National Accident Sampling System

Special Studies Number Three

Steering Column

User's Guide and Coding Manual

Revised Edition July, 1979

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Prepared for

National Highway Traffic Safety Administration U.S. Department of Transportation

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16. Abstract		
Special Studies data contained herein is the cribe the vehicle's pas	ollection project number e necessary information assenger compartment steer olumn Form the nature and it in a crash.	ent <u>Sampling System</u> (NASS) three: Steering Column. and instructions to des- ring system and to record the extent of the damage to
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CONTENTS

1.0	Purpose	1
2.0	Steering System Defined	
3.0	Organization of the Data Form	
4.0	Reference Guide and Example of Compiled Reference Table	2
	4.1 Introduction4.2 Use of Reference Tables4.3 Reference Tables	2 2 3
5.0	Note on the Use of Code 5* or 95	10
6.0	Case Selection	10
7.0	Additional DocumentationPhotographic	11
8.0	Supplemental Information	11
9.0	Data Recording	11
10.0	Variable Coding and Description	12
	Form Identification	13
	Steering System Optional Equipment	14
	Steering Wheel: Device Damage	17 21
	Steering Column: Device Compression	27 42
	Column Displacement	
	Foundation and Surrounding Structure Damage	61
Fiel	ld Data Form	66

1.0 PURPOSE

The purpose of this Special Study is to gather data on the performance of the steering system components located within the passenger compartment when the vehicle is involved in a collision.

2.0 STEERING SYSTEM DEFINED

The steering system is defined as the portion of the steering assembly that is located within the passenger compartment, consisting of the following components/subsystems.

- 1. The column, extending from the toe pan to its termination in the steering wheel hub.
- 2. Associated mounting brackets, hardware, and foundation.
- 3. Associated energy-absorbing devices.
- 4. The steering wheel.

3.0 ORGANIZATION OF THE DATA FORM

For purposes of this data collection, the passenger compartment steering system has been classified into four major subsystems: (1) Wheel; (2) Column; (3) Column Mounting; (4) Foundation.

The Wheel (1) consists only of the rim, spokes, and hub. The Column (2) consists of the steering column, housing jacket, energy-absorbing device, and the toe plate (if any). The column extends from the toe pan at the firewall to the shaft end where the wheel hub attaches. The Mounting (3) consists of the brackets, shear module, clamps, etc., used to attach the column to the foundation or vehicle. The mounting brackets are attached to the column. The Foundation (4) consists of those surfaces or devices to which the column mounting devices are fastened so as to secure the column in the vehicle. These surfaces are typically the instrument panel, toe pan, or other vehicle substructure.

The data form is organized to allow identification and description of these subsystems (Wheel, Column, Mounting, Foundation) and to permit recording of observed damage to each subsystem.

Tabular data accompanying each of the descriptive variables permit ready identification and coding of the device type. However, to further facilitate correct description of the item, compiled reference data have been provided under separate cover. This reference document is described in the following section.

4.0 REFERENCE GUIDE AND EXAMPLE OF COMPILED REFERENCE TABLE

4.1 Introduction

The Reference Guide has been developed to help the investigator accurately describe and measure the passenger compartment steering system. The Guide has two parts. Part I, containing Reference Table 1, summarizes the components of the passenger compartment steering system for most vehicles of interest. It is organized by Make, Model, and Model Year. Part II, containing Reference Tables 2-7, provides data about each component of this steering system. Reference Table 1 is a summary of Tables 2-7 for specific vehicles.

4.2 Use of Reference Tables

The reference tables are organized for use in two ways. The first table gives the pertinent data in summary for the common makes and models. Proper use requires that the investigator identify the make, model, and optional equipment for a certain vehicle, locate that vehicle in Reference Table 1, and then transfer the appropriate data values to the data form while verifying that the vehicle is so equipped.

The second set of tables gives the code values for each specific element of the data form, so that uncommon steering systems not contained in the summary tables may be described. These tables also describe how to make and record certain measurements.

Use of the summary tables is strongly encouraged, because many of the features of a steering system are not readily identifiable by examining a vehicle.

When a data value is not listed in Reference Table 1, or is otherwise indicated as not available, the investigator <u>must</u> examine the vehicle to correctly identify or describe the component.

4.3 Reference Tables

The reference tables are reproduced here for the convenience of the investigator. They are also listed where applicable in the variable section.

- RT-1 Compiled Steering Components by Make, Model, Model Year
- RT-2 Wheel Code
- RT-3 Wheel Profile
- RT-4 Wheel EA Type Code
- RT-5 Column EA Device Type
- RT-6 Column Mounting Method
- RT-7 AC Dimension Reference Points

Reference Table 1: Compiled Steering Components Example.

NHTSA

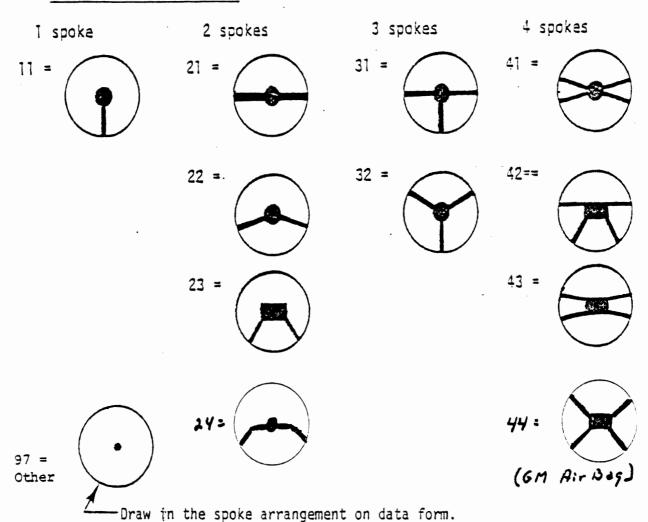
Make

1983

Year

66 69 1112 66 66 67 69 1112 998 Value AC DIMENSION 866 Σ 966 *with tilt wheel at position center oldhot? Point Ref. Orig. Dimen. 8.5 8.5 7.0 7.0 7.0 7.0 6.5 968 ing Method (6) Mount-9999999 2 က NIMOTOO Device 17 0 Orig. Dimen. 4.5" 866 EA Code Whee T EA 37 0 G STEERING WHEE Profile 200000000000 e Wheel Code (2) 22 22 22 22 41 41 41 41 43 Tilt/ Tel. Speed Tilt/ Tel/ Equpt. Speed Opt. Strg. Std. Tilt Std. Tilt Std. Tilt, Tel. Std. Std. Std. Code* VIN Body etc. ပ 31 33 33 42 43 9/ 53 4 *VIN Body Code: 4th & 5th characters of VIN 2 dr. 4 dr. S Wagon 2 dr. 4 dr. HT S Wagon Body Style 4 dr. 2 dr. × 8 Standard 203 Table) Delux 203 Series uxury Sports Ref. Name

Ref. Table 2--Wheel Code



99 - Unknown spokes and arrangement

Ref. Table 3--Wheel Profile

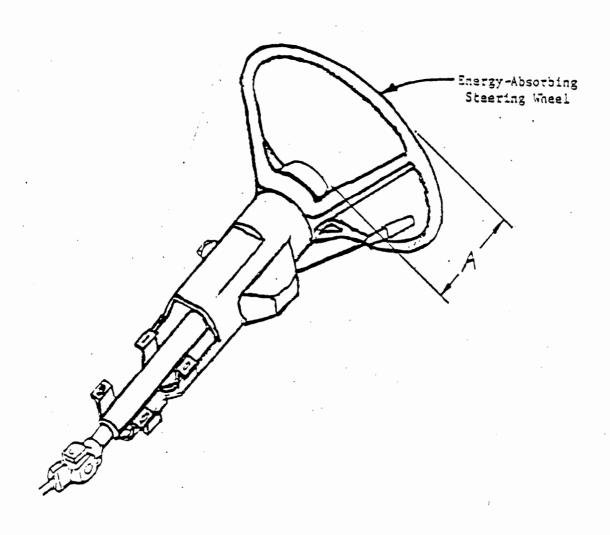
- 1. Deep dish $(\geq 3")$ 2. Shallow dish (< 3")
- 3. Flat
- 4. Other profile*
- Undetermined no reference data
- Unknown profile

^{*}Note on data form.

Ref. Table 4--Wheel EA Type Code

- 01 Non EA Type*
- 02 EA Type--Unspecified
- 21 Dodge Omni
- 31 Plymouth Horizon 95 Undetermined--no reference data
- 99 Unknown if EA Wheel

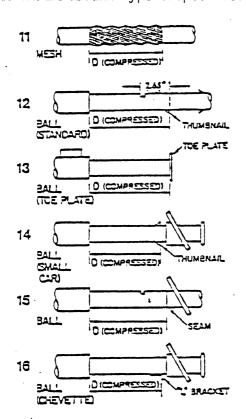
*While most wheels are designed to absorb some energy (but are not called EA wheels), certain wheels are specifically EA and replace the column EA $\,$ capability.

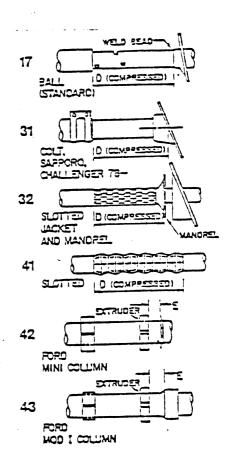


Ref. Table 5--Column EA Device Type

STEERING COLUMN ENERGY ABSORBING DEVICES *

- 01 Non EA Column
- ...02 EA Column Type Unspecified





- 90 Other EA Column Type--Note on data forms
- 95 Undetermined--no reference data
- 99 Unknown if EA Column

*See Variable 17 for larger drawings

Ref. Table 6--Column Mounting Method *

- 1 Rigid to Instrument Panel and Toe Pan/Lower Firewall

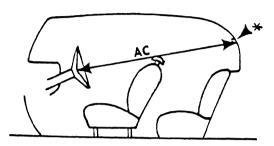
- Rigid to Instrument Panel, Lower Bracket
 Rigid to Instrument Panel, No Lower Attachment
 Shear Module at Instrument Panel, Rigid at Toe Pan/Lower Firewall
 Shear Module at Instrument Panel, Lower Bracket
 Shear Module at Instrument Panel, No Lower Attachment

- 8 Other (specify on data form) 9 Unknown Method
- O Undetermined--no reference data

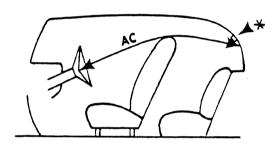
*See Variable 18 for additional details

Ref. Table 7 -- AC Dimension Reference Points

 Back light glass header - Straight line from wheel hub to reference point (If adjustable headrest, measurement is with headrest down.)

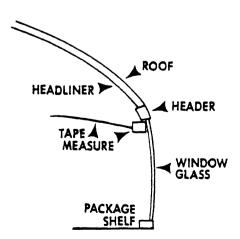


2. Back light glass header - Curved line over seat back from wheel hub to reference point (High back seats, tape measure should rest on top of seat back.)



3. Intermediate reference point - See note in Reference Table I

*Back light header detail



5.0 NOTE ON THE USE OF CODE 5* OR 95

All possible effort has been made to ascertain the correct entries for the Compiled Reference Table. In certain instances, values are not available and thus the notation 5 or 95 is used to indicate the unavailability.

Instances of unavailability of the reference data include limited production model vehicles, new models, foreign makes, older model vehicles, etc. The Compiled Reference Table will be up-dated periodically to reflect new model entries and additional data acquisitions.

When such a value (5 or 95) is noted, the investigator should make every effort to ascertain the correct value for the variable (as defined in the individual reference tables) by inspection of the vehicle. This value, obtained by inspection, should be placed on the data form in place of the value 5 or 95. Only when, by inspection, the correct value cannot be ascertained should the code values 5 or 95 be placed on the data form.

6.0 CASE SELECTION

The basic case selection criteria are the same for this study as for the NASS Vehicle Selection.

General: This special study is to be completed whenever this vehicle has met the <u>initial NASS sample</u> selection, was a <u>towaway</u>, and the initial crash event involved a <u>frontal</u> or <u>side collision</u>. <u>EXCLUDE</u> initial rear impacts (CDC clock directions $\overline{04-08}$) and exclude all rollovers.

Any variation or additional criteria that affect individual PSU's or the above-described general case selection will be provided by NHTSA.

Specific: CHECK with your Zone Center for additional case selection criteria.

^{*}In certain instances 5 is a valid code and hence a substitute value has been listed.

7.0 ADDITIONAL DOCUMENTATION -- PHOTOGRAPHIC

The data form is designed to be a response-only data form with no additional drawing or sketching required.

However, to facilitate a complete understanding of the damage pattern, take at least two photographs of the steering column, wheel, energy-absorbing (EA) device, etc., to best depict the location and magnitude of the damage. Photograph the mounting and foundation also. After-market steering wheels should be photographed.

8.0 SUPPLEMENTAL INFORMATION

Additional notes, supplemental drawings, etc., are extremely valuable in understanding unusual situations. Such notation should be placed on the data form or supplemental paper as necessary. Extra pictures, brief descriptions, etc., are encouraged and should be included in the Special Studies documentation.

9.0 DATA RECORDING

The data form is designed for ease of data recording by the field investigator. Only a check mark or investigator-supplied numeric value is needed. Provision is made in the lower right hand corner of each variable (or group of related variables) for subsequent coding by a data editor. See example below.

AC Dimension Axial Movement Calculation

24. AC Original Dimension inches -- Code actual value from Table of Compiled Steering Components. [995] Undetermined--no reference data -- Code "not applicable" for Question 25. Complete Question 27. [998] Not applicable--reference data available -- Code "not applicable" for Questions 25 and 27. [999] Unknown, not measurable -Code "unknown" for Questions 25 and 27.

To increase understanding of the coding, the element (code) values have been separated from the element (code) structure IN THIS DOCUMENT ONLY.

10.0 VARIABLE CODING AND DESCRIPTION

Each variable's coding structure is displayed on the following pages, accompanied by explanatory notes. The field data form is included in Section 11.

VARIABLE CODING AND DESCRIPTION

VARIABLE GROUP: Form Identification

VARIABLE NAME: 1-5. Form Header and Case Identification

FORMAT: 11 columns, numeric, beginning column 1*

ELEMENT VALUES: 1. Primary Sampling Unit Number

2. Case Number

3. Special Study Number

4. Record Number

5. Vehicle Number

SOURCE: Vehicle Forms

REMARKS: This information is obtained from the VEHICLE FORM.

^{*}See data form for layout.

VARIABLE GROUP: Steering System Optional Equipment

VARIABLE NAME: 6. Speed Control

FORMAT: 1 column, numeric, beginning column 12

ELEMENT VALUES: 1 Equipped

2 Not Equipped

9 Unknown

SOURCE: Inspection only

REMARKS: A factory-installed (Original Equipment Manufacturer) speed control may affect the steering column EA device type and/or dimension.

This variable is restricted to only OEM speed controls. After-market devices are not to be included (even if dealer installed).

VARIABLE GROUP: Steering System Optional Equipment

VARIABLE NAME: 7. Tilt Column Feature

FORMAT: 1 column, numeric, beginning column 13

ELEMENT VALUES: 1 Equipped

2 Not Equipped

9 Unknown

SOURCE: Inspection only

REMARKS: The tilt column feature can affect the steering column EA device type and/or dimensions, or affect other dimensional properties related to the steering system.

VARIABLE GROUP: Steering System Optional Equipment

VARIABLE NAME: 8. Telescoping Column Feature

FORMAT: 1 column, numeric, beginning column 14

ELEMENT VALUES: 1 Equipped

2 Not Equipped

9 Unknown

SOURCE: Inspection only

REMARKS: The telescoping column feature can affect the steering column EA device type and/or dimensions, or affect other dimensional properties related to the steering system.

VARIABLE GROUP: Steering Wheel: Device

VARIABLE NAME: 9,. Wheel Configuration

FORMAT: 2 columns, numeric, beginning column 15

ELEMENT VALUES: ____: Code actual value from those listed in the Table of Compiled Steering Componenets* or from those shown below.

95 Undetermined--no reference data

97 Other: Sketch configuration in the space provided on the reverse side

99 Unknown spokes and arrangement

SOURCE: Inspection

Compiled Reference Table*

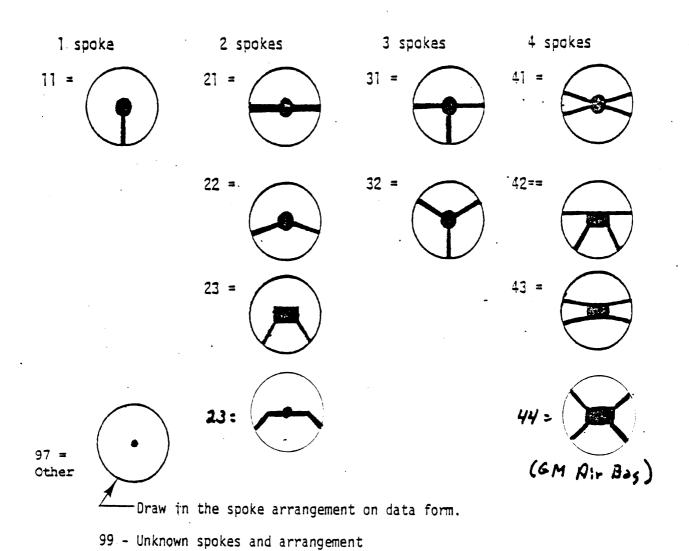
Reference Table

REMARKS: Code the number of spokes and their arrangement. Check the wheel visually and compare the number and arrangement of the spokes with the value given in the Compiled Reference Table.* Insert the correct value.

If code 95 is indicated in the Compiled Reference Table, the wheel should be visually inspected to identify the spokes and arrangement. If the configuration cannot be determined visually, then use code 95. If the wheel is an after-market type, note here and on variable 10. Sketch, describe, and photograph the after-market wheel. Code the after-market wheel using the appropriate code from the reference Table.

^{*}Compiled Reference Table issued separately.

Reference Table -- Wheel Configuration



18

VARIABLE GROUP: Steering Wheel: Device

VARIABLE NAME: 10. Wheel Profile

FORMAT: 1 column, numeric, beginning column 17

ELEMENT VALUES: 1 Deep dish (> 3")

2 Shallow dish (< 3")

3 Flat

4 Other profile:

5 Undetermined--no reference data

9 Unknown profile

SOURCE: Inspection

Compiled Reference Table

Reference Table - individual

REMARKS: Code the wheel profile. Check the wheel visually and compare the profile of the wheel with the value given in the Compiled Reference Tables. Insert the correct value. Wheels that have a dimension from the plane of the wheel rim to the surface of the hub of three inches or greater are considered deep dish. Others are shallow, unless the rim, spokes, and hub essentially lie in the same plane(i.e., the spokes are not at an angle to the plane of the wheel).

If code 5 is indicated in the Compiled Reference Table, visually inspect the wheel to identify the profile. If the profile cannot be determined visually, then use code 5.

If the wheel is an after-market type, note on the data form (see variable 9).

VARIABLE GROUP: Steering Wheel: Device

VARIABLE NAME: 11. Wheel Energy-Absorbing (EA) Type Code

FORMAT: 2 column, numeric, beginning column 18

ELEMENT VALUES: 01 Non-EA wheel: Code "not applicable" for Questions 12-14

02 EA wheel, type unspecified:

Code actual value (see Reference Table of Compiled Steering Components for code applicable to the specific make, model, and model year)

90 Other: _____

95 Undetermined--no reference data: Code "unknown" for Questions 12 and 13

99 Unknown if EA wheel: Code "unknown" for Questions 12-14

SOURCE: Inspection

Compiled Reference Table

Reference Table - individual

REMARKS: While most wheels are designed to absorb some energy, certain wheels are specifically EA and replace the column EA capability. If the wheel is an energy-absorbing type, the column cannot be energy absorbing (under current vehicle design). If this variable is coded 02-95, then variable 17 " Steering Column Energy-Absorbing Device" must be coded 01.

Code the wheel EA type. Check the wheel visually and compare the wheel EA type with the type given in the Compiled Reference Table. Insert the correct value.

If code 95 is indicated in the Compiled Reference Table, visually inspect the wheel energy-absorbing system to attempt to correctly identify the wheel EA type.

Additional coding instructions are given for subsequent questions, based on the response to this item.

VARIABLE NAME: 12. Wheel Original Dimension

FORMAT: 3 columns, numeric, beginning column 20

ELEMENT VALUES: ____._ (tenths of inches): Code actual value from Table

of Compiled Steering Components

998 Not applicable

999 Unknown

SOURCE: Compiled Reference Table

Reference Table - individual

REMARKS: If the wheel was coded as an EA type on the previous variable (11), refer to the Compiled Reference Table to obtain the correct EA dimension value and to note the reference points for measurement.

If the value recorded for variable 11 was 01, code this variable 998.

If the value recorded for variable 11 was 02, 95, 99, code this variable 999.

VARIABLE NAME: 13. Wheel Compressed Dimension

FORMAT: 3 columns, numeric, beginning column 23

ELEMENT VALUES: . (tenths of inches): Code actual measured value

998 Not applicable

999 Unknown

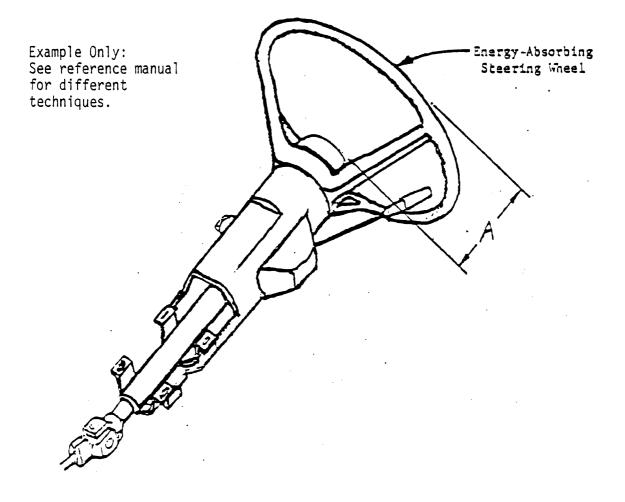
SOURCE: Inspection only

REMARKS: An example of an EA type wheel is shown below. The figure describes the measurement needed to obtain damage dimension. The original dimension is measured in the same manner.

If the value recorded for variable 11 was 01, code this variable 998.

If the value recorded for variable 11 was 02, 95, 99, code this variable 999.

ENERGY-ABSORBING STEERING WHEEL MEASUREMENT



VARIABLE NAME: 14. Wheel Compression Value

FORMAT: 2 columns, numeric, beginning column 26

ELEMENT VALUES: Calculated Value Code

___ inches: Subtract the Quest-on 13 value from the Question 12 value and record the difference

00 No Movement, compression, or collapse

Observed Value Code (cannot be measured):

80 Apparent movement, value undetermined

Estimated Movement:

- 81 Less than 1 inch
- 82 Between 1 and 2 inches
- 84 Between 2 and 4 inches
- 86 Between 4 and 6 inches
- 88 Between 6 and 8 inches
- 90 Greater than 8 inches

Other Codes:

- 98 Not applicable
- 99 Unknown

SOURCE: Calculation

Inspection

REMARKS: The value for compression for the wheel EA device can be determined by subtracting the measured dimension from the original dimension. This value (rounded off to whole inches)* is the distance the wheel rim moved during energy dissipation.

When variable 11 is coded 01, the correct entry here is 98.

When the entry to variable 11 is 02 or 95, then the correct response to this variable is either code 99 (unknown) or one of the Observed Value Codes.

Continued

^{*}Rules for rounding off values: When the calculated value is 1" or less but greater than zero - the rounded off value should be recorded as 1". For fractional values greater than 1", use the conventional round off procedure: i.e., for fractions of .01 to .49, round off to lower whole value; for fractions of .50 to .99, round off to higher whole value.

The value for the Wheel Compression cannot be greater than the value for the original EA dimension. Once the rim has been distorted past the plane of the hub, the EA capabilities of the wheel have largely been dissipated as the rigid hub becomes exposed to the occupant. The maximum value that this variable can attain is equal to the value of the original dimension (variable 12).

Observed Value Codes:

While an original dimension may be unknown (and hence a calculation not possible), it may still be possible to observe and quantify the extent of the movement or displacement of the device. The Observed Value Codes are to be used whenever direct measurement is impractical or impossible but where the movement can be observed and estimated—either by eye or through the use of some other means or reference. For example: While reference information is unavailable, the investigator may be able to see movement (by comparison to an identical model nearby or through personal knowledge or past observations) and thus estimate the magnitude of the movement.

Code 80 is used to denote that movement exists but it cannot be quantified further.

Codes 81, 82, 84, 86, 88, and 90 describe value steps of estimated movement. The boundaries are not exact, as these are indeed estimates. Best judgment should be used in assigning a category.

Code 00 is valid in this scheme, since it may be determined that probably no movement occurred--although it cannot be verified by measurement.

The use of the Observed Value Codes is preferable to 99 "unknown" because the codes do convey some information on displacement.

VARIABLE NAME: 15. Rim Distortion

FORMAT: 1 column, numeric, beginning column 28

ELEMENT VALUES: 1 No distortion

2 Minor bending--less than 1 inch

3 Severe bending--greater than 1 inch

4 Broken (i.e., separated)

9 Unknown distortion

SOURCE: Inspection only

REMARKS: Place a flat object such as a clipboard across the rim and look to see if any distortion is present. If distortion is present, quantify the magnitude. A precise measurement is not needed (and probably cannot be obtained anyway). Breakage of the wheel rim means a complete severance of the rim at one or more points. Separation of the spoke from the rim is coded under variable 16. Spoke Distortion. A fracture, cracking, or breaking of the plastic or wood material does not qualify unless there is complete separation.

VARIABLE NAME: 16. Spoke Distortion

FORMAT: 1 column, numeric, beginning column 29

ELEMENT VALUES: 1 No distortion

2 Minor bending--less than 1 inch

3 Severe bending--greater than 1 inch

4 Broken (i.e., separated)

9 Unknown distortion

SOURCE: Inspection only

REMARKS: By observation and comparison, note whether the spokes of the wheel appear to be deformed. If distortion or deformation is noted, quantify the magnitude. Breakage of the spoke means a complete severance of the spoke, anywhere along its length or at its attachment with the wheel hub, rim, or both. A fracture, cracking, or breaking of the plastic or wood material does not qualify unless there is complete separation.

VARIABLE GROUP: Steering Column: Device

VARIABLE NAME: 17. Energy-Absorbing Device Type

FORMAT: 2 columns, numeric, beginning column 30

ELEMENT VALUES: 00 Non-EA column: Code "not applicable for Questions 19-21"

02 EA column type unspecified:

Code actual value. (See Table of Compiled Steering Components for code applicable to your specific make, model, and model year. Also, see those listed on reverse side.)

- 90 Other (sketch on reverse side):
- 95 Undetermined--no reference data: Code "unknown" for Questions 19 and 20. Complete Question 21.
- 99 Unknown if EA column: Code "unknown" for Questions 19-21.

SOURCE: Inspection

Compiled Reference Table Reference Table - individual

REMARKS: Code the type of steering column energy-absorbing device. Check the column visually and compare the column EA device type with the type given in the Compiled Reference Table. Insert the correct value. Subtle differences exist between some columns. Check carefully.

If code 95 is indicated in the Compiled Reference Table, visually inspect the column energy-absorbing system to correctly identify the column EA device type. It is usual for a manufacturer to place the same column in each vehicle of the same make/model/body style. While variations do exist (Air Cushion Restraints, etc.) this uniformity can be put to advantage in correctly identifying the column.

Additional coding instructions are given for subsequent questions based on the response to this item.

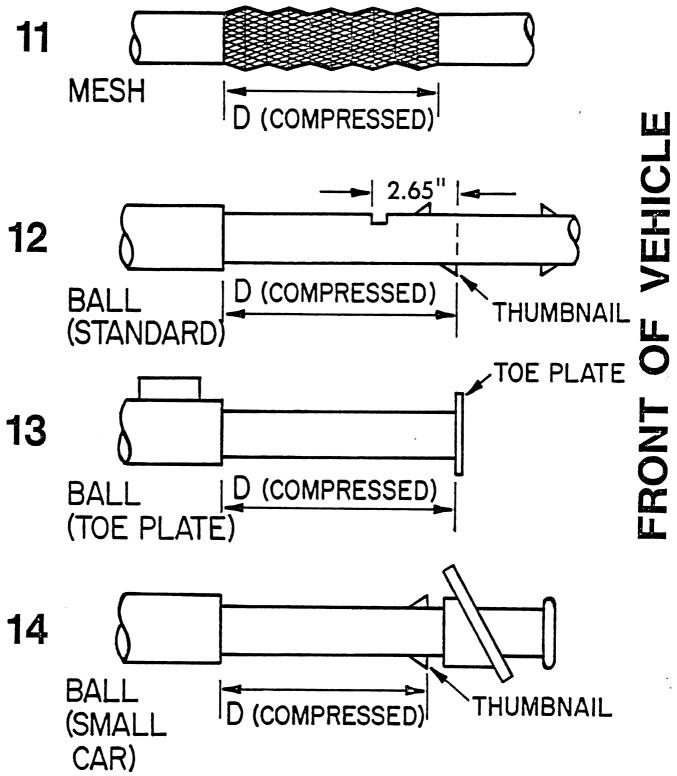
If the vehicle is equipped with an energy-absorbing steering column, the steering wheel cannot be energy absorbing (under current vehicle design). If this variable is coded 02-95, then variable 11 "(steering) wheel energy-absorbing (EA) type code" must be coded 01.

Note: Steering column energy absorbing devices were manditated beginning January 1, 1968 for passenger vehicles. Some manufacturers began installing these devices on certain models in the model year prior to 1968. Application to other vehicle classes has occurred at various other times.

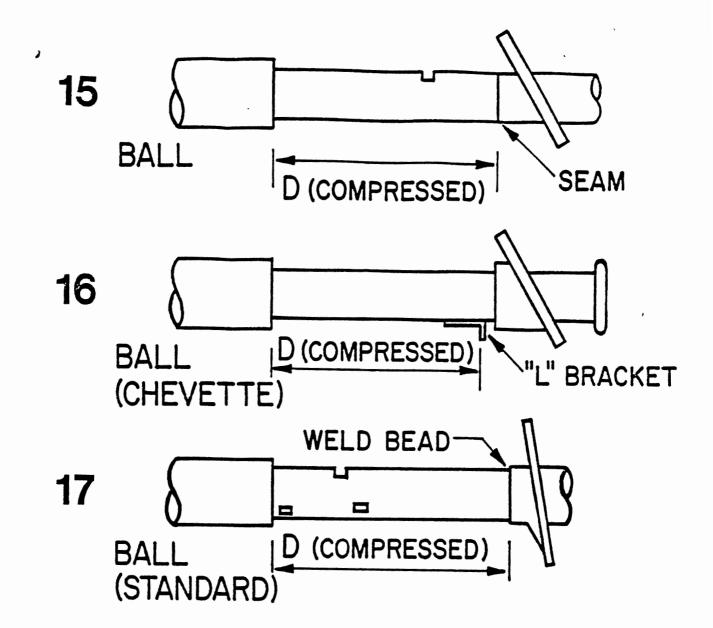
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STEERING COLUMN ENERGY-ABSORBING DEVICES

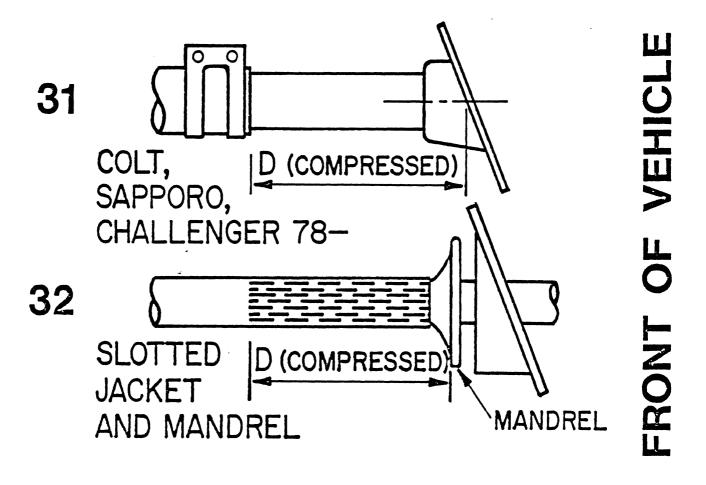
GM Type*



^{*}These may appear on vehicles of other than GM manufacture.

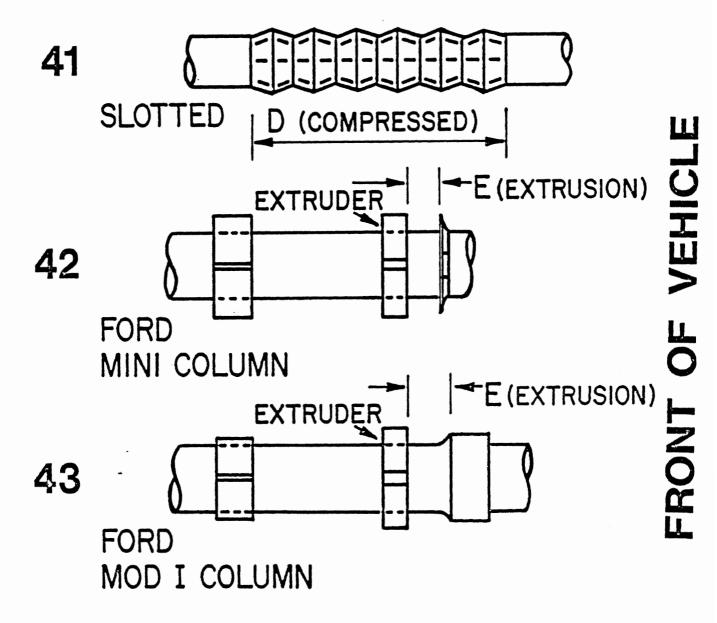


Chrysler Type*



Continued

^{*}These may appear on vehicles of other than Chrysler manufacture.



^{*}These may appear on vehicles of other than Ford manufacture.

VARIABLE GROUP: Steering Column: Device

VARIABLE NAME: 18. Mounting Method

FORMAT: 1 column, numeric, beginning column 32

ELEMENT VALUES: O Undetermined--no reference data

Rigid to Instrument Panel:

- 1 Rigid at toe pan/lower firewall
- 2 Lower bracket (attachment)
- 3 No lower attachment

Shear Module at Instrument Panel:

- 4 Rigid at toe pan/lower firewall
- 5 Lower bracket (attachment)
- 6 No lower attachment
- 7 Bracket
- 8 Other:
- 9 Unknown method

SOURCE: Inspection

Compiled Reference Table

Reference Table - individual

REMARKS: Each steering column is mounted to its foundation by one of several methods. Check the mounting method visually and compare the mounting method with the method given in the Compiled Reference Table. Insert the correct value. Note: The mounting method may be obscured by trim or other components. Careful investigation (by using mirrors, etc.), should be utilized to uncover the mounting method. It is usual for a manufacturer to use the same mounting method in each vehicle of the same make/model/body style. While variations do exist (Air Cushion Restraints, etc.) this make-model uniformity can be put to advantage in correctly identifying the correct mounting method.

If code 0 is indicated in the Compiled Reference Table, visually inspect the mounting to correctly identify the mounting method. If variable 17 was coded 01, 95 or 99, code 9 (unknown) for this variable.

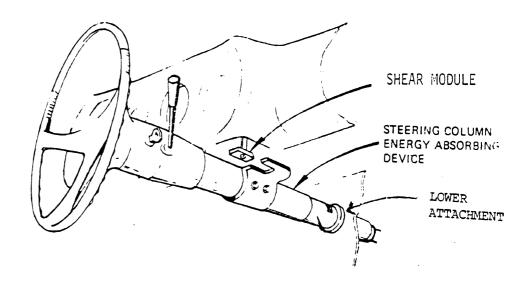
Continued

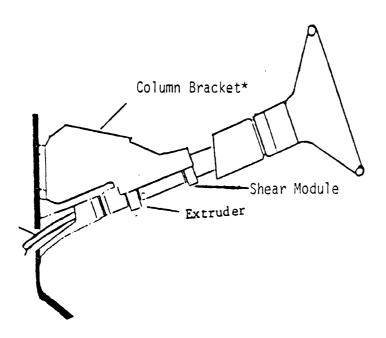
Steering Column Mounting Methods.

Steering columns use either: (1) a shear module, lower mounting; (2) a bracket with which to secure the column in the vehicle; or (3) a rigid connection to the instrument panel. Each mounting method is illustrated and discussed.

1. Shear Module System

The column is attached at its upper end (steering wheel end) by means of a slip joint mount attached to the column and foundation (instrument panel, etc.). The lower end may or may not be secured (mounted or bolted) to the toe pan/dash area or a lower attachment (bracket). This lower attachment may be in the form of a plate, bracket, or other attachment device. The lower bracket attachment is not to be confused with the BRACKET MOUNT which is the sole support for the column and described in part 2 of this variable description.





*Not to be confused with a lower bracket in the shear module system.

The bracket is attached to various portions of the vehicle structure as necessary to accommodate various vehicle designs.

Photo 5 shows typical bracket installation.

3. Rigid Connection

When the steering system uses an energy absorbing steering wheel instead of an energy absorbing column, it is only necessary to fasten the column to the instrument panel. This is accomplished by bolting a bracket to the panel. There is no movement allowed in this type of mount.

Photos 1 and 2 show typical shear module attachments.

Photos 3 and 4 show typical lower attachments methods.

Upon axial loading of the steering wheel/steering column, the shear module allows the column to compress since the shear module is a slip joint. The lower attachment offers resistance to the lower column movement and the energy-absorbing device collapses.

2. Bracket Mount System

The column is held in two places by a bracket (column support) which is attached to the vehicle. The bracket consists of a lower extruder and an upper shear module. In this system, the shear modul does not separate, but serves as a guide for the column when it compresses.

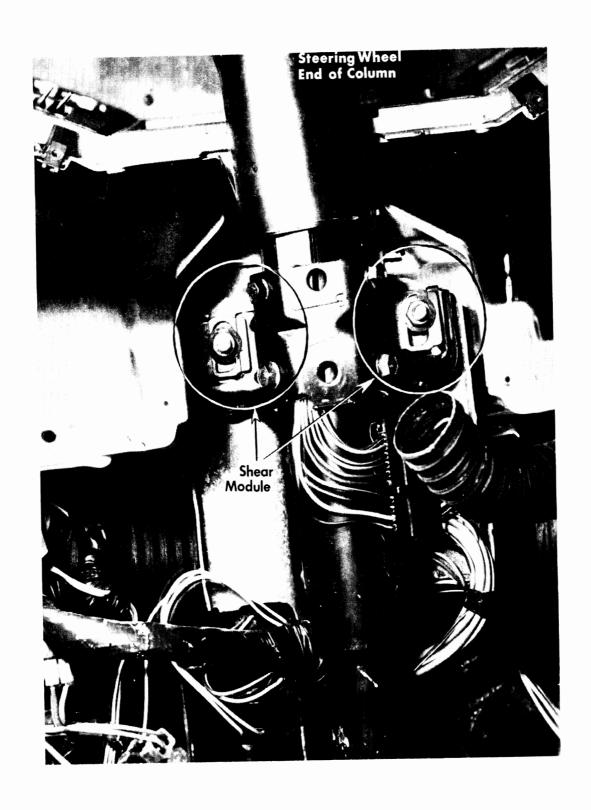


Photo 1. Two-Unit Shear Module (GM)

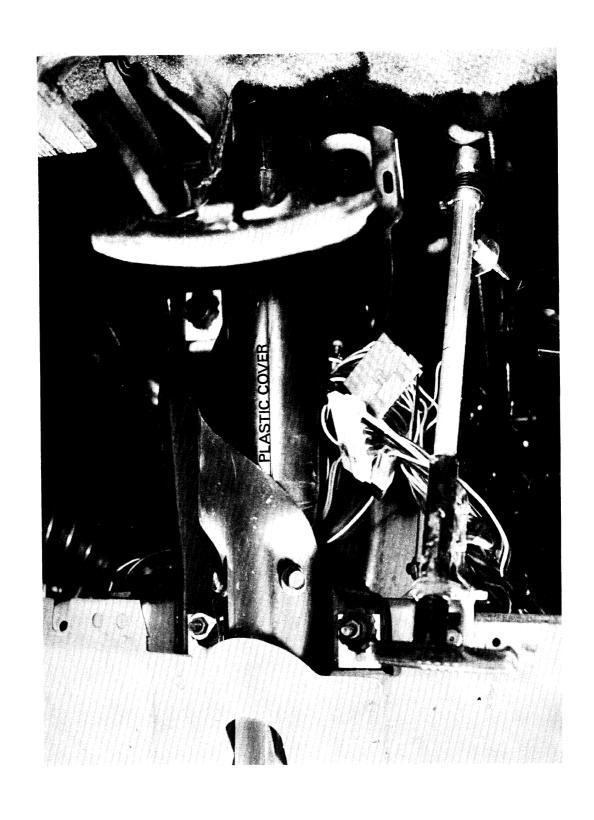


Photo 2. Three-Unit Shear Module (Chrysler)



Photo 3. Lower Attachment--Bolted to Firewall

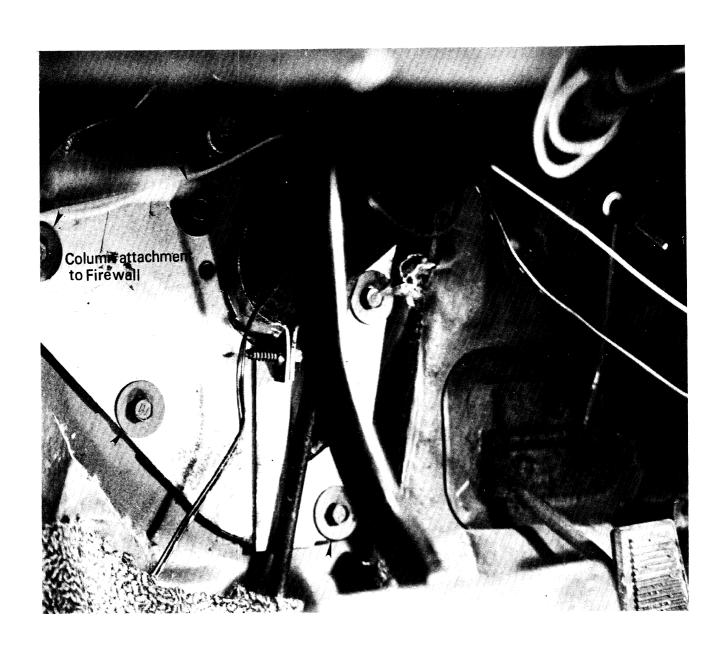
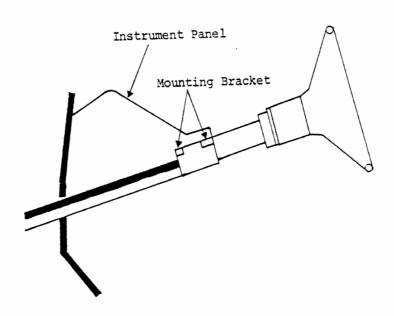


Photo 4. Lower Attachment--Strap and Plate



Rigid Mounting to the Instrument Panel. An alternate method includes the use of a lower bracket (not illustrated).

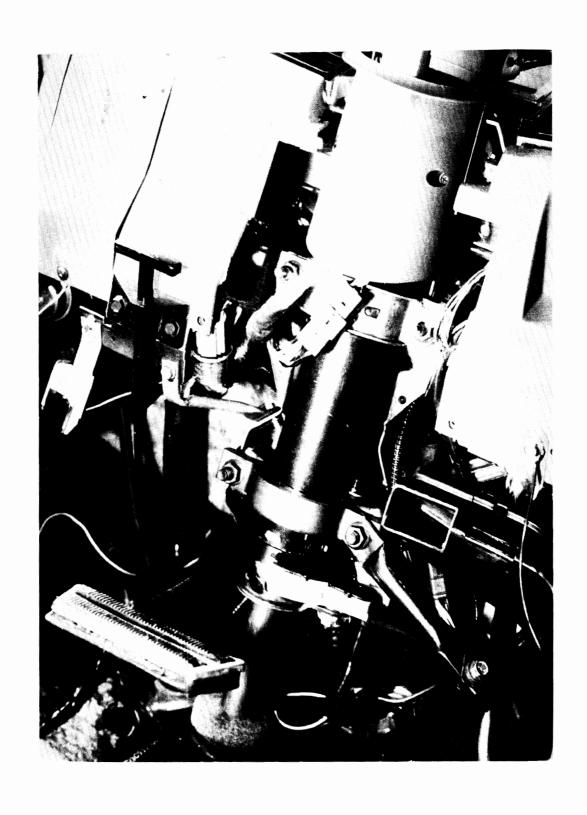


Photo 5. Typical Steering Column Bracket

VARIABLE NAME: 19. Device Original Dimension

FORMAT: 3 columns, numeric, beginning column 33

ELEMENT VALUES: _____ (tenths of inches): Code actual value from Table

of Compiled Steering Components

998 Not applicable

999 Unknown

SOURCE: Compiled Reference Table

Reference Table - individual

REMARKS: If the column was coded as an EA type on variable 17, refer to the Compiled Reference Table to obtain the correct EA dimension value and to note the reference points for measurement.

If the value recorded for variable 17 was 01, code this variable 998.

If the value recorded for variable 17 was 02, 95, 99, code this variable 999.

VARIABLE NAME: 20. Device Compression Value

FORMAT: 3 columns, numeric, beginning column 36

ELEMENT VALUES: _____(tenths of inches): Code actual measured value

998 Not applicable

999 Unknown

SOURCE: Inspection only

REMARKS: Refer to the individual column type codes for how to measure (see variable 17). Measure and record the value for compression in using the same technique as for the original dimension value.

If the value recorded for variable 17 was 01, code this variable 998.

If the value recorded for variable 17 was 02, 95, 99, code this variable 999.

VARIABLE NAME: 21. Device Compression Value

FORMAT: 2 columns, numeric, beginning column 39

ELEMENT VALUES: Calculated Value Code

_____(inches): Subtract the Question 20 value from the Question 19 value and record the difference*

00 No movement, compression, or collapse

Observed Value Code (cannot be measured):

80 Apparent movement, value undetermined

Estimated Movement:

- 81 Less than 1 inch
- 82 Between 1 and 2 inches
- 84 Between 2 and 4 inches
- 86 Between 4 and 6 inches
- 88 Between 6 and 8 inches
- 90 Greater than 8 inches

Other Codes:

- 98 Not applicable, not measurable
- 99 Unknown

SOURCE: Calculation Inspection

REMARKS: The value for compression for the column EA device can be determined by subtracting the measured dimension from the original dimension. This value (rounded off to whole inches)* is the distance the column moved during energy dissipation. Care should be exercised in measuring columns which do not appear to have moved. Manufacturing tolerances in certain columns can be substantial (1/8" for example) and could be mistaken for movement. Judgment and corollary data should be considered in determining whether such movement is real or an artifact of measurement.

When variable 11 is coded 01, the correct entry here is 98.

When the entry for variable 11 is 02 or 95, the correct response to this variable is either code 99 (unknown) or one of the Observed Value Codes.

Continued

^{*}Rules for rounding off values: When the calculated value is 1" or less but greater than zero, the rounded off value should be recorded as 1". For fractional values greater than 1", use the conventional round off procedure: i.e., for fractions of .01 to .49, round off to lower whole value; for fractions of .50 to .99, round off to higher whole value.

Observed Value Codes:

While an original dimension may be unknown (and hence a calculation not possible) it may still be possible to observe and quantify the extent of the movement or displacement of the device. Hence the Observed Value Codes.

The Observed Value Codes are to be used whenever direct measurement is impractical or impossible but where the movement can be observed and estimated—either by eye or through the use of some other means or reference. For example: While reference information is unavailable, the investigator may be able to see movement (by comparison to an identical model nearby or through personal knowledge or past observations) and thus estimate the magnitude of the movement.

Codes 81, 82, 84, 86, 88, and 90 describe value steps of estimated movement. The boundaries are not exact because these are indeed estimates. Best judgment should be used in assigning a category.

Code 00 is valid in this scheme, since it may be determined that probably no movement exists—although it cannot be verified by measurement.

The use of the Observed Value Codes is preferable to 99 "unknown" because the codes do convey some information on displacement.

VARIABLE NAME: 22. Shear Module: Type of Movement

FORMAT: 1 column, numeric, beginning column 41

ELEMENT VALUES: 1 No movement

2 Displacement only

3 Displacement and separation

4 Not designed to indicate movement

8 Not applicable or no shear module

9 Unknown movement

SOURCE: Inspection only

REMARKS: This variable and the next (variable 22) together describe the shear module movement. This variable describes the type of movement—whether displacement or displacement and separation—when the vehicle is equipped with a shear module mounting system. Refer to variable 18 to determine the applicability of this variable.

If variable 18 is coded 4-6, code this variable 1-3, or 9.

If variable 18 is coded 1-3, code this variable 8.

If variable 18 is coded 7, code this variable 4 or 8.

If variable 18 is coded 0, it may still be possible to determine the direction of movement--by observation.

Displacement means movement from the original position.

Separation means that the column has displaced to such an extent that it has disengaged from its mounting.

VARIABLE NAME: 23. Shear Module: Measured Movement

FORMAT: 2 columns, numeric, beginning column 42

ELEMENT VALUES: Calculated Value Code

_____(inches): Code actual measured movement. See coding manual for measurement technique(s).*

00 No movement, compression, or collapse

Observed Value Code (cannot be measured):

80 Apparent movement, value undetermined

Estimated Movement:

- 81 Less than 1 inch
- 82 Between 1 and 2 inches
- 84 Between 2 and 4 inches
- 86 Between 4 and 6 inches
- 88 Between 6 and 8 inches
- 90 Greater than 8 inches

Other Codes:

- 98 Not applicable, not measurable
- 99 Unknown

SOURCE: Inspection

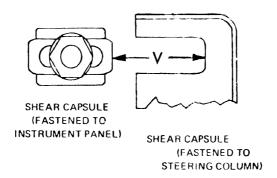
REMARKS: The value of movement for the shear module is determined by measuring the movement within the device. The original dimension is zero (see diagram). Thus the measured dimension becomes the value (rounded to the nearest inch).*

When variable 22 is coded 1-3, a value must be recorded here. Code 1 on variable 22 must be coded 00 on this variable. Code 2 or 3 or variable 22 must have a value recorded here of greater than zero. Codes 4 or 8 on variable 22 are coded as 98 here.

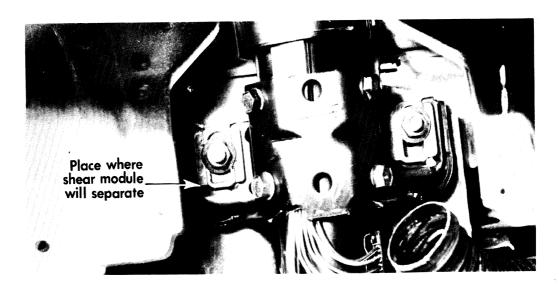
If the shear capsule has separated, hold the column up into its original position and measure the distance the shear module moved. It may be necessary to have assistance to return the column to its original axis.

Continued

^{*}Rules for rounding off values: When the calculated value is 1" or less, the rounded off value should be recorded as 1". For fractional values greater than 1", use the conventional round off procedure: i.e., for fractions of .01 to .49, round off to lower whole value; for fractions of .50 to .99, round off to higher whole value.



The following photographs illustrate a shear module before and after movement. The point of movement is indicated, showing a movement of 3/4 of an inch.



Shear Module Before Separation



Shear Module After Separation

Observed Value Codes:

The Observed Value Codes are to be used whenever direct measurement is impractical or impossible but where the movement can be observed and estimated—either by eye or through the use of some other means or reference. For example: While reference information is unavailable, the investigator may be able to see movement (by comparison to an identical model nearby or through personal knowledge or past observations) and thus estimate the magnitude of the movement.

Code 80 is used to denote that movement exists but it cannot be quantified further.

Codes 81, 82, 84, 86, 88, and 90 describe value steps of estimated movement. The boundaries are not exact because they are indeed estimates. Best judgment should be used in assigning a category.

Code 00 is valid in this scheme, since it may be determined that probably no movement exists--although it cannot be verified by measurement.

The use of the Observed Value Codes is preferable to 99 "unknown" because the codes do convey some information on displacement.

VARIABLE NAME: 24. AC Original Dimension

FORMAT: 3 columns, numeric, beginning column 44

ELEMENT VALUES: _____(inches): Code actual value from Table of Compiled Steering Components

995 Undetermined--no reference data: Complete Question 25 if possible; otherwise code "not applicable." Complete Question 27.

998 Not applicable: Code "not applicable" for Questions 25 and 27.

999 Unknown, not measurable: Code "unknown" for Questions 25 and 27.

SOURCE: Compiled Reference Table
Reference Table - individual

REMARKS: Refer to the Compiled Reference Table to obtain the correct AC original dimension.

If the reference table code is 995, the AC original dimension cannot be determined from observation. However, attempt to measure the value for Ouestion 25.

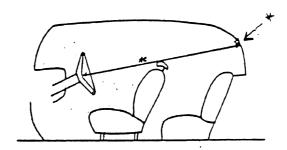
If the column is a telescoping column type (coded 1 on variable 8 "Telescoping Column Feature"), the AC measurement cannot be made; code 999.

If the column has a tilt column feature (coded 1 on variable 7 "Tilt Column Feature"), place the column in the middle position before measuring. If the column cannot be returned to this position, the AC dimension cannot be properly ascertained.

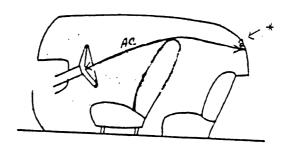
Continued

Ref. Table 7 -- AC Dimension Reference Points

1. Back light glass header - Straight line from wheel hub to reference point (If adjustable head rest, measurement is with headrest down.)

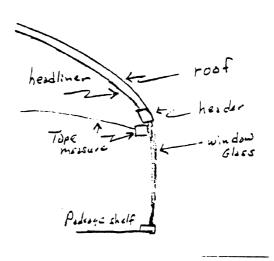


 Back light glass header - Curved line over seat back from wheel hub to reference point (High back seats, tape measure should rest on top of seat back)



3. Intermediate reference point -- See note in Reference Table 1

*Back light header detail



VARIABLE NAME: 25. AC Measured Dimension

FORMAT: 3 columns, numeric, beginning column 47

ELEMENT VALUES: (inches): Code measured value.

998 Not applicable

999 Unknown

SOURCE: Inspection only

REMARKS: Refer to variable 24 for how to measure. Measure and record the value for the AC dimension using the same technique as for the original dimension value.

If the value recorded for variable 24 was 995, attempt to measure the AC dimension. Use the back glass as a reference point <u>and</u> note both the method used and the lack of reference data (see Question 24). If measurement is impossible, then code 998. It is possible to recover the original dimension later if needed (or when it becomes available) and hence documentation of the value and method of measurement is useful. Make a marginal notation on the data form for later use. If the value recorded for variable 24 was 998, code this variable 998.

If the value recorded for variable 24 was 999, code this variable 999.

Note: If the column has separated from its mounting and is not in the normal axial plane (i.e., column is lying on the seat) and cannot be returned to position for measurement, code 999.

VARIABLE NAME: 26. Direction of Axial Movement

FORMAT: 1 column, numeric, beginning column 50

ELEMENT VALUES: 1 No displacement

- 2 Compression (measured dimension greater than original)
- 3 Intrusion (measured dimension less than original)
- 4 Displacement, unknown direction
- 9 Unknown (NOTE: Includes loose column through mounting separation.)

SOURCE: Inspection

REMARKS: Based on the results of the calculation to obtain a value for variable 27, note whether the value for displacement indicates compression or intrusion.

If there was no displacement (code 00 on variable 27) then the correct response here is 1.

Code 9 denotes either unknown displacement, or displacement which cannot be measured because the column has separated from its mounting and is out of place (lying on the seat).

Technically, the calculations should be used to determine the direction (and magnitude) of movement. When such calculations are impossible, the usual procedure would be to code this variable "unknown" (code 9). However, there may be certain instances where measurement and calculation are impossible, but the correct response (here) is obvious. If so, then code accordingly.

VARIABLE NAME: 27. AC Axial Movement

FORMAT: 3 columns, numeric, beginning column 51

ELEMENT VALUES: Calculated Value Code

___ (inches): Subtract the Question 25 value from the Question 24 value and record the difference*

000 No movement, compression, or collapse

Observed Value Code (cannot be measured):

980 Apparent movement, value undetermined

Estimated Movement:

981 Less than 1 inch

982 Between 1 and 2 inches

984 Between 2 and 4 inches

986 Between 4 and 6 inches

988 Between 6 and 8 inches

990 Greater than 8 inches

Other codes:

998 Not applicable, not measurable

999 Unknown

SOURCE: Calculation

Inspection

REMARKS: The value for the AC dimension axial movement can be determined by subtracting the measured dimension from the original dimension. This value is the distance the column moved during energy dissipation. The value obtained can be positive or negative, depending upon whether the column moved forward or rearward.

When variable 24 is coded 998 or 999, the correct entry here is either 998 or 999.

When the entry for variable 24 is 995, the correct response to this variable is either code 999 (unknown) or one of the Observed Value Codes.

Code 999 should be used when the column has separated from its mounting and is not in its normal axial plane. Code 980 is permissable ONLY when column movement is obvious. An accurate measurement cannot be obtained unless the column can be returned to its original position.

^{*}Rules for rounding off values: When the calculated value is 1" or less but greater than zero, the rounded off value should be recorded as 1". For fractional values greater than 1", use the conventional round off procedure: i.e., for fractions of .01 to .49, round off to lower whole value; for fractions of .50 to .99, round off to higher whole value.

Observed Value Codes:

While an original dimension may be unknown (and hence a calculation not possible) it may still be possible to observe and quantify the extent of the movement or displacement of the device. Hence the Observed Value Codes.

The Observed Value Codes are to be used whenever direct measurement is impractical or impossible but where the movement can be observed and estimated—either by eye or through the use of some other means or reference. For example: While reference information is unavailable, the investigator may be able to see movement (by comparison to an identical model nearby or through personal knowledge or past observations) and thus estimate the magnitude of the movement.

Code 980 is used to denote that movement exists but it cannot be quantified further.

Code 981, 982, 984, 986, 988, and 990 describes value steps of estimated movement. The boundaries are not exact because they are indeed estimates. Best judgment should be used in assigning a category.

Code 000 is valid in this scheme, since it may be determined that probably no movement exists—although it cannot be verifed by measurement.

The use of the Observed Value Codes is preferable to 999 "unknown" because the codes do convey some information on movement.

VARIABLE NAME: 28. Lateral (\leftrightarrow) Column Displacement: Direction

FORMAT: 1 column, numeric, beginning column 54

ELEMENT VALUES: 1 No displacement

2 Right

3 Left

4 Displacement, unknown direction

9 Unknown (NOTE: Includes loose column through mounting separation.)

SOURCE: Inspection only

REMARKS: The lateral steering column displacement is determined by observing the steering wheel end of the column relative to its end near the firewall (or at some intermediate point) and noting if the wheel end of the column has moved left or right. If the mounting has separated, the lateral displacement cannot be accurately determined, hence code 9.

VARIABLE NAME: 29. Lateral (↔) Column Displacement: Magnitude

FORMAT: 1 column, numeric, beginning column 55

ELEMENT VALUES: 1 No apparent displacement

2 Minor, \leq 2 inches \ Eyeball

3 Major, > 2 inches Guestimate

9 Unknown

SOURCE: Inspection only

REMARKS: The magnitude of the displacement is determined by observing the steering wheel end of the column relative to its end at the firewall (or some intermediate point) and estimating the amount of off-axis movement of the column.

If the mounting has separated, the magnitude of the lateral displacement cannot be accurately determined, hence code 9.

VARIABLE NAME: 30. Vertical (↑) Column Displacement: Direction

FORMAT: 1 column, numeric, beginning column 56

ELEMENT VALUES: 1 No displacement

2 Up

3 Down

4 Displacement, unknown direction

9 Unknown (NOTE: Includes loose column through mounting separation)

SOURCE: Inspection only

REMARKS: The vertical steering column displacement is determined by observing the steering wheel end of the column relative to its end near the firewall (or at some intermediate point) and noting if the wheel end of the column has moved up or down. If the mounting has separated, the vertical displacement cannot be accurately determined, hence code 9.

VARIABLE NAME: 31. Vertical (†) Column Displacement: Magnitude

FORMAT: 1 column, numeric, beginning column 57

ELEMENT VALUES: 1 No apparent displacement

2 Minor, ≤ 2 inches Eyeball

3 Major, >2 inches Guestimate

9 Unknown

SOURCE: Inspection only

REMARKS: The magnitude of the displacement is determined by observing the steering wheel end of the column relative to its end near the firewall (or some intermediate point) and estimating the amount of off-axis movement of the column.

If the mounting has separated, the magnitude of the vertical displacement cannot be accurately determined, hence code 9.

VARIABLE NAME: 32. Column Mounting Damage **

FORMAT: 1 column, numeric, beginning column 58

ELEMENT VALUES: 1 No damage

2 Upper mounting assembly damaged or distorted*

- 3 Lower mounting assembly damaged or distorted*
- 4 Upper and lower mounting assembly damaged or distorted*
- 5 Bracket mounting assembly damaged or distorted*
- 6 Other mounting damage:
- 9 Unknown damage

SOURCE: Inspection only

REMARKS: The column mounting devices are those items or hardware attached to the column and used to attach the column to the foundation.

*Damage to the column mounting device occurs as a result of twisting, tearing, bending, distorting, etc., to the mounting assembly. This does not include shear capsule separation, unless by other than normal shear capsule movement.

**Refer to Question 18 for a discussion of column mounting. Codes 2, 3, and 4 are used with the shear module mounting system. Code 5 is used when a bracket mount is used.

VARIABLE NAME: 33. Toe Pan Area Damage Near Column

FORMAT: 2 columns, numeric, beginning column 59

ELEMENT VALUES: 01 None

02 Displaced or buckled rearward or into occupant space

03 Displaced or buckled forward or away from occupant space

98 Not applicable

99 Unknown if damaged

SOURCE: Inspection only

REMARKS: The foundation is the portion of the vehicle (instrument panel, toe pan, etc.) to which the steering column may be mounted.

The toe pan area near the column can be displaced forward or rearward, and may cause the EA device to compress or the column itself to move.

VARIABLE NAME: 34. Instrument Panel Vertical Rotation Near Column

FORMAT: 2 columns, numeric, beginning column 61

ELEMENT VALUES: 01 None

06 Rotated or displaced upwards

07 Rotated or displaced downwards

08 Combination of the above (specify):

98 Not applicable

99 Unknown if damaged

SOURCE: Inspection Only

REMARKS: The foundation is the portion of the vehicle (instrument panel, toe pan, etc.) to which the steering column may be mounted.

The steering column can be forced up or down due to a rotation about a lateral axis of the front of the instrument panel. This can also cause the shear capsules to separate (if so equipped).

VARIABLE NAME: 35. Instrument Panel Buckle Near Column

FORMAT: 2 columns, numeric, beginning column 63

ELEMENT VALUES: 01 None

- 02 Displaced or buckled rearward or into occupant space
- 03 Displaced or buckled forward or away from occupant space
- 04 Displaced left
- 05 Displaced right
- 08 Combination of above (specify):
- 98 Not applicable
- 99 Unknown if damaged

SOURCE: Inspection only

REMARKS: The foundation is the portion of the vehicle (instrument panel, toe pan, etc.) to which the steering column is mounted.

Buckling of the instrument panel is caused by laterally applied side forces. This can cause the column to move sideways or up or down due to movement, compression, or buckling of the instrument panel.

11.0 FIELD DATA FORM

The field data form is reproduced here for reference purposes.

VARIABLE NAME: 36. Bracket Mount Surface or Device Damaged *

FORMAT: 2 column, numeric, beginning column 65

ELEMENT VALUES: 01 None

- 02 Displaced or buckled rearward or into occupant space
- 03 Displaced or buckled forward or away from occupant space
- 04 Displaced left
- 05 Displaced right
- 06 Rotated or displaced upwards
- 07 Rotated or displaced downwards
- 08 Combination of above (specify):

SOURCE: Inspection only

REMARKS: The foundation is the portion of the vehicle (instrument panel, toe pan, etc.) to which the steering column is mounted.

In some cases, a bracket may be used as a column mounting. This bracket may be attached to some structure other than the toe pan or instrument panel, i.e., the brake pedal mount. If a bracket mount is used, indicate which type of damage occurred to the mounting surface.

If a bracket mount is not used (i.e., shear capsule system used), code 98. Questions 34 and 35 should be answered as the panel/toe pan movement can influence the bracket mount and column performance.

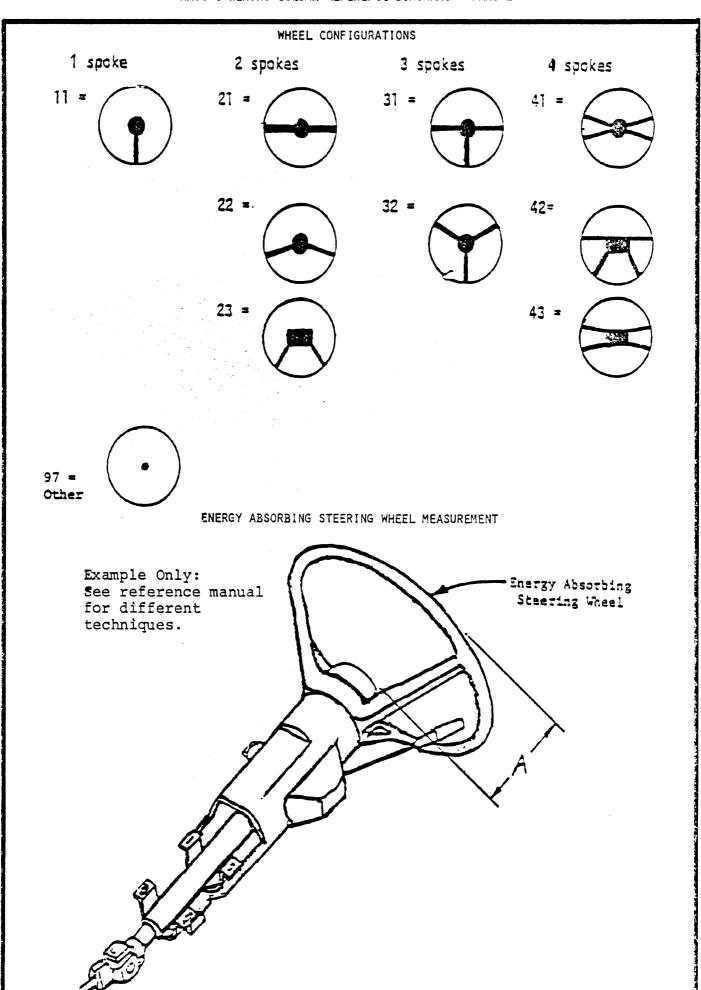
⁹⁸ Not applicable

⁹⁹ Unknown if damaged

^{*}See Questions 18 and 32 for a discussion of mounting methods.

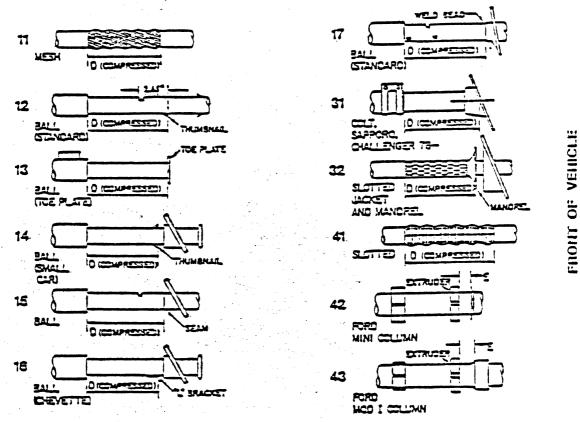
STEERING COLUMN FORM

Bairne Garalina Maik Marka	STEERING COLUMN PERFORMANCE ASSESSMENT
1. Primary Sampling Unit Number	When To Use This Form: Complete this form
	whenever this vehicle was a towaway and
2. Case Number	the initial crash event involved a frontal
3 - 3 - 6	or side collision [i.e., exclude initial rear impacts (clock directions 04-08) and
3. Special Study Number 0 3	exclude rollovers].
3. Special Study Number $\frac{0}{7} = \frac{3}{8}$	Photographic Instructions: Take at least two
	photographs of the steering column wheel,
4. Record Number $\frac{3}{9}$	Energy Absorbing (EA) Device, etc., so as
	to best depict the location and magnitude of the damage. Photograph the mounting
5. Vehicle Number	and foundation also, if damaged.
10 11	
CMERSING CYCMEN ORMIONAL ROLLINGS	Steering System Defined: That portion of the
STEERING SYSTEM OPTIONAL EQUIPMENT	steering assembly which is located within the passenger compartment consisting of
	the following components/subsystems.
6. Speed Control	1. The column, extending from the toe pan to
(NOTE: Factory installed not a	its termination in the steering wheel hub
dealer installed unit.) (1) Equipped	Associated mounting brackets, hardware, and foundation
(2) Not equipped	3. Associated energy absorbing devices
(9) Unknown	4. The steering wheel
7. Tilt Column Feature	ll. Wheel Energy Absorbing [EA] Type Code
	(NOTE: While most wheels are designed
(1) Equipped	to absorb some energy, certain wheels
(2) Not equipped (9) Unknown	are specifically EA and replace the
(9) Officiowif	column EA capability.) (01) Non-EA wheel Code "not appli-
	cable for Questions 12-14.
8. Telescoping Column Feature	(02) EA wheel type unspecified
(1) Equipped	Code actual value. (See Table
(1) Equipped (2) Not equipped	of Compiled Steering Components for code applicable to your specific
(9) Unknown	make, model, and model year.)
14	(90) Other:
STEERING WHEEL: DEVICE	
027102	(95) Undeterminedno reference data
	Code "unknown" for Questions
 Wheel Configuration (Number of Spokes and Arrangement) 	12 and 13. Complete Question 14.
Spokes and Arrangement,	(99) Unknown if EA wheel Code "un- known" for Questions 12-14.
Code actual value from those	Ta Ta
listed in the Table of Compiled Steering	
Components or from the reverse side. (95) Undeterminedno reference data	STEERING WHEEL: DAMAGE
(97) Other: Sketch configuration in	
the space provided on the re-	Wheel EA Compression Calculation
verse side (99) Unknown spokes and arrangement	12. Wheel Original Dimension
15 16	12. Wheel Original Dimension
10. Wheel Profile	tenths of inches Code actu-
TO. WREET PROTEITS	al value from Table of Compiled
(1) Deep dish	Steering Components. (998) Not applicable
(2) Shallow dish	(999) Unknown
(3) Flat (4) Other profile:	23 21 22
	13. Wheel Compressed Dimension
	(NOTE: See reference manual for how-
(5) Undeterminedno reference data	to-measure. Example on reverse side.)
${}$ (9) Unknown profile ${}$ 17	tontho of inches
*′	tenths of inches Code actu-
	(998) Not applicable
	(999) Unknown
	रु रु रु



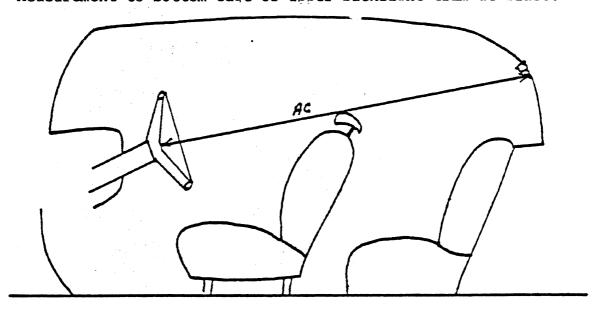
14. Wheel Compression Value	18. Mounting Method
(NOTE: Result is rounded to the nearest inch.)	(0) Undeterminedno reference data
,	Rigid to Instrument Panel:
inches Subtract the Question	(1) Rigid at toe pan/lower firewall
13 value from the Question 12 value	(2) Lower bracket (3) No lower attachment
and record the difference.	Shear Module at Instrument Panel:
(00) No movement, compression, or collapse	(4) Rigid at toe pan/lower firewall
Observed Value Code (cannot be measured):	(5) Lower bracket
(80) Apparent movement, value	(6) No lower attachment
undetermined	
Estimated movement:	(7) Bracket
(81) less than 1 inch	(8) Other:
(82) between 1 and 2 inches	
(84) between 2 and 4 inches (86) between 4 and 6 inches	(9) Unknown method
(88) between 6 and 8 inches	— (3) GIRRIOWII MECHAG
(90) greater than 8 inches	
Other Codes:	STEERING COLUMN: COMPRESSION
(98) Not applicable,	
(99) Unknown	Column Di Douise Compression Coloniation
	Column EA Device Compression Calculation
15. Rim Distortion	19. Device Original Dimension
(1) No distortion	tenths of inches Code actu-
(2) Minor bendingless than 1 inch	al value from Table of Compiled
(3) Severe bendinggreater than 1 inch	Steering Components.
(4) Broken (i.e., separated)	(998) Not applicable
(9) Unknown distortion	(999) Unknown
16. Spoke Distortion	20. Device Compressed Dimension
(l) No distortion	tenths of inches Code actu-
(2) Minor bendingless than 1 inch	al measured value.
(3) Severe bendinggreater than 1 inch	(998) Not applicable
(4) Broken (i.e., separated) (9) Unknown distortion	(999) Unknown
(9) Olikilowii distorcioli	
	21. Device Compression Value
STEERING COLUMN: DEVICE	(NOTE: Result is rounded to the
	nearest inch.)
17. Energy Absorbing Device Type	inches Subtract the Question
	20 value from the Question 19 value
(01) Non-EA column Code "not appli-	and record the difference.
cable for Questions 19-21.	(00) No movement, compression, or
(02) EA column type unspecified	collapse
Code actual value. (See Table of Compiled Steering Components	Observed Value Code (cannot be measured): (80) Apparent movement, value
for code applicable to your specific	undetermined
make, model, and model year. Also, see	Estimated movement:
those listed on reverse side.)	(81) less than 1 inch
(90) Other [sketch on reverse side]:	(82) between 1 and 2 inches
	(84) between 2 and 4 inches
(95) Undeterminedno reference data	(86) between 4 and 6 inches (88) between 6 and 8 inches
Code "unknown" for Questions	(90) greater than 8 inches
19 and 20. Complete Question 21.	Other Codes:
(99) Unknown if EA column Code "un-	(98) Not applicable, not measurable
known" for Questions 19-21.	(99) Unknown
20 31	39 40
	22. Shear Module: Type of Movement
	(1) No movement
	(2) Displacement only
	(3) Displacement and separation
	(4) Not designed to indicate movement
	(8) Not applicable or no shear module
	(9) Unknown movement

STEERING COLUMN ENERGY ABSORBING DEVICES



AC DIMENSION REFERENCE POINT AND MEASUREMENT TECHNIQUE

Measurement to bottom edge of upper backlight trim at glass.



- AC Reference Point Codes:
- (1) Backlight glass header
- AC Measurement Notes: straight line measurement if possible.
- (1) If adjustable headrest, measurement is with headrest down.
- (2) If high back seat, measurement is over top of seat back.
- (3) Vehicles with no back seat, measurement is still taken to window trim.

(NOTE: Result is rounded to the nearest inch.) inches Code actual measured (NOTE: Result is rounded to the nearest inch.) inches Subtract the Question
movement. See coding manual for measurement technique(s). 25 value from the Question 24 value and record the difference.
(00) No movement, compression, or(000) No movement, compression, or collapse
Observed Value Code (cannot be measured): (80) Apparent movement, value (980) Apparent movement, value undetermined Observed Value Code (cannot be measured): (980) Apparent movement, value undetermined
Estimated movement: (81) less than 1 inch (981) less than 1 inch
(82) between 1 and 2 inches (982) between 1 and 2 inches (984) between 2 and 4 inches
(86) between 4 and 6 inches (986) between 4 and 6 inches (988) between 6 and 8 inches
(90) greater than 8 inches Other Codes: (990) greater than 8 inches Other Codes:
(98) Not applicable, not measurable (998) Not applicable, not measurable measurable
(999) Unknown
COLUMN DISPLACEMENT 28. Lateral () Column Displacement:
Direction AC Dimension Axial Movement Calculation (NOTE: Determined at the steering
wheel end.) (1) No displacement (2) Right
inches Code actual value form (3) Reft Table of Compiled Steering Components. (4) Displacement, unknown direction
(995) Undeterminedno reference(9) Unknown (NOTE: Includes loose coldata Code "not applicable" umn through mounting separation.)
for Question 25. Complete Question 27.
(998) Not applicablereference 29. Lateral () Column Displacement: data available Code "not Magnitude
applicable" for Questions (NOTE: See previous note.) 25 and 27. (1) No apparent displacement
25 and 27. (9) Unknown
25. AC Measured Dimension 30. Vertical (‡) Column Displacement: (NOTE: See diagram and related Direction
(NOTE: See diagram and related Direction notes on reverse side of pre- (NOTE: See note on Question 28.) ceding page.)
inches Code actual (2) Up (3) Down
measured value. (998) Not applicable (998) Not applicable (9) Unknown (NOTE: Includes loose col-
(999) Unknown umn through mounting separation.)
26. Direction of Axial Movement 31. Vertical (‡) Column Displacement:
(1) No displacement (NOTE: See note on Question 28.)
(2) Compression (measured dimension(1) No apparent displacement(2) Minor, ≤ 2 inches Eyeball(3) Intrusion (measured dimension(3) Major, > 2 inches Guestimate
less than original) (9) Unknown.
50

32. Column Mounting Damage (NOTE: Does not include shear capsule separation, unless by other than normal shear capsule movement.) (1) No damage (2) Upper mounting assembly damaged on distorted* (including bracket) (3) Lower mounting assembly damaged on distorted* (4) Upper and lower mounting assembly damaged on distorted* (5) Bracket mounting assembly damaged on distorted* (6) Other mounting damage:	34. Instrument Panel Vertical Rotation Near Column (01) None (06) Rotated or displaced upwards (07) Rotated or displaced downwards (98) Not applicable (99) Unknown if damaged 51 52 35. Instrument Panel Buckle Near Column
(9) Unknown damage * Damage results from twisting, tearing, bending, distorting, etc. to the mounting assembly. FOUNDATION AND SURROUNDING STRUCTURE DAMAGE	
33. Toe Pan Area Damage Near Column (01) None (02) Displaced or buckled rearward, or into occupant space (03) Displaced or buckled forward, or away from occupant space (98) Not appricable (99) Unknown if damaged	(98) Not applicable (99) Unknown if damaged 36. Bracket Mount Surface or Device Damaged (NOTE: If bracket mount used.) (01) None (02) Displaced or buckled rearward, or into occupant space (03) Displaced or buckled forward, or away from occupant space (04) Displaced left (05) Displaced right (06) Rotated or displaced upwards (07) Rotated or displaced downwards (08) Combination of above [specify]:
	(98) Not applicable (99) Unknown if damaged

