

Kirigami-Based Compliant Mechanism for Multiaxis Optical Tracking and Energy-Harvesting Applications

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Kirigami-based structures and materials have recently emerged with a variety of geometric transformation capabilities in applications such as flexible electronics, soft robotics, nanophotonics, energy harvesting, and others. Herein, a 2D pattern of cuts (kirigami) that transform into a 3D, one-piece compliant mechanism that allows for optical tracking over a solid angle sweep of over 110° in two axes is presented. This structure is scaled to an arbitrarily large array, yet the displacement required to achieve the angular sweep remain compact and independent of the number of elements and areal extent of the array. One of the applications of this mechanism is in solar concentration and dual-axis tracking. Using practical dimensions, 80-fold or greater concentration is realized. Mutual shadowing of nearby concentrators is assessed along with thermal effects of optical concentration that limit photovoltaic (PV) cell efficiency. The significant reduction in semiconductor usage along with the multiaxis tracking ability reduces the overall cost of solar PV panels. This is projected to make them competitive with stationary silicon panels capable of satisfying the household daily average energy requirement.

1. Introduction

The ancient Japanese arts of “origami” (folding) and “kirigami” (cutting) have provided a versatile conceptual framework for transforming relatively easily manufactured 2D patterns into 3D structures that would be difficult to produce using other approaches.^[1–5] Thereby, numerous elegant solutions have been demonstrated to long-standing problems in a variety of fields including soft robotics,^[6–8] health monitoring,^[9,10] antennas,^[11]

flexible electronics,^[12–14] optical beam steering,^[15] photonic applications,^[16–20] and solar energy harvesting.^[21–23]

Despite steady advances in the efficiency^[24,25] of photovoltaic (PV) devices, widespread adoption of ultra-high-efficiency materials remains limited due to the high cost of high-efficiency semiconductor PV cells.^[26] Concentrated photovoltaic (CPV) systems reduce semiconductor requirements; however, most designs have a narrow acceptance angle and therefore require precise tracking.^[27,28] Conventional trackers used to achieve the required tracking precision are large, heavy, complex, costly, and unsuitable for deployment in many desirable locations including residential rooftops.^[27–29] Thus, a number of recent works have tried to address the limitations of narrow acceptance angle, tracking ability, and cost. Grede and Giebink proposed a concentrator shape that maintains over


90% optical efficiency over 140°,^[30] and microcell arrays have been proposed to reduce concentrator cost and weight.^[31,32] Origami and kirigami techniques have also been shown to overcome some limitations of existing trackers, including “miura-ori” and “flasher” origami patterns as deployable solar arrays.^[23,33–35] However, many of these patterns require more semiconductor material than conventional panels, are not easily manufacturable due to the intricate folds required, and exhibit poor fatigue performance.

A kirigami-based, low-profile, single-axis solar tracker was shown recently, incorporating gallium arsenide (GaAs) PV cells directly on a flexible substrate, laser cut into a simple linear kirigami pattern that enabled “stretching” the solar cell, while progressively tilting the PV material toward the sun, over the course of the day without damage.^[21] This approach achieved a 36% reduction in semiconductors needed relative to a stationary device and avoided complex folds and mitigated optical losses due to scattering (e.g., on overcast days). To improve the economy of semiconductor material, another study combined kirigami-based tracking with optical concentration, which achieved a sixfold optical concentration using nonimaging, folded, or molded optics mated to a kirigami substrate. This enabled diurnal tracking and resulted in a 4.5× overall reduction in the semiconductor required.^[36] Here we introduce a kirigami pattern that enables dual-axis tracking, is robust, and easily scaled to large-area arrays, and it can be integrated with a variety

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of optical elements. As proof of concept, we explore its utility for a solar-tracking mini-CPV application that dramatically reduces the amount of semiconductor material required.

2. Results and Discussion

2.1. Kirigami Design, Fabrication, and Testing of the Compliant Mechanism

The baseline kirigami cut pattern consists of discontinuous concentric hexagonal cuts, as shown in the inset of Figure 1b; each hexagonal “ring” has two diametrically opposed splits rotated by 90° between each concentric set. The hexagonal pattern has an overall threefold rotational symmetry about the central axis. When a force is applied to the middle of the pattern, the subsequent beams bend out of plane forming a series of concentric rings that alternate, as shown in Figure 1a. This creates S-shaped beams, which are connected via saddle points formed by the uncut regions. In other words, the saddle points refer to the points at

the ends of the cuts. Their influence on the maximum achievable tilt angle will be discussed further later. This provides structural continuity between the outer- and inner-most hexagons. In the expanded structure, these become the “top”- and “bottom”-most horizontal members. When sliding them parallel to each other, as shown in Figure 1a, the symmetry is further broken, causing the connecting beams to tilt simultaneously. A close examination of the structure in the side view reveals that previously aligned saddle points are located on the same cut perimeter in the middle ring. A red line connecting the two saddle points that results in tilt angle, θ , is shown for clarity in Figure 1a. The relationship between the angle θ and the lateral displacement, δ , is controlled by the geometry of the cuts and cross-plane displacement, z . Also shown in Figure 1a is a top-view perspective, where the color bar indicates the normalized Von Mises stress. Finite element (FE) modeling clearly shows that stress is concentrated in the cut ends, informing the placement of other elements within the structure with minimal risk of structural damage.

The structure described above and shown in Figure 1 is simple to fabricate using a number of scalable methods; for the purposes

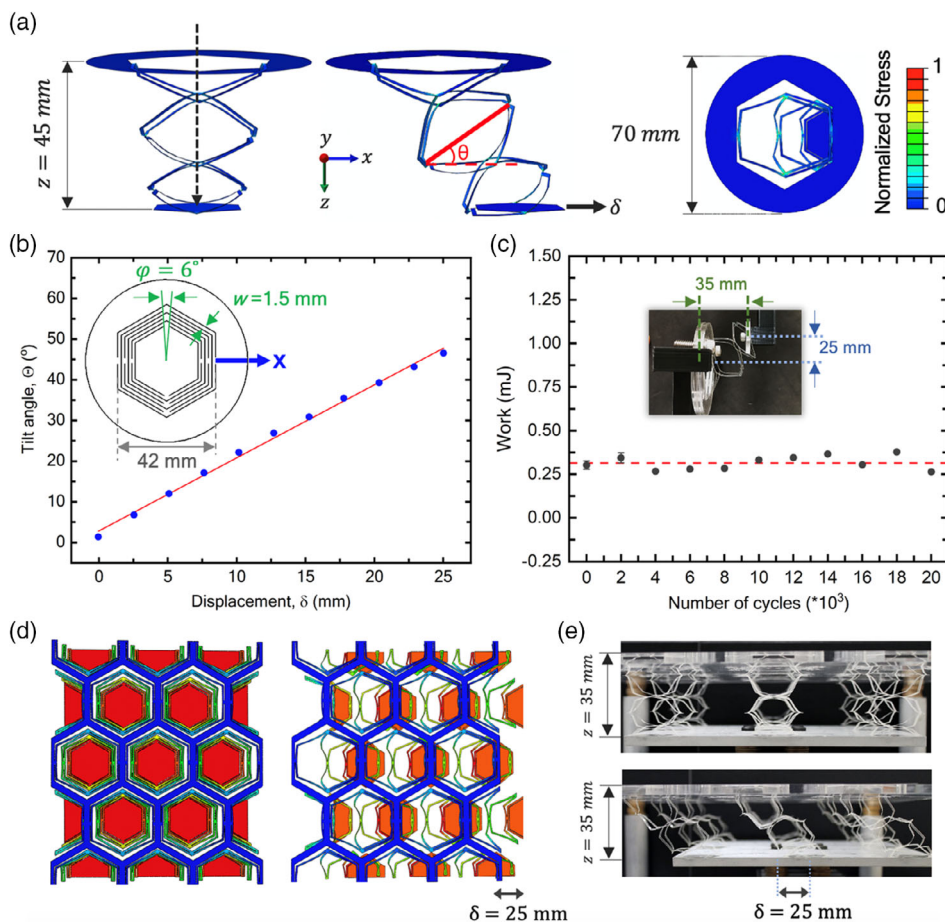


Figure 1. Tilting mechanism of a hexagonal kirigami spring. a) Left: side view of FE model of a deformed spring displaced 45 mm in the z-direction, middle: side view, and right: top view of model displaced 25 mm in the x-direction and 45 mm in the z-direction; color bar indicates normalized stress. b) Experimental measurement of tilt angle based on displacement in the x-direction maintaining a height of 35 mm with linear fit where $w = 1.5$ mm and $\varphi = 6^\circ$. c) Work required to shear the spring in the x-direction by 25 mm for up to 10 000 cycles, maintaining a height of 35 mm. d) FE model of deformed array arranged in a honeycomb pattern in the x-direction at $\delta = 0$ mm (left) and $\delta = 25$ mm (right) where $z = 35$ mm. e) Side view of deformed physical array arranged in a rectangular pattern for visual clarity at $\delta = 0$ mm (top) and $\delta = 25$ mm (bottom) in the x-direction where $z = 35$ mm.

of this demonstration, 100 μm -thick polyethylene terephthalate (PET) sheets are laser cut. Tilt angle θ as a function of δ was measured (Figure 1b), showing a monotonic, approximately linear dependence, having an R^2 value of 0.99.

$$\theta = 1.8\delta + 2.9 \quad (1)$$

This dependence is applicable for the cut pattern shown in the inset of Figure 1b in which there are two cuts per “ring”, $z = 45$ mm, the radial spacing between cuts (w) is 1.5 mm, the angular spacing (φ) formed by the cut ends from the center is 6° , and the phase shift (γ) referring to the central angle of the placement of the hinges, noncut regions, with respect to the side is 0° . Note that the slight offset could be attributed to the camera rotation during data collection. Furthermore, the influence of varying cut parameters and directionality of displacement, δ , are discussed and shown in Figure S1, Supporting Information. There, it is shown how the simultaneous displacement in the x - and y -direction yields an offset angle. For instance, the substrate when displaced 25 mm at 50° translates to 18.7 mm in the x -direction (0°) and 22.3 mm in the y -direction (90°); see Figure S1i and Table S1, Supporting Information, for the corresponding displacement coordinates.

For a variety of tracking applications, repeated displacement is expected, and it is important to know the force and work required to perform the movement, as well as the fatigue life of the structure. Figure 1c shows that to induce tilting, an average of 0.3 mJ is required over a lateral displacement from 0 to 25 mm for $z = 35$ mm. Despite large global deformations, this range of δ is well within the linear elastic regime of the structure (see Figure S2, Supporting Information, for detailed results of shear and uniaxial tests). Figure 1d shows the δ behavior as a function of θ incurs no hysteresis in the work required for a cycle after performing 20 000 cycles at a strain rate of 1 mm s^{-1} . This indicates that there is minimal perceptible plastic deformation of the structure. One cycle is performed to follow the sun throughout the day and another cycle to return to the original position before sunrise the next day. Error bars are included for the control and 2000 cycle cases; deviations are attributed due to human error in realigning the substrate in 3D-printed holders attached to tensile grips during shear tests, due to test apparatus limitations.

The individual concentrator tracker assembly lends itself to creating a low-profile array in which the motion of the individual actuators is intrinsically synchronized. Figure 1d shows the top view of hexagonal concentrators arranged in a honeycomb pattern and deformed such that $z = 35$ mm at displacements of $\delta = 0$ mm and $\delta = 25$ mm. The side view of a physical array at $\delta = 0$ mm and $\delta = 25$ mm when $z = 35$ mm is also shown in Figure 1e. Translating the top (or bottom) plane by 25 mm induces the same maximum tilt angle for each of the concentrators. That is, the same amount of lateral translation is required independent of array size. In addition, the lightweight hexagonal kirigami pattern requires significantly less work to induce a desired tilt response compared with standard trackers. A major drawback of many mechanical trackers and actuators is the parasitic energy loss due to the use of large mechanical motors, hinged joints, and moving mass required to tilt a PV panel or optical array.^[28] Standard trackers that rely on rotating the entire panel at once

require more work and occupy a larger tracking region when increasing the size of the panel. They also often need heavy and bulky supports. For instance, if the kirigami-based tracker panel is 180 m^2 , a total of $\approx 0.04 \text{ kJ}$ would be required to tilt all of the concentrators to 55° at $z = 35$ mm; in contrast, $>128 \text{ kJ}$ would be required by a $10 \times 18 \text{ m}$ rectangular silicon solar panel with a mass density of 15.13 kg m^{-2} ^[37] at a height of 8.2 m at a tilt angle of 55° .

Consider now the imaginary segment previously highlighted in red in Figure 1a connecting two saddle points on a given perimeter of the cuts. To realize a solar-tracking, microconcentrator device, we insert a hexagonal parabolic mirror in this location and adhere it along its outer edge to the kirigami spring. The concentrator is fabricated by vacuum thermoforming a 250 μm polyethylene terephthalate glycol (PETG) sheet at 105°C for 10 min. This is followed by 0.5 μm of Ag deposited by vacuum thermal evaporation (VTE) (for details, see Figure S3, Supporting Information). The front-facing side of the hexagonal paraboloid is then attached to a sheet of transparent material (here PET is used for convenience). The PET sheet has a hole in its center, which is at the focal point of the parabolic mirror. A small photodiode is then aligned in the hole facing down toward the mirror. This assembly is inserted and affixed to the kirigami structure, as shown in Figure 2a. Sliding the bottom portion of the kirigami unit cell in a manner shown in Figure 2b produces a tilt of the concentrator-spring assembly in accordance with Equation (1). The neutral position of the kirigami solar-tracking system is represented in the left image of Figure 2b, where z is the height of the spring, and the cut pattern is represented in the inset of Figure 2c. A) are the pivot points when the innermost ring is laterally displaced in the y -direction and B) are the pivot points when displaced in the x -direction. The right-side image in Figure 2b shows the structure with deflection δ in the y -direction, the outermost hexagonal ring being fixed in place. Figure 2c shows the experimentally measured θ versus δ of the concentrator-spring assembly. The inset of Figure 2c shows the cut pattern and directions of δ ; the pink shaded region represents the concentrator area. The height of the spring is set at 33 and 45 mm, and the innermost hexagon is displaced in the x - and y -directions to determine the effects of changing the z and directions of δ . The 33 mm height is chosen such that the corner of the concentrator does not contact the base plate at the maximum tilt angle and also keeps the height of the array reasonably small. A greater height was also tested for comparison. We find that the mechanism performs better when the height of the expanded spring remains smaller than the displacement at which plastic deformation occurs. (The maximum tilt angle as a function of height without concentrators is also shown in Figure S1, Supporting Information.) At each specified displacement, an image of the system was taken using a camera, and the tilt angle of the concentrator was determined using Image J. A displacement of $\delta = 25$ mm in the x -direction results in a larger maximum tilt angle compared with the same displacement in the y -direction. Furthermore, increasing the height of the spring decreases the maximum tilt angle θ_{max} as expected for an equivalent hinged mechanism.

The relationship between displacement and tilt depends on the cut parameters (e.g., radial spacing, phase angle, phase

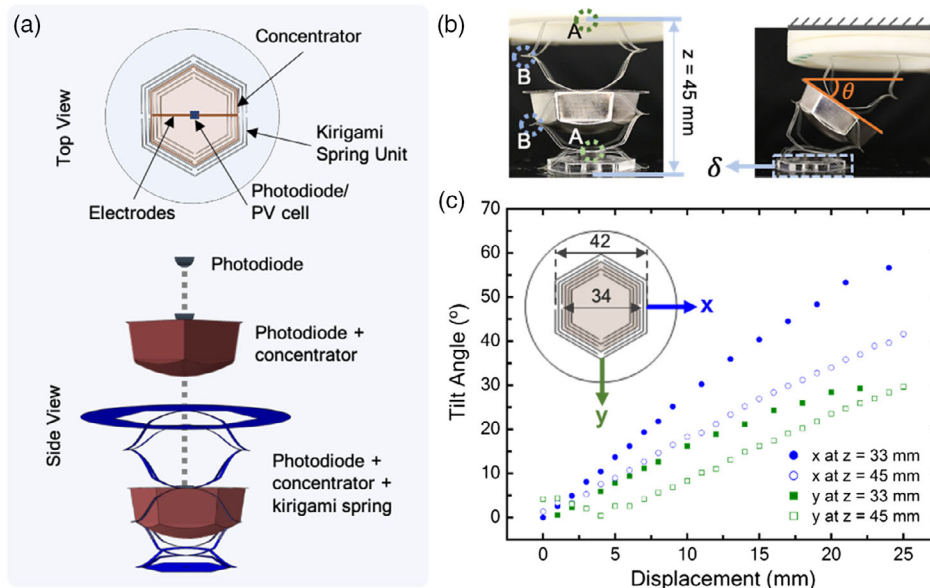


Figure 2. Tilting mechanism of a kirigami hexagonal spring with concentrators embedded in the middle ring. a) Top view and side view of the tracker with kirigami cut pattern and locations of the concentrator, photodiode or PV cell, and electrodes. b) Images of kirigami spring deformed at $z = 45$ mm with the concentrator placed in middle ring (left) and displaced $\delta = 25$ mm in the y -direction, prompting the concentrator to tilt $\theta = 37^\circ$ (right). A and B represent pivot points at the edge and corner of the pattern, respectively. c) Experimental measurements of the tracker displaced in the x - or y -direction at deformed lengths of 33 and 45 mm. Inset represents cut pattern.

shift, and number of cuts along the perimeter; see Figure S1, Supporting Information) and is approximately predictable using cantilever beam theory.^[9,22,38] When increasing the radial spacing and phase angle, the beams become wider and shorter, respectively, increasing their stiffness. Shortening the length of the beam decreases the distance between the two pivot points, which increases the tilt angle. If the height of the spring is too short, the concentrator will encounter the base that restricts further tilting. The rate of increase in θ versus δ differs for this system when the concentrator is facing up versus down due to gravity (Figure S4 and S5, Supporting Information). There is also an accompanying shift, μ , of the concentrator in the δ direction, which increases with δ (Figure S5, Supporting Information). Through optimization of the cut pattern, sheet thickness, and composition, these phenomena can be controlled and minimized, and greater tilt angles may be achievable.

Figure 3 shows how an individual kirigami-spring concentrator assembly tracks a moving light source using a photodiode in the focal point of the concentrator. The top view of the system is shown in Figure 3a, which shows the kirigami spring, the placement of the concentrator with respect to the spring, and the centered photodiode; a side view is shown in Figure 3b. As the light source positioned on a goniometer rotated by θ in one-degree increments, the concentrator matched θ through δ of the innermost hexagon, whereas the outermost portion of the spring remained fixed. For experimental convenience, the light source faced upward in the laboratory reference frame, and the tracker was positioned such that the concentrator faced the light source. For the baseline pattern, when $z = 35$ mm, $\delta = 0.64$ mm correlates with $\theta = 1^\circ$.

In Figure 3c, the normalized short-circuit current density, J_{sc} , is plotted versus θ . The circular symbols with error bars correspond to the system when tracking in the x -direction while the diamond symbols represent the system without tracking. This demonstrates how J_{sc} remains virtually unchanged when varying the tracking angle in contrast to the stationary system. Deviations are attributed mainly to human error of aligning the individual spring to the stage, slight misalignment of the concentrator in the spring, and imperfect reflectivity of the concentrator (issues easily mitigated by automation during array production). A misalignment between the light source angle and photodiode decreases the performance more rapidly than the cosine loss, as expected for concentration optics, and can be mitigated using lower concentrations.^[39] (Figure S6, Supporting Information, describes analogous measurements for translation in the y -direction.)

2.2. Thermal Considerations for a “Unit Cell” and Impact on Efficiency

The design of the insert for solar energy-harvesting applications should be engineered to balance the concentration factor (CF) for economy of costly semiconductor material, required tolerances in alignment and tracking accuracy, and potential for excessive heating of the solar cell that would adversely impact the power conversion efficiency.^[22] Focusing on heat dissipation, we expect thermal radiation and convection from the PV cell surface as well as thermal conduction by the electrodes, as shown in Figure 4a. To first order, the energy balance is governed by the Equation (2) and (3)

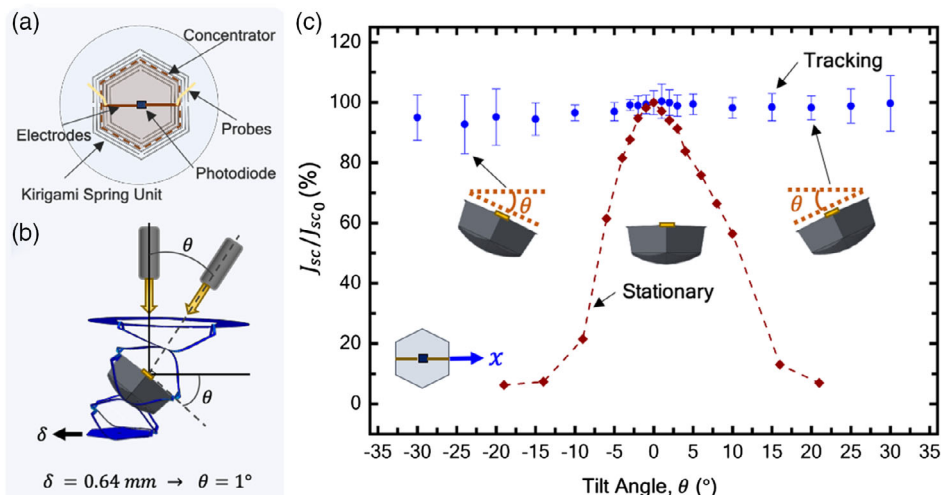


Figure 3. Tracking performance of the kirigami spring integrated with miniconcentrators in x-direction. a) Top view of tracker, depicting cut pattern of kirigami spring; the concentrator, photodiode, and electrodes locations; and placement of probes for measuring the electrical current. b) Side view of electrical measurement setup, in which the spring tilts to maintain its position with the light source at various angles. c) Experimental measurements of the short-circuit current to the initial short-circuit current at various tilt angles of the tracker and stationary systems. Blue circles with error bars represent the tracking system, and red diamonds represent stationary system with schematics as $\theta = 0^\circ$ and $\theta = \pm 22^\circ$.

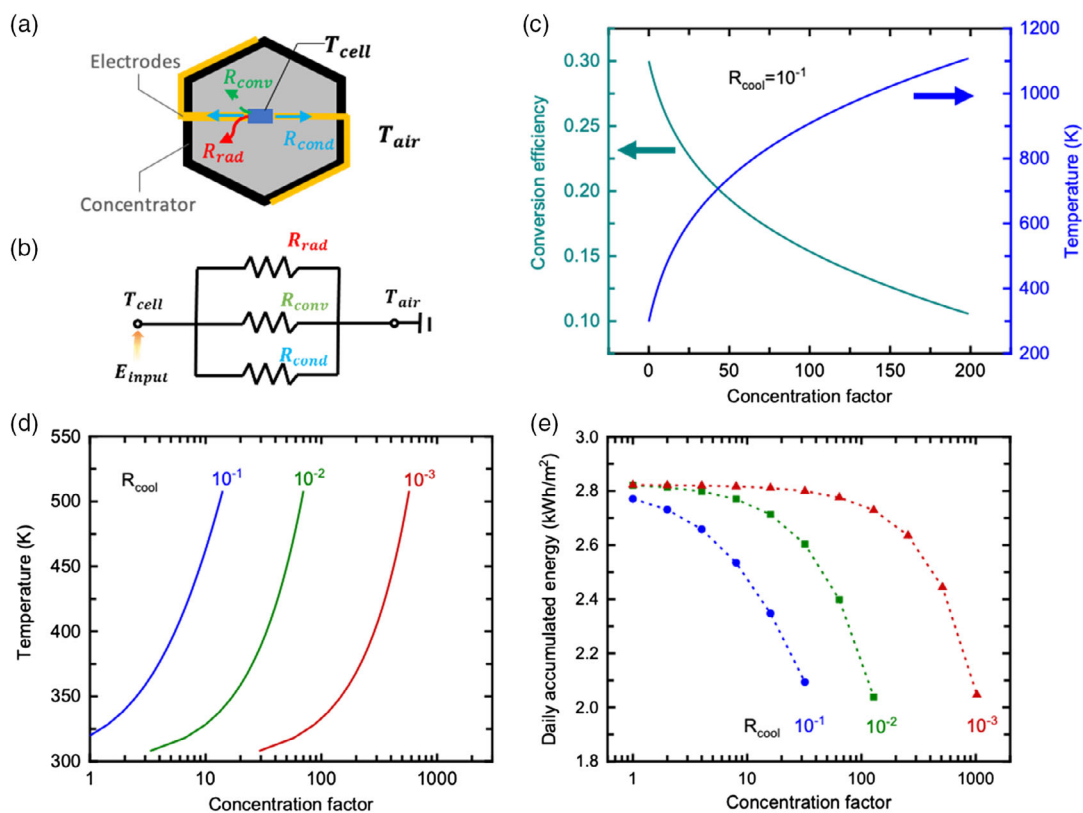


Figure 4. Theoretical thermal effects of the cell on conversion efficiency and energy. a) Schematic illustration of the types of heat dissipation in the solar cell. b) Respective thermal circuit diagram with radiation, convection and conduction load. c) Temperature and efficiency as a function of CF where $R_{cool} = 10^{-1} \text{ K} \cdot \text{m}^2 \text{W}^{-1}$. d) Temperature and e) daily accumulated energy versus logarithmic CF with cooling resistance equal to 10^{-1} , 10^{-2} , $10^{-3} \text{ K} \text{m}^2 \text{W}^{-1}$.

$$\Phi \cdot A_{\text{conc}} = \varepsilon\sigma(T_{\text{cell}}^4 - T_{\text{air}}^4) \cdot 2A_{\text{cell}} + 2\Delta T \cdot \frac{1}{R_{\text{cool}}} \cdot A_{\text{cell}} + \eta \cdot \Phi \cdot A_{\text{conc}} \quad (2)$$

$$\frac{1}{R_{\text{cool}}} = \frac{1}{R_{\text{conv}}} + \frac{1}{R_{\text{wire}}} \quad (3)$$

where Φ , A_{conc} , A_{cell} , η , and ε denote the solar intensity, the area of the parabolic concentrator and solar cell, power conversion efficiency, and hemispherical emissivity, respectively. The corresponding thermal circuit diagram is shown in Figure 4b, depicting the radiation, convection, and conduction load. When the cooling resistance is equal to $10^{-1} \text{K m}^2 \text{W}^{-1}$, the dominant dissipation methods are radiation and natural convection. As the CF increases the cell temperature increases. CF is defined as the ratio $A_{\text{conc}}/A_{\text{cell}}$, where A_{conc} is the area of the concentrator and A_{cell} is the area of the photodiode/PV cell.

Studies have shown that power conversion efficiency drops linearly with operating cell temperature, and the temperature coefficient of GaAs is $-0.08\% \text{K}^{-1}$.^[40] This behavior is reflected in the prediction in Figure 4c. If the cooling resistance is reduced to $10^{-2} \text{K m}^2 \text{W}^{-1}$, the solar cell can maintain a lower operating temperature, as shown by the parametric curves in Figure 4d, and produce a higher daily accumulated energy, as shown in Figure 4e. An order of magnitude increase in CF leads to an $\approx 14\%$ drop in the daily accumulated energy value, which can be countered by an order of magnitude decrease in thermal resistance,

physically consistent with the energy balance. The practical maximum operating temperature is determined jointly by the material selection as well as by the economics of diminishing efficiency with a high CF. For instance, at $R_{\text{cool}} = 10^{-3} \text{K m}^2 \text{W}^{-1}$ and $\text{CF} = 50$, the cell temperature exceeds 42°C , whereas when $\text{CF} = 182$, the temperature reaches 89°C .

2.3. Shadowing Effects in the Kirigami Tracking Array

While arranging the concentrators in a hexagonal array allows a large collection area to be covered without increasing the vertical profile of the array, as with any solar-tracking system, there exists a trade-off between area utilization and shadowing caused by nearby concentrators. In Figure 5a, L indicates the length of the concentrator and W indicates the width between concentrators. A schematic of the side view of two nearby concentrators that shadow each other is shown in Figure 5b. Here, d is the shadowed area and θ_0 is the critical angle when a shadow appears. The effective area, which is the concentrating light area, changes based on the extent of the shadowing area and when $\theta_0 < \theta < \theta_{\text{max}}$. The governing equations below assume a to be the side of the concentrator, A_{effect} the effective area, A_{shad} the shadowing area, and A_{total} the total area. We thus obtain

$$A_{\text{effect}} = A_{\text{total}} - A_{\text{shadow}} \quad (4)$$

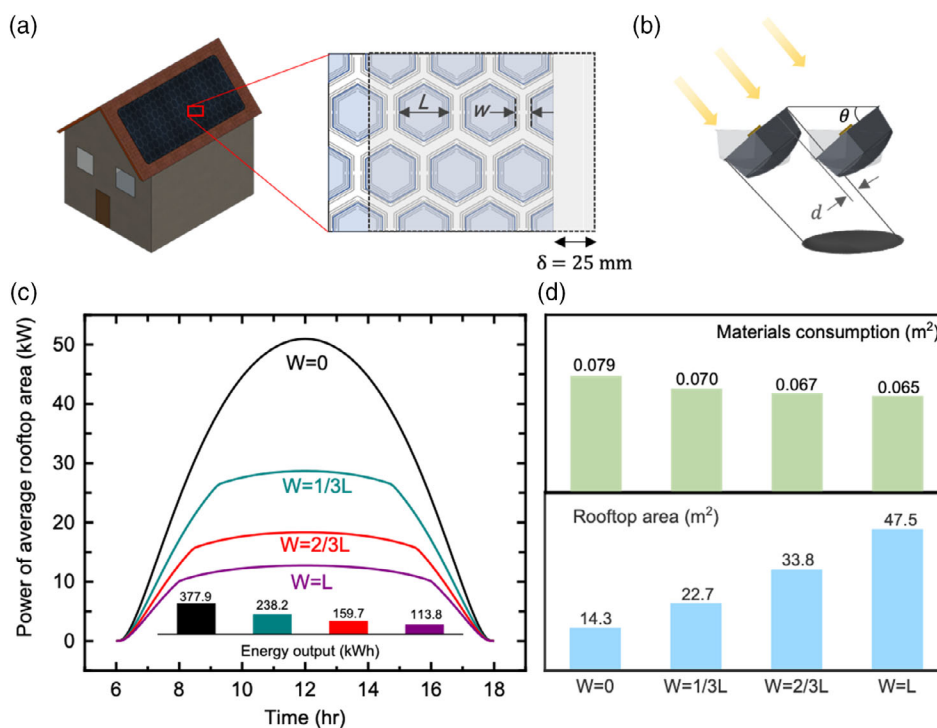


Figure 5. Effect of shadowing on the performance of solar trackers. a) Schematic of solar array on the roof of a house and close-up of the cut pattern array with shaded area representing the area extent of displacing the tracker by 25 mm. L represents the length and W represents the width between concentrators. b) Side view of packed neighbor concentrators, where θ is the tilt angle and d is the shadowing area. c) Total instantaneous power output produced by average 180m^2 rooftop area versus time of a day assuming 30% conversion efficiency and cooling resistance equal to $10^{-3} \text{K} \cdot \text{m}^2 \text{W}^{-1}$. Inset: energy accumulated over the day. d) Comparison of materials consumption and rooftop area needed to meet daily energy requirement at $\text{CF} = 182$ with different W , assuming daily energy requirement equal to 30 kWh.

$$A_{\text{effect}} = \frac{\sqrt{3}}{2} L^2 - \frac{\sqrt{3}}{3} L \cdot [L - (L + W) \cdot \cos \theta] - \frac{\sqrt{3}}{6} [L - (L + W) \cdot \cos \theta]^2 \quad (5)$$

Derivations of the shadowing effect are described in the Supporting Information and corresponding schematics are shown in Figure S7, Supporting Information. Derivations of the energy density and rooftop area are further described in the Supporting Information section and summarized in Table S2, Supporting Information.

According to Equation (5), increasing the spacing W between two concentrators reduces shadowing at the expense of area utilization. Figure 5c shows this trade-off, assuming the average rooftop area is 180 m^2 , $CF = 182$, and a fixed area for each concentrator (7.8 cm^2 if $L \approx 30 \text{ mm}$).^[41] For a fixed panel area, increasing W decreases the total daily harvested energy. To avoid shadowing, the separation distance between concentrators must increase, reducing their number (and thus, sunlight collection area) in a fixed panel area. Figure 5d shows the area of semiconductor material and rooftop area needed to meet the average daily electricity requirement of 30 kWh .^[42] As a benchmark, a 20% efficient, stationary silicon panel requires 22 m^2 of the semiconductor. Using higher-efficiency (e.g., 29%) GaAs semiconductor PV cells reduces the semiconductor illuminated area

requirement. This effect is multiplied by the use of the micro-concentrator arrangement, provided tracking and shadowing errors are mitigated. The latter is accomplished by increasing W , albeit increasing the total area occupied by the panel. Because for high-efficiency PV panels the cost of semiconductor PV cells dominates the panel's bill of materials, increasing W is beneficial to lowering the levelized cost of electricity, as the projections below suggest.

Another design trade-off exists between the economy of the semiconductor at higher CF values and increasing tracking and cell alignment precision requirements; therefore, the feasibility of lower CFs is considered. Figure 6a shows the daily energy harvested per unit area of panel for varying CF and W , assuming $R_{\text{cool}} = 10^{-3} \text{ Km}^2\text{W}^{-1}$. Here, we assume the whole panel comprises unit cells, described as scenario 1 in Table S2, Supporting Information. For a given CF, increasing W to reduce shadowing increases the amount of area needed to achieve the same energy output, as shown in Figure 6b. Nevertheless, the amount of semiconductor material needed to produce the daily output requirement decreases rapidly with CF, and diminishing returns occur beyond $CF > 20$ (Figure 6c). If space is the most limiting factor for designing a tracker, minimizing W is the preferred approach. For example, taking the minimum $W = 1/3 L$ at $CF = 50$ (Figure 6d), the required area for the panel fits well within the typical available rooftop area. Only 0.246 m^2 of GaAs PV cells

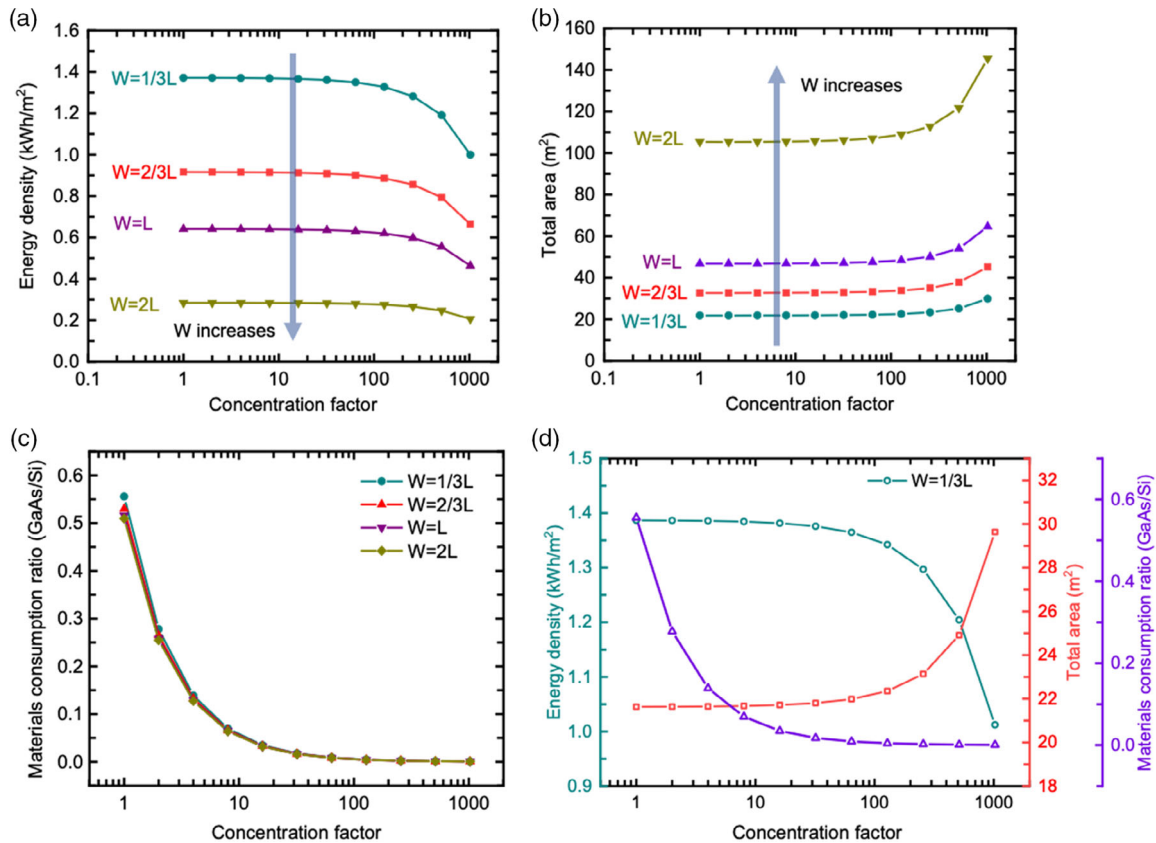


Figure 6. Shadowing of concentrators and cell temperature influences on energy density, area, and cost, having a maximum tilt angle of $\theta = 55^\circ$. a) Energy density as a function of CF with varying W . b) Total rooftop area and c) material consumption ratio needed to meet daily average energy requirements. d) Comparison of energy density, required rooftop area, and materials consumption ratio as a function of CF when $W = L$.

or 0.368 m² of Si PV cells is required as opposed to the total 22 m² area of stationary silicon PV panels needed to achieve the aforementioned daily electricity requirement. Given that the fraction of the high-efficiency PV panel cost attributed to the semiconductor can exceed 85%, these projected cost reductions are highly encouraging. (Comparisons between dual-axis GaAs, single-axis GaAs, stationary GaAs, and stationary Si systems are shown in Figure S8, Supporting Information, and more information on calculating the energy harvested for a given day is included in the Supporting Information.)

3. Summary and Conclusions

A novel kirigami-based, multi-axis tracking mechanism and its application as a scalable solar-tracking array were presented. The design parameters for achieving the desired tracking application requirements are shown in Figure S9, Supporting Information. To demonstrate tracking ability, a miniconcentrator combined with a photodiode is placed within a deformed kirigami spring, and the concentrator tilts according to the displacement vector. High optical performance was maintained upon variations in the light source angle whereby the concentrator matches the tilt angle through a corresponding lateral δ . Thermal dissipation and shadowing of nearby concentrators were calculated to influence the efficiency of solar electricity production and help guide the optimization of the concentrator and tracker design for solar energy-harvesting applications. This mechanism provides an alternative tracking method where the semiconductor consumption is an important factor and a small lateral displacement is necessary to uniformly induce tilting for a scaled array. The combination of the kirigami tracking mechanism and wide-angle microcell concentrators with high-efficiency solar cells and sufficient cooling may help enable widespread adoption of rooftop solar systems. The mechanical behavior described above enables a number of other applications, both purely mechanical in nature (e.g., a suspension or positioner design) and multifunctional via integration with other components and materials.

4. Experimental Section

Fabrication of Tracking Device: The circular kirigami patterns were fabricated by cutting polyethylene terephthalate (PET), 901 Highland Laser Printer Film (3M, 90 μm), with a 40 W Universal Laser Systems CO₂ laser cutter (5% power, 10% speed, 1000 ppi, 1.5" optics). Young's modulus and Poisson's ratio of the film was 2.2 GPa and 0.37, respectively. The overall diameter of the patterns was 70 mm with the largest cut radius at 27 mm.

A thin, plastic, UV-resistant, sheet was laser cut into the desired kirigami pattern, forming the kirigami base spring (Figure 1b). The cuts formed a hexagonal shape, spacing between cuts was 1.5 mm, and two cuts along the perimeter were made. The parabolic dish concentrators were formed via vacuum-assisted thermoforming. A metal negative mold with the precise geometry to form the concentrators was perforated to allow for the vacuum thermoforming process. A thin, stiff plastic sheet of 0.5 mm-thick polyethylene terephthalate glycol modified (PETG) was aligned and secured to the mold with high-temperature Kapton tape. The Vivak PETG sheet (USA Plastic Corp)/mold was heated in an oven to 100 °C, which was above the 88 °C glass transition temperature of PETG. After the sheet/mold uniformly reached the temperature, for about 10 m, vacuum was applied for one minute, and the mold was removed

from the oven and cooled. After the sample was removed from the mold, a shadow mask was placed on the sample and 0.5 μm of silver was deposited in the wells of the parabolas via VTE. The sheet was then laser cut, yielding individual hexagonal unit cells. A top 0.1 mm-thick sheet of polyethylene terephthalate (PET) was laser cut and adhered to match the geometry of the top of the concentrator with a hole for the photodiode/PV cell. A shadow mask was used to deposit electrodes on the top sheet, which was used to connect the cell. Figure S3, Supporting Information, shows an image of the negative mold with the plastic sheet, as well as the design of the concentrator. For this study, CF = 182 for demonstration purposes, and a rim angle of 60° was chosen due to surface reflections at high incident angles. More information on the design of the concentrator can be found in a study by Lamoureux^[22].

Mechanical Testing: For mechanical testing, two rings were cut from Optically Clear Cast Acrylic Sheets (McMaster-Carr, 7/64" thick) with the laser cutter (100% power, 5% speed, 2.0" optics) to hold and align the RSK springs during tensile tests. The noise within the experimental data at lower forces was due to the resolution of the equipment and the plotted data were smoothed by adjacent averaging in OriginPro. To conduct uniaxial and shear tests, acrylic rings sandwiched the substrate and were placed in holders that were 3D printed (Monoprice Maker Select, Brea, CA, USA) out of polylactic acid (PLA). The holders were then clamped into tensile grips, and both tests were conducted at a strain rate of 1 mm s⁻¹. The force versus displacement curves were obtained via a TA.XTPlus Texture Analyzer (Texture Technologies, Hamilton, Massachusetts, USA) with a 30 kgf load cell and the Exponent (Texture Technologies, Hamilton, Massachusetts, USA) software package. Work was obtained by integrating the force versus displacement data using OriginPro. Motorized lead screws attached to stages were used to translate the spring in the x- and y-directions; the CAD of the setup is shown in Figure S10, Supporting Information.

FE Modeling: The software package, Abaqus, was used to model the elastic behavior of the kirigami structure based on the static, general method with a six-node linear triangular prism element (C3D6) mesh construction using the nonlinear geometry option. The matrix storage was unsymmetric, full Newton method was used, and the damping factor was 0.75. Pinned boundary conditions were applied along the outermost ring and displacement conditions were applied to the innermost hexagon.

Electrical Measurement: A Newport solar simulator (model# 91191-1000) was used to determine the electrical characteristics of the device, which was calibrated to AM1.5 (1000 W m⁻²) using an NREL Si reference cell (model PVM233 KG5). The J–V curves were collected using an Agilent semiconductor parameter analyzer. The outermost hexagonal ring was mounted to a 3D-printed holder with a cut out to allow light to penetrate. Thin, flexible copper wires connected the Si photodiode (OSRAM Opto Semiconductors, Inc., model BPW 34 S-Z) to the measurement unit. A one-axis Thorlabs motor-controlled translation stage (PT1-Z8) was mounted to the top part of the 3D-printed holder. The maximum translation was 25 mm and had a resolution of 29 nm. The innermost hexagon was mounted to the stage with screws. The 3D-printed holder was then mounted to a flat plate attached to a Thorlabs rotation mount (PRM1) placed over the solar simulator. There was a hole in the plate so it did not block the solar simulator. The rotational stage mimicked the changes in the elevation and azimuth angle of the sun, depending on the placement of the spring. The rotational stage tilted to the same degree as that of the spring so the concentrator remained perpendicular to the light source.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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Conflict of Interest

The authors declare no conflict of interest.

Keywords

compliant mechanisms, kirigami, multiaxes, optical, tracking

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