHTS	DASH LIGHTS			
	TURN SIGNAL	TURN SIGNAL			
	INDICATORS	INDICATORS			
	EMERGENCY FLASHER	EMERGENCY FLASHER			REFLEX REFLECTORS
	SEAT BELT INDICATOR	SEAT BELT INDICATOR			TURN SIGNAL LAMPS
	PARKING LAMPS FRONT	SEAT BELT			STOP LAMPS
	LICENSE PLATE LAMP	SEAT BELT BUZZER			LICENSE PLATE LAMP
	LICENSE LAMPS	STOP LIGHTS	TAIL LAMPS	REAR 6 SIGNAL LAMPS	BACKUP LAMPS
	SIGNAL LAMPS	LICENSE PLATE LIGHTS	STOP LAMPS		TURN SIGNAL LAMPS
	TURN INDICATOR	LIGHTS	SIGNAL LAMPS		HAZARD WARNING LAMPS
	HAZARD WARN.	REFLECTORS	EMERGENCY LAMPS	INDICATOR LIGHT	HAZARD WARNING LAMPS
	INST. LAMPS				LAMPS
BRAKE PERF. ANALYSIS . . .	WARNING INDICATOR		WARNING INDICATOR		
	SYSTEM INTEGRITY		PCWBR BRAKE BOOSTER & HCSE		
	PEDAL RESERVE		DUAL SYSTEM FUNCTION		
	P/H SYSTEM TEST		PEDAL LEAKDOWN		
	WHEEL DRAG F		PEDAL RESERVE		
	Mech Response F		PCWBR BRAKE PLATFORM BRAKE		
	HYD RESPONSE F	WARNING INDICATOR	TEST		
	COMF EQUALIZATION F	PEDAL FADE	PCWBR BRAKE PLATFORM BRAKE		
	HI LEVEL EQUALIZ F	PEDAL RESERVE	TEST		
	WHEEL DRAG R	SERVICE BRAKE	PCWBR BRAKE PLATFORM BRAKE		
	Mech Response R	PERFORMANCE	PCWBR BRAKE PLATFORM BRAKE		
	HYD RESPONSE R	PCWBR BRAKE	PCWBR BRAKE PLATFORM BRAKE		
	COMF EQUALIZATION R	VACUUM BOOSTER	PCWBR BRAKE PLATFORM BRAKE		
	HI LEVEL EQUALIZ R	PARKING BRAKE	PCWBR BRAKE PLATFORM BRAKE		
	FADE/EXCURSION	PERFORMANCE	PCWBR BRAKE PLATFORM BRAKE		
ROLLING RESISTANCE (R/W) PARKING BRAKE PLATFORM BRAKE TEST BRAKE WARNING LIGHT SYSTEM INTEGRITY MECHANICAL LAG(F/R) BRAKE SYSTEM RESPONSE (F/R) HYD. SYSTEM RESPONSE(F/R) COMFORT LEVEL IMBALANCE(F/R) HI LEVEL, IMBALANCE (F/R) EXCURSION (F/R) EXCURSION TEST EXCURSION REVERSAL (F/R) OSCILLATION (F/R) FADE (F/R) ANTI-SKID (FRONT-REAR) IMBALANCE	ROLLING RESISTANCE (R/W)				
	PARKING BRAKE				
	PLATFORM BRAKE				
	TEST				
	BRAKE WARNING LIGHT				
	SYSTEM INTEGRITY				
	MECHANICAL LAG(F/R)				
	BRAKE SYSTEM				
	RESPONSE (F/R)				
	HYD. SYSTEM				
	RESPONSE(F/R)				
	COMFORT LEVEL				
	IMBALANCE(F/R)				
	HI LEVEL, IMBALANCE (F/R)				
	EXCURSION (F/R)				
EXCURSION					
EXCURSION TEST					
REVERSAL (F/R)					
OSCILLATION (F/R)					
FADE (F/R)					
ANTI-SKID (FRONT-REAR)					
IMBALANCE					

TABLE 1-D

ITEMS INSPECTED BY SITE  
(NHTSA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALABAMA	ARIZONA	TENNESSEE	Puerto Rico	WASHINGTON
BRAKE COMPONENTS	BRAKE LINES				
	WHEEL PULLED				
	DISC/DRUM COND F				
	LINING COND F				
	STRUCTURAL PARTS F				
	RETURN SPRINGS F				
	AUTOMATIC ADJUSTERS F				MASTER CYLINDER FLUID
	CYLINDER COND F			BRAKE DRUM DIAMETER	BRAKE PEDAL
	DISC/DRUM COND R			BRAKE ROTOR THICKNESS	BRAKE ASSEMBLY (F/R)
	LINING COND R				DRUM DIA/ROTOR THICKNESS (F/R)
STRUCTURAL PARTS R		DISC/DRUM COND	STRUCTURAL & MECH PARTS	DISC & DRUMS	DRUM/ROTOR CONDITION (F/R)
RETURN SPRINGS R		BRAKE LININGS		FRICTION MATERIAL	AUTO ADJUSTERS (F/R)
AUTOMATIC ADJUSTERS R		STRUCTURAL		MECH LINKAGES	RETURN SPRINGS (F/R)
CYLINDER COND R		Mech PARTS	WHEEL CYLINDER	WHEEL CYLINDERS	
WHEEL SEALS		BRAKE HOSE	HOSES & LINES	SIGNALS	BRAKE LININGS/PADS (F/R)
MASTER CYLINDER		LINES	MASTER CYLINDER	MASTER CYLINDER	
WHEEL CONDITION			WHEEL SIZE		
	RUN-OUT		INTEGRITY	WHEEL INTEGRITY	
	INTEGRITY	W CONDITION	DEFORMATION	WHEEL DEFORMATION	
	MOUNTING	W MOUNTING	MCUNTING	WHEEL MCUNTING	RIM/DISC/FLANGE
FUEL SYSTEM					
	FUEL LEAKS			FUEL LINES	
	FUEL TANK CONDITION	FUEL SYSTEM		GAS TANK	
		FILLER CAP	FUEL LINE	FUEL PUMP	GAS FILLER CAP

TABLE 1-E

ITEMS INSPECTED BY SITE  
(NHTSA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALABAMA	ARIZONA	TENNESSEE	PUERTO RICO	WASHINGTON
EXHAUST SYSTEM	LEAKS	MUFFLER/RESONATOR	EXHAUST SYSTEM	MUFFLER	EX. SYSTEM NOISE
	DAMAGE	EXHAUST PIPING	NOISE COMPONENT PARTS	EXHAUST PIPE MANIFOLD TAIL PIPE	MUFFLER, EX-PIPE TAIL PIPE MANIFOLD, HEAT RISER & ATTCHMENTS ENERGY ABSORBING STRG. COLUMN POWER STEERING BELT POWER STEERING FLUID STEERING LINKAGE TIE RODS & DRAG LINK KING PINS IDLER & PITMAN ARMS SHOCK MOTION LOADED BALL JOINT BALL JOINT SEAL BALL JOINT SEAL SPRINGS/SHOCKS /SHACKLES SHACKLE/U-BCLT STRUT & SWAY BAR BUSHINGS SWAY BAR LINKAGE
STEERING	STEERING SYSTEM				
	IDLER/PITMAN ARM CONTROL ARM PIVOTS TIE ROD ENDS STEERING GEAR BCX POWER STEERING FRONT SPRING S/T BARS STABILIZER BAR BALL JOINTS UPPER BALL BALL JOINTS LOWER BALL JOINT SEALS SHOCK ABSORBERS REAR SPRINGS CONTROL ARMS REAR	POWER STEERING	POWER STEERING FLUID LEVELS (P/S) LINKAGE PLAY PS BELTS & PCSES BALL JOINT SEALS BALL JOINT MOTION S/T BARS STABILIZER EARS CONTROL ARMS RADIUS RODS BUSHINGS SHOCK ABSORBERS	POWER STEERING LINKAGE PLAY LINKAGE PLAY POWER STEERING	LINKAGE PLAY POWER STEERING
SUSPENSION		STABILIZER BAR RADIUS RODS S/T BAR RUBBER BUSHING SHOCK ABSORBER SUSPENSION MEMBER CONDN BALL JOINT MOTION			

TABLE 1-F  
 ITEMS INSPECTED BY SITE  
 (NHTSA DIAGNOSTIC DEMONSTRATION PROJECT)

EXPERIMENT SITE	ALABAMA	ARIZONA	TENNESSEE	PUERTO RICO	WASHINGTON
	AIR FILTERS				
	IDLE SPEED RPM				
	PLUG FIRING, KV				
	AVAIL COIL VCLTS				
	COIL/CCND CSC		CRANKING VOLTAGE		
	POINT OPERATION		AT BATTERY		
	IDLE DWELL DEG		POINT RESISTANCE		
	DWELL VAR DEG		DWELL		
	IDLE TIMING		DWELL VARIATION		
	TOTAL ADVANCE		BASIC TIMING		
	MECH ADVANCE		SPARK ADVANCE		
	CYL BAL RPM DRCP		SPARK RETARD	PLUG VOLTAGE	RPM AT IDLE
	MANIFOLD VACUUM		PCV VALVE	CCIL VOLTAGE	POINT DWELL
	PCV OPERATION		SFCNDARY IGNITICN	DWELL	CYLINDER BALANCE
ENGINE ANALYSIS	CHARGING AMPS	?	AIR FILTER	CYLINDER BALANCE	TIMING
			CHCKE	STATIN VOLTAGE	IGNITION PRIMARY
					IGNITION SECONDARY
					CHARGING SYSTEM

APPENDIX D  
Criteria for Component  
Rejection by Site

**BRAKE PERFORMANCE ANALYSIS**

**PEDAL**

**REJECT** If pedal travel of foot pedal of hydraulic/mech/power hydraulic system more than 80% manuf. spec. available pedal travel.

**REJECT** If reserve height is 20% of free height.

**REJECT** If reserve height is 40% of free height.

**BRAKE PERFORMANCE**

**REJECT** Power brake booster if pedal does not move slightly as engine is started while pressure is maintained on the pedal.

**REJECT** (Serv. Brake) If difference between left & right wheel >20% (braking force) Roller type test.

**REJECT** (Serv. Brake) If at 20 mph, vehicle cannot be stopped in 225 feet without leaving 12 foot lane.

**REJECT** (Pow. Brake) If vacuum hoses collapsed/abraded/broken/improperly (road test) mounted/audibly leaking or (for vehicles not equipped with full PB system) If pedal does not fall slightly on starting engine with residual vacuum exhausted & a constant 25 lb. force on pedal.

Parking Brake--refer Arizona revised statute 28-952(A.6)

**WARNING**

**REJECT** If indicator falls to operate when tested as spec/light comes on when brakes applied/light is on continuously.

**REJECT** (System Integrity) If pedal continues to drop under pressure/warning light comes on.

**REJECT** If pedal travel when fully depressed >80% of total distance from free position to floor board or whatever object that obstructs pedal travel.

**REJECT** If pedal travels more than 80% of available travel during dual system function test.

**REJECT** If pedal falls perceptibly during dual system function test (pedal leakdown).

**REJECT** If pedal travels more than 80% of available travel during dual system function test.

**REJECT** (Pow. Brake Booster) if the pedal does not fall slightly when engine started with brake applied.

Parking Brake.

**REJECT** (PB System) if vacuum lines collapsed/abraded/broken/improperly mounted/audibly leaking.

**REJECT** If indicator lamp not operable (vehicles after Jan 1, 1968).

**REJECT** (Integrity) If perceptible decrease in pedal height under a 125 lb. force applied to brake pedal or if warning indicator lights up or if brake system cannot withstand force applied to brake pedal without failure of any line/part.

**REJECT** If Brake warning indicator does not light when tested.

**REJECT** (Dual System Function Test) If indicator lights when pedal pushed (125 lbs. on pedal) for 10 secs. with engine running & emergency brake off.

**REJECT** If light missing/inoperative (if required).

**REJECT** (System Integrity) If pedal height will not remain constant while in applied position.

**BRAKE TESTS**

**REJECT** If brake force for Passenger vehicles (seating capacity of 10 incl. driver.) < 52.8 (Brake force as a % of gross vehicle or combination weight.) deceleration of 17 ft/sec/sec.

**REJECT** (Rolling Resistance) if differential between left & right wheel > 50 lbs.

**REJECT** (Platf. Brake Test) If a 20% difference in braking force exists between wheels on same axle.

**ADVISE** If pedal force > 100 lbs. or > 30 lbs. (for power brake)

**REJECT** If pedal reserve below 60% of full travel.

**ADVISE** If pedal reserve between 60-80%.

**ADVISE** If (Rolling Resistance) Level is high (15 lbs.)

**ADVISE** If (Rolling Resistance) Level is high.



ALABAMA

ARIZONA

TENNESSEE

PUERTO RICO

WASHINGTON

BRAKE PERFORMANCE ANALYSIS

MECH & HYD

ADVISE For mech. lag if diff. between left & right wheel is  $\geq 20$  lbs (-20 for rear axle).

ADVISE (Hyd. Response) if imbalance is  $\geq 70$  lbs.

WHEEL DRAG

REJECT if differential between left & right wheel if  $\geq 50$  lbs.

COMFORT

ADVISE (Comfort Level Imbalance) if imbalance  $\geq$  advise level on spec. sheet.

REJECT (Hi Level) if imbalance  $\geq$  fail level on spec. sheet

ADVISE If  $>$  advise level on spec. sheet.

FADE

REJECT Any unbalance in excess of 30%.

ADVISE If fade/excursion  $\geq 40$  lbs.

ADVISE If Mech Lab. engage  $\geq 15$  lbs.)

ADVISE If Mech Lab. release  $\geq 10$  lbs.)

ADVISE If Brake System Response slower than 0.2 sec. (computer application only)

ADVISE If Hyd. System response  $\geq 30$  lbs.

REJECT If comfort level imbalance  $\geq 20\%$ .

REJECT If hi-level imbalance  $\geq 20\%$ .

ADVISE If excursion  $\geq 20\%$  or any excursion exists.

ADVISE If oscillation is  $\geq 10$  lbs.

ADVISE If Fade  $\geq 20\%$ .

ADVISE If anti-skid inoperable.

ADVISE If (imbalance) above 70%, front; 30%, Rear.

**ILLUMINATION & SIGNAL**

**FOR ALL GROUPS-**

**REJECT** if: 1. Any lamp or safety device which does not meet applicable SAE (Society of Automotive Engineers) Standards or that is not on the state approved list. 2. Any sealed-beam unit or bulb in any lamp that falls to function properly. 3. Any circuit that does not light the proper filament when the appropriate switch position is applied, or operation of any circuit interferes with the operation of any other circuit. 4. A cracked, broken, discolored, or missing lens or reflector. (Do not reject indicator lamp or warning plastic lens due to weathering and aging.) 5. A lamp lens that does not fit properly or is improperly installed. 6. A separable type lens, the name of which does not correspond with the name stamped on the lamp body, unless it is specifically approved for use with that lamp body. 7. A lamp with excessive dirt or moisture inside or on obvious discoloration. 8. A lamp or reflector that is in operation when the vehicle is in forward motion. 9. A lamp or reflector that is in operation when the vehicle is in reverse motion. 10. Any wiring or connection that is in operation when the vehicle is in forward motion. 11. Wiring, connections and switches: (a) switches and flashers not in good condition; (b) wiring in poor condition; (c) any connection that is not secure or shows signs of excessive corrosion. (d) any wiring connections to front of any lamp; (e) any trailer, semitrailer, and extra lighting equipment that interferes with proper functioning of the required equipment. (c) Any device to prevent incorrect connections.

**REAR LAMPS:**

Refer to Arizona Revised Statutes 28-940; 28-327; 28-939; 28-925.

**PARKING LAMPS:**

Refer to Arizona Revised Statute 28-939.

**DASH:**

Refer to Arizona Revised Statute 28-926; 28-939.

**REAR LAMP**

**REJECT** If there is not at least one tail light operational on both sides of vehicle.

**REJECT** If there is not at least one stop light operational on both sides of vehicle.

**FOR ALL LAMPS**

rejection conditions hold for all groups - **REJECT** if: (1) Any bulb in any lamp fails to function properly. (2) Any circuit doesn't light its proper filament for its response switch position. (3) Any lens/lamp cracked. (4) Any lamp not properly installed. (5) Any lamp has excessive dirt/moisture inside/rust such that adequate lighting not reflected. (6) A lamp/light shows a beam of color contrary to law/regulation. (7) Any defects in system that would adversely influence effectiveness of lighting performance. (8) Any additional equipment placed or not a part of approved manu. spec. (9) Lamp output less than 50% of its original intensity.

**REJECT** if: Missing/Improper type/Improper Color/Improper Function/Improper Obscured/Mislocated/Broken/Cracked.

**FOR ALL LAMPS**

**REJECT** if: Missing/Improper Function/Improper Color/Improper Type/Improper Mislocated/Improper Fastening/Broken/Cracked Lens.

**REJECT** if: Missing/Improper type/Improper Color/Improper Function/Improper Obscured/Mislocated/Broken/Cracked.

BRAKE COMPONENTSBRAKE LINING

REJECT if lining pad thickness < 1/32" over rivet heads or glazed/cracked/loose or over 10% missing.

REJECT if each lining/pad thickness < 1/32" over rivet heads or less than 1/32" above rivet head or brake shoe linings/pads.

REJECT if brake linings/pads have cracks/breaks that extend to rivet holes (except minor ones that do not impair attachment).

REJECT if drum brake linings not securely attached to brake shoes.

ADVISE if thickness over 1/32" but < 1/16"

MECH & STRUC

REJECT if there is binding, or parts damaged/missing

REJECT if braking plates & caliper assemblies deformed/cracked.

REJECT if return springs damaged/inoperative

REJECT if system parts broken/misaligned/missing/binding or show evidence of severe wear.

REJECT if system parts broken/misaligned/missing/binding or show evidence of severe wear.

BRAKE HOSE

REJECT if damaged/leaks exist

REJECT if brake hoses mounted so as to contact vehicle body or chassis.

REJECT if hose cracked/chafed/flattened.

REJECT if brake hoses contact body/chassis when front wheels turned from full left to full right positions.

REJECT if brake hoses are cracked/chafed/flattened.

DISC/DRUM

REJECT if thin discs/drum exist and cracks exist

REJECT if embossed drum/rotor not within appropriate specs.

REJECT if drum/rotor (not embossed) not within manuf. specs.

REJECT if drum diameter > 0.06" over original diameter.

REJECT if rotor thickness < manuf. specs.

MASTER CYLINDER

REJECT if master cylinder reservoir < 50% full

REJECT if master cylinder leaks

REJECT if cylinder sticking/inoperative/leaks

REJECT if drum/rotor cracked

REJECT if drum/rotor damaged.

REJECT if master cylinder has visible leaks

REJECT if wheel cylinder leaking/inoperative

WHEEL SEALS

ADVISE if leakage exists

AUTO ADJUSTER

REJECT if auto adjusters inoperative

REJECT if auto adjusters not assembled/installed correctly.

ADVISE if low.

ADVISE if sticking/corroded

ADVISE if auto adjuster missing/inoperative

REJECT if brake linings/pads < 1/32" thickness/contaminated/unattached position.

ADVISE if thickness between 1/32 and 3/32" wear pattern indicated inadequate contact/linings cracked/broken loose/glazed frictional surfaces.

REJECT if return springs missing/inoperative

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STEERING HANDLING

IDLER

REJECT if play exceeds 1/8"  
CONTROL ARM

REJECT if looseness exceeds 1/4"

REJECT if looseness in kingpins exceeds 1/4"

ADVISE if control arm pivots are loose or worn

TIE RODS

ADVISE if play in tie rod ends exceeds 1/8"

REJECT if play exceeds 1/8"

STEERING

ADVISE if leaks/play/improper mounting exist in steering gear box.

LINKAGE

REJECT if free movement at front/rear tread > 1/4" (ball joints loaded, service brake applied, play measured in horiz. plane).

REJECT if free play in linkage exceeds: Rim size < 16, 16.01 to 18.00, > 18.01; Play 0.25 (1/4), 3/8, 1/2.

REJECT if more than 1/4" play in linkage

POWER

REJECT if power steering reservoir level low or belts loose/cracked frayed.

REJECT if power steering system has cracked/slipped belts or insufficient fluid in reservoir.

REJECT if power steering belt is cracked/slipping

REJECT if power steering system has cracked/slipped belts or insufficient fluid in reservoir.

REJECT if major leak

ADVISE if power steering belt worn/frayed

ADVISE if leaking (seeping)

ADVISE if power steering reservoir low on fluid.

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ENGINE ANALYSIS

**REJECT CRITERIA**

The Engine Diagnostic Bay Does Not Perform Any Diagnosis With Associated Reject Criteria.  
Rejection Criteria Not Spec. for Rejection Criteria Not Specified.  
Recco Items.

Criteria for Rejection Specified.

Not ADVISE if idle RPM not within 50 RPM of Manuf. Specs.

**TIMING**

ADVISE if timing is not within 12 degrees of manuf. specs.

**CHARGING**

ADVISE if no charging output is shown on scope pattern

ADVISE if problem is shown on scope for ignition primary/secondary or charging system.

**ADVANCE**

ADVISE if one/more/all cylinders read high or low.

**DWELL**

ADVISE if point dwell is not within 13 degrees manuf. specs.

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WHEEL CONDITION

WHEEL MOUNTING

REJECT if any wheel shows loose/missing/damaged wheel studs/bolts nuts or lugs.

REJECT if any wheel nuts/bolts not in place or loose

REJECT if any wheel nut/bolt missing. Not Specified.

REJECT if wheel nuts/bolts missing/loose

REJECT if any wheel nuts/clamps/studs are loose/broken/missing/mismatched (adequate thread engagement imperative).

WHEEL INTEGRITY

REJECT Disc wheels with elongated bolt holes/cracks between handholes or stud holes or both.

REJECT if a tire rim/wheel/disc/spider has visible cracks/elongated bolt holes or indication of repair by welding.

REJECT if a tire rim/wheel disk/spider has visible cracks/elongated bolt holes or indication of repair by welding.

REJECT if a tire rim/wheel disk/spider has visible cracks/elongated bolt holes or indication of repair by welding.

REJECT if rim/disc/flange broken/cracked/damaged

REJECT Cast wheels with cracks/evidence of wear in clamp area or both.

REJECT If any part of wheel bent/cracked/rewelded/damaged so as to affect safe operation of vehicle.

REJECT if rims/rings mismatched/bent/sprung or otherwise damaged (check for evidence of rim slippage. This implies wear or loose nuts).

Criteria Not Specified for Recco Items

WHEEL BEARINGS

Not Specified

WHEEL RUNOUT

REJECT if lateral and radial runout of any rim bead area exceeds 1/8" of total indicated runout.

REJECT if lateral/radial runout of each rim bead area exceeds 1/8" total indicator reading.

REJECT if lateral/radial runout of each rim bead area exceeds 1/8" total indicator reading.

REJECT if total runout exceeds 1/4"

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INTERIOR

SEATS

- REJECT if seats not securely anchored to floor.
- REJECT if seat back is not held securely in place/seat adjustments is jammed or will not hold.
- REJECT if seat belt safety harness anchorages are not secure/damaged
- REJECT if webbing frayed/split/torn
- REJECT if buckles inoperative
- REJECT if hardware damaged
- REJECT if installation/equipment is non-approved

REJECT if label illegible/missing  
PADDING

- If provided: REJECT if hd. restraint is missing/damaged so as to negate its effectiveness.
- REJECT if padding is damaged so that it does not afford protection to passenger/driver.

SUN VISOR

- REJECT if missing/poor condition/loose

REJECT if seats missing/not firmly attached to floor.

REJECT if folding seat back lock inoperative

REJECT if seatbelts missing/not approved type.

REJECT if seat belt anchorages inadequate

ADVISE if seat belts worn/frayed

Criteria Not Specified for Not Available in the Report and Not Specified in VII Stds. for Items of Inspection for Rejection.

Recommended Items.

ADVISE if padding missing/damaged

REJECT if head restraint missing (cars after 1/1/69).

ADVISE on poor operation/condition of extendable head restraint devices.

REJECT if sun visor missing/loose so it cannot be fixed in position (cars after 1/1/70).

ADVISE if sun visor has exposed metal (after 1/1/70).

(CONT.)

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INTERIOR

## HORN

REJECT if horn/horn switch not securely fastened/not readily accessible /missing/inoperative.

REJECT if operation of horn interferes with other circuit operation.

REJECT if horn not audible enough to warn pedestrians/other vehicles of danger.

REJECT if steering wheel broken/loose

REJECT if steering column has been collapsed/loose.

## SPEEDOMETER

REJECT if defroster unit inoperative/passage blocked/loose on either side.

REJECT if horn does not operate.

Puerto Rico Seats

REJECT if seat belt assembly loose/inadequate in operation

REJECT if webbing frayed/split/poor

REJECT if belt missing parts/accessories

REJECT if seat belt alarm (>72 models) missing/inoperative/inadequate

REJECT if horn missing/inadequate to serve as warning.

REJECT if horn missing/mislocated/loosely attached/inoperative

REJECT if horn unreasonably loud or harsh/does not meet audible/ tone (2 tones) requirements.

REJECT if device other than horn (bell/whistle) used instead of horn.

REJECT if steering column has previously been collapsed; if mounting would prohibit energy absorbing capability (for energy absorbing steering column); if mounting is loose.

REJECT if defrosting system missing.

REJECT if system installed so as to interfere with vehicle control.

ADVISE if forced air system inadequate/heat cannot be induced into forced air system (only when vehicle temp. has reached oper. mode).

REJECT if speedometer not visible/not lighted

REJECT if speedometer indicator missing/broken/bent/inoperative

REJECT if ignition switch missing/inoperative.

## WINDOW

REJECT if missing/broken/sticking/inoperative

ADVISE if missing/broken/sticking/inoperative (other than left front)

## TRANS.

REJECT if missing/mislocated/inoperative/obstructed or obscured.



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DRIVING LAMPS

LO-BEAM

REJECT if missing/inoperative

REJECT if L/R lamps too low/too high/left/right as indicated by head light tester.

HI-BEAM

REJECT if missing/inoperative

REJECT if L/R lamps too low/high, left/right, as indicated by head light tester.

INDICATOR

REJECT if any headlight fails to illuminate.

REJECT any lamp for improper/inoperation/improper installation/excessive dirt, moisture.

REJECT if any circuit does not light the proper filament for its proper switch position.

REJECT if any lens/lamp cracked/shows color contrary to law/regulations

REJECT any defects in system likely to adversely influence lighting performance.

REJECT if any equipment added on that is not part of approved manuf. specs.

REJECT if lamp light output less than 50% of installed capacity.

Chart provided for Aim and Focus requirements.

REJECT if missing/broken or cracked lens/inoperative/improper fastening/function/mislocation/not appropriate type/misadjustment/improper color.

REJECT if indicator missing/inoperative.

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UNDERHOOD & DRIVE

**FUEL LINE**

REJECT if fuel leakage exists at any point in fuel system.

REJECT if any part of fuel system passes through passenger compartment

REJECT if any fuel system component not securely fastened including consideration of missing/broken hangers or fasteners.

**FUEL TANK**

REJECT if fuel tank filler cap missing/poorly fitting or with defective gasket.

**OIL**

REJECT if fuel leak sufficient to cause fire hazard (not stains on carburetor, fuel lines, etc.).

**BATTERY**

REJECT if battery connector/insulation burned sufficient to cause a short circuit.

REJECT if corrosion is sufficient to reduce power over 50%.

ADVISE if battery is weak or undercharged (using battery tester).

REJECT if fuel lines are leaking.

REJECT if fuel leakage occurs at any point in system.

REJECT if fuel leaks are detected

REJECT if power steering fluid level is insufficient (pump sucks air).

REJECT if gas filler cap missing.

ADVISE if oil filler cap is missing

ADVISE if fluid level low/empty/frozen/contaminated.

REJECT if engine lube oil has major leak

REJECT active leaks in transmission/crankcase/differential/gas tank fuel pump/oil filter

REJECT if gas filler cap missing

ADVISE if battery mounting structure loose/missing

ADVISE if corrosion present

ADVISE electrolyte fluid is low

ADVISE wiring connectors loose/missing/broken/bare/worn/frayed/insulation deteriorated/corroded.

ADVISE if wiring repairs made by use of diff. gauge wire within same circuit.

ADVISE if improper wiring routing

(CONT.)

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UNDERHOOD & DRIVE

RADIATOR

ADVISE if radiator has visible leak.  
ADVISE if water pump has visible leak.

BELTS:

ADVISE if fan belt is loose/cracked/missing.

HOSES:

ADVISE if water cooling system hoses are loose/cracked/damaged.  
REJECT if power brake vacuum hose is loose/collapsed/damaged.  
ADVISE if power brake hose brittle/cracked.

ADVISE if radiator loose/leaking

ADVISE if water pump leaking

ADVISE if drive shaft is loose

REJECT if motor mounts broken

ADVISE if fan and AC belts worn/frayed/slipping

ADVISE if water hoses and connections are broken/cracked or if leaking

ADVISE if power booster hose broken/cracked

REJECT if fluid lines/connectors broken/cracked/worn/frayed/leaking improper fastening

REJECT if hydraulic lines/connectors broken/cracked/worn/frayed/leaking/improper length, fastening, end of underhood table begin tires table

**TIRES**

**WEAR PATTERNS**

**REJECT** any tire with a localized worn spot that exposes the ply cord.

**REJECT** if tires not free from chunking/bumps/knots or bulges evidencing cord/ply separation.

**REJECT** if there is evidence of chunking/bumps/knots or bulges evidencing cord/ply or tread separation.

**REJECT** if tires cords or belting are directly visible or when cracks or cuts are probed.

**REJECT** if visible bump, bulge, or knot appar. related to tread, sidewall separation, partial failure of tire structure including bead area exists.

**REJECT** if tire is regrooved or recut below original groove depth (except tires identified as having extra undertread rubber).

**REJECT** if any part of ply or cord is exposed.

**REJECT** if any tire temporarily repaired by use of blowout patches or boots.

**REJECT** if tires on same axle differ two or more letter designations.

**REJECT** if radial tires are mixed with non-radials on same axle.

**REJECT** if front-rear tires are more than two sizes different.

**REJECT** if tire has cuts over 1" in length.

**REJECT** if  $\leq 2/32"$  in two adj. grooves measures at 3 equally spaced points around circumference.

**REJECT** if  $\leq 4/32"$  tread remains on front wheels.

**REJECT** if tread on each tire  $\geq 2/32"$  deep.

**REJECT** if diff. construction on same axle.

**ADVISE** if broken or cracked.

**TIRE PRESSURE**

Tire Pressure must be within  $\pm 3$  psi. of manufacturers specifications.

**TIRE SIZE**

**REJECT** if tires on same axle are diff. sizes or one snow and one regular tire.

**TIRE MISMATCH**

**REJECT** if radial-ply tire is on same axle with conv. type (bias or belted bias).

**REJECT** if radial-ply tires on front axle are used with conv. snow tires on rear axle.

**REJECT** if cords/belting exposed to naked eye or on probing cuts/abrasions.

**REJECT** if  $\leq 2/32"$  tread remains or indicators contact the road, in any two major adjacent grooves measured at 3 equal spaced intervals around circumference.

**REJECT** if vehicle gross weight  $\geq 10,000$  lbs.

**TIRE DAMAGE**

**REJECT** any tire with tread or sidewall cracks, cuts, or snags in excess of 1" and deep enough to expose body cords.

**TIRE DEPTH**

**REJECT** if  $\leq 2/32"$  tread remains or indicators contact the road, in any two major adjacent grooves measured at 3 equal spaced intervals around circumference.

**TREAD WIDTH**

**REJECT** if vehicle gross weight  $\geq 10,000$  lbs.

**TIRE TYPE**

**REJECT** if tread on each tire  $\geq 2/32"$  deep.

**VALVE STEMS**

**REJECT** if diff. construction on same axle.

**ADVISE** if broken or cracked.

ALIGNMENT

**CASTER**  
 REJECT if outside MMA Spec. Criteria Not Spec. for Recommended Items  
 REJECT if Caster so excessively out of adjustment as to be apparent visually. ADVISE if Left/Right caster outside new MMA limits

**CAMBER**  
 REJECT if outside MMA Spec. Criteria Not Spec. for Recommended Items  
 REJECT if Camber so excessively out of adjustment as to be apparent visually. ADVISE if Left/Right camber outside new MMA limits

**TOE**  
 REJECT if outside MMA Spec. Criteria Not Spec. for Recommended Items  
 In/out REJECT if Toe-In so excessively out of adjustment as to be apparent visually. ADVISE if computed Toe outside new MMA limits

**SCUFF**  
 Criteria Not Spec. for Recommended Items  
 Max Allow Scuff is 30'/Mile.  
 REJECT if Scuff in excess of 30'/Mile. ADVISE when > 30'/mile in or out Mile (where a drive-on stidestrip type ADVISE when 20'-30'/mile In/out indicator used.)

**FREE TURN (TRAVEL) (BINDING)**  
 REJECT if front wheels incapable of being turned to full left & right without interference.  
 REJECT if Steering wheel does not turn freely through the limit of travel in both directions. REJECT if binding/jamming occurs when strg. wheel moved fully left to right. REJECT if wheel incapable of turning fully left to right without jamming.

**WHEEL PLAY (LASH)**

REJECT if Lash in excess of values as given. Wheel Dia (") Max Lash (")	REJECT if Lash Free Play Dia (") Lash (")	REJECT if strg. wheel moves >2" before motion of a front wheel noticed (with wheels in a straight ahead position and engine running)	REJECT if Lash exceeds values as given Wheel Dia (") Lash (")
16 2	16 2		≤ 16" 2
18 2.25	18 2.25		≤ 18 2.25
20 2.5	20 2.5		≤ 20 2.5
22 2.75	22 2.75		≤ 22 2.75

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EXHAUST SYSTEM

DAMAGE

REJECT if system has loose/perceptibly leaking joints/holes leaking seals.

REJECT if system causes excessive fumes/noise.

MUFFLER/SYSTEM NOISE

REJECT if muffler patched.

REJECT if any form of muffler bypass (causing excessive/unusual noise) exists.

ARS 28-955 (A) REJECT if excessively noisy.

REJECT if system has loose/leaking joints/holes/leaking seams.

REJECT if system allows excessive fumes/smoke.

REJECT if muffler has loose interior rattles. REJECT if noise level in excess of -86dba.

REJECT if muffler has patches in severe/excessive condition.

REJECT if any muffler bypass (allowing excessive/unusual noise) exists.

REJECT if muffler missing/broken/loose/leaking/unstable/improperly routed

COMPONENTS PARTS

manifold, heat raser, etc.) (piping,

REJECT if tail pipe end pinched/rusted/broken off.

REJECT if components not securely fastened

REJECT if exhaust stacks located so as to burn any individual entering or leaving vehicle.

REJECT if any part of system passes through passenger compartment.

manifold, heat raser, etc.) (piping,

manifold, heat raser, etc.) (piping, manifold, heat raser, etc.) Refer Arizona revised statute 28-955 (A)

REJECT if any system elements not securely fastened

manifold, heat raser, etc.) (piping,

REJECT if exhaust pipe/tail pipe/manifold/heat raser attachments missing/broken/cracked/improperly routed/leaking/loose/unstable/support bracket broken/missing.

ADVISE if any of above corroded/deteriorated/damaged.

STEERING

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S/T BARS  
REJECT if modified, broken,  
unattached, (MIA).  
REJECT if S/T bar broken, sagging or  
weak.

STABILIZER BARS  
REJECT if broken/loose/missing.  
REJECT if cross stabilizer link  
disconnected, broken or  
loose

BALL JOINTS  
REJECT for perceptible movement of  
non-load-carrying ball  
joints.  
REJECT if there is perceptible  
movement of the ball joint.  
REJECT if vertical/horizontal  
looseness in loaded ball  
joint beyond manuf. specs.

REJECT for excessive near of load-  
carrying ball joint  
(indicated by horizontal  
motion of tire or by axial  
motion of the ball stud in  
excess of manuf. specs.)  
REJECT if ball joint seal out, torn  
or damaged.

ADVISE if seals turn/cracked/  
ruptured.  
CONTROL ARMS & RADIUS RODS  
REJECT if radius rods missing or  
damaged such as to effect  
function.  
REJECT if control arms broken/  
unattached.

REJECT if radius rods missing/  
damaged Arizona Suspension  
Member & Sway Bar Linkage  
condition  
REJECT if radius rods  
missing/  
damaged

SUSPENSION

MEMBER & SWAY BAR LINKAGE CONDN.

REJECT if sway bar linkage broken/missing.

REJECT if suspension struct parts bent/damaged.

SPRINGS, SHOCKS, SHACKLES, BUSHINGS, & (OTHERS) SUSPENSION

REJECT if suspension shows mech. failure during functional test.

REJECT if suspension spring broken/not in proper repair.

REJECT if rubber bushings cracked/missing/extruded out.

REJECT if suspension springs sagging causing vehicle to tilt to one side.

REJECT if shackles/spring bolts/u-bolts/center bolts/other spring attaching parts worn/loose/broken.

REJECT if shocks weak/leak/missing/loose.

REJECT if springs extended by spaces or broken

REJECT if rubber bushings cracked/extruded out/missing

REJECT if shock absorber mountings/shackles/u-bolts not securely attached

REJECT if oil in shock housing attributable to leakage by seal and if vehicle remains in free rocking motion for more than 2 cycles.

REJECT if springs are broken

REJECT if rubber bushings cracked/missing/extruded out.

REJECT if oil on shock housing attributable to leak from seal.

REJECT if shock disconnected, broken, or perceptibly loose.

REJECT if rear axle not in proper alignment with longitudinal axis of vehicle by visual inspection.

REJECT if suspension fails due to mech. failure during test conducted simul. with brake deceleration test.

REJECT if absorber broken, or broken/loose.

REJECT if strut/sway bar leaking, broken, loose or damaged such that internal movement restricted.

REJECT if motion of shocks excessive.



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BODY & GLASS

## WINDSHIELD &amp; OTHER WINDOWS

<u>REJECT</u> if unmarked/improper type glazing materials used.	Refer Arizona revised statutes 28-957(A), 25-959	<u>REJECT</u> if driver vision is obscured by cracks or discoloration	<u>REJECT</u> w/s if cracks/scratches in severe/dangerous condition and impede driver's vision.	<u>REJECT</u> if missing/broken/loose/discoled/obstructed/obscured/not approved type.
<u>REJECT</u> if window/section at driver's side cannot be opened (except for buses & truck comb. 80" window)		<u>REJECT</u> if cracks extend completely through glass	<u>REJECT</u> windows if cracked/scratched (taking into consideration severity of damage.)	
<u>REJECT</u> if illegal stickers present.		<u>REJECT</u> if broken edges are exposed.	<u>REJECT</u> if not according to manufacturer's specs.	
<u>REJECT</u> if any cracks or discoloration exist that interfere with driver's vision.			<u>REJECT</u> if replaced by nontransparent material (e.g. cardboard, wood)	
<u>REJECT</u> windows that have sharp edges or are broken.			<u>REJECT</u> if window at driver's left functions improperly	
<u>REJECT</u> if nontransparent material is used to replace glass.				

REJECT if cracks or discoloration found in rear windows of passenger convertibles.

## REARVIEW &amp; SIDE MIRRORS

<u>REJECT</u> if mounting loose	Refer Arizona revised statute 28-956	<u>REJECT</u> if there is no functional rearview mirror	<u>REJECT</u> if mounting loose/improper location of mirror/broken or spotted mirror.	<u>REJECT</u> if rearview mirror is missing, broken, cracked or discolored.
<u>REJECT</u> if mirror offers unsafe interference with driver's forward vision.			<u>REJECT</u> if mirror does not provide clear view 200ft. to the rear.	<u>REJECT</u> if mounting loose
<u>REJECT</u> if mirror does not provide clear view to at least 200' to the rear of vehicle.				<u>REJECT</u> if mirror does not provide min. 200ft. view to the rear
<u>REJECT</u> if reflective surface is cracked, peeled, tarnished, broken or has sharp edges.				<u>REJECT</u> if mirror obstructs forward vision of operator.

## W/S WIPERS &amp; WASHERS

<u>REJECT</u> if wiper/washer controls not easily accessible, are defective.	Revised Arizona statutes 28-957 (B) & (C)	<u>REJECT</u> if either wiper does not operate	<u>REJECT</u> if wiper missing/functioning improperly/damaged.	<u>REJECT</u> if blades worn hard or insufficient tension
<u>REJECT</u> if wiper system not capable of operating at reasonable speed.			<u>REJECT</u> if driver cannot control wiper beyond driver's seat.	<u>REJECT</u> for improper wiper operation
<u>REJECT</u> if wipers cannot operate at two or more speeds. (vehicles made after 1,1,68(?))				<u>REJECT</u> if <2 wipers
<u>REJECT</u> if blades or arms missing, show signs of damage, or rubber element shows signs of physical breakdown.				<u>REJECT</u> if washer system missing (1,1,69 or later) or inoperative (other than low or frozen fluid.)
<u>REJECT</u> if arm does not return to original position after being lifted off glass.				
<u>REJECT</u> if blade is not retained vertically in relation to plane of windshield.				
<u>REJECT</u> if blade smears glass after 5 cycles of operation (glass is cleaned prior to test.)				

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BODY & GLASS

W/S WIPERS & WASHERS

REJECT if vehicles made after 1967(?) do not have washer system.

FENDERS & BUMPERS

Bumpers misplaced or not firmly attached. Recco-Item No criteria spec

Bumpers/Fenders deteriorated, torn, badly bent, or out of shape so as to create a pedestrian, passenger or cyclist hazard.

REJECT if not equipped with bumpers/fenders/mudguards (heavy vehicles.)

REJECT if bumpers missing/broken/loose/deformed beyond original line

REJECT if fenders missing/cut/torn/deformed beyond original line

DOORS, HINGES, LATCHES, & LOCKS

REJECT door if latching device inoperative. Recco Item No Crit Spec

REJECT if door latches broken or improperly adjusted

REJECT if door hinges broken, bent, sprung or function improperly

INSPECT for proper functioning of locks. REJECT if missing/broken/inoperative

REJECT if door missing/useless

HOOD LATCH & RELEASE

REJECT if latch does not securely hold hood in its proper position. Recommended Item No criteria. REJECT if hood does not latch

REJECT if hood/trunk cover missing or locks do not operate adequately

REJECT if hood latch or release is missing/broken/inoperative.

REJECT if secondary latch is missing/inoperative.

REJECT if latch release broken/improperly adjusted.

GENERAL BODY/FRAME CONDITION

Defective or dislocated parts projecting from the vehicle.

Body parts deteriorated, torn, badly bent or out of shape so as to create a hazard to pedestrians, passengers or cyclists.

REJECT if body parts bent/damaged or present hazard to vehicle (rubbing against tires) or pedestrian (sharp sheet metal or protruding bumpers.)

REJECT if frame is broken/cracked

ADVISE if energy absorbing bumper is leaking

WASHINGTON

PUERTO RICO

TENNESSEE

ARIZONA

ALABAMA

EMISSIONS

HIGH CRUISE

REJECT if HC is  $\geq 450$ ppm

REJECT if CO is  $\geq 3.0\%$

LOW CRUISE

REJECT if HC  $\geq 450$ ppm

REJECT if CO  $\geq 4.3\%$

IDLE

REJECT if HC  $\geq 600$ ppm

REJECT if CO  $\geq 7.0\%$

EMISSION CONTROL DEVICES

REJECT if HC & CO  $>$  Specs.

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REJECT if HC & CO  $>$  Specs.

HC (ppm) CO% tested but criteria not in report  
ADVISE if HC  $\geq 450$ ppm  
ADVISE if CO  $\geq 3.75\%$

HC (ppm) CO % tested but criteria not in report  
ADVISE if HC  $\geq 450$ ppm  
ADVISE if CO  $\geq 4.29\%$

REJECT if in curb idle or 2250 idle tests CO  $\geq 7.0\%$  & HC  $\geq 600$ ppm.  
HC (ppm) CO % tested but criteria not in report  
ADVISE if HC  $\geq 600$ ppm  
ADVISE if CO  $\geq 7.0\%$

REJECT if PCV valve missing/inoperative.

REJECT if air restrictor/egr./pump/plastic evap. control missing (when original equipped) inoperative.

## EQUIPMENT

## EQPT: VISUAL/NO EQPT.

vehicle glazing (safety glass), Visual insp. items probably listed Old & New Lanes. Fluid levels, tires, [Lash, Jamming] (to specs.), tires, frame, bumpers, fuel lines, driver's side window, windshields in tables given in report - Too bells, hoses, underhood, wheel levels, wheels, rims, exhaust, fuel systems, hydraulic lines, vacuum lines (inspected to given specs.) W/S parking & emergency brake, parking doors, hinges, latches & locks, left wipers, washers, defroster & undercarriage, brake lines & brake actuating mechanism, [brake front window regulator, other window regulators, gas filler cap, fenders, components, exhaust system, drive linings/pads, drums/discs] (all to regulators, outside mirror, glazing, transmission, differential system, rearview transmission, differential mirror, [both line, transmission oil leaks, specs.], illumination & signal, mirrors, windshield and windows, tested for leaks), drive shaft general undervehicle inspection, interior, illumination & signal, mirrors, door locks, latches & hinges, horn, body, seat belts, attachments, shock absorbers, energy absorbing steering column, [lash, linkage, tie rods, drag link, idler arm, pitman arm, ball joint.] (these inspected according to given specs.), ball joint seals, springs/torsion bars, shackles/bolt, strut/springs, hoses, (drum/rotor, linings/pads), (These inspected to given spec.), side marker lamps, reflectors, turn indicators, hi beam indicator, signal & illum. lamps, brake system integrity (inspected to given spec.) parking brake, hood latch, water pump, eng. freeze plugs (fuel pump), filter, crankcase) (all for leaks), motor mounts, oil filter cap, water hoses, other hoses, power steering belts, other belts, radiator, battery, wiring & connections, fluid reservoirs valve stem, wheel nut/bolt, [tread, tire casing, wear pattern, tire construction size, wheel rim disc or flange] (all inspected to given specs.), w/s washer, wipers, ignition switch, transmission shift lever position indicator, flooring, seats, seat belts, padding, head restraints, sun visor, rearview mirror, horn, defrost/defog. All except as indicated inspected for presence, condition, mounting or whether unit is operational. Belts also checked for tension.

## TIRES

Bosch tire inflator used for Air hose, reel & nozzle-Alomite pressure testing.  
S1/6 used for tire inflation

Bosch tire inflator EFAM 224: tire tire pressure is checked by the Bosch tire inflator which adds or releases air to bring the tire to the level necessary to ensure proper readings on subsequent tests.

## BRAKE SYSTEM

Clayton DB-8-cp dynamic brake test is performed Bear platform model 47-105 Sun Road- Clayton Brake Analyzer DB-8-CP: Pedal reserve & front & rear brake analyzer used for the dynamic brake using the Hoffman Brekon I Brake A-Matic, 937, Hoffman, Brekon I. Dynamic Brake & Pedal Reserve tests. Effort are tested on the Clayton Brake Analyzer/Dynamometer. Results are displayed on Clayton computerized brake analyzer console. A Quality Control test is performed by The Weaver Platform Brake Tester

EQUIPMENT

**EMISSIONS**

Checked with Chrysler Exhaust Gas Analyzer. (I, III, IV). & Clayton Chassis Dynamometer exhaust leaks are checked by partially obstructing exhaust pipe & listening for leaks.

The Clayton Dynamometer, Beckman HC/CO Analyzer are used to make the emissions test.

Horiba, GSM 300A / Marquette, 42-159

Sun, EPA-75 (Part of Model 2001)

Sun U-912-1 (Part of Model EET-945)

Allen infra red exhaust analyzer 18-200

Sample exhaust gas is taken from the tail pipe for testing of HC & CO levels on the Stewart-Warner Gas Analyzer. Tests are made under approved MHTSA/EPA loaded mode criteria using The Clayton Dynamometer

**ENGINE ANALYSIS**

Clayton CSS 7100 Engine The Autosense System Tester from Marquette 40-226 is used to perform various Hamilton Test Systems. The Lenroc AAS-138 engine analysis. The Lenroc AAS-138 in engine analysis. The Lenroc AAS-138 conjunction with the dynamometer to test PCV Tester is used to test operation. Regulator Alternator Tester Sun VAT 28 used to obtain electrical diagnostics.

Allen Engine Analyzer

The Clayton Engine Analyzer is used for this test. Tests are made of idle RPM, point dwell, cylinder balance, timing, ignition primary & charging system, starter current voltage drop, & PCV operation.

**HEADLIGHTS**

Hunter-IRD Rayoscope Headlight Tester. The Bear 561 Headlamp Aimer is used to test aim for right & left hi & low beam testing.

Bear Headlight Tester 561

The Bear Headlight Tester is centered on the car and the aim, focus and intensity of the right and left high and low beam are observed and recorded.

**WHEEL ALIGNMENT**

Hunter F-60 Dynamic Wheel Aligner

Used to determine caster, camber, running, toe and computerized toe. alignment test

Dunlop Toe-In Gauge AG0/35

Bear Magnetic caster-camber gauge

Bear Turning Radius Plates

Weaver Scuff Gauge, WJ-132A

Stewart Warner Scuff Gauge

Line-O-Tronics Scuff Gauge 471

Hunter Dynamic Alignment Tester F-60-22-1

Front end alignment test: Compute-A-Line Dynamic Aligner.

Wheel Alignment is tested on the Weaver Scuff Gauge by driving the car over two floor mounted plates. Results are on a dial in scuff/mile of travel. Detailed wheel alignment data is taken on the Hunter Compute-A-Line Front End System. Readings of left and right at camber, caster and toe in/out are taken.

