Systems Engineering Approach for Modeling An Organizational Structure

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ABSTRACT

An organization is just another type of system. Why not use systems engineering techniques for modeling and development of the organizational structure. Within every organization there are required tasks/functions that interact with each other. Therefore, one may use system engineering techniques to define what the organization is required to do and then develop an organizational structure using some basic design principals, e.g., integration analysis technique to minimize coupling and maximize cohesion between various organizational tasks and functions. In this paper, we illustrate how systems engineering design principles can be used for modeling and analysis of an organization structure.

INTRODUCTION

This paper focuses on the automotive industry. The automotive industry is one of the oldest industries around and unfortunately changes very slowly. For years the automobile has been a collection of parts. In the past, most vehicle functions were easily separated and as new features/functions have been introduced onto a vehicle, new organizations were established to develop these new functions/components. However, in recent years, with the addition of many new electrical/electronic features, the automobile is becoming very complex. Also, the automobile has many subsystems and components that require the same This is causing many automotive information. manufacturers and suppliers to look at the automobile Some Original Equipment as one system. Manufacturer's (OEM's) and suppliers believe that designing and sourcing systems can even save money. However, most automotive companies are not organized to design the automobile as one system. Typically, automotive manufacturers and there suppliers are organized by function/component as a result of how these components get purchased. Most automobile manufacturers want to be in control of the system design, especially since they are the ones who are ultimately responsible/liable for the vehicle. To

provide a customer with the best product possible, both the automobile manufacturer and the system supplier have to be partners. Such partnerships will result in delivering higher quality products to the customer and may improve profitability for the automobile manufacturer and system supplier. In most cases, processes, and organizations that execute them, have not been designed using structured approaches, rather they have evolved over time in response to the changing business environment. This changing environment might damage a company, unless it makes a conscious and constant effort to re-organize to accommodate changes in the market needs and technology changes. This paper presents a structured methodology to model an automotive electrical/ electronic (E/E) system supplier, that designs and sells vehicle systems, and uses the tasks/interactions to develop its organizational structure.

ORGANIZATION REQUIREMENTS ANALYSIS

Requirements Phase. The automotive system supplier has to work very closely with the automobile manufacturer. The automobile manufacturer assembles, sells, and services the vehicle. The automobile manufacturer is responsible for the user requirements, the assembly requirements, and the service requirements. The system supplier is responsible for the system design including design of the subsystems and components. The system supplier has to define, specify, and deliver the system to the automobile manufacturer. In order for the system supplier to fulfil this role, it is required to perform several tasks/functions. Furthermore, a system supplier is also required to interface with several other organizations necessary for delivering the system, for example, with manufacturing facilities, sub-suppliers (tier 2), the government, tool vendors, and so on. The system supplier also needs to understand the automotive market and the competition, i.e., activities of other automotive manufacturers and system suppliers, how their products and systems perform, what they cost, how reliable they are, and so on.

The system supplier also needs to have a vision of the future and be working on advanced technologies and concepts that will meet the user and customer needs. The latter perhaps is one of the most challenging tasks a system supplier is facing, primarily because the technology is changing so rapidly. However, the required development time for a new vehicle design remains unchanged, i.e., 3 to 6 years. The automobile manufacturer typically wants to offer the latest and greatest features to the user, but in many cases they don't even know what those features are until 2 or 3 years into the vehicle development cycle.

Requirements Model. To capture all of the functions/tasks and interactions required for the system supplier to perform its role, we have developed a Hatley/Pirbhai requirements model [Hatley and Pirbhai 1987] using the TurboCase/Sys software tool from StructSoft Inc. In this study, we have focused on the design, development, documentation, and program management of the vehicle electrical/electronic system (see context diagram in Figure 1). From Figure 1, one may see that the system supplier has to interface with the automobile manufacturer (OEM Customer) for the Request For Proposal/Request For Quote (RFP/RFQ) and purchase order, with the vehicle assembly plant, service center, government, and manufacturing plant for product related requirements. The system supplier also interfaces with dealerships to purchase competitive vehicles, with the user and industry to determine future trends/needs, and with vendors to make sure state of the art software tools are being developed and applied during the design of the vehicle E/E system. It should be noted that the system model developed as part of this paper can be extended to include other basic functions of an organization related to the supplier, employee, investor, and so on. For illustration purposes we restricted our analysis to the design, development, and program management related functions of an automotive system supplier organization.

The diagrams within the system model are hiarchical and the child diagram of the context diagram is known as data flow diagram (DFD) 0. DFD 0 is the top level diagram for the system being designed. In this case, DFD 0 in Figure 2 represents all of the high level processes, i.e., functions/tasks, required for the E/E system supplier. These tasks/functions are represented as circles (processes) or double ringed (bolded) circles (primitive processes) on DFD 0 and perform the function identified by there associated name. Six processes on DFD 0 diagram are represented with a circle and can be further decomposed into lower level processes:

- Provide Systems Engineering Services
- Provide Subsystems Engineering Services

- Provide Marketing and Sales Services
- Provide Integration and Test Services
- Develop Advanced Concepts and Designs
- Provide Serviceability Analysis

The other four processes in Figure 2 are considered primitive processes (PSPECs) and are represented as double ringed (bolded) circles. These particular primitive processes do not have any associated lower level functions/processes, meaning they do not decompose. The following processes/functions are PSPECs and also perform the function identified by there associated name:

- Provide Business Planning Services
- Provide Benchmarking and Competitive Analysis
- Provide Quality and Reliability Analysis
- Develop Processes, Methods, Tools, and Training

From Figure 2 one may see, many of the processes on DFD 0 have several interactions with each other. Some of the interactions actually interact with lower level functions/processes; which can be seen on the child diagrams.

Each non-primitive process on DFD 0 is decomposed to the lowest level processes (see Figures 3 through 10). For example, one may see "Provide Systems Engineering Services" process in Figure 2 is decomposed into two processes in the next level (child), i.e., "Provide Program Specific Systems Engineering Services" and "Provide Core Systems Engineering Services". The system requirements model captures this decomposition and is shown in Figure 3. Each of the two processes in Figure 3 is further decomposed into lower level PSPECs (see Figures 4 and 5). Similarly, "Provide Subsystems Engineering Services" process in Figure 2 is decomposed into ten different PSPECs in Figure 6. The same functional decomposition approach is used for each of the remaining four processes shown in Figure 2. The data flow diagrams (DFD's) that capture these decompositions are shown in Figures 7, 8, 9, and 10.

The system modeling and functional decomposition presented above is used to identify elementary tasks and their relationships required for the automotive E/E system supplier to perform its functions. How these tasks are grouped together determines how efficiently the organization is able to design and deliver E/E systems. Once the functional elements (PSPECs) and the interactions (flows) between each of these elements are captured, an interaction matrix of primitive processes, i.e., organizations' tasks/functions, can be constructed (see Figure 11) [Rushton and Zakarian 2000].

SYSTEMS ORGANIZATION

Design Phase. The interaction (incidence) matrix of primitive processes (tasks) is shown in Figure 11. Each row/column of the matrix in Figure 11 corresponds to the required elementary function/task of the automotive E/E system supplier. Each non-zero entry x_{ij} in the matrix indicates the information or material flow between tasks i and j, and the direction of the link (flow) is from j to i. A Clustering technique is used to determine how best to group those processes to form an organizational structure.

Clustering techniques are used to group objects into homogenous clusters based on object features. Clustering is also a generic name for a variety of mathematical methods that are used to find natural groupings in a given object/data set. Cluster analysis has been widely used for solving various engineering problems, e.g., design of modular systems, group technology, pattern recognition, image sequence coding, etc. The technique has also been widely used in the natural sciences (see Sneat and Sokal 1973) and increasingly in social sciences.

In this paper, software that uses a new clustering algorithm for development of modular systems is used to cluster the interaction (incidence) matrix of the organization and to identify an organizational structure. The new algorithm can be used for clustering both binary and non-binary (weighted) matrices [see Zakarian and Rushton 2001]. From the function function $(n \times n)$ incidence matrix the algorithm first creates n clusters. Once initial clusters are obtained the algorithm continuously improves the initial solution by moving the bottleneck elements to a cluster, if such an assignment improves the quality of the solution, i.e., maximizes interactions within the clusters (groups) and minimizes interactions between the groups. The clustering algorithm applies some basic systems engineering design principals, i.e., minimize coupling and maximize cohesion. Running the clustering algorithm on the system supplier interaction (incidence) matrix (Figure 11) produces the clustered matrix shown in Figure 12.

One may see in Figure 12, that the objective of the clustering algorithm is to group elementary tasks/ functions of the organization such that, the interactions between the tasks in the same group is as strong as possible and interactions of tasks between the groups is as "weak" as possible. The underlying premise is that by optimizing information and material flow between the tasks will produce an organizational structure that is lean, can more efficiently meet organization

requirements captured in the system model, and can better respond to the changing business environment. It should be emphasized that once the organizational structure is identified from the clustering matrix, one may use system dynamics [see Richardson and Pugh 1981] or stream analysis [see Porras 1990] techniques to perform a failure mode and effect analysis for the organizational structure.

Organizational Structure. The matrix shown in Figure 12, includes two clusters. For the purpose of this paper, the two clusters represent two departments within an automotive E/E system supplier organization (see Figure 13). One department performs the system design, subsystem design, testing, sales. and development of processes, methods, and tools The other department performs the functions. business benchmarking, planning, advanced development, marketing, quality/reliability, and core system activities. As can be seen in Figure 12, the majority of the interactions between each of the tasks/functions are grouped within a given cluster In other words, the organizational (department). structure developed, maximizes interactions between functions within a department and minimizes interactions between departments.

CONCLUSION

An organization is just another type of system. Therefore, one may consider using systems engineering techniques when developing an organizational structure. This paper presents a methodology that uses systems engineering design principles and allows an automotive E/E system supplier to model and develop its organizational structure. A systems requirements model was developed to identify the tasks, inputs, and outputs required to perform each particular job function. Once those tasks/functions were identified and modeled, an interaction (incidence) matrix was developed. A clustering algorithm was then used to cluster the tasks/functions of an automotive E/E system supplier and identify an organizational structure. The clustering algorithm used in this paper, grouped the tasks/functions in an interaction matrix by minimizing coupling between tasks and maximizing cohesion among the tasks. As demonstrated in this paper, an organization is just another type of system and systems engineering techniques can be used when developing an organizational structure.

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BIOGRAPHY

Gary Rushton has over 17 years of commercial and military electrical/electronic systems engineering experience. He has an MS in Automotive Systems Engineering from the University of Michigan. He is currently working as an electrical/electronic systems engineer specialist with Visteon Corporation. As an engineer with Visteon Corporation, he has worked on audio software, subsystem product development/design, diagnostics, vehicle system architectures, and cockpit systems design. Previously, with General Dynamics, he worked on avionics systems for the F-16 and vetronics systems for the Abrams M1A2 tank. (grushton@visteon.com).

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Figure 1. Automotive E/E System Supplier Context Diagram



Figure 2. DFD 0 – Design, Develop, Document, and Manage Electrical/Electronic Systems



Figure 4. DFD 1.1 - Provide Program Specific Systems Engineering Services







Figure 6. DFD 1.3 – Provide Subsystems Engineering Services



Figure 7. DFD 1.5 – Provide Marketing and Sales Services



Figure 8. DFD 1.6 – Provide Integration and Test Services



Figure 9. DFD 1.9 - Develop Advanced Concepts and Designs



Figure 10. DFD 1.10 - Provide Serviceability Analysis



Figure 11. - Interaction Matrix for an Automotive E/E System Supplier Organization



Figure 12. - Cluster Matrix for an Automotive E/E System Supplier Organization



Figure 13. Automotive E/E System Supplier Organization Structure