Column 4	Purpose	Volume	Acid
5 mL of Eichrom Ln Spec 100-200 mesh resin			
	pre-clean	$10~\mathrm{mL}$	$1 \mathrm{M} \; \mathrm{HF}$
	pre-clean	$15~\mathrm{mL}$	3M HCl
	pre-clean	$15~\mathrm{mL}$	6M HCl
	pre-clean	$5~\mathrm{mL}$	SQ water
	pre-condition	$1.5~\mathrm{mL}$	3M HCl
	pre-condition	$1.5~\mathrm{mL}$	3M HCl
	load sample, elute and collect Nd and Th	$4.5~\mathrm{mL}$	3M HCl
	elute and collect Nd and Th	$2.5~\mathrm{mL}$	3M HCl
	isolate Hf and elute remaining HFSE	$10~\mathrm{mL}$	3M HCl
	isolate Hf and elute remaining HFSE	$15~\mathrm{mL}$	3M HCl
	isolate Hf and elute remaining HFSE	$10~\mathrm{mL}$	6M HCl
	isolate Hf and elute remaining HFSE	$15~\mathrm{mL}$	6M HCl
	isolate Hf and elute remaining HFSE	$0.5~\mathrm{mL}$	SQ water
	isolate Hf and elute remaining HFSE	$20~\mathrm{mL}$	$0.9 \mathrm{M}$ citric acid - $0.4~\mathrm{M}$ HNO $_3$ - 1% $\mathrm{H}_2\mathrm{O}_2$
	isolate Hf and elute remaining HFSE	$10~\mathrm{mL}$	$0.9\mathrm{M}$ citric acid - $0.4~\mathrm{M}$ HNO $_3$ - 1% H $_2\mathrm{O}_2$
	isolate Hf and elute remaining HFSE	$0.5~\mathrm{mL}$	SQ water
	isolate Hf and elute remaining HFSE	$5~\mathrm{mL}$	3M HCl - $0.1M$ HF
	isolate Hf and elute remaining HFSE	$3~\mathrm{mL}$	3M HCl - 0.1M HF
	elute and collect Hf	$14.5~\mathrm{mL}$	6M HCl - 0.3M HF

Munker et al. 2001, Aciego et al. 2009