

**No. 325  
May 1994**

# **SURVEY FOR THE OFFSHORE RACING COUNCIL**

**Richard A. Royce  
Robert F. Beck**



**THE DEPARTMENT OF NAVAL ARCHITECTURE AND MARINE ENGINEERING**

**THE UNIVERSITY OF MICHIGAN  
COLLEGE OF ENGINEERING**

# **SURVEY FOR THE OFFSHORE RACING COUNCIL**

**Richard A. Royce  
Robert F. Beck**

**May 1994**

## **ACKNOWLEDGMENTS**

This report would not have been possible without the generous support of the following Great Lakes sailors:

Mr. Jack Batts

Mr. Jerry Blake

The Richard and Helen DeVos Foundation

Mr. Michael L. Dow

Mr. David H. Irish

Mr. William C. Martin

Mr. Ken Meade

Mr. William A. Petzold

Mr. Jerome L. Schostak

Ken Weller of the Offshore Racing Council and Scott Graham of U.S. Sailing assisted in putting together the questionnaire.

A special note of thanks to William C. Martin for initiating the project and his continuous support.

# TABLE OF CONTENTS

<b>ACKNOWLEDGMENTS.....</b>	<b>i</b>
<b>TABLE OF CONTENTS.....</b>	<b>ii</b>
<b>INTRODUCTION.....</b>	<b>iii</b>
<b>SECTION A: Sails, Sailhandling Systems, and Spars and Rigging.....</b>	<b>1</b>
<b>SECTION B: Hull and Deck Design and Structure.....</b>	<b>4</b>
<b>SECTION C: Auxiliary Propulsion Systems for Racing Yachts.....</b>	<b>12</b>

## INTRODUCTION

The Department of Naval Architecture and Marine Engineering at the University of Michigan has been assisting the Offshore Racing Council in gathering data to help improve the handicapping rules it administers. The results to a questionnaire that was sent out May 1993 are enclosed in this report. Approximately 200 questionnaires were sent sailing's leading yacht designers and builders around the world. Thirty-three of the questionnaires were returned completed and eleven were returned unanswered because of incorrect addresses or for other reasons.

The survey consisted of a series of questions regarding sailing yacht design preferences that were to be placed in ranked order. The number of first and second place responses for each question are shown as pairs of numbers on the following copy of the questionnaire. The number of first place responses is shown in bold print followed by the number of second place responses in italics. The reason only first and second place responses are listed is that many respondents only gave first and second place preferences or only used check marks. If only check marks were used, they were counted as first place votes. Individual written responses to specific questions are also listed. The written responses are listed verbatim; however, the handwriting was not always legible and interpretations were made as necessary.

# Survey for Offshore Racing Council

## Part A: Sails, Sailhandling Systems, and Spars and Rigging

1. **What rig configuration(s) do you prefer for an all-purpose offshore racing yacht without regard for specific races?**  

<u>18.7</u> Masthead Sloop	<u>1.3</u> Yawl/Ketch	<u>0.1</u> Other: Cutter
<u>16.7</u> Fractional Sloop	<u>0.0</u> Cat	
  
2. **What rig(s) for general cruising without regard to particular areas?**  

<u>18.5</u> Masthead Sloop	<u>2.7</u> Yawl/Ketch	<u>0.1</u> Cat
<u>7.3</u> Fractional Sloop	<u>1.1</u> Schooner	<u>5.2</u> Other: Cutter
  
3. **What governs your preference for a specific rig for offshore racing?**  

<u>5.8</u> Ease of sailhandling	<u>21.2</u> Speed	<u>3.7</u> Simplicity
<u>6.3</u> Adaptability	<u>10.8</u> Seaworthiness	<u>1.0</u> Other: Cost
<u>1.0</u> Other: Average crew can handle effectively		<u>1.0</u> Other: Efficiency
  
4. **For cruising?**  

<u>25.2</u> Ease of sailhandling	<u>2.9</u> Speed	<u>13.4</u> Simplicity
<u>5.3</u> Adaptability	<u>13.5</u> Seaworthiness	<u>0.1</u> Other: Cost
<u>1.0</u> Other: Durability	<u>1.0</u> Other: Efficiency	
  
5. **What attributes of spar materials are most important for an offshore racing yacht?**  

<u>4.6</u> Cost	<u>2.5</u> Ease of maintenance and repair	
<u>23.5</u> Strength/weight ratio	<u>17.8</u> Reliability	<u>1.1</u> Other: Stiffness
<u>1.2</u> Ease of fabrication	<u>2.3</u> Availability	
  
6. **For a cruising yacht?**  

<u>10.4</u> Cost	<u>8.9</u> Ease of maintenance and repair	<u>0.0</u> Other
<u>7.10</u> Strength/weight ratio	<u>27.5</u> Reliability	
<u>2.3</u> Ease of fabrication	<u>4.4</u> Availability	
  
7. **In the absence of rule restrictions, but considering serviceability and the effects of cost on marketability, what materials do you prefer to specify for the construction of offshore racing yacht spars?**  

<u>20.3</u> Aluminum alloys (6000 series and below)	<u>13.5</u> Composite of high modulus fiber reinforced plastic	
<u>4.8</u> Aluminum alloys (7000 series and above)		
<u>1.2</u> GRP Composite	<u>1.0</u> Other: Bowsprits//spinnaker poles	Carbon Fiber
  
8. **For cruising yacht spars?**  

<u>25.3</u> Aluminum alloys (6000 series and below)	<u>8.5</u> Composite of high modulus fiber reinforced plastic	
<u>4.2</u> Aluminum alloys (7000 series and above)		
<u>3.2</u> GRP Composite	<u>2.0</u> Other: Wood	
<u>1.0</u> Other: Bowsprits//spinnaker poles - Carbon Fiber		
  
9. **In the absence of rule restrictions, but considering serviceability and the effects of cost on marketability, what materials do you prefer to specify for the standing rigging of an offshore racing yacht?**  

<u>1.1</u> 1x19 Galvanized steel wire rope	<u>4.4</u> Aramid or Spectra fiber	
<u>3.7</u> 1x19 SS wire rope	<u>0.2</u> Carbon fiber	
<u>26.4</u> SS rod	<u>0.0</u> Other high-modulus fibers	
<u>7.2</u> Cobalt/SS alloy rod	<u>0.0</u> Other	
  
- 9a. **What are the most important reasons for your choice(s)?**  

<u>3.5</u> Cost	<u>20.5</u> Reliability	
<u>14.3</u> Strength/weight ratio	<u>4.2</u> Availability	
<u>4.0</u> Ease of fabrication	<u>1.0</u> Other: Stiffness	
<u>4.2</u> Ease of maintenance and repair	<u>3.0</u> Other: Stretch	
<u>1.0</u> Other: Reducing weight aloft	<u>1.0</u> Other: Performance	

10. For a cruising yacht?

- 2.1 1x19 Galvanized steel wire rope
- 12.10 1x19 SS wire rope
- 18.5 SS rod
- 0.0 Cobalt/SS alloy rod

- 2.2 Aramid or Spectra fiber
- 0.0 Carbon fiber
- 0.0 Other high-modulus fibers
- 1.0 Other: Mix of 1x19 & rod

10a. For what reasons?

- 10.6 Cost
- 5.6 Strength/weight ratio
- 2.2 Ease of fabrication
- 2.3 Ease of maintenance and repair

- 24.3 Reliability
- 4.3 Availability
- 1.0 Other: Ease of handling
- 1.0 Other: Lack of stretch
- 1.0 Other: Reducing weight aloft

11. What materials would you encourage for the running rigging of an offshore racing yacht?

	Aramid, Spectra or other high modulus fiber rope	Polyester fiber rope	7 x 19 SS wire	7 x 19 Galvanized steel wire rope	Other
Halyards	21, 1	0, 1	13, 3	3, 6	0, 0
Spinnaker Halyards	25, 0	5, 4	3, 4	1, 3	0, 0
Sheets	22, 2	6, 8	1, 0	0, 1	0, 0
Guys	25, 1	4, 6	2, 0	0, 1	0, 0

11a. What are the most important reasons for your choice(s)?

- 3.2 Cost
- 20.5 Strength/weight ratio
- 1.2 Ease of fabrication
- 3.4 Ease of maintenance and repair
- 1.0 Other: Owner's choice

- 14.7 Reliability
- 2.1 Availability
- 2.2 Other: Ease of use
- 1.0 Other: Low stretch
- 1.0 Other: Reducing weight aloft

12. Of a cruising yacht?

	Aramid, Spectra or other high modulus fiber rope	Polyester fiber rope	7 x 19 SS wire	7 x 19 Galvanized steel wire rope	Other
Halyards	14, 6	2, 2	12, 1	3, 6	0, 0
Spinnaker Halyards	15, 4	12, 6	3, 3	2, 1	0, 0
Sheets	13, 3	15, 5	0, 0	0, 0	0, 0
Guys	19, 4	9, 6	1, 0	0, 0	0, 0

12a. For what reasons?

- 10.2 Cost
- 8.4 Strength/weight ratio
- 3.1 Ease of fabrication
- 2.3 Ease of maintenance and repair

- 15.7 Reliability
- 2.0 Availability
- 6.1 Other: Ease of handling
- 1.0 Other: Owner's choice

13. In the absence of rule restrictions, considering serviceability and the effects of cost on marketability, what materials would you specify for the deck hardware of an offshore racing yacht?

	Stainless steel	Aluminum	Titanium	Bronze	Composite materials	Other
Winch drums	5, 4	23, 4	2, 1	0, 1	5, 0	0, 0
Winch mechanical parts	15, 9	2, 1	7, 2	13, 4	2, 2	0, 0
Jib Tracks	5, 2	23, 2	3, 1	2, 0	0, 0	0, 0
Blocks, cars	5, 5	14, 2	12, 2	2, 0	5, 5	0, 0
Cleats, padeyes	14, 4	11, 4	6, 1	2, 0	3, 2	0, 0

13a. What are the most important reasons for your choice(s)?

- |   |   |
|---|---|
| <u>8.4</u> Cost                           | <u>17.5</u> Reliability                             |
| <u>21.3</u> Strength/weight ratio         | <u>3.1</u> Availability                             |
| <u>1.3</u> Ease of fabrication            | <u>1.0</u> Other: Few boats require custom hardware |
| <u>5.4</u> Ease of maintenance and repair | <u>0.1</u> Other: Ease of handling                  |

14. Of a cruising yacht?

	Stainless steel	Aluminum	Titanium	Bronze	Composite materials	Other
Winch drums	18, 3	11, 5	0, 1	6, 1	2, 0	0, 0
Winch mechanical parts	20, 2	2, 1	2, 0	14, 5	2, 1	0, 0
Jib Tracks	14, 1	17, 3	0, 0	3, 0	0, 0	0, 0
Blocks, cars	15, 6	13, 4	3, 1	3, 0	3, 1	0, 0
Cleats, padeyes	21, 4	7, 4	2, 2	3, 1	2, 0	0, 0

14a. For what reasons?

- |  |   |
|--|---|
| <u>10.5</u> Cost                           | <u>22.8</u> Reliability                         |
| <u>7.5</u> Strength/weight ratio           | <u>5.4</u> Availability                         |
| <u>1.2</u> Ease of fabrication             | <u>0.1</u> Other: Ease of handling/light weight |
| <u>13.2</u> Ease of maintenance and repair |   |

15. Rank any sailhandling systems you would like to see in wider use on offshore racing yachts:

- |   |  |
|---|--|
| <u>6.4</u> Roller-furling headsails                 | <u>15.5</u> Fully-battened mainsails                           |
| <u>5.3</u> Boomed or self-tacking headsails         | <u>13.5</u> Non-overlapping headsails                          |
| <u>2.0</u> Luff-roller furled mainsails             | <u>1.3</u> Unstayed masts                                      |
| <u>4.1</u> Foot-roller furled mainsails             | <u>1.0</u> Boomless mainsails                                  |
| <u>14.3</u> Asymmetric spinnakers                   | <u>1.0</u> Bipod masts   |
| <u>7.3</u> Retractable spinnaker booms or bowsprits | <u>1.0</u> Other(s): Rotating wing masts, foil shaped jibstays |
| <u>2.3</u> Spinnaker snuffers                       |  |

15a. What are the most important reasons for your choice(s)?

- |                              |   |
|------------------------------|---|
| <u>2.2</u> Low initial cost  | <u>8.3</u> Seaworthiness                            |
| <u>2.2</u> Adjustability     | <u>3.1</u> Ease of repair/maintenance               |
| <u>3.3</u> Longevity         | <u>11.5</u> Small crewing requirement               |
| <u>14.4</u> Simplicity       | <u>4.4</u> Safety                                   |
| <u>12.4</u> Speed            | <u>1.0</u> Other: To bring more people into sailing |
| <u>17.5</u> Ease of handling | <u>1.0</u> Other: Cost                              |



16. Rank any sail materials you would like to see in wider use on offshore racing yachts:
- |  |   |
|--|---|
| <u>5.1</u> Soft finish woven polyester fiber                     | <u>4.1</u> Woven or knitted high modulus fibers |
| <u>2.2</u> Hard finish woven polyester fabric                    | <u>1.0</u> Other(s): Soft, light, longlasting   |
| <u>6.3</u> Polyester reinforced plastic film laminates           |   |
| <u>11.2</u> High modulus fiber reinforced plastic film laminates |   |

- 16a. What are the most important reasons for your choice(s)?
- |                             |                                       |
|-----------------------------|---------------------------------------|
| <u>5.1</u> Low initial cost | <u>5.4</u> Ease of handling           |
| <u>2.0</u> Adjustability    | <u>2.2</u> Seaworthiness              |
| <u>7.4</u> Longevity        | <u>1.2</u> Ease of repair/maintenance |
| <u>1.2</u> Simplicity       | <u>14.1</u> Strength/weight ratio     |
| <u>10.2</u> Speed           |                                       |

17. List any sail materials you would like to see discouraged from use on offshore racing yachts:
- 6.0 High modulus fibers (boron, carbon, kevlar)
  - 1.0 Carbon - unidirectional fibers - any material that is not durable ≈ 2 full race reasons (300 hrs)
  - 1.0 Carbon (cost)
  - 1.0 Carbon, brittle materials
  - 1.0 I don't care what material, but the lower tech sails should be given a rating credit so that owners aren't made to feel they have to pay more just to compete.
  - 2.0 Polyester reinforced plastic film laminates & high modulus fiber reinforced plastic film laminates

18. Rank attributes of rigs, sails and sailhandling systems which in your opinion deserve more encouragement by the offshore race handicapping rules or regulations.
- |                             |  |
|-----------------------------|--|
| <u>8.0</u> Low initial cost | <u>11.11</u> Simplicity of handling  |
| <u>3.0</u> Adjustability    | <u>19.3</u> Seaworthiness  |
| <u>8.10</u> Longevity       | <u>3.2</u> Ease of repair/maintenance  |
| <u>11.7</u> Safety          | <u>6.7</u> Small crewing requirement   |
| <u>5.7</u> Speed            | <u>1.0</u> Other: Positive marketing appeal to get more people into sailing or return to sailing |

## Part B: Hull and Deck Design and Structure

19. In the absence of rule restrictions, but considering serviceability and the effects of cost on marketability, what materials would you prefer to specify for the hull skin(s) of an offshore racing yacht?

- |                              |                                     |
|------------------------------|-------------------------------------|
| <u>10.3</u> E-glass          | <u>3.0</u> Other high-modulus fiber |
| <u>15.6</u> S-glass          | <u>12.1</u> Carbon fiber            |
| <u>2.1</u> Polyester resin   | <u>8.3</u> Aluminum                 |
| <u>13.7</u> Vinylester resin | <u>2.4</u> Wood                     |
| <u>16.2</u> Epoxy resin      | <u>0.0</u> Other                    |
| <u>5.8</u> Aramid fiber      |                                     |

- 19a. What are the most important reasons for your choice(s)?
- |                             |  |
|-----------------------------|--|
| <u>8.3</u> Low initial cost | <u>8.6</u> Seaworthiness                                   |
| <u>12.4</u> Longevity       | <u>4.6</u> Ease of maintenance/repair                      |
| <u>23.1</u> Strength        | <u>2.0</u> Other: Strength                                 |
|                             | <u>1.0</u> Other: Puncture resistance - preventing osmosis |

20. For the hull of a cruising yacht?

- |                              |  |
|------------------------------|--|
| <u>19.3</u> E-glass          | <u>3.0</u> Other high-modulus fiber                        |
| <u>13.3</u> S-glass          | <u>4.1</u> Carbon fiber                                    |
| <u>7.5</u> Polyester resin   | <u>8.3</u> Aluminum  |
| <u>18.4</u> Vinylester resin | <u>2.5</u> Wood  |
| <u>8.2</u> Epoxy resin       | <u>1.0</u> Other: Availability, reasonable price           |
| <u>5.5</u> Aramid fiber      | <u>1.0</u> Other: Strength                                 |
|                              | <u>1.0</u> Other: Puncture resistance - preventing osmosis |

- 20a. What are the most important reasons for your choice(s)?
- |                              |  |
|------------------------------|--|
| <u>14.7</u> Low initial cost | <u>10.5</u> Seaworthiness                                  |
| <u>16.4</u> Longevity        | <u>7.3</u> Ease of maintenance/repair                      |
| <u>19.3</u> Strength         | <u>1.0</u> Other: Availability, reasonable price           |
| <u>1.0</u> Other: Strength   | <u>1.0</u> Other: Puncture resistance - preventing osmosis |
21. For the deck skin(s) of an offshore racing yacht?
- |                             |                                     |
|-----------------------------|-------------------------------------|
| <u>8.5</u> E-glass          | <u>4.7</u> Other high-modulus fiber |
| <u>12.7</u> S-glass         | <u>16.3</u> Carbon fiber            |
| <u>5.3</u> Polyester resin  | <u>7.1</u> Aluminum                 |
| <u>9.5</u> Vinylester resin | <u>2.3</u> Wood                     |
| <u>18.3</u> Epoxy resin     | <u>1.0</u> Other: With core         |
| <u>6.4</u> Aramid fiber     |                                     |
- 21a. For what reasons?
- |                             |                                       |
|-----------------------------|---------------------------------------|
| <u>6.4</u> Low initial cost | <u>9.4</u> Seaworthiness              |
| <u>8.5</u> Longevity        | <u>5.4</u> Ease of maintenance/repair |
| <u>25.3</u> Strength        | <u>4.0</u> Other: Weight              |
22. For the deck a cruising yacht?
- |                              |                                     |
|------------------------------|-------------------------------------|
| <u>18.3</u> E-glass          | <u>2.0</u> Other high-modulus fiber |
| <u>13.3</u> S-glass          | <u>4.2</u> Carbon fiber             |
| <u>9.3</u> Polyester resin   | <u>5.1</u> Aluminum                 |
| <u>15.3</u> Vinylester resin | <u>4.4</u> Wood                     |
| <u>10.3</u> Epoxy resin      | <u>1.0</u> Other: With core         |
| <u>5.4</u> Aramid fiber      |                                     |
- 22a. For what reasons?
- |                              |                                       |
|------------------------------|---------------------------------------|
| <u>17.3</u> Low initial cost | <u>10.3</u> Seaworthiness             |
| <u>10.8</u> Longevity        | <u>7.5</u> Ease of maintenance/repair |
| <u>16.5</u> Strength         | <u>0.0</u> Other                      |
23. In cored laminate hull construction, what core materials do you prefer?
- |                             |                            |
|-----------------------------|----------------------------|
| <u>24.4</u> Plastic foam    | <u>1.2</u> Marine plywood  |
| <u>8.8</u> End-grain balsa  | <u>1.0</u> Other: PVC Foam |
| <u>1.0</u> Other: Honeycomb |                            |
- 23a. What are the most important reasons for your choice(s)?
- |   |   |
|---|---|
| <u>2.3</u> Low initial cost               | <u>7.4</u> Seaworthiness                |
| <u>17.2</u> Longevity                     | <u>5.1</u> Ease of maintenance/repair   |
| <u>23.7</u> Strength                      | <u>5.0</u> Other: Weight                |
| <u>1.0</u> Other: Market acceptance       | <u>1.0</u> Other: Construction concerns |
| <u>0.7</u> Other: Closed cell non-organic |   |
24. In cored laminate deck construction, what core materials do you prefer?
- |                             |                                  |
|-----------------------------|----------------------------------|
| <u>22.5</u> Plastic foam    | <u>1.2</u> Marine plywood        |
| <u>12.7</u> End-grain balsa | <u>1.0</u> Other: Solid laminate |
| <u>1.0</u> Other: PVC Foam  | <u>1.0</u> Other: Honeycomb      |
- 24a. For what reasons?
- |                               |   |
|-------------------------------|---|
| <u>1.2</u> Low initial cost   | <u>8.4</u> Seaworthiness                  |
| <u>16.3</u> Longevity         | <u>5.7</u> Ease of maintenance/repair     |
| <u>22.0</u> Strength          | <u>3.0</u> Other: Weight                  |
| <u>1.0</u> Other: Consistency | <u>1.0</u> Other: Closed cell non-Organic |

25. In the absence of rule restrictions, what materials, if any, would you prefer to specify for reinforcing (framing) in an offshore racing yacht hull?

<u>5.5</u> E-glass	<u>3.1</u> Other high-modulus fiber
<u>11.4</u> S-glass	<u>17.3</u> Carbon fiber
<u>2.2</u> Polyester resin	<u>5.3</u> Aluminum
<u>8.4</u> Vinylester resin	<u>4.1</u> Wood
<u>16.3</u> Epoxy resin	<u>0.0</u> Other
<u>2.3</u> Aramid fiber	

25a. What are the most important reasons for your choice(s)?

<u>3.3</u> Low initial cost	<u>11.2</u> Seaworthiness
<u>11.2</u> Longevity	<u>3.2</u> Ease of maintenance/repair
<u>27.1</u> Strength	<u>2.0</u> Other: Construction considerations
<u>1.0</u> Other: High strenght/weight ratio	<u>0.1</u> Other: Aesthetics
<u>1.0</u> Other: Thousands of glass boats were built in the 70's + early 80'2 before S glass and carbon fiber. Depending on boat size it should just be a case of 1,2,or 3 layers of 1808 or 1708 tape over a foam core stiffener	

26. What materials would you prefer to specify for reinforcing in a cruising yacht hull?

<u>13.4</u> E-glass	<u>2.0</u> Other high-modulus fiber
<u>12.4</u> S-glass	<u>6.3</u> Carbon fiber
<u>8.2</u> Polyester resin	<u>2.1</u> Aluminum
<u>10.3</u> Vinylester resin	<u>5.2</u> Wood
<u>9.5</u> Epoxy resin	<u>0.0</u> Other
<u>2.2</u> Aramid fiber	

26a. What are the most important reasons for your choice(s)?

<u>12.5</u> Low initial cost	<u>10.2</u> Seaworthiness
<u>11.6</u> Longevity	<u>5.4</u> Ease of maintenance/repair
<u>19.1</u> Strength	<u>1.0</u> Other: Construction considerations
<u>0.1</u> Other: Aesthetics	
<u>1.0</u> Other: Thousands of glass boats were built in the 70's + early 80'2 before S glass and carbon fiber. Depending on boat size it should just be a case of 1,2,or 3 layers of 1808 or 1708 tape over a foam core stiffener	

27. Have you worked within the framework of

<u>29</u> ABS	<u>7</u> Other scantling rules?
<u>24</u> Lloyd's	R.I.Na.
	R.I.Na., D.N.V., N.K.K.
	French, Spanish, German & Australian
	Nevin's, Herreshoff's for older boats
	Herreshoff
	R.I.Na., Bureau Veritas
	D.N.V.

27a. Please briefly summarize your experiences working with these rules:

1. ABS - 10R - Boats.  
Lloyd's - 12m - Cruising boats.  
R.I.Na. - Cruising boats.
2. ABS: Excessive I (moment of inertia) - requirement for stiffeners.  
LR: Excessive sandwich skin thickness requirements.
3. All in general: Main stream safety and achievement of highest industrial standards of construction.
4. ABS: Poor response /archaic composite construction scantlings /overpriced - poor + of little value in all respects.
5. ABS & Lloyd's: Both are cumbersome bureaucracies, very slow to respond to changes in technology, even slower to service customers, out of touch with current boatbuilding realities.

27a. Continued

6. Lloyd's is fairly heavy, ABS is probably 10-15% heavier in certain areas than need be.
7. Herreshoff Design/construction of traditional plank-on-frame vessels.
8. I use ABS as a standard guide. The rule is easy to use but the staff at ABS is inconsistent in applying the rules for certification.
9. Recent 55' VLDB + 40' IMS. Currently 46' cruiser/racer.
10. ABS & Lloyd's: They are similar - both helpful in designing and as a measure of insurance against malpractice lawsuits.
11. Allow boats to be too lightly constructed as evidenced by many recent failures.
12. Currently designing an aluminum BOC Class I boat to full ABS class, designed a number of 40-60' production sail cruisers to ABS & Lloyd's.
13. Lloyd - 12 M rule.  
A.B.S. - rudder & hull scantlings used as a guide.
14. Complicated plan approval process - expensive.
15. Lloyd's - difficult yields heavy structures.  
ABS - excellent but yields too light structures that break.
16. All cruising designs and most cruiser/racer designs above 35' are built to Lloyd's ABS standards - + ABS A-1 offshore certification.
17. Lloyd's impossible!  
ABS - OK.  
DNV - OK.
18. ABS & Lloyd's: Lengthy, bureaucratic, costly, but necessary.
19. ABS easiest and best.  
Lloyd's GRP Rules inexplicably based on unreliable chopped-strand glass.  
DNV's Rules frightfully expensive.
20. Lloyd's: Little technical merit (obsolete).  
ABS: Good intentions, but needs to be more open to alternative analysis methods, materials.
21. ABS: Most boats (95%) since 1980.
22. ABS: Some go years working with NARU, S.N.A.&M.E.
23. Lloyd's: Two 12-meters in aluminum alloy
24. Very good cooperation from ABS
25. Lloyd's too heavy  
ABS - too light in spots
26. ABS & Lloyd's: Derivation of scantlings
27. ABS results in a heavy (cover yourself) laminate resulting in a "somebody else's problem" situation.
28. Lloyd's seems to be a slightly better rule. ABS is very crude in comparison.

28. In the absence of rule restrictions, what material(s) would you favor for external ballast?

<u>33.0</u> Lead	<u>1.2</u> Cast iron
<u>0.4</u> Steel	<u>0.0</u> Other

28a. What are the most important reasons for your choice(s)?

<u>8.3</u> Low cost	<u>6.5</u> Ease of maintenance/repair
<u>29.2</u> Density	<u>1.0</u> Other: Energy Absorption
<u>0.4</u> Strength	<u>1.0</u> Other: Stability for least volume

29. In the absence of rule constraints, would you place any fixed ballast within the fairbody of a racing yacht other than for fine trim adjustment?

4 Yes                      29 No

29a. If Yes, what percentage of total ballast? \_\_\_\_\_ %

For what purpose(s)?

1.0 Weight concentration

1.0 If boat was built light enough that it was greatly lighter than design displacement, even with proper sized keel. Wouldn't want to add lead onto keel thickness just to not have any on boat.

1.0 Hood type CTBD designs - require this. It should not be disallowed.

30. Would you place any fixed ballast within the fairbody of a cruising yacht other than for fine trim adjustment?  
5 Yes 28 No

30a. If Yes, what percentage of total ballast?

Range: 30 - 100 %

Mean: 55 %

Mode: 30 %

For what purpose(s)?

2.0 Easy motion & shallow draft

1.0 Increase inherent stability

1.0 Hood type CTBD designs - require this. It should not be disallowed.

31. In the absence of rule constraints, would you use water ballast in a racing yacht?  
24 Yes 9 No

31a. If yes, what percentage of total yacht displacement without water ballast?  
 Range: 5 - 40 % Mean: 19.1 % Mode: 15 %

32. Would you use water ballast in cruising yacht?  
15 Yes 18 No

32a. If yes, what percentage of total yacht displacement without water ballast?  
 Range: 5 - 90 % Mean: 18.8 % Mode: 15 %

33. What appendage configuration(s) do you prefer for an offshore racing yacht, absent rule constraints?

Fixed keel: 26.3 Fin 0.0 Long chord 0.3 Shoal draft 19.4 Bulb  
2.3 Winged 1.0 Scheel 1.0 Other: Deep keel

Moveable

appendage: 5.4 Keel/centerboard (ballasted centerboard) 5.3 Keel/centerboard (light c'board)  
1.3 Light daggerboard 3.2 Ballasted daggerboard  
6.3 Trim tab 2.1 Jibing board  
0.1 Other: Swing keel

Unconventional: 2.1 Multiple centerline boards  
3.1 Tandem keel

4.0 Bilge boards  
0.0 Other

Steering: 1.0 Keel-hung rudder  
29.0 "Spade" rudder  
5.6 Multiple aft rudders  
0.0 Other

3.4 Skeg-hung rudder  
2.1 Articulated rudder  
1.0 Forward rudder and aft rudder

33a. What are the most important reasons for your choice(s)?

5.2 Low cost

2.6 Ease of maintenance/repair

26.4 Effectiveness

3.1 Other: Speed

8.5 Strength

1.0 Other: Reliability

0.1 Other: Better maneuvering astern

1.0 Other: Trick designs don't really sell more boats. Witness Amoco Procyon

34. What appendage configuration(s) do you prefer for a cruising yacht?

Fixed keel: 16.5 Fin 8.1 Long chord 8.7 Shoal draft 15.3 Bulb  
5.2 Winged 3.2 Scheel 1.0 Other: Pure CTBD

Moveable

appendage: 7.4 Keel/centerboard (ballasted centerboard) 10.2 Keel/centerboard (light c'board)  
2.0 Light daggerboard 3.1 Ballasted daggerboard  
1.3 Trim tab 0.2 Jibing board  
0.1 Other: Swing keel

34. Continued

Unconventional:    4.0 Multiple centerline boards                      1.3 Bilge boards  
                          1.1 Tandem keel    0.0 Other

Steering:            2.0 Keel-hung rudder    11.3 Skeg-hung rudder  
                          20.5 "Spade" rudder    0.0 Articulated rudder  
                          3.4 Multiple aft rudders     1.0 Forward rudder and aft rudder  
                          1.0 Other: Outboard

34a. What are the most important reasons for your choice(s)?

<u>4.4</u> Low cost	<u>9.1</u> Ease of maintenance/repair
<u>24.3</u> Effectiveness	<u>2.0</u> Other: Shallow draft
<u>17.3</u> Strength	<u>0.1</u> Other: Better maneuvering astern
<u>0.1</u> Other: People want a keel that holds them upright and not so deep they run aground, and a rudder that doesn't break	

35. Beam/Length ratios of contemporary IMS yachts are

1.0 too fine                      6.0 too broad                      25.0 about right. (Check one)

35a. If not about right, what are the most important reasons? (Rank answers)

<u>1.0</u> Not fast	<u>1.0</u> Low stability at sailing heel angles
<u>3.0</u> Not seaworthy	<u>5.0</u> Not sufficiently resistant to capsize/sticking inverted
<u>2.1</u> Poor directional stability	<u>0.0</u> Other

36. Beam/Length ratios of contemporary IOR yachts are

0 too fine                      24 too broad                      6 about right. (Check one)

36a. If not about right, what are the most important reasons? (Rank answers)

<u>7.1</u> Not fast	<u>3.1</u> Low stability at sailing heel angles
<u>13.3</u> Not seaworthy	<u>12.1</u> Not sufficiently resistant to capsize/sticking inverted
<u>8.1</u> Poor directional stability	<u>0.0</u> Other

37. Draft/Length ratios of contemporary IMS yachts are

12 too deep                      2 too shoal                      19 about right. (Check one)

37a. If not about right, what are the most important reasons? (Rank answers)

<u>2.2</u> Too deep for seaworthiness in bad weather	<u>1.0</u> Too shoal for seaworthy performance
<u>4.3</u> Keel span too great for structural integrity	<u>0.1</u> Hull depth too shoal for structure, accommodation or ballast
<u>1.1</u> Inadequate keel span for windward performance	<u>4.1</u> Other: Too deep for shoals and harbors
<u>1.1</u> Inadequate ballast depth for stability	
<u>0.1</u> Other: Keel chords too short for structural integrity	

38. Draft/Length ratios of contemporary IOR yachts are

10 too deep                      3 too shoal                      17 about right. (Check one)

38a. If not about right, what are the most important reasons? (Rank answers)

<u>3.1</u> Too deep for seaworthiness in bad weather	<u>2.0</u> Too shoal for seaworthy performance
<u>4.2</u> Keel span too great for structural integrity	<u>2.0</u> Hull depth too shoal for structure, accommodation or ballast
<u>1.3</u> Inadequate keel span for windward performance	<u>0.1</u> Other: Too deep for shoals and harbors
<u>1.1</u> Inadequate ballast depth for stability	
<u>0.1</u> Other: Keel chords too short for structural integrity	

39. Displacement/Length ratios of contemporary IMS yachts are  
12 too light                      1 too heavy                      19 about right. (Check one)

39a. If not about right, what are the most important reasons? (Rank answers)  
4.0 Too light for seaworthiness                      0.0 Require too much structure  
6.1 Too light for structural integrity                      0.0 Too heavy for ease of handling  
1.2 Inadequate allowance for ballast                      0.0 Too heavy for seaworthiness  
1.0 Other: Little Penalized  
1.0 Other: Require too light construction to achieve adequate stability  
1.0 Other: Not enough weight for moderate interior vs. room required  
1.0 Other: They do not allow true cruiser - racer to compete on a closed course

40. Displacement/Length ratios of contemporary IOR yachts are  
5 too light                      14 too heavy                      11 about right. (Check one)

40a. If not about right, what are the most important reasons? (Rank answers)  
3.0 Too light for seaworthiness                      2.1 Require too much structure  
2.1 Too light for structural integrity                      5.1 Too heavy for ease of handling  
0.1 Inadequate allowance for ballast                      2.0 Other: Too slow  
3.1 Too heavy for seaworthiness                      2.0 Other: Too heavy  
1.0 Other: All ballast internal

41. Sail area/Displacement ratios of contemporary IMS yachts are  
8 too high                      2 too low                      23 about right. (check one)

41a. If not about right, what are the most important reasons? (Rank answers)  
3.1 Too high for ease of handling                      1.2 Require too much rigging  
2.0 Too low for adequate performance                      1.0 Other: Little penalized  
1.0 Other: Because of too much wetted surface

42. Sail area/Displacement ratios of contemporary IOR yachts are  
3 too high                      2 too low                      23 about right. (check one)

42a. If not about right, what are the most important reasons? (Rank answers)  
1.0 Too high for ease of handling                      1.1 Require too much rigging  
2.0 Too low for adequate performance                      0.0 Other

43. What features of yacht design and construction (with respect to hulls and decks) would you like to see encouraged by the handicapping rules and regulations?

1. Seaworthiness - stability in rules.
2. Strong, safe, and stable yachts, proper handicap for normal scantlings.
3. Longevity of materials, design, rig/sail plan - multi-purpose ability of accommodation plan.
4. Rig & construction simplicity.
5. More impact resistance - both hull & deck // larger cabin volume.
6. Less need for large crews, more physical comfort.
7. More moderate disp, masthead rigs, more moderate draft.
8. Stability & seaworthiness.
9. More freedom to innovate, simplification of rules, rules based on sail area limitations.
10. Speed, stability, lower cost.
11. Long waterlines, good acceleration, ease of handling.
12. The IMS style hull has freed us from unnecessarily slowing boats down by lumps, bumps, tucks, creases, skeglets, etc. While a lot of talk is going on to promote different theories on IMS being actually for cruiser racers not racer cruisers, the emphasis should be to promote the 30' - 42' size range where there are potentially 877 + 534 + 200 boats = 1611 new boats; not the

42 - 45'	43
46 - 59'	61
60'+	<u>39</u>

143 boats most of which are production cruisers or big (meaning mega bucks cruisers). Of the guys who do race, don't try to force boats into being slower as in the

#### 43. Continued

12. Continued  
proposed 40' x 17000 lb 620 IMS class. 8 year old J or Schock 35's will beat them around the course so the bigger boats will eventually stay home rather than go slow. Nobody ever asked me to design a slower boat than before - they always want to go faster.
13. Freedom of choice.
14. More penalty for light wt. const or - develop certain wt/sq ft rules which must be followed.
15. Innovation in structure, materials & configuration.
16. Useful interiors, affordable structure.
17. Larger cabins & houses - smaller cockpits - easier sail handling systems.
18. Lifting keels, heavier scantlings.
19. Greater inherent stability - stricter limits on crew weight.
20. None, rules should not force anything, owners should decide.
21. Stability, speed, safety, seaworthiness.
22. Scantling rules, use of (espec. ABS's).
23. Simplicity, up to date materials, speed, non-"type forming" rule ease of handling with small crews.
24. Use of carbon on inner skins & framing - the cost differential is less than the cost of a jib (\$6000) for a 40 ft. design. We have identical boats in kevlar and S-glass/carbon composites. The carbon/S boats have shown little deflection (overall bending stiffness) problems over a decade of sailing. The kevlar boats tend to get mushy in just 1-3 yrs. The investment in carbon can go a long way in the life of the boat. It got out of hand (\$) when it was used on floor boards to cover bilge lead, etc. While overall bending stiffness is somewhat insignificant in flat water, it is very detrimental to performance in a seaway due to headstay movement.
25. Continue to simplify all handicapping et.
26. Sufficient strength & stiffness & impact resistance.
27. Stability.
28. Adequate structure in ends - especially forward.
29. Use of water ballast.
30. Light displacement.

#### 44. What features of yacht design and construction (with respect to hulls and decks) would you like to see discouraged by the handicapping rules and regulations?

1. Very light displacements - water ballast - very high cost materials.
2. The need to use the crew as ballast on the rail.
3. Non functional galley, cabin, and accommodation plans- i.e. the "one trick pony" concept of design.
4. Expensive, non speed producing features.
5. Ultra light hull + deck skins.
6. Crew ballasting flat decks.
7. Very light disp, runner required fractional rigs, very deep draft, very short chord keels.
8. Extreme dimensions, unnatural bumps, ultra-expensive construction without justifiable gain.
9. Heavy, slow boats, complex boats.
10. Arbitrary limitations.
11. Eliminate carbon - honey comb cores.
12. Excessive weight.
13. Skinny mast w/more than 3 sets of spreaders.
14. Exotic materials - try to get back to mainstream to allow amateur construction to compete.
15. Deep draft, thin-skin cored laminates.
16. Flimsy scantlings. More skin thickness needed on custom composite yachts.
17. Stupid rules like allowing kevlar but not carbon!
18. Instability.
19. None.
20. Complexity, "type-forming," heavy boats, large crews.
21. Use of kevlar in hulls.
22. Balsa or cored decks & hulls.
23. Ballast/disp. above 55%.
24. Lack of sufficient strength & stiffness & impact resistance.
25. Slow boats that win by putting.
26. Very narrow keels at juncture of keel and hull.
27. Excessive beam; inadequate standing rigging & spars.



45. Please provide an estimate of the percentage of your designs or models which at least occasionally participate in organized handicap racing.  
 Range: 0 - 100 %                      Mean: 64.5 %                      Mode: 80 %

**Part C: Auxiliary Propulsion Systems for Racing Yachts**

46. Rank in order of preference in the absence of rules:  
12.12 folding propeller    18.6 feathering propeller    2.2 fixed propeller    0.0 other systems (specify)  
 Number of blades    19 two    10 three    \_\_\_\_\_ more  
2.2 Mounted in aperture                      8.6 on a strut drive.  
18.5 exposed shaft with a supporting strut    0.0 Other  
0.2 unsupported shaft

- 46a. What are the most important reasons for your response?
- |   |                                       |
|---|---------------------------------------|
| <u>4.2</u> Low cost                           | <u>10.3</u> Speed                     |
| <u>2.5</u> Strength                           | <u>20.5</u> Low drag                  |
| <u>8.1</u> Seaworthiness                      | <u>2.2</u> Low-speed maneuvering      |
| <u>1.1</u> Ease of maintenance/repair         | <u>1.0</u> Other: Noise and vibration |
| <u>1.0</u> Other: Weed & lobster pot proofing | <u>1.0</u> Other: Reliability         |
| <u>1.0</u> Other: Simplicity/cost             | <u>0.1</u> Other: Going astern        |