1 2 DR MOUHAMED YAZAN ABOU-ISMAIL (Orcid ID : 0000-0002-6682-4366) DR MING YEONG LIM (Orcid ID: 0000-0001-5208-3387) 3 Δ 5 Article type : Research Article 6 7 8 Application of Radiochromic Gel Dosimetry to Commissioning of a Megavoltage 9 **Research Linear Accelerator for Small-Field Animal Irradiation Studies** 10 Running Title: Gel dosimetry for small animal radiation 11 12 Noora Ba Sunbul* 13 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. 14 Department of Radiation Oncology, University of Michigan, Ann Arbor, MI, USA. 15 Ibrahim Oraiqat Department of Radiation Oncology, University of Michigan, Ann Arbor, MI, USA. 16 17 H. Lee Moffitt Cancer Center and Research Institute, Tampa, FL 33612, USA Benjamin Rosen 18 19 Department of Radiation Oncology, University of Michigan, Ann Arbor, MI, USA. 20 Cameron Miller 21 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. 22 Christopher Meert 23 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. 24 Martha M. Matuszak 25 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. 26 Department of Radiation Oncology, University of Michigan, Ann Arbor, MI, USA. 27 Shaun Clarke 28 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. 29 Sara Pozzi 30 Department of Nuclear Engineering and Radiological Sciences, University of Michigan, Ann Arbor, MI, USA. This is the author manuscript accepted for publication and has undergone full peer review but has not been through the copyediting, typesetting, pagination and proofreading process, which may lead to differences between this version and the Version of Record. Please cite this article as doi: 10.1002/MP.14685

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- Purpose: To develop and implement an efficient and accurate commissioning procedure for small field static beam animal
 irradiation studies on an MV research linear accelerator (Linatron-M9) using radiochromic gel dosimetry.
- 40 Materials: The research linear accelerator (Linatron-M9) is a 9 MV linac with a static fixed collimator opening of 5.08 cm diameter. Lead collimators were manually placed to create smaller fields of 2x2 cm², 1x1 cm² and 0.5x0.5 cm². Relative 41 42 dosimetry measurements were performed, including profiles, percent depth dose (PDD) curves, beam divergence, and relative 43 output factors using various dosimetry tools, including a small volume ionization chamber (A14), GAFCHROMIC[™] EBT3 film, 44 and Clearview gel dosimeters. The gel dosimeter was used to provide a 3D volumetric reference of the irradiated fields. The 45 Linatron profiles and relative output factors were extracted at a reference depth of 2 cm with the output factor measured relative to the 2x2 cm² reference field. Absolute dosimetry was performed using A-14 ionization chamber measurements, which were 46 47 verified using a national standards laboratory remote dosimetry service.
- **Results:** Absolute dosimetry measurements were confirmed within 1.4% (k = 2, 95% confidence = 5%). The relative output 48 49 factor of the small fields measured with films and gels agreed with a maximum relative percent error difference between the two methods of 1.1 % for the 1x1 cm² field and 4.3 % for the 0.5x0.5 cm² field. These relative errors were primarily due to the 50 variability in the collimator positioning. The measured beam profiles demonstrated excellent agreement for beam size (measured 51 as FWHM), within approximately 0.8 mm (or less). Film measurements were more accurate in the penumbra region due to the 52 53 film's finer resolution compared with the gel dosimeter. Following the van Dyk criteria, the PDD values of the film and gel 54 measurements agree within 11% in the buildup region starting from 0.5 cm depth and within 2.6 % beyond maximum dose and 55 into the fall-off region for depths up to 5 cm. The 2D beam profile isodose lines agree within 0.5 mm in all regions for the 0.5x0.5 cm² and the 1x1 cm² fields and within 1 mm for the larger field of 2x2 cm². The 2D PDD curves agree within approximately 2% 56 of the maximum in the typical therapy region (1-4 cm) for the 1x1 cm² and 2x2 cm² and within 5% for the 0.5x0.5 cm² field. 57

58 Conclusion: This work provides a commissioning process to measure the beam characteristics of a fixed beam MV accelerator 59 with detailed dosimetric evaluation for its implementation in megavoltage small animal irradiation studies. Radiochromic gel 60 dosimeters are efficient small field relative dosimetry tools providing 3D dose measurements allowing for full representation of 61 dose, dosimeter misalignment corrections and high reproducibility with low inter-dosimeter variability. Overall, radiochromic 62 gels are valuable for fast, full relative dosimetry commissioning in comparison to films for application in high energy small-field 63 animal irradiation studies.

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65 Index Terms; Commissioning, Gel dosimetry, Animal irradiator and small field dosimetry.

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67 Introduction

68 The planning and delivery of radiotherapy have been steadily becoming more complicated with sophisticated tools for daily 69 image-guidance. These advances have rendered simple X-ray irradiators based on kilovoltage and orthovoltage X-ray machines 70 incompatible with modern linear accelerator treatment delivery complexity. Hence, there is a burgeoning interest in developing 71 small animal irradiators to scale down this complex system for radiobiological research [1]. These research irradiator devices use 72 ionizing radiation as either X-rays or gamma rays for animal irradiation studies. Kilovoltage irradiators operate in the beam energy range of 10-120 kV, while orthovoltage units operate from 130-320 kV. These low energy irradiators can be used for 73 74 either whole body, partial body or organ specific irradiations with a penetration depth from 0-2 cm [2]. Due to the limited energy 75 range of animal irradiators, applications are restricted to small animals and superficial irradiations. However, high energy electron 76 and photon irradiations for animal studies are possible with linear accelerators designed for clinical studies, i.e., the multi-77 modalities animal RT system (MultiART). MultiART is constructed by adopting existing commercial modalities such as Varian 78 Clinac linac or SkySean micro-CT to produce three different modes including kV and MV photon modes and MeV electron mode 79 [3]. Image guided animal irradiators have been developed for higher accuracy in replicating clinical image guided radiation therapy with dose characteristics similar to the kV and orthovoltage irradiators [4]. 80

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82 Two common animal irradiator systems have been made commercially available: the Small Animal Radiotherapy Research 83 Platform (SARRP) from Xstrahl Life Sciences developed at Johns Hopkins University, and the X-Rad SmART from Precision X-84 ray Inc developed at Princess Margaret Hospital, [5] [6][7][8]. While these commercially available image guided irradiators are in 85 the kilovoltage range, the megavoltage irradiators are generally custom-developed from clinical linear accelerators. In this work, 86 we discuss the commissioning process for repurposing a 9MV research linear accelerator as a small animal irradiator, capturing 87 the megavoltage range of interest for relevant research purposes. While kilovoltage irradiators can mimic the clinical geometric 88 setting, they lack effectiveness when considering preclinical radiobiological studies. Hence, the Linatron with its MV energy 89 capabilities is more applicable for dosimetric and radiobiological studies mimicking the clinical dose responses especially for 90 deep dose measurements with the MV energy beam.

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Machine commissioning and quality assurance (QA) measurements of linear accelerators (linacs) are key components for accurate radiation therapy treatments. With advanced treatment planning and delivery techniques, comprehensive QA and commissioning are typically performed with a range of dosimeters to sample 3D volumes. Commonly used dosimetry tools such as ionization chambers, diodes, and Gafchromic films, could provide either point measurement or 2D dose distributions. With the increasing use of complex treatment plans and delivery techniques, more precise treatment planning verification dosimetry tools are needed. Gel dosimeters have gained recent interest in research due to their ability to precisely measure dose in 3D with relatively high resolution (sub mm spatial resolution) [9].

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Several recommendations and guidelines were published to develop quality assurance procedures and to verify the dose delivery of clinical linear accelerators [10]–[12]. It is strongly recommended that protocols and guidelines similar to those used in commissioning animal irradiators and preclinical radiation research platforms be developed to maximize their impact in translating radiotherapy related research into the clinic [13],[14]. The aim of the comprehensive commissioning process is to fully characterize the dosimetric characteristics of the accelerators to reach a level of accuracy that is close to that employed for clinical radiation therapy irradiation (to deliver point dose values within 5% error [15]).

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107 As a result, there are various publications describing the commissioning and dosimetric beam characterization of commercially available small animal irradiator systems [16],[17],[18],[19][20]-[23]. Because commercially available animal irradiators are kV 108 109 X-ray beam based accelerators, the commissioning process is recommended to follow the American Association of Physicists in 110 Medicine Task Group #61 (TG61) report [14]. The Commissioning procedure of those commercial systems consists of output 111 measurements and absolute dosimetry. The output factors have been measured in the literature using a suitable ionization 112 chamber, radiochromic films, EDGE detector (diode) and gels [16], [17], [19], [24]. However, a previous study [17] has shown that 113 conventional dosimeters like ion-chambers and diodes are not practically accurate due to volume averaging effects in small fields and demonstrated close agreement between EBT2 film and PRESAGE dosimetry for relative dosimetry measurements for fields 114 115 larger than 10 mm in size. On the other hand, absolute dosimetry measurements have been performed in the literature using calibrated ionization chambers [16], [17], [19], and alanine [25]. 116

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One of the main challenges in the commissioning process is the lack of independent dose verification process to assess the accuracy of dose delivery of the animal research irradiators. It has been recommended to follow a well-designed dose verification procedure for absolute dose verification to decrease uncertainties and to monitor dose delivery [25].

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With the increase in treatment planning and dose delivery complexity, there is an increased need for quality assurance for the treatment unit and patient specific dose delivery validation. 3D gel dosimetry is a promising dosimetry tool to verify advanced treatment delivery such as Intensity Modulated (IMRT), and Volumetric Arc Radiation Therapy (VMAT). One of the main applications of gel dosimeters is in basic dosimetry measurements because it has the capability to measure the dose distribution throughout a three-dimensional volume. Hence, it has advantages over many conventional dosimeters applied in basic electron and photon dosimetry parameter measurements such as beam profiles and percent depth doses [26]–[29].

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In order for a 3D dosimetry tool to be clinically useful, the Resolution-Time-Accuracy-Precision (RTAP) performance criteria proposed by Mark Oldham *et al.* should be fulfilled. An ideal 3D dosimetry system, including the dosimeter and associated readout, is defined under RTAP to be able to deliver 3D dose measurements with 1 mm isotropic spatial resolution in less than one hour with an accuracy of 3% and a precision of 1%.[30]

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Gels are chemical dosimetry systems that are imaged with readout systems to quantify their response to radiation. There are
several 3D dosimeters such as normoxic polymer gels, radiochromic plastics (i.e., PRESAGE) and radiochromic gel dosimeters.
The main imaging modalities used for 3D dose readout are MRI[35], optical CT (optCT) and X-ray computed tomography (CT)

[9], [13], [31][32][33]. Optical CTs are analogous to the common X-ray CT in their scanning principle except that they use a
visible light source. The motivation for developing the X-ray (CT) and optCT readout systems was the desire to make 3D imaging
readout more readily available and easily accessible [38], [39] [9][34].

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The dose quantifications for 3D dosimetry systems using MRI results is based on the dependence between the dose and the nuclear magnetic relaxation (NMR) properties of the dosimeter under irradiation [9], [13], [40]. While the dose quantification in optCT based dosimeters is based on the radiation induced changes in the transparency of the color of the dosimeter material at visual wavelengths which enables optCT imaging and hence dose quantification[36]. For radiochromic dosimeters, the optical response is a primary result of absorption based light attenuation, which has the advantage of minimal scattered light perturbation.

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Previous studies have shown that certain polymer gel dosimeters are dose rate dependent, which could result from competing radiation-induced chemical reactions. This effect has been more pronounced in a normoxic THP-based methacrylic acid (MAc) gel dosimeters than in poly-acrylamide-gel (PAG) dosimeters [42]–[45]. The commonly used radiochromic polymer gel PRESAGETM is designed for use with optical CT. It has the advantages of high resolution, relatively low noise, and linear optical response to radiation dose to within 1%. However, it has little dependency on dose rate (~2%) [29], [46].

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153 Clearview gels (Modus Medical, London, Ontario) are radiochromic 3-D dosimeters designed by Modus Medical Devices Inc to 154 be read by Optical-CT (Modus Medical, London, Ontario) [47]. After gels have been exposed to ionizing radiation, their clear 155 color changes to pink/purple due to the formation of a formazan dye within the gel [48]. The measurement dose range is 10–80 156 Gy, and gels have been shown to have a linear dose response up to 80 Gy, and to be independent of photon beam energy (4-18 MV) and dose rate (up to 9.9 Gy/min) [48]. The post-irradiation dose stability has been studied and shown to be consistent for at 157 158 least one week post-irradiation with uniform inter-batch stability[49]. Based on these characteristics, gels provide benefits for 159 relative dosimetry; however, gels have been shown to have a limited detectability of the surface and near surface doses up to 4-5 mm depths due to the reconstruction artifacts [17], [49]. 160

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162 Small radiation fields are defined as those fields that may lack charged particle equilibrium due to their smaller field size relative 163 to the lateral range of the charged particles [12]. Because the commonly used dosimeters are considered large with respect to the 164 small fields, this study aims to verify the 3D relative dosimetry applicability of Clearview gel dosimeters for small radiation field 165 measurements. The verification is performed through the detailed characterization and commissioning of a 9 MV research 166 Linatron as a small field animal irradiator intended to capture MV physical and biological interactions. Radiochromic Clearview gels have the advantage of independent dose rate response over the more commonly used polymer gels. In this work, the 167 168 feasibility of Clearview gets as a relative 3D dosimetry tool is tested for accuracy and efficiency by capturing the percent depth 169 dose curves, beam profiles and relative output factors (ROFs) of different small fields in comparison to EBT3 Gafchromic films 170 [50].

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172 Materials and methods

173 The research small field linear accelerator

174 The research linear accelerator (Linatron-M9) is a 9 MV flattening-filter-free photon-mode accelerator that has a fixed target and 175 a single electron energy mode (9 MeV), which produces a "9 MV" bremsstrahlung photon beam [51]. The Linatron has a static 176 beam with a horizontal collimator opening of 5.08 cm in diameter to shape a static circular beam size, FWHM, of approximately 177 7.5 cm in diameter at the calibration point of 220 cm from the source target. This Linatron was originally installed for active 178 interrogation nuclear material detection research. Hence, for the repurposing of the Linatron as a small animal irradiator, lead 179 collimation bricks were manually placed at the exit of the beam as a secondary collimator to shape the beam to smaller fields of 2x2cm², 1x1 cm² and 0.5x0.5 cm² horizontal beams (Fig. 1) at the calibration point of 220 cm source to surface distance (SSD). 180 181 This manual collimation of the beam allows for a simple repurposing of the Linatron to widen its research applicability as an MV 182 small field animal irradiator. Positioning lasers were manually integrated to the Linatron to increase collimator and phantom 183 positioning reproducibility and reduce alignment errors (Fig. 1 a, b).

As previously mentioned, the effective point of calibration and measurement SSD was located at 220 cm. Measurement points were selected to balance the SSD (for machine output) and adequate distance for the measurement setup. The Linatron output (LO) is controlled either in the unit of irradiation time (seconds) or as the total dose (Gy) by the built-in ionization chamber monitor placed at 100 cm from the source.

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189 Absolute dosimetry measurement

190 Absolute measurement of the Linatron output was performed using a 15 mm³ effective volume thimble ionization chamber (A14) 191 [52]. The output measurements were performed for the machine specific static collimated field of the Linatron, 7.5 cm in 192 diameter beam size at 220 cm SSD. All correction coefficients including recombination, polarity, pressure and temperature were 193 applied following the AAPM TG-51 calibration protocol [11]. However, due to the geometrical constraints of this system, it is 194 impractical to reach the reference condition of 100 cm SSD, as reported in the TG51 recommendations. Some modifications had 195 been made to the AAPM TG51 protocol, due to the difference in dimensions and accessibility of the Linatron machine compared 196 to a clinical machine. The ionization chamber was cross-calibrated using a clinical Varian TrueBeam linac (Varian Medical 197 Systems, Palo Alto, Ca) to ensure higher accuracy of our dose calibration method. The beam quality of the Linatron was 198 simulated using EGSnrc (BEAMnrc/DOSXYZnrc) Monte Carlo codes in a water phantom and verified in a solid water 199 measurement using the tissue phantom ratio (TPR) at depths of 20 and 10 cm (TPR20/10) for a field of 11.28 cm diameter (10cm 200 x 10cm square equivalent field) [10], [53], [54]. The relative percentage error between the two methods was $\sim 0.16\%$.

The absolute Linatron output stability was measured during its daily operations (at different operation hours) on two different weeks within a month-long period. The variation of the daily first Linatron operation output was measured for each weekly experimental operation of the Linatron during that measurement month. The time linearity of the Linatron output (in minutes) was measured and verified with the A14 ionization chamber dose measurement in Gy (Fig. 1:a).

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206 Clearview gel measurement

3D dosimetry measurements including PDD curves, beam profiles and output factors of the small fields were performed using
 different Clearview gel dosimeter jars (Modus Medical Devices Inc.) [47]. The gel jars were from two different batches;
 therefore, each batch was calibrated separately. Each field was measured three times using the same dosimeter jar while allowing

enough separation between the fields in order to not affect the measured dose distributions [17], [31]. All experiments were acquired at the same SSD, 220 cm from the Linatron target, at a relative inter-gel depth of 2 cm (Fig. 1:b). SSD and depth of measurements were selected because the reference conditions specified in the standard dosimetry protocols [11] for beam calibrations cannot be met for this accelerator.

Dose profiles were extracted at a depth of 2 cm for all fields. Gel dosimeters were scanned with a Vista optical CT scanner Model: 16 (Modus Medical, London, Ontario). The resolution was set to 0.5 mm for all scanned gels using the iterative back projection image reconstruction technique for better scanning and image resolution than the simple back projection reconstruction [56]. The jars were marked for accurate repositioning of the dosimeter in reference to the background correction scan. All the gels were scanned pre-irradiation exposure to compensate and correct for the background reading following manufacturer recommendations. All jars including the calibration and measurements were scanned within 24 hours of exposure to ensure signal stability. Each batch of gels was calibrated using a 9 MeV electron beam to provide absolute dosimetry readings.

221 The gel calibration was performed using a clinical Varian TrueBeam linac (Varian Medical Systems, Palo Alto, Ca) to ensure 222 higher accuracy of the dose calibration. A 9 MeV electron beam using the standard 10 cm x 10 cm cutout, with SSD=100 cm, and 223 30 Gy delivered to dmax (2.0 cm) was used. The gel central-axis attenuation coefficient change (i.e., optical density change) was 224 measured using the Vista Optical-CT and fitted linearly with the corresponding central-axis depth dose. The 9 MeV electron 225 beam calibration is recommended by the gel manufacturer so that a full depth dose curve (100% to <5%) can be measured using a 226 single gel phantom. The electron beam is a simple way of compressing a wide dynamic dose range into the space of the jar [57]. 227 The calibration curves were then obtained using a linear fit to relate the optical density to dose in Gy as shown in Fig. 2:a. This 228 calibration procedure is sufficient only for relative dose measurements and is insufficient for absolute dosimetry due to potential 229 energy dependence concerns. Gel analysis was performed using in-house developed MATLAB codes that have been validated 230 using spot checks and redundancy algorithms. The common procedure that was adopted for the gel measurement is [49]:

231 – gels were stored at ~4 °C temperature (in a refrigerator)

- gels were returned to room temperature prior to irradiation (approximately 8 hours before irradiation gels were removed from
 refrigerator)

234 – gels were read at room temperature,

235 – gels were sheltered from light as much as possible during transport, setup, and handling using light-tight opaque bags.

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237 Film measurement

EBT3 Gafchromic films (Ashland, Bridgewater, NJ) [50] were used in the same measurement setup as the gels for 2D relative
dosimetry measurements of PDDs, ROFs, beam profiles and beam divergence. Solid water (Gammex Solid water) slabs of 2 cm
thickness were used for dose buildup (Fig. 1:c).

241 Films were scanned with EPSON scanner Model: EU-88 set to the professional mode. The resolution was set to 150 dpi for all

scanned films. All calibration and measurement films were scanned at least 24 hours after the film exposure to ensure adequate

film saturation before scanning [58]. The scanned films were analyzed using FilmQA Pro (Ashland Scientific software [59]) and

MATLAB codes following the AAPM (TG-47) specifications [60]. All the films were exposed for at least 2 minutes to decrease the effect of noise and, therefore, the associated errors that are expected at the small optical density values [58].

246 The film calibration curve was established for doses ranging from 0 (un-irradiated film) up to 8 Gy (Fig. 2:b). The un-irradiated

- 247 film was used to determine the necessary background correction, while the 8 Gy film represents the maximum expected measured
- 248 dose. The radiochromic films were calibrated using the three-color components: red, green and blue. However, the analysis was
- 249 performed using the red color component since it has higher sensitivity [61].
- All measurements were reported as the average of three different trials to inherently assess the overall reproducibility of the measurement using gels and films. The accuracy of the secondary collimator setup (the manual collimator positioning misalignment) was measured by evaluating the variability among six different trials (3 different setups per person). The collimator positioning uncertainty is estimated as the standard deviation of the measured output (D_{max}) of the field, with D_{max} referring to the maximum dose at the central 2x2 mm² ROI of both the 0.5x0.5 cm² and the 2x2 cm² fields.
- 255

256 Commissioning applicability in animal irradiations

257 After the full commissioning, the Linatron was applicable as an animal irradiator for rabbit irradiation and dose measurements 258 (Fig. 3). The Linatron output measured with A-14 IC in Gy was calculated to estimate and control the intended dose at the point 259 of irradiation for animal irradiation studies. The relative output factor of the 2x2 cm² field of interest in the animal irradiation 260 work was measured relative to the open Linatron field with A-14 IC and verified with the film measurements. Hence, the 261 measurement dose at the point of irradiation for all fields can be calculated using the MU formula recommended by TG-71 [62]. 262 The absolute dosimetry accuracy was verified in-house with an A-14 ionization chamber and then independently with a 263 TLD using a remote dosimetry service. The remote dosimetry service included TLD calibration, analysis and readouts and was 264 performed at the University of Wisconsin-Madison Radiation Calibration Laboratory for more accurate measurement of the 265 output reproducibility and calibration effectiveness.

266

Fig. 1. Relative and absolute dosimetry measurement setup at 220 cm SSD and effective measurement depth of 2 cm in phantom (2 cm buildup
 thickness of solid water (a,c) or gel (b)) (a) measurements setup using A14 ionization chamber (b) radiochromic gel jar (c) film measurement.
 Fig. 1 b) shows the integrated positioning lasers used to increase collimator and phantom positioning reproducibility and reduce production
 errors.

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Fig. 2. (a) Clearview gel calibration curve relating optical density to dose in Gy and (b) the three color (red, blue, green) components of the
 film calibration curve relating the percent color response of the film to dose in Gy.

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Fig. 3. Example rabbit irradiation setup showing the utilization of commissioned Linatron in small animal irradiation studies. (*a*) An euthanized rabbit was supported vertically with build-in holder and exposed to a $2x2 \text{ cm}^2$ field at 220 cm SSD(b). The total maximum dose was maintained to be < 20Gy per fraction as per the institutional animal protocol [63].

278

279 **Results**

280 Linatron output constancy and time linearity

The Linatron output is controlled either per time unit or as total dose (cGy). IC measurements were performed to verify the Linatron output (cGy/min) variability with time and by measuring the timer-to-output Linatron linearity. The Linatron output variability with time after the first irradiation was measured on two different days within a month period with a standard deviation between the absolute dose readings of 0.61% and 0.48% on the first and second day. The Linatron output increases with time after its first operation. The variability of the Linatron output at its first operation was 0.51% corresponding to absolute dose variability measured with A-14 IC weekly of 0.55% on four different days over nearly a month. Overall, the reported variability of the Linatron during its expected operational hours is <1% (Table 1,

Table 2) as verified with the measured dose of A-14 IC. The total dose measured at variable irradiation times (minutes) was found to follow a linear trend as expected with a reported R² value of 1 based on the A14 IC dose readings in cGy and the Linatron output reading as well (Fig. 4). The Linatron output rate (cGy/min) remained relatively constant during the total irradiation time with an average of 600.44 ± 0.76 cGy/min which was verified with the A-14 IC to be 145.60 ± 0.29 cGy/min.

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293 Table 1. Daily Linatron output variability with time (intra-day variability) for 3 minutes of irradiation

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295 Table 2. First operation Linatron output variability with date of exposure (inter-day variability).

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Fig. 4. Linatron output-timer linearity absolute measurement verification with A14 IC; absolute total dose measured as the average of three
 different trials and the error is the standard deviation between trials. The smaller error bars (much smaller than the marker sizes) represent the
 uncertainty in the measurements.

- 300
- 301 Small field relative dosimetry

The full 3D dose distributions were measured with gels (Fig. 5) and used to extract beam characteristics and relative dosimetry
 including beam profiles, PDDs and ROFs. The relative dose gel results were then compared with the 2D dose distributions
 extracted at the corresponding orientation using films.

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Fig. 5. 3D view of gel dose measurements (in optical density OD) per pixel position for the 1x1 cm² field showing the transverse and sagittal
 views of dose distributions in b, c for extracting beam profiles at 2 cm depth, and PDD curves respectively.

309 The average beam profiles, expressed as full width at half maximum (FWHM), were measured with gels and films (Fig. 6 for

310 horizontal and vertical beam profiles). The main characteristics of each small field, such as FWHM and (20–80%) penumbras,

- were listed in Table 3. The overall average collimation positioning uncertainty was measured to be 1.93% and 4.18% for the 2x2
- 312 cm^2 and the 0.5x0.5 cm^2 field, respectively.
- 313
- Fig. 6. Beam profiles of the 0.5x0.5 cm², 1x1cm² and 2x2 cm² fields measured with gel dosimeter and EBT3 films at 2 cm reference depth in
 phantom; (a) the horizontal (in plane) beam profiles, (b) is the vertical (cross plane) beam profiles. Due to limited sensitivity of the gels for low
 doses, gel profiles were limited to absolute doses above 8 Gy.
- 317
- **318** Table 3. Beam profile characteristics at 2 cm depth in phantom using films and gels
- * A minimum error value in measurement of 0.01 cm is reported here for the beam profiles extracted from film. Similarly, for the error value in
 the right penumbra measured with both gel and films.
- 321

322 Percent Dose Depth Curves

- Fig. 7 shows the measured percent depth dose (PDD) curves for the three small fields. Data were measured with both EBT3 Gafchromic films and gel dosimeters. Each curve is represented as the average of three different measurement trials. The error bars are reported as the standard deviation between the individual readings. Both film and gel curves were normalized to the average maximum measured dose. The PDD values from the film and gel measurements agree within 11% in the buildup region starting from 0.5 cm depth and within 2.6 % at tail region depths up to 5 cm.
- 328

Fig. 7. PDD curves, an average of three different trials, for each of the small radiation fields (a) Film based PDDs for all fields (b) 0.5x0.5 cm²,
 (c) 1x1 cm², (d) 2x2 cm² measured with gels and films. Error bars are represented for both film and gel as the point standard deviation between
 the three different trials.

332

333 Relative Output Factors

334 The output factors for the small fields were measured relative to the 2x2 cm² collimated field and reported in

Table 4. Film and gel output factor measurements were calculated at the reference depth of 2 cm in a region of interest of $2x^2$ mm² for the three field sizes measured. The reference depth of 2 cm was selected to simplify the Linatron output dose calculations for animal irradiations as it is the estimated skin to liver distance for rabbit measurement applications. The relative percent difference between gel and film measurements was 1.1 % for the 1x1 cm² field and 4.3 % for the 0.5x0.5 cm² field. The

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- major contribution to this error was the manual positioning of the collimator, as both measurements were performed on different
- 340 days and with independent manual collimation setups.
- 341 The output factor for the $2x2 \text{ cm}^2$ field and the $0.5x0.5 \text{ cm}^2$ was reported as three different trials per person to decrease the effect 342 of the collimation positioning in the overall measurement and ensure compatibility with the gel results, which were performed at 343 a different collimation setting.
- 344
- **345** Table 4. ROFs of the different Linatron field sizes relative to the 2x2 cm² field
- 346

347 Beam Divergence and inverse square law

Measurements were performed for the open 5.08 cm diameter field size using EBT3 Gafchromic films at different SSDs to measure the divergence of the beam (Fig. 8). The beam field size diverges linearly with SSD. The measured beam size, FWHM, values agree with the mathematically expected beam divergence values within ~1.8% difference except at the beam exit point due to the collimation positioning uncertainty in beam exit collimation (Table 5).

Fitting the absolute dose values measured with film to the SSD distances results in an inverse square fitting with an R^2 of nearly unity (0.999), as expected due to the inverse-square law (Fig. 9). Variations in solid water positioning used for 2-cm buildup led

- 354 to some profile asymmetry, which affected the scatter for film divergence measurements and hence beam symmetry (Fig. 8).
- 355

Fig. 8. Beam profiles of primary collimated Linatron beam divergence (5.08 cm diameter) with distance from the beam exit measured withfilms at beam exit, 1.25 m and at 2.5 m from beam exit.

- 358
- 359 Table 5. The field size diversion data with distance from the target source
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361 Fig. 9. Inverse-square law fitting verification of dose (in Gy) measured with films as a function of distance from source (in meters).

362

363 2D Contour plots of Clearview gel compared with film

- 364 Beam profile:
- 365

The profile contour plots were extracted at a depth of 2 cm for all field sizes using both the EBT3 and Clearview gels, as shown in Fig. 10. The isodose lines agree within 0.5 mm for all fields up to 1 x 1 cm² and within 1 mm for the 2x2 cm² field. Overall, 368 these isodose lines show excellent agreement for the three fields, taking into consideration the small dimension of the fields and 369 the differences in the resolution of the imaging modalities used in this study.

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Fig. 10. Isodose contour plots of the different small field profiles at a depth of 2 cm for gels and films. Isodose lines are 90, 80, 60, and 40%. a)
0.5x0.5 cm² field, b) 1x1 cm² field and c) 2x2 cm² field.

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PDD curves:

Fig. 11 compares the curves acquired from the film and the Clearview gels at the central beam region along the beam direction. 375 376 All curves agree within approximately 2% of the maximum in the typical therapy region (1-4 cm). The EBT3 curves were slightly steeper (~ 12% at 2.5-4 cm) for the 0.5x0.5 cm² field. The main contribution of this difference is film misalignment, 377 378 which causes the curve to fall off more steeply for films in comparison to gel. As measured in this study, there is an inherent 379 approximated collimation placement error of 4.18% for the 0.5x0.5 cm² field, which also contributes to the discrepancy as both 380 measurements were performed at different collimation setup. A correction factor relating the PDD measurement along the beam 381 direction at 2 cm to the output dose measured across the beam direction at 2 cm depth was applied to correct for the film 382 positioning relative to the beam center. This approach improved the agreement between the film and gel measured PDD curves to 383 be within approximately 5% in the typical therapy region (1–4 cm) as shown in Fig. 11a.

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385 Overall, film measured PDDs are steeper than those of the gel for all the fields. The main cause of this effect is not clearly known 386 and as stated in literature the main causes are the expected reduction in the accuracy of film data at depths deeper than 2 cm. 387 Additionally, the film misalignment would cause the curve to decrease more steeply. The relative differences in electron density 388 of the EBT3 film and gels could contribute to this effect as well

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Fig. 11. Isodose contour plots (90, 80, 70, 60,50 and 40%) for the different small field plane PDDs for gels and films normalized to the
 maximum dose. A) 0.5x0.5 cm² field, b) 1x1 cm² field and c) 2x2 cm² field.

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393 Commissioning applicability in animal irradiations

The Linatron calibration factor was measured to be 600.93 ± 1.12 cGy/min. While the output factor of the 2x2 cm² relative to the reference circular field of 5.08 cm diameter was measured with both A-14 IC and verified with films to equal 0.94±0.002 and 0.94±0.02, respectively. The absolute dosimetry accuracy was verified through exposing two separate dosimeters (A-14 IC and TLD) to a total dose of 100 cGy. The average readings of both were 101.37 ± 0.52 , 101.09 ± 0.57 cGy, respectively. The Linatron output is hence measured and verified with an error of <1.4%.

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- 400 Discussion

The dose linearity with exposure time of the Linatron was tested for only the expected operational duration of the Linatron for animal studies (up to approximately 10 minutes). The overall output variability is always less than 1% after a few hours of noncontinuous operation (Table 1,

404 Table 2). The lead collimator positioning uncertainty contributes to the higher uncertainty in the measurement reproducibility 405 especially for the smaller field size of 0.5x0.5 cm², which could be as high as 4.18%. This uncertainty was calculated ignoring the 406 other relevant uncertainties such as film uncertainties and the Linatron output variability as each is considered to be less than 1%. To increase the reproducibility of the lead brick positioning, we recommend for future work that the output is measured after 407 408 collimation positioning prior to any experiments to maintain a higher accuracy of the dose delivery and monitoring as applied in 409 the $2x2 \text{ cm}^2$ output check for animal irradiation experiments. However, it is noticeable that with repeatability of the 410 measurements, the overall positioning becomes more reproducible. This reproducibility is reflected with the relatively smaller 411 relative percent difference between the gel and film measurements of the ROF that were performed on different days and with 412 independent manual collimation setups.

413 The smaller collimated field (0.5x0.5 cm²) exhibits higher uncertainty in the collimation placement and, therefore, higher 414 measured collimator positioning uncertainty in comparison to the 2x2 cm² field. On the other hand, the variability of the per-field 415 output could be 1.1 % for the case of the 1x1 cm² field when the collimation was kept in position. These measurements show that the major expected source of measurement variability is due to the positioning uncertainty of the secondary collimators. The 416 417 differences in the measured beam sizes by gels to those measured with films (Table 3) are a maximum of approximately 0.8 mm. 418 The difference in the resolution of the two methods is the main cause of this discrepancy between the beam profile results. The 419 measured ROFs for the 1x1 cm² and 0.5x0.5 cm² are within a maximum relative error of 0.8%, 12.6% from the MC simulated 420 results. The higher error for the smaller field was mainly caused by the collimation positioning error, which was measured to be 421 4.18%. A 1 mm spatial displacement of the collimation position of the 0.5x0.5 field was simulated to cause a corresponding drop 422 in the simulated ROF value by as high as 21%. Thus, that caused the measured ROF to be lower than the simulated value. In 423 addition, Monte Carlo methods for very small fields are difficult due a range of factors, including the approximation of a point 424 source which is unable to properly replicate potential source occlusion in dose measurements. Since our two measurement 425 methods congruently indicate output factors lower than simulated, we believe the source occlusion could be an additional source 426 of uncertainty.

427 Additionally, Fig. 6 shows limited out-of-beam dose measurement (profile edges) with Clearview gels in comparison to films due 428 to the limited sensitivity of the gels for low doses; hence, gel profiles were limited to absolute doses above 8 Gy. This 429 measurement was designed to exclude the effect of background measured OD differences and exclude stray light noise. The 430 higher error bars between various measurement trials in the profile edges (penumbra region) was due to the effect of the coarser 431 resolution of the gels in comparison to the films as shown in Fig. 6.

The gel measured PDDs show higher uncertainty in the buildup region up to 0.5 cm due to the effect of image reconstruction artifacts from stray light and light refraction at the surface of the gel. This uncertainty limits the use of gels for surface dose measurements [49][17]. The depth of the maximum dose, as well as the surface dose (as measured with films), increases with the field size due to the scattering within the phantom as shown in Fig. 7.a. The error between the three different trials of the film measurement is higher for the smaller field sizes due to the alignment difficulty of films at the central region of the smaller fields. Although films can provide highly accurate relative profile dose distributions, they are difficult to place parallel to the beam direction due to the higher possibility of angular misalignment with depth. Gel dosimetry was more robust and efficient in capturing the 3D dose distributions. For gel-based percent depth dose measurements, dose readings were acquired along the central ROI by averaging $2x2 \text{ mm}^2$ on each slice centered in the dose center of the field. This approach was performed to correct for any angular misalignments of gel with depth. Hence, the Clearview gel PDD at deeper depths (>3 cm) is expected to be more accurate than film acquired PDDs especially for the smaller fields of $0.5x0.5 \text{ cm}^2$ and $1x1 \text{ cm}^2$.

The depth of maximum dose was measured to be in a good agreement with the film results with a maximum of 1 mm difference. This difference is due to the uncertainty associated with the dosimeter surface artifacts that affected the accuracy of the determination of the startup slice. This uncertainty was corrected through maximum dose alignment for the PDDs to well predict the surface slice of the Clearview gel. This uncertainty could have been eliminated by marking the relative positioning of the reference depth at the edge of the gel dosimeter. The percent difference error between film and gel acquired PDDs was < 2% for depths from 0.5 cm to 8 cm. The accurate dosimetry within this depth for the 2x2 cm² field is sufficient for small animal irradiations of interest.

450 Overall, the standard deviation between the different gel trials is much lower than the corresponding standard deviation between 451 the film trials for measuring PDDs and ROFs. That reflects the higher intra-stability of the gel jars and hence their effectiveness 452 for measurement reproducibility allowing multi-trials of small field characterization with the same gel jars. Gels, therefore, allow 453 higher measurement accuracy and reproducibility.

The 2D isodose lines shows good agreement between EBT3 and the Clearview gels at a typical therapy depth of 2 cm. The isodose lines agree within 0.5 mm for the smaller fields and within 1 mm for the larger field of 2x2 cm². This agreement was comparable to the reported values in literature comparing films to PRESAGE gel [17].

All of the 2D PDD isodose line curves agree within approximately 2% of the maximum in the typical therapy region (1-4 cm) for the field sizes of 1x1 cm² and 2x2 cm². Film misalignment causes the curve to fall off more steeply for films in comparison to gel. This effect in addition to the collimation placement error of 4.18% has higher effect on the smaller field of the 0.5x0.5 cm². A correction factor that relates the PDD measurement to the output dose measured across the beam direction at 2 cm depth improved the agreement between the film and gel measured PDD curves to be within ~5% in the typical therapy region (1-4 cm). Overall, the gel measured PDD curves are expected to be more accurate than those measured with film especially at deeper depths (> 3 cm) as gels has measured the full 3D data allowing for any dosimeter misalignment correction.

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As a preliminary step for animal irradiations based on the full commissioning work, a verification measurement is recommended
 to check the 2x2 cm² field output value for the field pre-animal irradiation. This will allow for more accurate dose control through
 minimizing the secondary collimation dispositioning error.

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474 Conclusions

This work provides a simple and accurate commissioning process to measure the beam characteristics of an MV research 475 476 accelerator with detailed 3D and 2D dosimetric evaluation for its implementation as a megavoltage irradiator for radiobiological 477 and dosimetric studies in small animals. The effectiveness of radiochromic gel dosimetry as a robust and efficient 3D dosimetry 478 tool for small field studies is verified through the relatively acceptable agreement to film measurements. The relative dosimetry 479 results including beam profiles, PDDs and ROFs of are in good agreement with film results for all three tested small fields. These 480 results emphasize the effectiveness of ClearView gels as a relative dosimetry tool especially given their dose-rate and energy 481 independent response. Although, the dosimetric response of the Clearview gels is limited in the buildup region due to artifacts 482 near the surface, 3D gel dosimeters showed the advantage of minimizing the dosimeter misalignment uncertainties, which is the 483 main challenge in small field measurements. Clearview Gels provided the full 3D dose measurement allowing for full 484 representation of dose and dosimeter misalignment corrections. Although gels have limited accuracy in the surface and near 485 surface regions, the high agreement between the different gel trials using the same gel dosimeter showed low inter-dosimeter 486 variability. Hence, Clearview gels have the advantage of measuring multiple small fields and field parameters using the same 487 single dosimeter.

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- 503
- 504 Conflict of interest
- 505 The authors have no conflicts to disclose.
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- 636
- 637 Table of Figures:
- 638
- 639 Fig. 1. Relative and absolute dosimetry measurement setup at 220 cm SSD and effective measurement depth of 2 cm in phantom
- 640 (2 cm buildup thickness of solid water (a,c) or gel (b)) (a) measurements setup using A14 ionization chamber (b) radiochromic
- gel jar (c) film measurement. Fig. 1 b) shows the integrated positioning lasers used to increase collimator and phantom 641
- 642 positioning reproducibility and reduce production errors.
- 643 Fig. 2. (a) Clearview gel calibration curve relating optical density to dose in Gy and (b) the three color (red, blue, green)
- 644 components of the film calibration curve relating the percent color response of the film to dose in Gy.
- 645 Fig. 3. Example rabbit irradiation setup showing the utilization of commissioned Linatron in small animal irradiation studies. (a)
- 646 An euthanized rabbit was supported vertically with build-in holder and exposed to a $2x2 \text{ cm}^2$ field at 220 cm SSD(b). The total
- 647 maximum dose was maintained to be < 20Gy per fraction as per the institutional animal protocol [63].
- 648 Fig. 4. Linatron output-timer linearity absolute measurement verification with A14 IC; absolute total dose measured as the
- 649 average of three different trials and the error is the standard deviation between trials. The smaller error bars (much smaller than
- 650 the marker sizes) represent the uncertainty in the measurements.
- 651 Fig. 5. 3D view of gel dose measurements (in optical density OD) per pixel position for the 1x1 cm² field showing the transverse
- 652 and sagittal views of dose distributions in b, c for extracting beam profiles at 2 cm depth, and PDD curves respectively.

- 653 Fig. 6. Beam profiles of the 0.5x0.5 cm², 1x1cm² and 2x2 cm² fields measured with gel dosimeter and EBT3 films at 2 cm
- 654 reference depth in phantom; (a) the horizontal (in plane) beam profiles, (b) is the vertical (cross plane) beam profiles. Due to 655
- limited sensitivity of the gels for low doses, gel profiles were limited to absolute doses above 8 Gy.
- 656 Fig. 7. PDD curves, an average of three different trials, for each of the small radiation fields (a) Film based PDDs for all fields (b)
- 657 0.5x0.5 cm², (c) 1x1 cm², (d) 2x2 cm² measured with gels and films. Error bars are represented for both film and gel as the point
- 658 standard deviation between the three different trials.
- 659 Fig. 8. Beam profiles of primary collimated Linatron beam divergence (5.08 cm diameter) with distance from the beam exit
- 660 measured with films at beam exit, 1.25 m and at 2.5 m from beam exit.
- 661 Fig. 9. Inverse-square law fitting verification of dose (in Gy) measured with films as a function of distance from source (in 662 meters).
- Fig. 10. Isodose contour plots of the different small field profiles at a depth of 2 cm for gels and films. Isodose lines are 90, 80, 663
- 664 60, and 40%. a) 0.5x0.5 cm² field, b) 1x1 cm² field and c) 2x2 cm² field.
- 665 Fig. 11. Isodose contour plots (90, 80, 70, 60,50 and 40%) for the different small field plane PDDs for gels and films normalized
- 666 to the maximum dose. A) 0.5x0.5 cm² field, b) 1x1 cm² field and c) 2x2 cm² field.
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Irradiation Time (Hours)	:	5/3/2019		5/4/2019		
	Absolute Dose	Linatron Output	Absolute Dose	Linatron Output		
O	(cGy/min)	Reading(cGy/min)	(cGy/min)	Reading(cGy/min)		
0.00	146.41±0.49	601.23±0.81	146.64±0.85	603.5±0.95		
2.50	147.97±0.28	600.67±1.28	148.05±0.38	601.47±0.36		
3.50	148.52±0.47	601.40±0.69				
Table 2. First operation Li	natron output variabili	ty with date of exposure (i	inter-day variability	7)		
Date of irradiation	Absolute Dos	e Linatron Out	tput Reading			
	(cGy/min)	(cGy/				
5/3/2019	146.41±0.49	601.22	2±0.81			
21/3/2019	144.58±0.32	595.42	2±0.86			

Table 1. Daily Linatron output variability with time (intra-day variability) for 3 minutes of irradiation

Table 3. Beam profile characteristics at 2 cm depth in phantom using films and gels

 146.64 ± 0.85

 145.57 ± 0.11

5/4/2019

11/4/2019

	Field	Field Width (cm)		Left Penumbra (cm)		Right Penumbra (cm)	
	Film	Gel	Film	Gel	Film	Gel	
0.5x0.5 cm ²	0.48 ± 0.04	0.50±0.01	0.15±0.02	0.19±0.11	0.15±0.01	0.20±0.09	

 603.5 ± 0.95

597.76±11.84

1x1 cm ²	0.96±0.03	0.99±0.05	0.20±0.02	0.23±0.07	0.20±0.07	0.22±0.01*
2x2 cm ²	1.98±0.01*	2.06±0.01*	0.26±0.01	0.35±0.02	0.34±0.01*	0.24±0.01

* A minimum error value in measurement of 0.01 cm is reported here for the beam profiles extracted from film. Similarly, for the error value in the right penumbra measured with both gel and films.



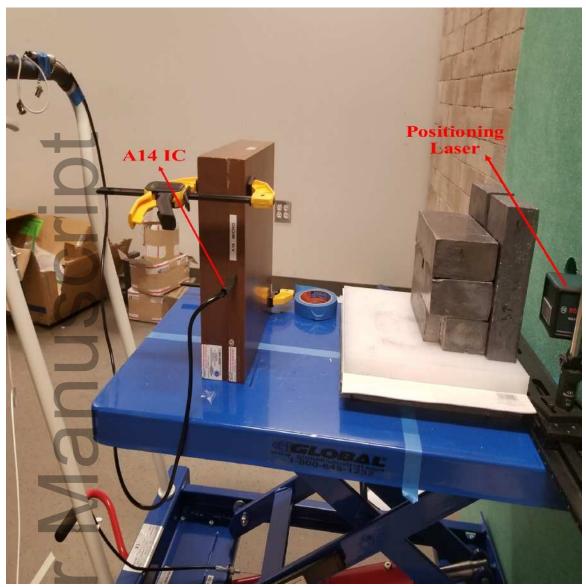
Table 4. ROFs of the different Linatron field sizes relative to the 2x2 cm² field

Field Size (cm ²)	Film ROF	Gel ROF	Relative % Difference
0.5x0.5	0.70±0.03	0.67±0.01	4.3 %
1x1	0.89±0.03	0.88±0.02	1.1 %
2x2	1.00 ± 0.05	1.00±0.01	0.00%

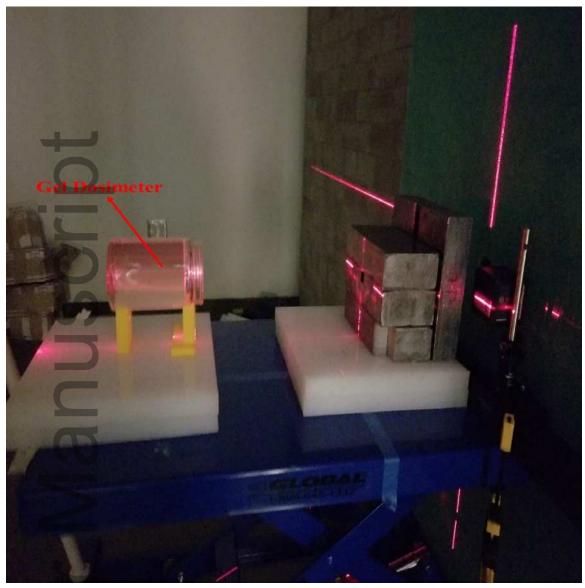
Table 5. The field size diversion data with distance from the target source

SSD (cm)	Measured Field (cm)	Calculated Field(cm)	Relative % Error
161	5.75	5.49	4.53
286	9.81	9.63	1.83
411	14.00	13.84	1.14

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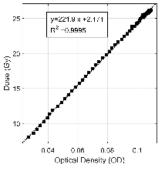
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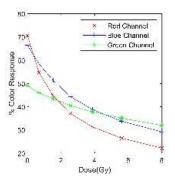


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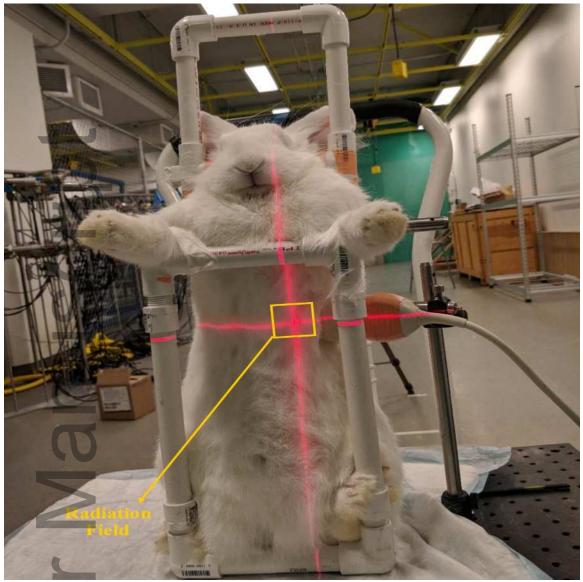


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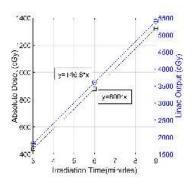
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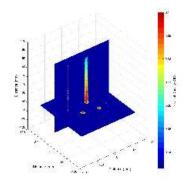
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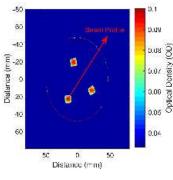


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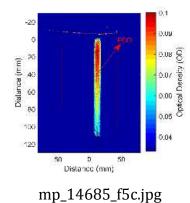


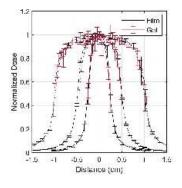
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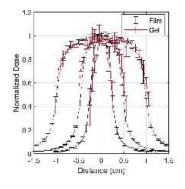


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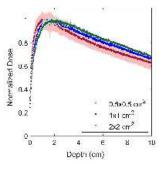




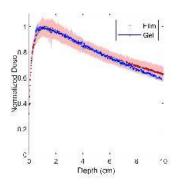
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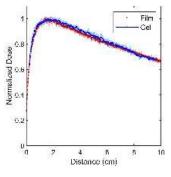
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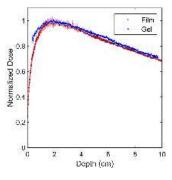
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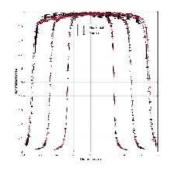
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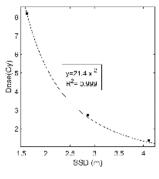
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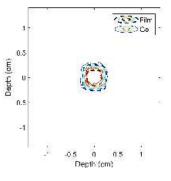


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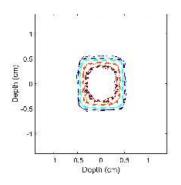


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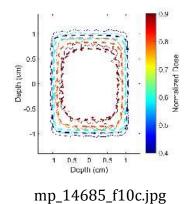
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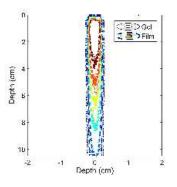


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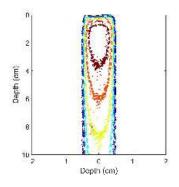


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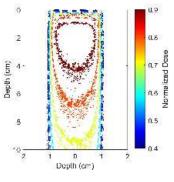




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mp_14685_f11b.jpg



mp_14685_f11c.jpg