

An Experimental and Computational Investigation of n -Dodecane Ignition and Chemical Kinetics

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Understanding combustion chemistry for long chain n -alkanes is important for improving the predictive understanding of these important hydrocarbons. This work focuses on computational and experimental investigations of n -dodecane (n -C₁₂H₂₆) reaction kinetics over a range of temperatures and pressures. New ignition data were acquired at low temperatures (750-800 K), moderate pressures (3.25 atm) and approximately stoichiometric equivalence ratios in the University of Michigan rapid compression facility (UM RCF). Modifications to the reaction mechanism for n -dodecane developed by Westbrook *et al.*¹⁴ were explored for predicting ignition delay times for the UM RCF data and high temperature shock tube data in the literature. The computational and experimental results show that n -dodecane ignition is highly sensitive to temperature and pressure conditions, as well as reactant mixture composition, and that the new experimental data are in the negative temperature coefficient region. The computational studies further show that the negative temperature coefficient region shifts to higher temperatures as pressures increase and that n -dodecane ignition shows distinct characteristics of two-staged ignition at the lower temperatures and pressures studied.

I. Introduction

Large n -alkanes are key species in driving the reactivity and chemical kinetics of complex commercial fuel mixtures such as kerosene and diesel.¹ Fuels such as kerosene are complex mixtures of approximately 1000 hydrocarbons,² of which approximately 25% are n -alkanes (the majority of which are C₁₁-C₁₂), 50% are branched i - and c -alkanes, and 25% are aromatics. Residual unsaturated hydrocarbons (HC) are also present.³ An understanding of the chemical kinetics occurring when these fuels burn is necessary to quantify combustion performance, air pollutant formation pathways, and the sensitivity of these pathways to various thermodynamic states. This

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understanding forms a foundation to understand the impacts of perturbing these kinetics by the addition of biofuels or the use of alternative fossil fuel feedstocks. Jet aircraft tests to study the feasibility of blending kerosene-based aviation fuels with various biodiesels and nut oils are already underway.⁴⁻⁶ This paper focuses on the chemical kinetics of *n*-dodecane ($n\text{-C}_{12}\text{H}_{26}$), at low temperatures and moderate pressures. *n*-Dodecane represents an important reference compound for large *n*-alkanes to understand the reaction kinetics of jet fuels.

Since the seminal paper by Curran *et al.*,⁷ there has been much progress in understanding the chemical kinetics that control the ignition of large *n*-alkanes over low-to-high temperature conditions. Curran *et al.* identified 25 reaction classes that form the framework for understanding the low-to-high temperature kinetics of large *n*-alkanes.⁷ Additionally, experimental studies - in shock tubes,⁸⁻¹⁰ jet-stirred reactors^{11,12} and rapid compression machines (RCMs)¹³ - have provided important data necessary for quantifying the reactivity and identifying key intermediates, major reaction pathways, major products and undesirable byproducts of large *n*-alkane combustion. These studies have also provided data for validating chemical kinetic mechanisms, the complexities of which are growing tremendously. For example, Westbrook *et al.* have developed a mechanism (C₈-C₁₆) that contains 2116 reactants and 8130 reactions.¹⁴ Most experimental studies of large *n*-alkane combustion and oxidation have been performed in shock tubes and jet-stirred reactors.⁸⁻¹² The study of large *n*-alkanes in RCMs presents new challenges, particularly given the negative temperature coefficient (NTC) behavior of these fuels.

Large *n*-alkanes with seven carbons and higher are often used to represent the reactivity of more complex, practical fuels like diesel, gasoline and kerosene. *n*-Alkane studies of C₇ through C₁₄ show that large *n*-alkane reactivity is similar for similar equivalence ratios, pressures and temperatures, and that ignition becomes faster as pressure increases.¹⁰ Large *n*-alkanes show significant reactivity at low temperatures due to peroxy-chemistry pathways that result in low-temperature chain branching and consequently shorter ignition delay times, τ_{ign} . Curran *et al.*,⁷ Shen *et al.*¹⁰ and Westbrook *et al.*¹⁴ provide lucid descriptions of large *n*-alkane chemistry. A brief summary of the dominant reaction pathways is presented here.

At low temperatures ($T \lesssim 900\text{K}$), fuel consumption occurs via H-atom abstraction from the fuel molecule (forming alkyl radicals, R) and addition of O₂ molecules to fuel radicals to form RO₂ radicals. β -scission is slow at low temperatures, and therefore alkyl radicals prefer to add O₂. (β -scission follows H-atom abstraction - the C-C bond one removed from the C with the missing H is the weakest bond in the alkyl radical. This bond will break first, resulting in two smaller radicals and one of the radicals becomes an olefin.) Low-temperature combustion is also characterized by the isomerization of RO₂ radicals. This forms hydroperoxy-alkyl radicals (QOOH), and subsequent β -scission leads to smaller olefins and aldehydes. Addition of O₂ to QOOH radicals forms a transition-ring complex that isomerizes and decomposes to form ketohydroperoxide and hydroxyl radicals (OH). *This is the key chain branching step.* This largely influences NTC behavior, where fuel/oxidizer reactivity *increases* with *decreasing* temperature. Therefore, transition state rings are very important. Ketohydroperoxide decomposition is slow at low temperatures, and therefore concentrations accumulate. Subsequent decomposition of these species leads to the formation of a carbonyl radical and an OH radical. The OH radicals lead to an increase in reactivity of the system, and therefore an increase in ketohydroperoxide decomposition. RO₂ radical isomerization is much faster than reaction of RO₂ species with hydroperoxy (HO₂) radicals, the only exception being methylperoxy radical reacting with HO₂ radicals. Alkoxy radicals formed through reactions between RO₂ radicals decompose quickly to form aldehydes or ketones and an alkyl radical species.

Aldehydes are generally very reactive, and fuel rich mixtures are more reactive at low temperatures.

At intermediate or moderate temperatures ($T \lesssim 1000\text{K}$), chain branching also occurs due to H_2O_2 decomposition forming 2OH . As mentioned above, the NTC region is largely influenced by the decomposition of transition-ring complexes formed from QOOH radicals. This pathway is strongly pressure dependent. Therefore, τ_{ign} often exhibit pressure dependence stronger than $\tau_{\text{ign}} \propto P^{-1}$ (*i.e.* $\tau_{\text{ign}} \propto P^{-a}$, $a > 1$).¹⁰ At moderate temperatures, the low-temperature branching reaction pathway competes with the dissociation of QOOH radicals to form different products: olefins and HO_2 , cyclic ethers and OH, and β -scission products and alkyl radicals. This moderate temperature pathway results in no radical branching, thus lower reactivity is observed at moderate temperatures, in the NTC regime, than at lower temperatures where $\text{QOOH} + \text{O}_2$ is faster than QOOH decomposition. The competition between these two reactions is strongly pressure dependent.¹⁰

The NTC region shifts to higher temperatures as pressure is increased.⁷ Ciezki and Adomeit¹⁵ observed, in a shock tube study of *n*-heptane ignition, that the NTC region moved from 700-900 K at pressures of approximately 13.5 bar to 830 – 1000 K at approximately 42 bar. This is due to the influence of pressure on the equilibria of O_2 addition to alkyl and QOOH radicals.⁷ For *n*-heptane, a widely used reference compound for diesel, increasing the pressure and equivalence ratio move the NTC region to gradually higher temperatures and reduce its magnitude.

The intermediate radicals and stable species generated during the ignition delay of these large *n*-alkanes have a profound effect on the characteristic pollutant emissions resulting from combustion. In particular, pollutants and volatile organic compounds such as small aromatic and polycyclic aromatic hydrocarbons (PAH) - benzene, toluene, naphthalene, pyrene, styrene, etc. - are produced from small unsaturated HC such as acetylene, ethene, propene, allene, propyne, and cyclopentadiene, as well as resonantly stabilized HC radical species such as propargyl, allyl, methyl allyl and cyclopentadienyl. Subsequent reactions increase the size of the PAH species, leading eventually to visible soot, with acetylene being a significant growth species.¹⁶

Given this ever-increasing knowledge of large *n*-alkane combustion chemistry, there remains a dearth of data for individual species such as *n*-dodecane and even fewer speciation data representative of ignition kinetics which can be used to quantify the important reaction pathways and improve our predictive capabilities for large *n*-alkane combustion. For example, Table 1 presents a summary of the conditions of previous experimental work^{8,10} studying *n*-dodecane τ_{ign} . τ_{ign} and speciation data are particularly valuable at conditions directly relevant to combustion applications. Motivated by this demand, the overall objective of this research effort is to improve our quantitative understanding of *n*-dodecane combustion chemistry through computational studies and experimental measurements of key intermediates formed during ignition. We are particularly interested in the formation rates of sentinel species for pollutant emissions, such as acetylene as a precursor for soot particulates. Specifically, the goal of this initial study is to identify the unique challenges presented by studying low vapor pressure fuels in a rapid compression facility. The results of this study will allow us to design experimental procedures to ensure accurate and repeatable results from high-speed gas sampling measurements. This work presents results of both computational and experimental studies of *n*-dodecane ignition conducted in preparation for gas sampling experiments.

II. Experimental Approach

The University of Michigan Rapid Compression Facility (UM RCF) was used to conduct these initial ignition experiments for *n*-dodecane. The UM RCF is a unique apparatus that is capable of

Table 1. Previous *n*-dodecane ignition studies

Authors	Facility	ϕ	Temperature Range [K]	Pressure Range [atm]
Vasu <i>et al.</i> ⁸	Shock tube	0.5	750-1200	18-31
		1	725-1150	19-34
Shen <i>et al.</i> ¹⁰	Shock tube	0.5	930-1170	11-47
		1	875-1220	11-45

investigating fuel combustion chemistry at a broad range of thermodynamic conditions. Previous studies include ester ignition^{17,18} and the study of hydrocarbon combustion intermediates.¹³ Details on performance characterization of the UM RCF can be found in Donovan *et al.*^{19,20} Briefly, the UM RCF consists of five major components - the driver section, the driven section, the test manifold (or test section), the sabot (a free piston with a tapered nosecone that seals into the test section) and the hydraulic valve system. The entire system can be characterized as a simple free piston-cylinder device.^{21,22} The driver section (with an inner diameter of 154 mm) contains high pressure gas that, via a fast-acting globe valve in the hydraulic system, accelerates the sabot, contained in the driven section (2.74 m long, 101.2 mm inner diameter), to compress a fuel/oxidizer mixture during ignition studies. See Figure 1 for a detailed diagram of the test manifold of the UM RCF.

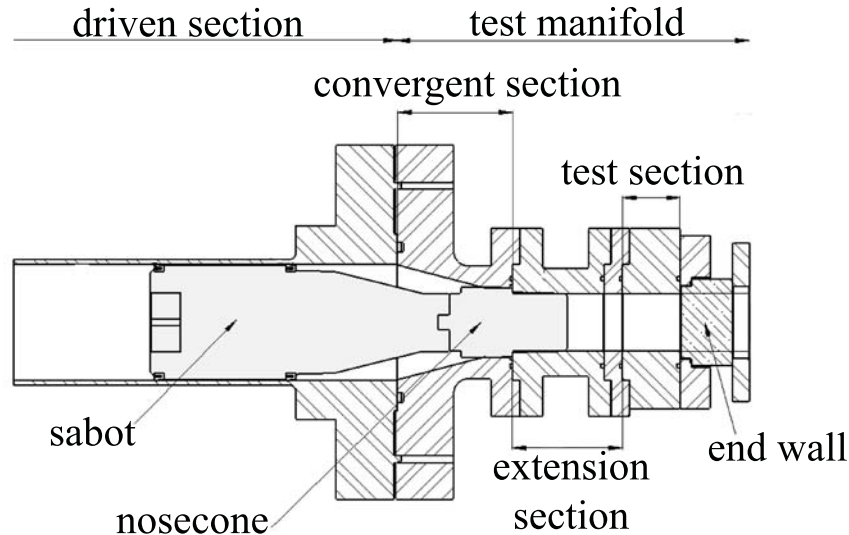


Figure 1. A schematic of the test manifold of the UM RCF. Extension sections can be exchanged to control compression ratios and consequently test temperatures and pressures.

At the end of compression (EOC), the nose cone of the sabot seals the fuel/oxidizer mixture in the test section at specifically designed temperatures and pressures. These specific thermodynamic states can be achieved by varying the compression ratio of the test section, as well as the concentration of inert gases in the test mixture. There is a convergent section that bridges the 101.2 mm

inner diameter driven section to the 50.8 mm inner diameter test section. The colder boundary layer gases are trapped inside the convergent section, thus minimizing the effects on the gases sealed in the test section. At a given pressure and temperature after the EOC, the fuel/oxidizer mixture in the test section autoignites after a period defined as the ignition delay time (τ_{ign}).

Fuel/oxidizer mixtures can be prepared manometrically using a capacitance diaphragm gauge (Varian CeramiCel VCMT12TFA), either in a mixing tank that is connected to the UM RCF, or directly in the driven and test sections of the UM RCF. The pressure in the test section is monitored using a piezoelectric transducer (Kistler 6041AX4) and charge amplifier (Kistler 5010B). The pressure time history is used to determine τ_{ign} for each experiment. A transparent end wall provides optical access for end-view imaging, and a transparent cylindrical section provides optical access for side-view imaging using a high-speed camera. High-speed end-view videos of the combustion phenomena were acquired in this study using a Vision Research Phantom v7.1 high-speed color digital camera with a fast 50 mm lens (f/0.95, Navitar) as well as a c-mount extension tube to optimize chemiluminescent emission capture. All videos were acquired at 23,000 frames per second (fps). Please refer to Walton *et al.*²³ for a more detailed description of the imaging procedure.

Ignition and chemical kinetic experiments performed using the UM RCF^{18,21–23} have studied high vapor pressure fuels, such as short-chain methyl esters, *n*-heptane and *iso*-octane. In order to study the ignition and chemical kinetics of low vapor pressure fuels such as *n*-dodecane, and to increase the range of operating conditions of the UM RCF, a controlled heating system was developed for this study. The driven section of the UM RCF was heated using custom heaters (HEATCON) rated to 0.4 W/cm². The mixing manifold was heated using silicone rubber extruded heating tapes (HTS/Amptek) rated to 0.7 W/cm². The test section was heated using a heavy insulated heating tape (AMOX) rated to 2 W/cm². A magnetically-stirred mixing tank was fabricated for this study, and was heated using custom heaters (HEATCON) rated to 0.8 W/cm². Temperatures were controlled using a PID control system implementing solid state relays and a data acquisition system (National Instruments NI 9401 and NI 9211). Temperatures on the inner walls of the driven section and test section for these experiments were maintained to 348 K \pm 1 K, and temperatures on the mixing manifold and the heated mixing tank were maintained at 373 K \pm 1 K. Several experiments were performed using *n*-butanol and *iso*-octane on the mixing tank to ensure consistency with previously obtained and published experimental results. The temperatures on the inner walls of the driven section were uniform, with the only gradient occurring at the heavy flange on which the test section is mounted. Here, the temperatures decreased to approximately 328 K. Based on this constraint, fuel/oxidizer mixtures were prepared to contain less fuel than the vapor pressure of the *n*-dodecane at 328 K.

n-Dodecane/oxidizer mixtures with an equivalence ratio (ϕ) of approximately one, targeted EOC pressures of 3.25 atm, and targeted EOC temperatures of 750 K were prepared using anhydrous *n*-dodecane (Sigma-Aldrich, purum, > 99.0% GC grade), and ultra-high purity O₂ (99.993%), N₂ (99.999%), and laser-grade CO₂ (99.995%) (Cryogenic Gases, Detroit). For this study, ϕ is defined (Equation 1) as

$$\phi = \frac{\chi_{n\text{-dod}}/\chi_{O_2}}{\left(\chi_{n\text{-dod}}/\chi_{O_2}\right)_{\text{stoich}}}. \quad (1)$$

The dilution of the fuel/oxidizer mixture was targeted as 5.64 for all experiments. Mixtures were prepared in the heated, magnetically-stirred mixing tank, and were allowed to mix for approximately

one hour prior to use.

III. Computational Approach

The chemical kinetic mechanism used to study *n*-dodecane ignition kinetics was an updated version of the mechanism developed by Westbrook *et al.*¹⁴ to study the the combustion of large *n*-alkanes, C₈ through C₁₆. Updates include incorporation of a new C₁-C₄ sub-mechanism²⁴ and detailed sub-mechanisms for the isomers of linear pentene and hexene.²⁵ This updated mechanism contains 2209 species, with 8446 reactions. Two modeling approaches were used in this study - 1) a constant-volume, closed, homogeneous zero-dimensional simulation, and 2) an approach which models the compression process in the UM RCF. All simulations were performed using the CHEMKIN[®] software. In the constant-volume approach, the initial conditions of the fuel/oxidizer mixture were approximately the targeted EOC conditions during experiments. In order to study computationally the compression of the fuel/oxidizer mixture in the UM RCF, a volume profile was developed that represented the stroke of the sabot in the driven section. This volume profile was used with the zero-dimensional, closed, homogeneous solver in to determine the ignition properties of the mixture. The initial conditions of the fuel/oxidizer mixture at the start of compression (SOC) were typical initial conditions used in the UM RCF experiments. The stroke of the sabot lasts for 145 ms from SOC to the EOC, during which the fuel/oxidizer is assumed to be compressed isentropically. Heat losses were neglected in all of the simulations.

IV. Results and Discussion

Several computations were performed to study the effects on the ignition properties of *n*-dodecane. Specifically, a range of pressures, temperatures, composition of diluents and the compression process were considered. The initial conditions and mixtures used as inputs into a zero-dimensional CHEMKIN[®] model with the volume profile and time history representing the stroke of the UM RCF are shown in Table 2. All volume-profile simulations(#1-#4) performed were for stoichiometric *n*-dodecane/O₂ mixtures, with inert/O₂ ratios of 5.64, the same mixtures used in the UM RCF experiments.

Figure 2 shows the results of simulation #1, for a targeted EOC temperature of 747 K. Time $t = 0$ corresponds to EOC, after which the volume is constant. The figure presents the simulation results for the temperature and the fraction of *n*-dodecane that has been consumed, both as functions of time following EOC. During most of the compression stroke, the rates of temperature and pressure rise are negligible, and the fractional fuel consumed is close to zero. Only during the last 10 ms of the stroke do the temperature and pressure rise significantly; the maximum rate of pressure rise, dP/dt , during compression (not shown in the figure) occurs during the last 10 ms of the compression process. For simulation #1, the first stage of a classical two-stage ignition begins 1.7 ms after EOC. The first stage ignition raises the temperature by nearly 100 K to a value close to 850 K, after which the temperature becomes nearly constant in time for approximately the next 20 ms. The fractional fuel consumption curve shows that nearly 90% of the *n*-dodecane is consumed in this first stage; low-temperature reaction is very rapid at about 750 K, with lots of low-temperature chain branching occurring via the alkylperoxy radical isomerization reaction pathways described earlier. The rapid reaction comes nearly to a complete stop at about 850 K, and the simulations indicate that at about 3.7 atm and 870 K, the addition reactions of O₂ molecules to alkyl and

Table 2. A summary of initial conditions and mixture compositions used as inputs into a zero-dimensional CHEMKIN[®] model with a volume profile, and results

Simulation #	Target EOC T [K]	Target EOC P [atm]	T_0 [K]	P_0 [atm]	Simulated EOC T [K]	Simulated EOC P [atm]
1	747	3.25	348	0.0474	747	3.25
2	760	3.25	348	0.0466	760	3.25
3	800	3.25	348	0.0442	833	3.38
4	850	3.25	348	0.0417	884	3.38

Simulation #	χ_{n-dod}	χ_{O_2}	χ_{CO_2}	χ_{N_2}	τ_{ign} [ms]	Reaction/fuel consumed during compression?
1	0.0081	0.1494	0.8425	0	29	×
2	0.0081	0.1494	0.7836	0.0590	29.3	×
3	0.0081	0.1494	0.6117	0.2309	32.2	✓
4	0.0081	0.1494	0.4381	0.4044	23.7	✓

QOOH radicals have shifted significantly in the direction of dissociation back to the radicals and O_2 , thereby shutting off the low-temperature ignition kinetics. It is very important to realize that, even with 90% consumption of the fuel, rather little of this fuel has been converted completely to H_2O and CO_2 ; the great majority of the C and H atoms remain in the form of incompletely oxidized intermediate species, with considerable amounts of large olefins, aldehydes, ketones and other species that must still be oxidized to complete the overall reaction of the initial fuel. Even with 90% fuel consumption, the temperature of the reacting gas mixture has still increased by only approximately 100 K out of a total temperature increase that will eventually become as much as nearly 1500 K.

The next stage in the overall ignition is a very slow increase in temperature and pressure as slow oxidation occurs. Between 870 K and about 1000 K, there are essentially no reaction sequences in the hydrocarbon kinetics that provide significant amounts of chain branching; consequently, there is no opportunity for rapid reaction. At approximately 1000 K arrives the next chain branching opportunity, where H_2O_2 decomposes into two OH radicals, as noted above and by Westbrook.²⁶ In Figure 2, note that the end of the slow reaction period occurs when the temperature has reached a value close to 1000 K, where the rates of temperature and pressure rise increase rapidly, approximately 29 ms after EOC. This second ignition phase, driven by decomposition of H_2O_2 , develops rapidly into the final chain branching, ignition phase that does not begin until most or all of the H_2O_2 is consumed. The final stage of ignition is driven by the reaction between H atoms and O_2 molecules, $H + O_2 = O + OH$. The transition from the H_2O_2 decomposition phase into the $H + O_2 = O + OH$ phase is so rapid that it cannot be seen in Figure 2, and this combined period of very rapid reaction converts all of the remaining hydrocarbon species into final products H_2O and

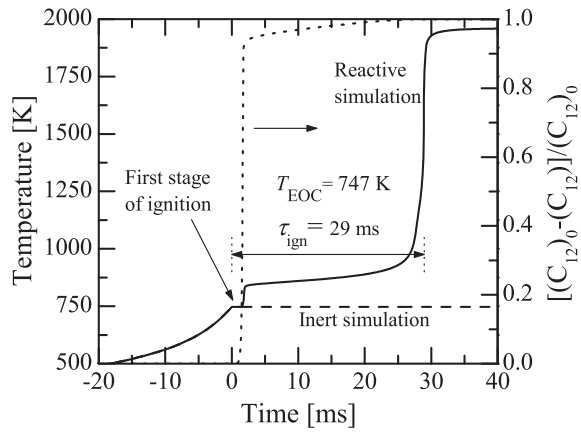


Figure 2. Results for simulation #1. The overall τ_{ign} was computed to be approximately 29 ms.

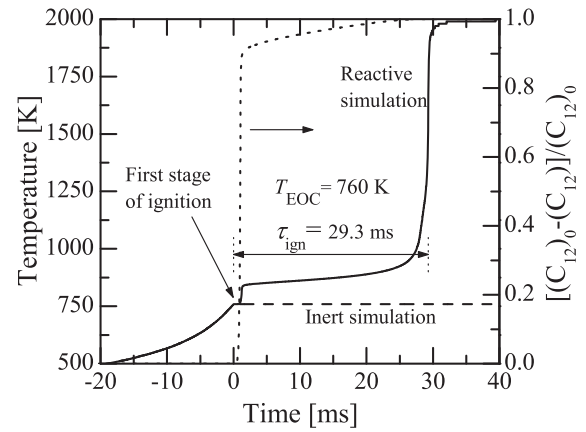


Figure 3. Results for simulation #2. The overall τ_{ign} was computed to be approximately 29.3 ms.

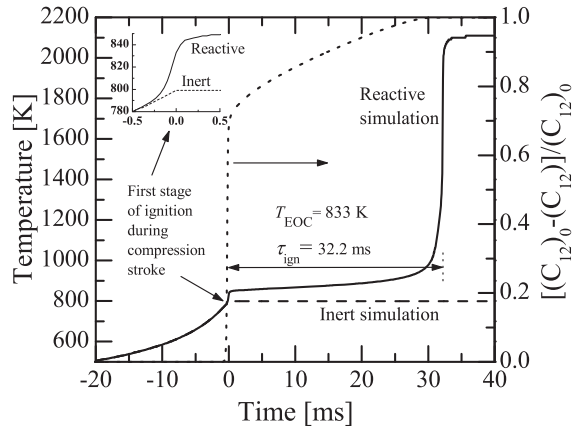


Figure 4. Results for simulation #3. The overall τ_{ign} was computed to be approximately 32.2 ms.

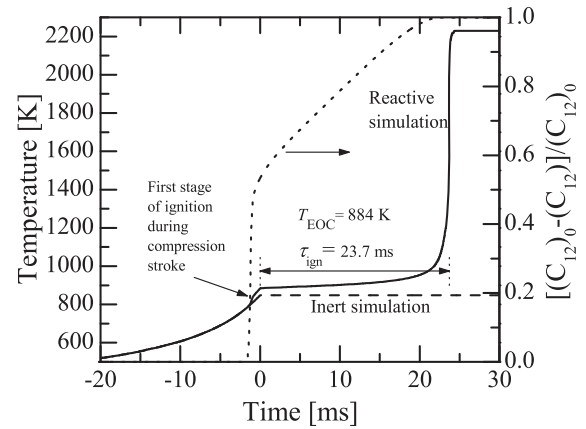


Figure 5. Results for simulation #4. The overall τ_{ign} was computed to be approximately 23.7 ms.

CO₂.

A simulation of an *inert* experiment with the same initial conditions as simulation#1 was also performed to quantify differences in the EOC conditions as a function of fuel decomposition during compression, essentially to determine whether or not the compression process can be considered isentropic. As noted earlier, in simulation#1, *n*-dodecane starts decomposing only *after* EOC, and is almost completely consumed by the first stage of ignition, after which there is a very gradual consumption of the remaining parent fuel. The same can be observed in Figure 3, which depicts the results of simulation #2, with a targeted EOC temperature of 760 K. The first stage of ignition occurs 1.2 ms after EOC, and the second stage of ignition occurs 29.3 ms after EOC. However, simulation #3, for a targeted EOC temperature of 800 K, seen in Figure 4, shows a deviation from the isentropic inert simulation starting 0.2 ms *before* EOC. Indeed, the EOC temperature is approximately 833 K, with the first stage of ignition occurring right at EOC (within 0.5 ms). It is observed that more than 50% of the *n*-dodecane is consumed at this point. The same is the case for

simulation #4, seen in Figure 5, with a deviation from an isentropic compression process occurring 1.5 ms before EOC.

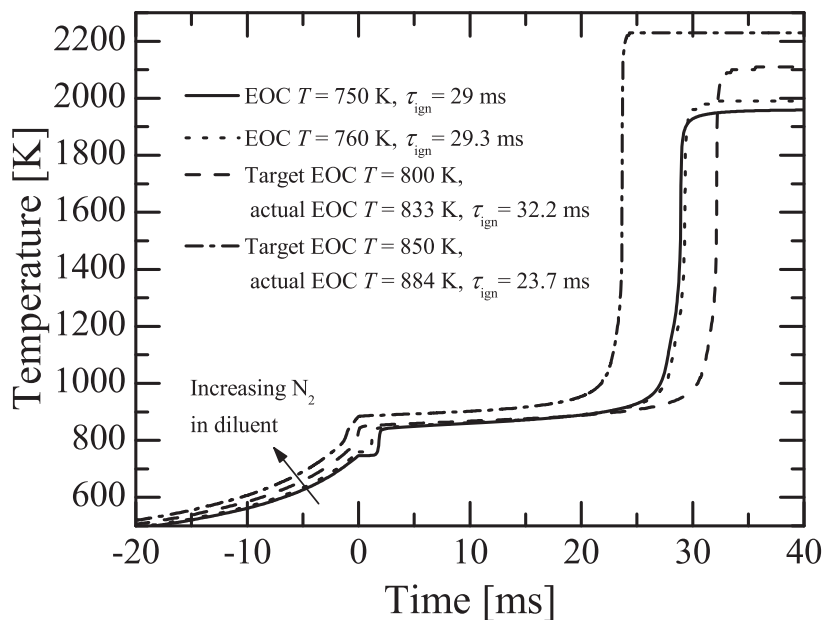


Figure 6. A comparison of temperature time histories for simulations #1 – 4.

Like other large n -alkanes, n -dodecane exhibits significant NTC behavior in the temperature range $700 \text{ K} < T < 875 \text{ K}$, as is noted by Westbrook *et al.*¹⁴ This is depicted clearly in Figure 6, which shows the temperature time histories of simulations #1 – 4 superimposed. τ_{ign} increases from 750 K to 800 K (target), and then decreases to below that for 750 K at 850 K (target). (One important point to note is that the differences in temperature time histories seen *prior* to EOC is due to the increasing amounts of N_2 and decreasing amounts of CO_2 in the diluent, so as to achieve the target EOC conditions. This is precisely how experiments would be designed for the UM RCF. The differences are not due to increased reaction during compression.) The NTC region is precisely the temperature region where we are studying the ignition kinetics of n -dodecane. The increased reactivity of n -dodecane at low temperatures as compared to higher temperatures poses a potential concern for experimental studies in an RCF, as a non-negligible amount of time is spent at lower temperatures during the compression process.

Figure 7 shows the pressure time-history and still images (extracted from the high-speed imaging sequence) of a typical experiment conducted to study n -dodecane ignition kinetics. For each experiment, the effective test conditions were determined using the same methods as in previous UM RCF experiments,^{18,21–23} and were based on the pressure time-history from each experiment, although this may require some modification, as will be discussed later. The effective pressure (P_{eff}) was defined (Equation 2) as the time-integrated average pressure from the maximum pressure (P_{max}) at the end of compression to the first local maximum of rate of pressure rise (dP/dt_{max}),

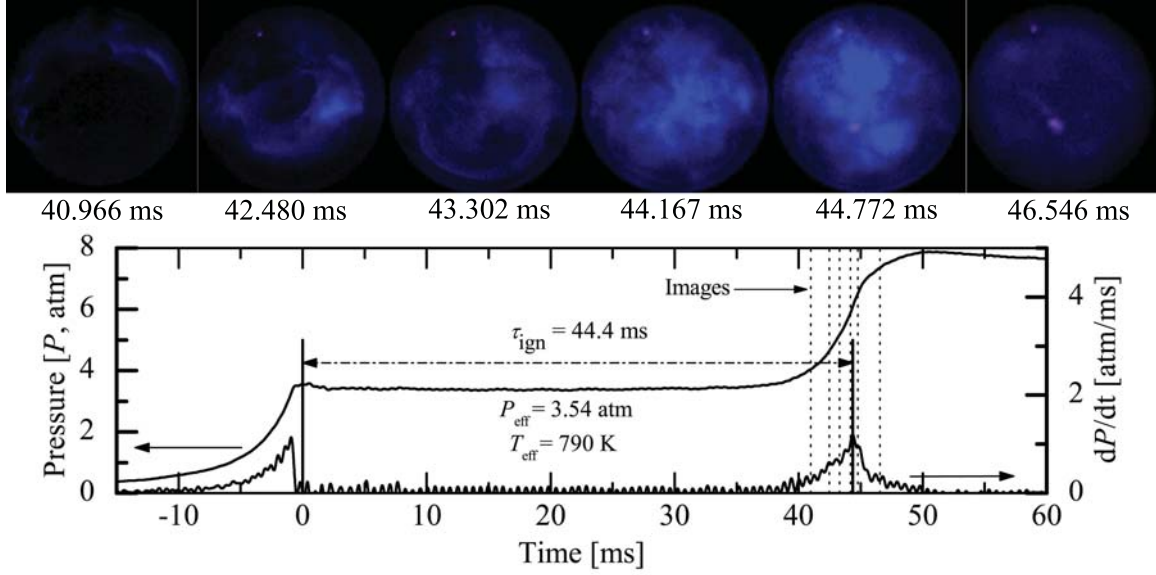


Figure 7. Results for a typical *n*-dodecane ignition experiment with $P_{\text{eff}} = 3.54$ atm, $T_{\text{eff}} = 790$ K, $\phi = 0.99$, Inert/O₂ = 5.66 and $\tau_{\text{ign}} = 44.4$ ms. The lower panel shows the pressure (P) in the test section and the rate of pressure rise (dP/dt). EOC corresponds to a time of $t=0$ ms. The upper panel shows still images (end view) acquired at 23,000 fps of the chemiluminescence in the test section corresponding to various times during ignition (color adjusted for clarity).

$$P_{\text{eff}} = \frac{1}{t_{dP/dt_{\text{max}}} - t_{P_{\text{max}}}} \int_{t_{P_{\text{max}}}}^{t_{dP/dt_{\text{max}}}} P dt. \quad (2)$$

The effective temperature for each experiment was determined using P_{eff} and numerical integration of the isentropic relation (Equation 3),

$$\int_{T_0}^{T_{\text{eff}}} \frac{\gamma}{\gamma - 1} d \ln(T) = \ln \left(\frac{P_{\text{eff}}}{P_0} \right), \quad (3)$$

where P_0 is the initial charge pressure, T_0 is the initial temperature (typically between 347 and 349 K), γ and is the temperature-dependent ratio of the specific heats of the unreacted test gas mixture (determined using the NASA thermodynamic data base²⁷). τ_{ign} are defined currently as the time between EOC and dP/dt_{max} .

Reaction during compression and heat losses during compression can invalidate the assumption of isentropic compression; however, neither effects are considered significant for these experiments, as discussed earlier. The heat losses in the test section are proportional to the thermal diffusivity, α (calculated using Equation 4),

$$\alpha = \frac{k}{\rho c_p}, \quad (4)$$

of the test gas mixtures. Mixtures with higher values of the product ρc_p are less subject to heat losses during τ_{ign} . α of the EOC test mixtures for these experiments was calculated to be generally

between 0.88×10^{-5} m²/s and 1.14×10^{-5} m²/s. The lower temperature difference between the test section walls and the EOC temperatures as compared to higher temperature experiments when the walls are left unheated^{18,21-23} further decrease the rate of heat losses for these experiments. We have determined in previous experiments with *higher* temperature differences and comparable α that the EOC conditions are within 6% of the values determined by assuming isentropic compression.¹⁹ Consequently, we expect heat transfer to the test section walls not to be a significant concern for these experiments.

In Figure 7 are depicted the results of an experiment with $P_{\text{eff}} = 3.54$ atm, $T_{\text{eff}} = 790$ K, $\phi = 0.99$, Inert/O₂ = 5.63 and $\tau_{\text{ign}} = 44.43$ ms. Shown are the test section pressure (P), dP/dt and τ_{ign} , which is defined as the time between EOC ($t = 0$ ms) and the local maximum dP/dt . In the panel above the pressure trace are shown still images from the imaging sequence acquired using the high-speed camera. The first pressure maximum (again, at $t = 0$ ms) results from the essentially isentropic compression process of the test mixture by the sabot of the UM RCF. Pressure fluctuations are seen to quickly damp after EOC and a near uniform pressure is seen until the pressure rises approximately 40 ms after EOC. This pressure rise corresponds to the first signs of chemiluminescence, as seen in the upper panel in Figure 7. It is observed consistently in the experiments that the first sign of chemiluminescence occurs near the walls of the test section, in the slightly *cooler* regions of the core gas mixture. Because the reactant mixture is considered well mixed, variations in chemiluminescence are attributed to slight variations in temperature of the test gases. Thus, the chemiluminescence in the annulus region is attributed to the effects of faster kinetics at lower temperatures (*i.e.* due to NTC behavior) present closer to the wall. Subsequently, chemiluminescence is observed toward the center of the core test gas mixture, with the maximum blue emission occurring at the time the rate of pressure rise reaches a maximum. This point is defined as ignition. An interesting feature observed during *n*-dodecane ignition is that the pressure rise (and chemiluminescence) of ignition is distributed over a longer time, up to 15-30 ms, as compared to other fuels, such as *n*-butanol, which ignite with more rapid rates of pressure rise spanning less than 1-2 ms. Table 3 presents a summary of experimental results presented in this paper, and a comparison between experimental and computationally predicted τ_{ign} .

Table 3. Summary of the initial *n*-dodecane experimental conditions and results studied.

ϕ	$\chi_{n\text{-dod}}$	χ_{O_2}	Inert/O ₂	P_{eff} [atm]	T_{eff} [K]	τ_{ign} [ms] meas	τ_{ign} [ms] pred
0.97	0.0081	0.152	5.48	2.85	710	56	≈28
0.97	0.0081	0.149	5.65	3.33	719	74	≈28
0.97	0.0081	0.149	5.65	3.44	722	59	≈28
0.99	0.0081	0.149	5.66	3.54	790	44	≈36

Figure 8 shows 1) the experimental results obtained using the UM RCF, 2) predictions of constant-volume, zero-dimensional, closed, homogeneous CHEMKIN[®] simulations of *n*-dodecane/O₂ ignition with N₂, CO₂ and Ar as diluents, and 3) simulations #1-4 presented in Table 2. The thermodynamic conditions targeted in these RCF experiments are well within the NTC region for *n*-dodecane predicted by the mechanism, as seen in Figure 8. The temperatures for simulations #3 and #4 are represented as a *range*, starting from the temperature at which the reactive simulation deviates from the inert simulation and ending at the temperature at EOC (see Figures 4 and 5).

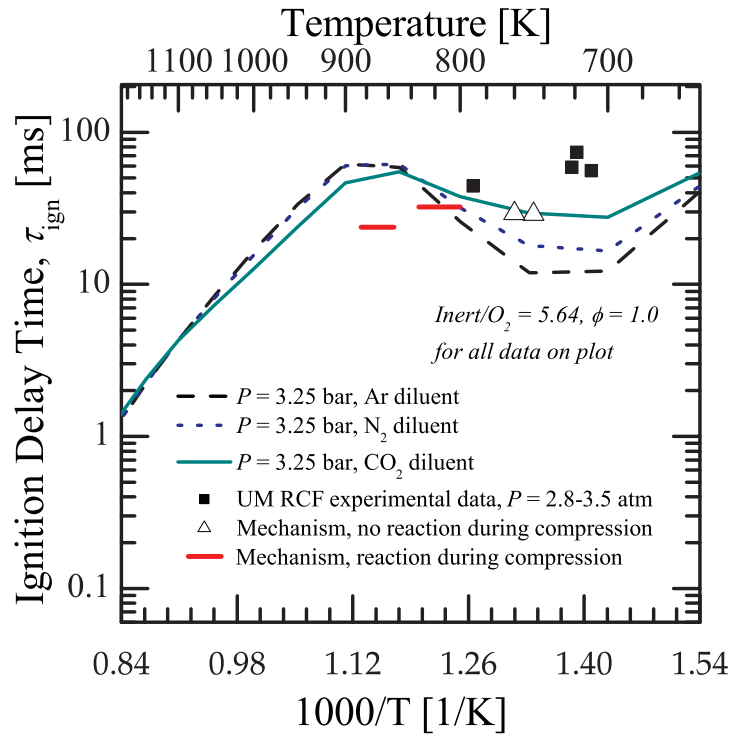


Figure 8. A comparison of τ_{ign} mechanism predictions using various diluents and experimental results obtained using the UM RCF presented on an Arrhenius diagram.

Figure 8 shows that τ_{ign} is a strong function not only of temperature and pressure (see Figure 9, which depicts changes in τ_{ign} as a function of pressure), but *also* diluent.²⁸ The degree of NTC behavior changes as the diluent changes, with a most pronounced NTC response when monatomic Ar is the diluent, less NTC response with the diatomic molecular N_2 , and the least NTC behavior with the polyatomic CO_2 as the diluent. Although the present modeling studies showed some variable response to changes in the composition of the diluent (see Table 2), those diluent variations were intended to vary the EOC gas temperature by varying the γ of the reactant mixtures, which is a different effect from that shown in Figure 8. The present experiments covered only a small fraction of the range in EOC temperatures shown in Figure 8, and they used only CO_2 as a diluent. As shown in Figure 8, with CO_2 as the diluent, the variation in τ_{ign} with EOC temperature is relatively small between 650-800 K; consequently, these experiments are considerably more sensitive to variations in pressure and mixture composition than they are to EOC temperature.

For the UM RCF, and for this set of experiments in particular, the primary sources of uncertainty on τ_{ign} are the variability in the temperature controller in maintaining the uncompressed fuel/oxidizer mixture at a fixed thermodynamic state (*i.e.* the initial temperature and pressure of the mixture at the start of each experiment), the accuracy of the pressure transducer used to make the test gas mixtures, and the accuracy of the test section pressure transducer. The temperature controller is currently tuned to maintain the UM RCF within ± 1 K of the set-point temperature. This temperature fluctuation can have potentially a resulting ± 3 K effect on the EOC temperature.

The temperature fluctuation also has a small but non-negligible effect on the initial fill pressure of the fuel/oxidizer mixture before compression. This pressure fluctuation is between ± 0.1 Torr, which results in an effect of ± 0.01 atm on the EOC pressure. The compositional uncertainty for each species is ± 0.01 Torr (equivalent to $\pm 1.3 \times 10^{-5}$ atm), which is the precision of the pressure transducer. The test section pressure transducer introduces an error of $\pm 2\%$ of the measured pressure, which is also a precision-related error. As noted earlier, the rate of pressure rise was low for these experiments which introduces another source of uncertainty in defining τ_{ign} particularly for the low temperature conditions, where ignition spanned 30 ms. An additional source of uncertainty includes potential reaction during compression, which was discussed earlier. The modeling results indicated this is not a concern for the lower temperature conditions studied here ($T < 750$ K) as no fuel is consumed prior to EOC. The combined effects of these uncertainties on the measured τ_{ign} for the $T < 750$ K conditions are $\pm 30\%$.

It is important to understand that the present model calculations do not include the possible effects of thermal non-uniformities, particularly the presence of the thermal boundary layer near the wall of the test section. As noted earlier, the cooler gases near the wall consistently ignite prior to the core region of the test gases, by approximately 5 ms. The ignition of this annulus region will compress the reactants in the core region, increasing the temperature and potentially decelerating reaction in the core, due to the NTC chemistry. A model which captures the radial thermal stratification would be more representative of the RCF experiments. Alternatively, inert experiments (where the O_2 is replaced by N_2 in the n -dodecane mixture) can provide some indirect measures of thermal stratification via pressure time-histories. We are currently exploring both methods as a means to more accurately interpret the experimental results and provide more precise validation of the n -dodecane reaction chemistry. For the current work, uncertainty due to thermal stratification is assigned an uncertainty of $\pm 20\%$ and is treated as an independent source of error. The cumulative uncertainty is therefore $\pm 36\%$ (determined using the square root of the sum of the squares).

Two interesting shock tube studies of ignition of n -dodecane/air mixtures have appeared recently,^{8,10} as presented in Table 1. Although these studies were each carried out at pressures considerably higher than the present RCF experiments, we used these shock tube studies to help validate the predictive capabilities of the present kinetic model and to illustrate the effects of reaction pressure on τ_{ign} for a large n -alkane fuel such as n -dodecane. We have compared the experimental results from these shock tube studies with computed τ_{ign} using our updated mechanism for n -dodecane in Figure 9. Stoichiometric τ_{ign} data from Vasu *et al.* have been scaled as functions of $1/P$ to 20 bar. Using the same $1/P$ scaling, data from stoichiometric lower pressure and high pressure experiments by Shen *et al.* have been scaled to 14 bar and 40 bar, respectively. Model simulations of the present experiments at 3.25 bar are also included in Figure 9. Several important features can be seen. First, the most obvious feature is the decrease in τ_{ign} with increasing pressure, over the range from 3.25 to 40 bar. The steady displacement of the NTC region toward higher temperatures with increasing pressure is also evident. The local minimum in τ_{ign} in the NTC region moves from about 700 K at 3.25 bar to nearly 900 K at 40 bar. Second, the experimental results of Vasu *et al.* and Shen *et al.* are consistently quite close to the computed values, although the computed values are slightly longer than the experimental values at temperatures above 1000 K. In addition, the kinetic model shows a somewhat more pronounced NTC behavior than the Vasu *et al.* experiments. The Shen *et al.* experiments did not extend to temperatures low enough to show NTC behavior.

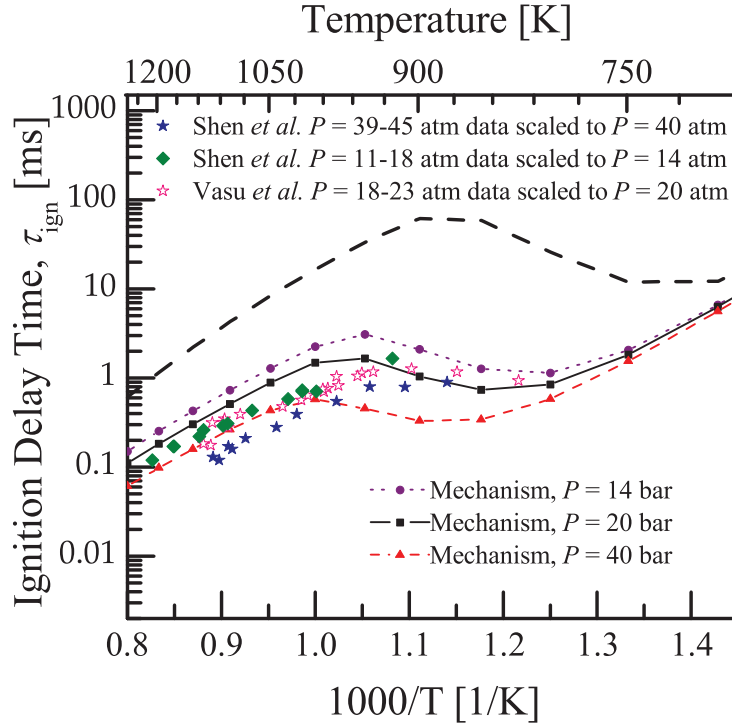


Figure 9. Mechanism redictions of τ_{ign} compared to *scaled* experimental results obtained by Vasu *et al.*⁸ and Shen *et al.*¹⁰ These results are compared to mechanism predictions at 3.25 bar (Ar diluent) and UM RCF data (see Figure 8 for legend.)

V. Conclusions

The current work presents new experimental data on *n*-dodecane ignition at conditions not previously available in the literature, and new computational results for high and low temperature conditions. The experimental data confirm NTC behavior predicted by large *n*-alkane reaction chemistry for moderate pressure (3.25 atm) and low temperature conditions (750-800 K). The modeling and experimental results of this study indicate *n*-dodecane ignition is highly sensitive to pressure and diluent composition at the NTC conditions studied using the UM RCF. The model predictions are in good agreement with the measured RCF ignition delay times (within a factor of 2-3, where the reaction mechanism predicts faster ignition delay times) and with high temperature shock tube data (also within a factor of 2-3). The modeling results further show the NTC region shifts to higher temperatures at higher pressure. The results of this study increase our confidence in our predictive capabilities for the combustion chemistry of this key long chain *n*-alkane.

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