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THERMAL CONDUCTIVITY OF POTASSIUM VAPOR

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ABSTRACT

The purpose of this investigation was to design, construct and operate a high temperature cell for measuring the thermal conductivity of potassium vapor within the temperature range of 900-1400°F.

A thorough review of all the techniques used to measure thermal conductivity of gases and vapors was made with particular attention to those methods suitable for high temperatures and corrosive vapors. A parallel plate cell with guard heated top plate was selected. Heat generated in the 2.01 inch diameter top plate by the top plate heater was transferred across a 0.0182 inch vapor space to the bottom plate. Molybdenum was selected for the cell material because of its corrosion resistance to potassium, low emissivity and high thermal conductivity.

The thermal conductivity of nitrogen was measured with the cell to serve as a check on the cell and analysis procedure. The thermal conductivity of nitrogen thus measured for a temperature range of 900 to 1200°F. was in excellent agreement (within 1 percent) with existing data.

Thermal conductivity data for superheated potassium vapor were taken at temperatures of 1000, 1100 and 1200°F. and a range of pressures of 0.01 to 0.075 atmospheres. The pressure of the potassium vapor in the cell was kept below the saturation pressure by maintaining liquid potassium in a boiler connected to the thermal conductivity cell at a temperature 100 to 400°F. below the cell

temperature. As predicted by theory the data show that pressure has a significant effect on the thermal conductivity. Combining theory with experimental results, the increase in thermal conductivity over that for an equivalent non-reacting system at 1100°F. was found to be 7 and 42 percent, for pressures of 0.01 and 0.075 atmospheres. respectively. The increase is caused by the heat of reaction associated with shifts in the equilibrium composition with changes in temperature and pressure. Potassium exists in the vapor as a monomer, dimer and tetramer. The thermal conductivity of potassium for an equivalent non-reacting system at 1100°F. was calculated to be 0.0074 Btu/hr.-ft.-°F. as compared to measured values of 0.0079, 0.0088, and 0.0105 Btu/hr.-ft- $^{\circ}$ F. at pressures of 0.01, 0.03, and 0.075 atmospheres, respectively. Kinetic theory was used as a basis for placing correlating curves through the data. The mean values of the thermal conductivity of potassium are estimated to be accurate to within \pm 10 percent. These results agree closely with a limited amount of data taken with a different type cell reported in the literature.

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NOMENCLATURE

- A Heat transfer area, sq. ft.
- a Cell constant in Eq. 44.
- a Distance from center of hot wire cell in Eq. 42, ft.
- B. Correction for Wheatstone bridge unbalance in Eq. 44, millivolts.
- c Heat capacity at constant pressure, Btu/lb.-°F.
- c Heat capacity for rotation, Btu/1b.
- c Heat capacity for translation, Btu/1b.
- c Heat capacity at constant volume, Btu/lb.-°F.
- C Heat capacity at constant volume, Btu/1b.mole-°F.
- d Distance between top and bottom plates in Eq. 76, ft.
- D Diameter, ft.
- D Diffusion coefficient, sq. cm./sec. or sq.ft./hr.
- D Thickness of top plate in Eq. 76, ft.
- f Eucken factor.
- Fa Radiation configuration factor.
- Fe Factor to account for the departure of the two surfaces from complete blackness.
- g Temperature jump distance, ft.
- h Convective heat transfer coefficient, Btu/hr.-sq.ft.-°F.
- i Current, amperes.
- k Boltzman's constant.

- k Equilibrium constant, atm. -1 or atm. -3.
- k Thermal conductivity, Btu/hr.-ft.-°F.
- K₁ Potassium monomer
- ${\rm K}_2$ Potassium dimer
- K_4 Potassium tetramer
- k Actual thermal conductivity, Btu/hr.-ft.-°F.
- k corr Thermal conductivity corrected to constant boiler temperature, Btu/hr.-ft.-°F.
- k_f Frozen thermal conductivity, Btu/hr.-ft.-°F.
- contribution to thermal conductivity due to chemical reaction, Btu/hr.-ft.-°F.
- k rad Contribution of radiation to total thermal conductivity, k_t , Btu/hr.-ft.-°F.
- k Thermal conductivity of reference gas, Btu/hr.-ft.-°F.
- t
 Total thermal conductivity including radiation, Btu/hr.ft.-°F.
- Length, ft.
- Mean free path of molecules, cm.
- M Molecular weight.
- n Number of molecules in chemical balance.
- Nu Nusselt number.
- P Pressure, atmospheres.
- Pr Prandtl number.
- Q Heat duty, Btu/hr.

- Q Heat duty for conduction, Btu/hr.
- Q_{rad} Heat duty for radiation, Btu/hr.
- Q_t Total heat duty, Btu/hr.
- r Molecular separation distance in Eq. 12, A°.
- r₁ Radius of hot wire, ft.
- r₂ Radius of cell container, ft.
- r_{g} Inside radius of guard plate cover in Eq. 76, ft.
- r Radius of top plate in Eq. 76, ft.
- R Gas constant, appropriate units.
- T Absolute temperature, °R.
- Inlet temperature of vapor to heat exchanger, °F.
- t₂ Outlet temperature of vapor from heat exchanger, °F.
- T_1 Absolute temperature of the hotter surface, ${}^{\circ}R$.
- T_2 Absolute temperature at the colder surface, ${}^{\circ}R$.
- T_b Absolute temperature at normal boiling point, °K.
- T_ Absolute temperature of the molecules after collision
- Absolute temperature of the molecules before collision in Eq. 21, °R.
- Recovery temperature which flat plate assumes in high velocity flow when it exchanges heat with fluid, °F.
- T_s Absolute temperature of the surface in Eq. 21, ${}^{\circ}R$.

- t_s Static temperature of vapor in Eq. 48, °F.
- t Total temperature in the vapor at a sufficient distance from plate in Eq. 48, °F.
- tw Tube wall temperature of heat exchanger, °F.
- v Mean molecular speed, cm./sec. or ft./sec.
- V_b Molecular volume of liquid at normal boiling point, cu.cm./g. mole
- W Flow rate, lbs./hr.
- x Mole fraction.
- X Plate spacing, ft.
- \mathbf{X}_{t} Output from Wheatstone bridge, millivolts.
- a Accomodation coefficient in Eq. 22.
- α Thermal diffusivity, $k/\rho c_{D}$.
- γ Ratio of heat capacity at constant pressure to heat capacity at constant volume.
- γ_{o} Ratio of heat capacity at constant pressure to heat capacity at constant volume for ideal gas.
- ΔH Heat of reaction, Btu/lb. mole.
- $\Delta \text{H}_2^{\circ}$ Standard heat of reaction for monomer to dimer, Btu/1b. mole dimer.
- ΔH_4° Standard heat of reaction for monomer to tetramer, Btu/1b. mole tetramer.
- Δt Temperature difference, °F.

- Δt_{ref} Temperature difference for reference gas, °F.
- ε Lennard-Jones force constant.
- ε Radiation emissivity.
- Temperature rise of vapor from initial condition in Eq. 50, ${}^{\circ}F_{\bullet}$
- μ Viscosity, poises or 1b./ft.hr.
- ρ Density g./cu.cm. or lb./cu.ft.
- σ Lennard-Jones force constant, A°.
- τ Time from initial condition, hr.
- φ Potential energy of interaction between two molecules.
- $\Omega_{\rm D}$ Lennard-Jones collision integral for diffusion.
- $\Omega_{_{\mathbf{V}}}$ Lennard-Jones collision integral for viscosity.
- ω Frequency for a periodic temperature variation in Eq. 58.

CHAPTER I

INTRODUCTION

The use of alkali metals in nuclear power generation systems has been of considerable interest in recent years both in conventional nuclear power plants and in magnetohydrodynamics (MHD) power generation (86) for space craft. During this time, several experimental and design studies of Rankine cycle space power generation systems have been initiated with potassium as the working fluid. These studies include the SPUR-SNAP (79) program and the General Electric (12,36) boiling and condensing investigations. In all such investigations accurate transport property data are necessary for complete experimental and theoretical analysis. The thermal conductivity of the vapor is such a property.

Heat transfer data for boiling, condensation and forced convection of alkali metals have been taken by an increasing number of investigators since 1955 when Lyon (71) completed an extensive study of boiling of liquid metals which included sodium and a mixture of sodium and potassium. The General Electric Company (36) measured boiling heat transfer coefficients for potassium in forced convection in 1964 and Padilla (78) measured film boiling heat transfer coefficients for potassium in 1966.

Theoretical film boiling heat transfer correlations have been formulated by Bromley (11), Chang (20), and Berenson (6). In order to evaluate the validity and soundness of these theoretical models in

comparison with experimental data, it is necessary to know the physical properties of the vapor and liquid. In each correlation, the thermal conductivity of the vapor is an important variable. The thermal conductivity of the vapor is important also in forced convection heat transfer and in two phase forced convection heat transfer where an alkali metal vapor is the working fluid.

Experimental measurements of thermal conductivity, viscosity and heat capacity are important thermodynamic properties because of the important relationships between the three variables. An independent evaluation of the experimental data would be possible based on thermodynamic considerations.

The objective of this work was to measure the thermal conductivity of potassium vapor in the range of 900 to 1400°F, at pressures below the saturation pressure using a parallel plate thermal conductivity cell.

CHAPTER II

LITERATURE REVIEW

A. Introduction

Heat conduction in gases is a diffusion process in which gases moving from a warmer position to a colder position and vice-versa exchange kinetic energy as a result of molecular collisions.

Although the gas molecules may be identical, they will have different average velocities because of temperature differences.

The basic law of heat conduction is

$$Q = k \frac{A}{X_s} \Delta t \tag{1}$$

The law originated with Biot (7) but is generally called Fourier's equation and it was used as a fundamental equation in Fourier's analytic theory of heat (35). In differential form, for one dimension heat conduction, Fourier's equation is

$$Q = -k A \frac{dt}{dx}$$
 (2)

The thermal conductivity of gases can be determined experimentally from Equation 1 by measuring the heat flux and the temperature gradient. It can be determined also from simple kinetic theory in which thermal conductivity is related to the viscosity and to the constant volume heat capacity of the vapor. Modern kinetic theory has been used to extend the théoretical efforts to include the calculation of thermal conductivity (or viscosity) based on a mathematical model for the intermolecular forces.

Experimental measurements of the thermal conductivity of gases and vapors which associate or dissociate with changes in temperature are often considerably higher than the values of an equivalent non-reacting mixture of the species. This apparent increase in thermal conductivity is due to the heat of reaction associated with changes in the equilibrium composition with temperature as the molecules move through the temperature gradient. Potassium in its vapor state exists as a monomer, dimer and tetramer in equilibrium and would be expected to have a higher effective thermal conductivity than for a non-reacting condition.

B. Theory of Thermal Conductivity

Simple Kinetic Theory The theory of conduction of heat by molecular self diffusion was developed by Maxwell (73) and Boltzman (9). For monatomic molecules which possess only the kinetic (translation) energy corresponding to their velocity, the thermal conductivity was estimated to be

$$k = 1/3 \rho v \ell c_v$$
 (3)

Since the simple kinetic theory of gases predicts that the viscosity of the gas for a constant velocity is

$$\mu = 1/3 \text{ pvl} \tag{4}$$

The predicted thermal conductivity of a gas from simple kinetic theory is

$$k = \mu c_{v}$$
 (5)

Equation 5 predicts values of thermal conductivity which are generally low.

Chapman (21) made calculations in 1912 which showed that for monatomic, spherical molecules with any central forces between them, Equation 5 was low by a factor of 2.5. This value was predicted independently by Enskog (30) in 1917 for a repulsive potential energy between molecules of the form

$$E(r) = \alpha \varepsilon (\sigma/r)^{n}$$
 (6)

where α and n are constants, n being the steepness of the repulsive wall. Variations in n from five to infinity change the factor by less than 1 percent. Therefore, if the kinetic theory is correct, thermal conductivities for monatomic gases should be closely related by

$$\mathbf{k} = 2.5 \ \mu \ \mathbf{c}_{\mathbf{v}} \tag{7}$$

Equation 7 is most often written as

$$k = f \mu c_{v}$$
 (8)

and the numerical factor f called the Eucken factor. A review of thermal conductivity data by Liley (69) showed that k varies from

2.40 to 2.60 for monatomic gases over a range of temperatures from 200 to 2700°R.

Eucken Factor Eucken (31) originally proposed a magnifying factor for Equation 5 to account for the fact that an average molecular velocity as used in simple kinetic theory will predict low values of thermal conductivity. Molecules with greater energy transport their energy faster than molecules with less energy because the energy level is proportional to $c_{\rm V}$ T and T is proportional to the velocity squared (61).

Eucken (31) further proposed that the thermal conductivity of diatomic gases could be estimated by accounting for rotation as well as translation. He split the specific heat into two components, \mathbf{c}_{r} and \mathbf{c}_{t} for translation which led to

$$k = \left(\frac{2.5 c_t}{c_v} + \frac{c_r}{c_v}\right) \mu c_v$$
 (9)

for diatomic molecules with negligible energy of oscillation. Since there is no correlation between the velocity of the molecule and internal rotation, the contribution of rotation can be expressed in the form of Equation 9 rather than Equation 7 which is appropriate for the translational contribution. Equation 9 has been simplified to (see Reference 82)

$$k = \frac{9\gamma - 5}{4} c_{v} \tag{10}$$

$$k = \frac{9-5/\gamma}{4} c_p \tag{11}$$

The value of the Eucken factor for diatomic gases is less than 2.5. Liley (69) reported values of 1.8 to 2.3 for temperatures from 130°R to 2100°R.

Several authors (40,48,54) have presented variations of the Eucken factor given in Equation 9 for polyatomic gases and vapors. The values of the thermal conductivity of diatomic molecules predicted by their equations are generally more accurate at temperatures above 100°F. For linear non-polar molecules such as nitrogen and oxygen the predicted values are within 6 percent of experimental results. This presupposes that accurate values of the viscosity and heat capacity are available. If both viscosity and heat capacity values are predicted from theory, the thermal conductivity estimates could be in error by amounts greater than 6 percent.

Modern Kinetic Theory Modern kinetic theory, or as often called, the Chapman-Enskog theory, is based upon the number, time, velocity distribution of molecules in space and their interaction with each other. It is rigorous only for dilute monatomic gases. The theory does provide however tremendous insight in predicting transport properties of gases that can be considered dense.

In the theory one of the more common models for describing the intermolecular interaction of non-polar molecules is the Lennard-Jones (6-12) potential. In this model the intermolecular potential energy function is given by

$$\phi(r) = 4\varepsilon \left[(\sigma/r)^{12} - (\sigma/r)^{6} \right]$$
 (12)

where the parameters σ and ϵ have dimensions of length and energy respectively, ϵ being the depth of the potential well and σ being the collision diameter for low energy collisions. The parameters σ and ϵ are constants characteristic of the chemical species of the colliding molecules.

From modern kinetic theory the thermal conductivity of a pure monatomic gas is given in first approximation by (56)

$$k = 1.9891 \times 10^{-4} \frac{(T/M)^{1/2}}{\sigma^2 \Omega_{v}}$$
 (13)

where in Equation 13

k = thermal conductivity in cal/cm sec°k

M = molecular weight

T = temperature in °K

 σ = collision diameter in A°

 $\Omega_{\rm w}$ = collision integral

when compared to the modern kinetic theory of viscosity of pure monatomic gases. Equation 13 leads to

$$k = \frac{15}{4} \frac{R}{M} \mu \tag{14}$$

where

 μ = viscosity in poises.

Since $C_{_{\mathbf{V}}}$ is $3/2\mathbb{R}$ for monatomic gases, Equation 14 simplifies to

$$k = 2.50 \ \mu c_{v} \tag{7}$$

which was developed in the simple kinetic theory.

Although the Chapman-Enskog kinetic theory strickly speaking, does not apply to polyatomic gas molecules because of the internal degrees of freedom, it may be applied quite successfully to such molecules when they are reasonably spherical. This is true because the viscosity and the diffusion of simple polyatomic molecules are not appreciably affected by the presence of internal degrees of freedom. Therefore, the thermal conductivity of diatomic gas molecules can be approximately from Equation 13 if multiplied by the Eucken factor. Thus for diatomic gas molecules

$$k = 1.9891 \times 10^{-4} \left[\frac{4}{15} \frac{C_{v}}{R} + \frac{3}{5} \right] \frac{(T/M)^{1/2}}{\sigma^{2} \Omega_{v}}$$
 (15)

The Eucken factor in Equation 15 varies between 1.2 and 1.5 for a considerable range of gases (56).

Estimation of the thermal conductivity of monatomic and diatomic gases from Equations 13 and 15, respectively require values for the collision diameter σ and the molecular collision integral $\Omega_{_{\mbox{$V$}}}$. Values of $\Omega_{_{\mbox{$V$}}}$ depend upon the intermolecular potential energy function. Values of $\Omega_{_{\mbox{$V$}}}$ are tabulated as a function of kT/ ϵ for the Lennard-Jones potential function where k in this instance

is Boltzman's constant. Therefore, the fundamental parameters necessary to estimate thermal conductivity are the collision diameter σ and the depth of the potential well ϵ .

Hirschfelder, Curtiss, and Bird (56) give methods of determining the Lennard-Jones parameters from experimental viscosity data or experimental vapor pressure data. They recommend that the parameters obtained from viscosity data should be used for making transport property calculations and that parameters obtained from experimental second virial coefficients be used for calculation of thermodynamic properties. A third method for estimating the parameters was developed empirically by Wilke and Lee (104) in which the force constants are estimated by the expressions

$$\sigma = 1.18 \text{ V}_{b}^{1/3} \tag{16}$$

and

$$\frac{\varepsilon}{\mathbf{k}} = 1.21 \, \mathbf{T_b} \tag{17}$$

where $\mathbf{T}_{\mathbf{b}}$ and $\mathbf{V}_{\mathbf{b}}$ are the normal boiling point and the molecular volume at the normal boiling point, respectively.

Modern kinetic theory also permits the estimation of the diffusion coefficient of a binary mixture using the constants σ and ε for the Lennard-Jones potential. Hirschfelder, Curtiss and Bird (56) give for the diffusion coefficient of a binary mixture in first approximation

$$D_{12} = \frac{0.001858 \text{ T}^{3/2} \left[\left(M_1 + M_2 \right) / M_1 M_2 \right]^{1/2}}{P \sigma_{12}^2 \Omega_D}$$
(18)

where, $D_{12} = binary diffusion coefficient cm²/sec$

 $^{\sigma}$ 12 = arithmetic mean of $^{\sigma}$ 1 and $^{\sigma}$ 2

 $^{1}\Omega_{\mathrm{D}}$ = collision integral comparable to $^{\Omega}_{\mathbf{V}}$

The procedure requires a knowledge of the force constants for both components. The collision integral $\Omega_{\rm D}$ is tabulated for the Lennard-Jones potential as a function of kT/ ϵ_{12} . In the case of diffusion

$$\sigma_{12} = 1/2 (\sigma_1 + \sigma_2)$$
 (19)

and

$$\varepsilon_{12} = \sqrt{\varepsilon_1 \varepsilon_2} \tag{20}$$

Accomodation Coefficient When gas or vapor molecules collide with a solid surface they do not always come to the surface temperature before they rebound. The degree to which molecules approach the surface temperature upon collision is given by the thermal accomodation coefficient defined as

$$\alpha = \frac{T_{m} - T_{o}}{T_{s} - T_{o}} \tag{21}$$

Where T_{o} and T_{m} are the temperatures of the molecules before and after collision, respectively and T_{s} is the surface temperature. The magnitude of the accommodation coefficient is a function of the molecule,

surface material, and temperature. A complete review of the subject is given by Vines (99).

Although kinetic theory asserts that the thermal conductivity of a perfect gas is independent of pressure, all conventional thermal conductivity cells exhibit a decrease in thermal conductivity with decreases in pressure at very low pressures. This phenomenia results from the temperature discontinuity which exists at the surface of the cell. When the pressure is such that the mean free path of the molecules is of the same order of magnitude as the distance between which temperatures are being measured, the effect becomes very pronounced. The effect of thermal accommodation upon thermal conductivity is most noticeable at pressures below 0.01 atmospheres. At pressures above 0.01 atmospheres the effect is rather small and becomes even more so as the pressure is increased.

Accomodation coefficients are generally obtained from the slope of a plot of the reciprocal of the thermal conductivity versus the reciprocal of the pressure for low pressure thermal conductivity data.

Kennard (63) gives the following expression for the temperature jump distance:

$$g = \left(\frac{2-\alpha}{\alpha}\right) \left[\frac{(2\pi MRT)^{1/2}k}{(\gamma_0 + 1)C_VP}\right]$$
(22)

C. Thermal Conductivity of Gas Mixtures in Chemical Equilibrium

Many gases such as nitrogen dioxide and hydrogen fluoride undergo association-dissociation reactions over a range of temperatures.

Alkali metal vapor also exhibit this phenomenia. Such reactions are

$$^{2NO}_{2} \stackrel{?}{\leftarrow} ^{N}_{2}^{O}_{4} \tag{23}$$

$$2K \stackrel{?}{\leftarrow} K_2$$
 (24)

$$4K \stackrel{\rightarrow}{\leftarrow} K_4$$
 (25)

Since the equilibrium gas compositions for Equations 23 to 25 vary with temperature, concentration gradients will always exist whenever a temperature gradient is imposed between two surfaces.

Diffusion of the molecules from an equilibrium condition to a different temperature region results in a further shift in the concentration to satisfy the equilibrium conditions at the new temperature.

Changes in composition will result in a release or absorption of energy. In a gas such as potassium vapor which absorbs heat by dissociating as the gas temperature is increased, heat is transfered to the reacting molecules as the molecules dissociate in the high temperature region. The molecules then diffuse toward the low temperature region since there is a lower concentration of dissociated molecules at the lower temperature. In the low temperature region the gas molecules reassociate releasing the heat absorbed

from the high temperature dissociation. This phenomenon was first recognized by Nernst (77) who attributed the exceptionally high thermal conductivity of nitrogen dioxide to this effect.

In mixtures of gases in chemical equilibrium the effective thermal conductivity (conductivity determined by physical measurement) may be considerably higher than for the "frozen" thermal conductivity of non-reacting mixtures. The "frozen" thermal conductivity is the conductivity one would expect to exist if no chemical reactions took place. The "frozen" thermal conductivity may be predicted from theory to the extent that theory applies to each specie and to the mixture. The effective thermal conductivity vity is given by

$$k_{c} = k_{f} + k_{r} \tag{26}$$

For the NO_2 - $\mathrm{N}_2\mathrm{O}_4$ equilibrium at 125°F., the effective thermal conductivity (24) has been found to be 10 times greater than the "frozen" thermal conductivity, that is,

$$\frac{k_{C}}{k_{f}} = 10 \tag{27}$$

Several investigators have considered the effective thermal conductivity of gases undergoing simple dissociations. Dirac (28) and Hirschfelder (56) both developed the theory for systems of

reacting gases with finite chemical reaction rates. Hirschfelder concluded that the assumption of local chemical equilibrium is good when the activation-energy for reaction in one direction is small. In a later work, Hirschfelder (57) developed also the theory for heat transfer in chemically reacting gases in which local equilibrium is assumed, i.e., very high chemical reaction rates. For such conditions the theory is based upon the total heat flux vector which includes the effect of the bulk transport of energy due to the diffusion of molecules.

Meixner (74), Hasse (52), and Prigogine (101) and his associates considered problems of heat transfer in a chemically reacting mixture from the standpoint of thermodynamics of irreversible processes. Their method leads to the same relationship as is obtained from assuming the local composition is in equilibrium with the local temperature.

For single reactions of the dissociation type A $\stackrel{\rightarrow}{\leftarrow}$ nB, all the methods result in expressions which are equivalent to

$$k_r = D_{AB} \frac{P}{RT} \frac{\Delta H^2}{RT^2} \frac{x_A x_B}{(nx_A + x_B)^2}$$
(28)

Butler and Brokaw (14) extended the work of Hirschfelder to include gas mixtures involving any number of reactants, inert diluents and chemical equilibria. For three reacting components such as exist in the potassium vapor, the results of Butler and Brokaw reduce to

$$k_{r} = -\frac{1}{RT^{2}} \frac{\begin{vmatrix} 0 & \Delta H_{2} & \Delta H_{4} \\ \Delta H_{2} & A_{11} & A_{12} \\ \Delta H_{4} & A_{21} & A_{22} \end{vmatrix}}{\begin{vmatrix} A_{11} & A_{12} \\ A_{21} & A_{22} \end{vmatrix}}$$
(29)

where for the reactions

$$K_2 \stackrel{\rightarrow}{\leftarrow} 2K_1$$
 (30)

and

$$K_{4 \leftarrow K_1}$$
 (31)

$$A_{11} = 16 \frac{RT}{D_{14}P} \frac{x_4}{x_1} + \frac{RT}{D_{24}P} \frac{x_4}{x_2} + \frac{RT}{D_{12}P} \frac{\left(x_1 + 2x_2\right)^2}{x_1 x_2}$$
(32)

$$A_{22} = 2 \frac{RT}{D_{12}P} \frac{x_2}{x_1} + \frac{RT}{D_{24}P} \frac{x_2}{x_4} + \frac{RT}{D_{14}} \frac{\left(x_1 + 4x_4\right)^2}{x_1 x_4}$$
(33)

and

$$A_{12} = A_{21} = 8 \frac{RT}{D_{12}P} \frac{x_2}{x_1} + \frac{8RT}{D_{14}P} \frac{x_4}{x_1} + 4 \frac{RT}{D_{12}P} + 2 \frac{RT}{D_{14}P} - \frac{RT}{D_{24}P}$$
(34)

D. Experimental Methods

Experimental techniques for the measurement of the thermal conductivity of gases can be divided into two general categories: steady state and transient methods. Steady state thermal conductivity apparatus include such devices as parallel plates, (75) concentric cylinders (84), concentric spheres (66), hot wires (17), hot ribbon filaments (62), and porous beds (58). Thermal diffusivity (98) and Prandtl number methods (29) are used also. Dynamic probe (2) and shock wave (25) methods are common transient techniques. All the devices have certain advantages and disadvantages with regard to the measurement of the thermal conductivity of alkali metal vapors.

1. Steady State Methods Steady state methods were used first in 1840 when Andrews (4) developed a simple hot wire cell. Through the years steady state methods have developed extensively and are preferred for reliability. Data from steady state methods are used generally as standards and transient methods evaluated by comparison.

Parallel Plates The parallel plate method is the simplest method conceptually. It was first used by Christiansen (22) in 1881. The rate of heat transfer and the temperature difference between a heated plate and a parallel plate spaced at a small distance away is measured. Hercus and Laby (54) improved the technique somewhat by the use of guard rings and Michels, Sengers and Van Der Guilk (75) improved the procedure significantly by the use of an insulated

guard heater. The thermal conductivity cell of Michels, Sengers and Van Der Guilk was designed to minimize convection heat transfer between the two horizontal parallel plates. A schematic representation of their cell is given in Figure 1. By placing thermocouples at several points in the guard plate and top plate and by connecting the thermocouples together to detect very small differences in the average guard and top plate temperatures, they were able to balance the heat inputs to the guard and top plate heaters to prevent heat loss from the top plate except in the direction desired. They were able to obtain extremely accurate results for very small heat fluxes and temperature differences between the cell plates. Such conditions are necessary when convective heat transfer is significant, i.e., near the critical.

The thermal conductivity is found from

$$k = \frac{Q_c X_s}{A \Delta t}$$
 (35)

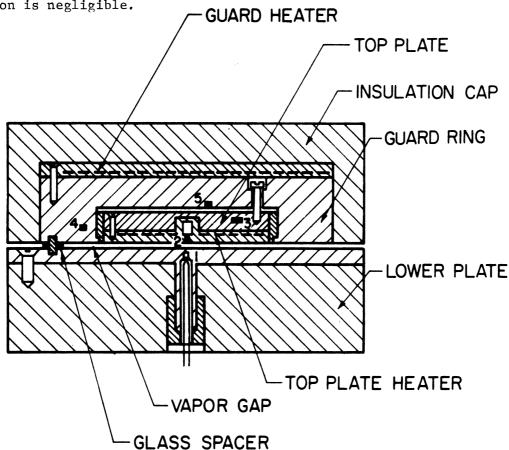
At elevated temperatures the contribution of radiation to the overall heat transfer process can become significant even for small plate spacings. For such conditions the heat transferred by conduction $Q_{\bf c}$ is obtained by subtracting the radiant transfer $Q_{\bf rad}$ from the total heat transferred $Q_{\bf t}$.

$$Q_{c} = Q_{t} - Q_{rad}. \tag{36}$$

where

$$Q_{rad.} = {}^{\sigma}A F_{e}F_{a} (T_{1}^{4} - T_{2}^{4})$$
 (37)

Radiation effects can be measured at elevated temperatures in the absence of conduction by operating at low pressures, i.e., 1 micron of mercury absolute. At such pressures the contribution of conduction is negligible.



NOTE: NUMBERS DENOTE LOCATION OF THERMOCOUPLES

Figure 1. Schematic Representation of the Thermal Conductivity Cell of Michels, Sengers and Van Der Guilk (75)

The contribution of convective heat transfer can be made insignificant by the proper design and operation of a thermal conductivity cell. If the Grashof number is below 10, (60) convection within the cell becomes very small with respect to conduction and radiation. In a parallel plate apparatus, the small vertical distance between horizontal parallel plates presents the most favorable orientation for minimizing convection. Grashof numbers of 10⁻⁴ are not uncommon in such cells.

The parallel plate method includes also the variable gap method (70). As the name implies, the space between plates is variable. This can be done easily with a parallel plate cell and is a definite advantage when the effect of radiation on the total heat transfer is being sought independently of very low pressure runs. By measuring the combined effects of radiation and conduction for a series of plate spacings the actual thermal conductivity of the gas is determined from the changes in the overall heat transfer coefficient with plate spacings. For constant T and Δt the thermal conductivity can be computed from such runs using Equation 38.

$$\frac{\Delta t X_s}{k A} = \frac{1}{Q_t} - \frac{1}{Q_{rad}}.$$
 (38)

Measurements of the contribution of radiation for other steady state and transient devices are not as simple.

Concentric cylinders To obviate the difficulty of undesired and undetermined heat losses in a parallel plate apparatus, early investigators, notably Stefan (92), devised and experimented with concentric cylinder thermal conductivity cells. The concept is similar in nature to the parallel plate method in that a cylinder is placed inside a hollow cylinder forming a small uniform gap between the two cylinders across which heat is transferred by conduction. Heat input to the center cylinder is transmitted radially to the outer cylinder except for heat losses at the ends. The end area is usually a small fraction of the total surface area of the inner cylinder and thus the heat losses are minimized by the geometry of the cell.

Keyes and Sandell (64) made significant improvements in the concentric cylinder method by placing a bottom on the outer or receiver cylinder at a distance from the inner or emitter cylinder equal to the radial spacing between cylinders. They placed a guard heater above the cell to prevent heat loss from the emitter by conduction at the top surface and by transfer along the electrical leads. The cell was constructed of silver with an axial heater throughout the length of the inner cylinder. Thermocouples were placed in the cylinder walls of both the inner and outer cylinders. The inner cylinder was approximately 7/8 inches in diameter with a length of 4 1/2 inches. The radial gap was 0.025 inches. Radiation effects were minimized because

the low emissivity of silver and convection was minimized by maintaining small temperature differences.

Rothman (84) made measurements on several gases up to temperatures of 1400° F. using a cell similar in design to the cell of Keyes and Sandell (64).

Vines (100) also made high temperature thermal conductive measurements of gases going to temperatures of 1650°F. The inner cylinder of his vertical concentric cylinder cell, shown in Figure 2, consisted of three sections placed on a hollow rod containing the thermocouple and heater wires. The two shorter sections on each end of the middle emitter cylinder were separated from the middle section by a 0.039 inch gap. Guard heaters located in the end sections were used to reduce heat loss from the ends. Nearly all the heat transferred from the emitter was in the radial direction across a 0.0786 inch gap to the outer cylinder. Conductivities were found from the total heat transferred from the emitter at steady state. The heat transferred by radiation and end conduction was determined from data taken with the apparatus highly evacuated and at the same temperature levels as the normal runs. Applying such corrections, the heat transferred by conduction becomes

$$Q_{c} = Q_{t} - Q_{rad}. \tag{36}$$

23

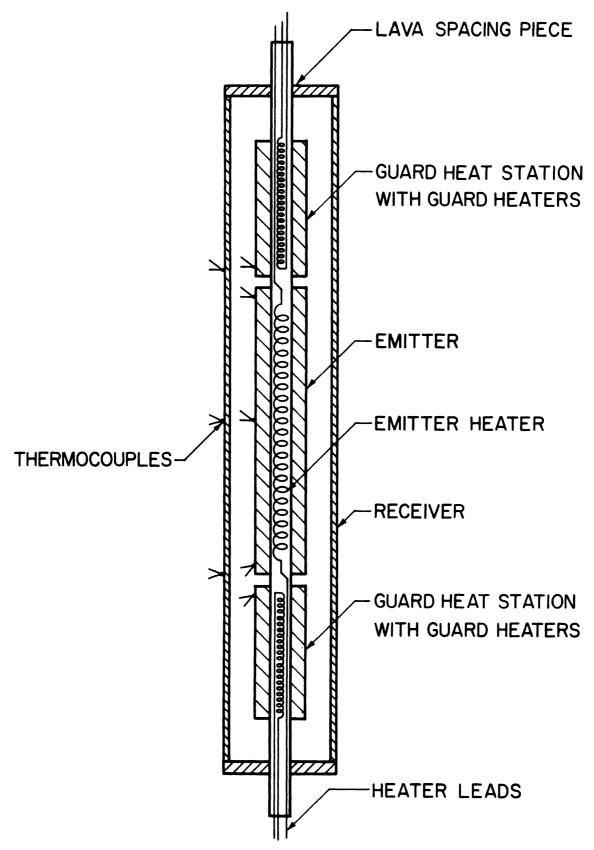


Figure 2. Schematic Representation of Thermal Conductivity Cell of Vines (100)

where

$$Q_{rad.} = f (T, \Delta t)$$
 (39)

The thermal conductivity is found then from

$$k = \frac{Q_c \ln \frac{r_2}{r_1}}{2\pi \ell \Delta t} \tag{40}$$

Although most concentric cylinders cells are vertical, Lee (67) built a horizontal cell with a very small radial gap to minimize convection and radiation effects. Gilmore (38), Kramer and Comings (65) and Gilmore and Comings (39) built similar cells. Gilmore and Comings (39) made measurements on gas mixtures using a cell consisting of three horizontal concentric cylinders — the outer two were of copper with a 0.006 inch clearance between them and the inner cylinder was of a synthetic glass bonded mica. A fine platinum wire wound around the mica cylinder became the emitter heater and resistance thermometer. Guard heaters were not used in the ends but the ends were insulated. To account for end losses Gilmore and Comings obtained the necessary cell constants (bias corrections) by measuring the quantity $\Delta t/Q_t$ for gases of known thermal conductivity over the temperature range of interest.

Concentric Spheres Concentric sphere thermal conductivity cells were first introduced in 1875 by Kundt and Warburg (66).

Other investigators employed the technique over the next 35 years but with limited success. Although the concept is excellent with

regards to heat loss from the emitter, severe difficulties are encountered in obtaining good boundary conditions of spherical symmetry.

Hot wire thermal conductivity cells consist basically Hot Wire of an electrically heated fine wire, usually platinum, stretched axially within a cylindrical container containing the gas or vapor of interest. The wire serves both as an electrical heater and a resistance thermometer. Andrews (4) in 1840 made the first measurements on such cells. Kundt and Warburg (66) predicted the existance of a temperature discontinuity in such cells at low pressure in 1879. Significant improvements in hot wire cells were made by Schleirmacher (85) by using a pair of potential lead wires across the center portion of the hot wire. This reduced the error caused by axial conduction along the wire. Subsequent investigators (17, 41, 83), eliminated the end effects by using two cells identical except for the wire length. Such apparatus are termed compensated hot wire systems. By subtracting the two results for the same temperature conditions the end effects were presumably eliminated and the heat transferred for the effective wire length determined.

Gregory and Archer (44,45,46) conducted a series of experiments to determine the effects of convection in horizontal and vertical hot wire cells. Experimenting with two compensated hot wire systems in which the receiver cylinders were of different radii, they found it was possible to eliminate the effects of convection by observing the pressures in both systems at which such losses vanished, the

temperature conditions in the two systems being identical. Later Gregory (47) modified the hot wire procedure to permit better analysis of the data. He maintained the electrically heated emitter wire at a constant temperature while the pressure of the gas was lowered for successive runs. By plotting $\frac{2\pi \ell \Delta t}{O_c \ln (^r 2/^r 1)}$

versus 1/P a straight line was observed. The intercept is the thermal conductivity at high pressures as can be seen from Equation 40 and the slope of the line A is a measure of a quantity which is related to the temperature jump at the wire. The slope A is given by (99)

$$A = \frac{g^{p}}{k r_{1} ln\left(\frac{r_{2}}{r_{1}}\right)} \tag{41}$$

The accommodation coefficient can be found from Equations 22 and 41. Much of the earliest experimental work on accommodation coefficients and temperature jumps was performed by Gregory (47) and Archer (5).

Although few high temperature conductivity data have been taken with hot wire cells, Stops (94) obtained data up to 1900°F. for air and carbon dioxide using a simple platinum hot wire in a fused quartz cell. Radiation effects amounted to 21 percent and end losses amounted to 8 percent at 1900°F.

Callear and Robb (15,16) developed a new approach in hot wire techniques to obviate the difficulty of separating the effects of the temperature jump and the reduction of thermal conductivity with pressure at low pressures. They built a cell containing two identical wires. One wire was used to supply heat to the gas and the other wire, situated some distance from the first wire, was used to measure the temperature produced by the heated wire. In this way they were able to eliminate the interference from the temperature discontinuity arising at the solid gas interface of the heated wire. For a heated wire located coaxially in a hollow cylinder of radius a and a second wire located at a distance r from the heated wire

$$k = \frac{Q \ln \left(\frac{r}{a}\right)}{2\pi \ell \Delta t} \tag{42}$$

Coffin and O'Neal (24) developed a new approach to hot wire thermal conductivity methods using four simple 0.005 inch diameter platinum filaments each with a pair of potential lead wires. The filaments were incorporated into two stainless-steel block containers which possessed a high degree of symmetry in the construction. Each container held a pair of filaments. The two pairs of cells (one reference pair; one test pair) were connected in a Wheatstone bridge circuit as shown in Figure 3.

In the bridge circuit the potential difference indicated is proportional to the temperature difference between the reference and test filament wires. Since the temperature difference between the filament and block can be given as

$$\Delta t_{\text{ref}} = \frac{a}{k_{\text{ref}}}$$
 (43)

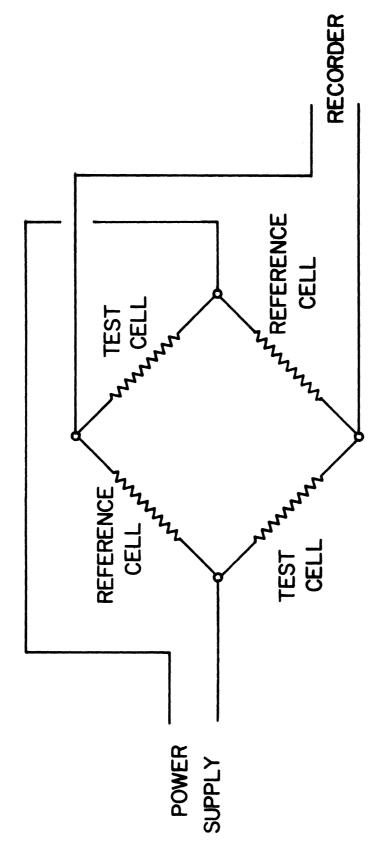


Figure 3. Wheatstone Bridge Circuit for a Symmetrical Two Pair Hot Wire Thermal Conductivity Cell of Coffin and O'Neal (24)

where a is a constant involving the geometry of the cells and the power dissipated by a wire, the potential output of the bridge circuit is

$$X_{t} = a \left(\frac{1}{k_{ref}} - \frac{1}{k_{c}} \right) + B \tag{44}$$

where B is a correction for any inherent unbalance of the bridge. By operating with gases of known thermal conductivity, Coffin and O'Neal found the values of the two constants. Then operating with nitrogen as a standard reference gas they were able to evaluate the thermal conductivity of other gases from Equation 44.

Hot Ribbon Filaments The hot ribbon filaments method is a variation of the hot wire in which a thick wire or ribbon is used in lieu of a fine wire. Kannuluik and Martin (62) used a 0.0587 inch diameter platinum wire and solved the heat conduction equation for their case to yield the thermal conductivity. More recently Gottlieb and Zollweg (43) experimented with a hot ribbon filament at filament temperatures up to 2400°F. The filament was a 0.079 inch wide tungsten strip and the collector was a pair of nickel plates located 0.005 inches away. End effects were eliminated by using two cells with the filaments in one twice as long as the other. Radiation efforts were studied extensively to determine radiation losses for different filament temperatures. The emissivity at constant emitter temperature was found to change less than 0.3 percent for alkali metal vapors at different pressures.

Heat Transfer Theory (53) and experimental efforts (37) have shown that for low Graetz numbers, the Nusselt number becomes independent of the Reynolds number and becomes asymotically equal to

$$Nu = \frac{hD}{k} = 3.658 \tag{45}$$

Low Graetz numbers are easily obtained for laminar flow in a long tube having a small diameter and a constant wall temperature. If the convective heat transfer coefficient is determined experimentally, the thermal conductivity is found from Equation 45.

Although accurate heat flux measurements are difficult to make at high temperatures, Achener (1) and Fisher (34) proposed to make such measurements for cesium and rubidium up to temperatures of 1800°F. using a capillary tubing with a 1/16 inch inside diameter and 1.5 foot length as a heat exchanger. The capillary tube was to be placed above a pool of boiling liquid metal whose temperature would be controlled by an overpressure of argon. In this way a nearly uniform wall temperature could be maintained. For conditions where the liquid metal condensing resistance and wall metal resistance are small, the thermal conductivity can be found from

$$k = \frac{Wc_{P}}{3.658 \pi \ell} \ln \left(\frac{t_{W} - t_{1}}{t_{W} - t_{2}} \right)$$
(46)

Porous Beds The effective thermal conductivity of porous beds can be used to determine the thermal conductivity of the gas contained intersitially. Israel, et al. (58) found the thermal conductivity of hydrogen at 2000°F. to 4700°F. by measuring the effective conductivity of porous tungsten specimens filled with pressurized hydrogen. Effective conductivities were determined from temperature measurements on the upper flat surface of the right circular cylindrical porous specimen heated by high frequency induction currents. The values of effective conductivities were calculated by equating the axial, centerline heat flux at the surface of the specimen, determined from the solution of the heat conduction boundary valve problem, to the radiation and thermal convection heat losses at the same point.

<u>Prandtl Number Method</u> Any method for measuring a property value such as thermal conductivity must be based on a fundamental relationship which contains besides the desired property only quantities which can be accurately determined. The Prandtl number expressed as

$$Pr = \frac{c_p \mu}{k} \tag{47}$$

could be used to find the thermal conductivity of a gas providing the Prandtl number could be determined independently based on measurable quantities other than those appearing in Equation 47.

Pohlhausen (81) derived a unique solution for high-velocity, steady,

two-dimensional flow in which heat is transferred by convection only.

He related the Prandtl number to a recovery factor defined as

$$r = \frac{t_r - t_s}{t_t - t_s} \tag{48}$$

For Prandtl numbers between 0.5 and 5, the relationship between the Prandtl number and the recovery factor is expressed accurately as

$$r = Pr^{1/2} \tag{49}$$

Eckert and Irvine (29) designed a high-velocity flow device to accurately evaluate the recovery factor by measuring temperatures and pressures. Their results for air between 60°F. and 360°F. calculated from Equations 47-49 agreed within 4 percent with National Bureau of Standards data.

2. Transient Methods In the past, steady state methods have been preferred because of general reliability. However, with improved instrumentation and experience the dynamic and transient methods are becoming more and more useful. Thermal conductivity measurements by any method seldom give any indications of poor values. The data will normally be self-consistent and only by comparing different methods can self-consistent errors be detected.

<u>Dynamic Probe Method</u> The dynamic probe method (90,97,105) is an absolute, transient (dynamic) method. Heat is generated for short time periods in a long, thin probe positioned centrally in a

cylindrical reservoir and the time-temperature history of the sample fluid recorded during the heating period at some radial distance away from the probe. The thermal conductivity of the fluid may be calculated from the time-temperature record and the power input to the probe by a method developed by Carslaw and Jaeger (19).

The temperature rise θ at a point r in an infinite mass of fluid heated by a very long and very small diameter heat source is

$$\theta(\tau, \mathbf{r}) = \frac{Q}{2\pi k} \quad I \quad (\mathbf{x}) \tag{50}$$

where

$$x = \frac{r}{2(\alpha \tau)^{1/2}} \tag{51}$$

and

$$I(x) = 0.5772 - \ln x + \frac{x^2}{2} - \frac{x^4}{8} \dots$$
 (52)

For small values of x, i.e., large τ and small r, the higher order terms in x may be neglected and

$$\theta = \frac{Q}{2\pi k} \left[0.5772 - \ln \frac{r}{2(\alpha \tau)^{1/2}} \right]$$
 (53)

From Equation 53, the temperature rise between times τ_1 and τ_2 is given by

$$\Delta\theta = \theta_2 - \theta_1 = \frac{Q}{4\pi k} \ln \frac{\tau_2}{\tau_1}$$
 (54)

for negligible changes in the thermal diffusivity or in terms of the thermal conductivity

$$\mathbf{k} = \frac{Q}{4\pi\Delta\theta} \quad \ln \frac{\tau_2}{\tau_1} \tag{55}$$

Experimentally the thermal conductivity is found by measuring the slope $\frac{Q}{4\pi k}$ of the straight line obtained from a plot of θ versus ln τ . Data taken during the first few seconds are usually disregarded since the higher order terms in Equation 52 may be significant. This is usually apparent in the time-temperature history.

Allen (2) devised a technique which combined continuous measurements with constant power dissipation. The power dissipation was maintained constant by using an electrical circuit having a high impedance thermionic valve (a power pentode) with a mutual conductance equal to the reciprocal of the wire resistance. In such a circuit, changes in voltage correspond directly to changes in resistance such that the power output is constant. Changes in voltage (thus equivalent to changes in temperature) were recorded by a cathode ray oscillograph. Thermal capacity effects were reduced by using a 0.001 inch diameter platinum wire.

Shock Wave Method In recent years several investigators (18, 25,50,80,88) have deduced the thermal conductivity of gases at high temperatures from the measurement of heat transfer rates from the heated gases to an end well of a shock tube in a reflected

shock wave. Shock speeds are determined with the aid of a raster oscilloscope display by noting temperature changes in a series of thin film temperature detectors placed along the shock tube. The heat transfer from the end wall is related to the temperature change occurring at the wall upon reflection of shock wave. The wall temperature is measured with some type of thin-film temperature gauge. Collins and Menard (25) used a gauge consisting of a platinum film sputtered onto a quartz substrate. The gauge was connected to a differential amplifier and the resulting voltage change was presented on an oscilloscope. Camac and Feinberg (18) built an end wall heat transfer element consisting of a thin opaque carbon layer on a transparent sapphire window. They then measured the temperature of the element with a calibrated infrared detector.

In the determination of the thermal conductivity, the region behind the reflected shock is idealized to consist of a hot semi-infinite gas adjacent to a semi-infinite solid and the continuity and energy equations written for such conditions. The equations lead to a second order differential equation for which one boundary condition can be measured with a temperature gauge and a second boundary condition approximated by assuming that the thermal conductivity is related to

$$k = a T^b (56)$$

In the dimensionless form of the differential equation the constant a cancels out. The best values of b are found by an iterative procedure in which values of b are assumed and the solution of the differential equation for the end wall heat flux compared to the experimental values of the heat flux. The best value of b is found by minimizing the sum of the square of the deviations between the experimental data and the theoretical curve.

Since only the temperature dependence of the thermal conductivity is found in this method, i.e., the constant b, values of the constant a must be obtained from other data in order to give absolute values of thermal conductivity.

Thermal Diffusivity Method Analysis of transient heat transfer systems involve the temperature distribution with respect to time as well as distance. For example the unsteady state heat conduction equation in cylindrical coordinates is

$$\frac{\partial \theta}{\partial \tau} = \alpha \left[\frac{\partial^2 \theta}{\partial r^2} + \frac{1}{r} \frac{\partial \theta}{\partial r} \right] \tag{57}$$

In such systems the thermal diffusivity, $\alpha = \frac{k}{\rho c_p}$, is an important parameter which may be evaluated from the individual terms or may be determined experimentally as a group as originally suggested by Groeber (49). Experimental determinations of thermal diffusivity provide a good independent check on the consistency of the individual terms.

The theory of operation of a device to measure the thermal diffusivity of a fluid contained in a cylindrical system was developed by Van Zee and Babcock (98). They made thermal diffusivity measurements of molten glass. Later, Harrison, Boteler and Spurlock (51) made similar measurements on nitrogen.

In the system of Harrison, Boteler and Spurlock (51) the current through the cylindrical container was varied by changing the field current in a motor-driven direct current generator. Changes in the field current generator were controlled by a function generator such that the temperature fluctuation measured by a thermocouple located at a distance R from the center and near the container wall could be represented by

$$\theta (R,\tau) = A_R \cos (\omega \tau)$$
 (58)

When the temperature fluctuations at R are given by Equation 58, the temperature fluctuations at the center of the cylinder are given by (51)

$$\theta(0,\tau) = A_{R} \left[\frac{\cos(\omega\tau) \left[\operatorname{ber} \sqrt{\frac{\omega}{\alpha}} R \right] + \sin(\omega\tau) \left[\operatorname{bei} \sqrt{\frac{\omega}{\alpha}} R \right]}{\operatorname{ber}^{2} \sqrt{\frac{\omega}{\alpha}} R + \operatorname{bei}^{2} \sqrt{\frac{\omega}{\alpha}} R} \right]$$
(59)

Equation 59 can be written as

$$\theta(0,\tau) = \left[\frac{A_{R}}{\sqrt{ber^{2}\sqrt{\frac{\omega}{\alpha}}R + bei^{2}\sqrt{\frac{\omega}{\alpha}R}}} \right] \cos \left[\omega\tau - tan^{-1} \frac{bei\sqrt{\frac{\omega}{\alpha}R}}{ber\sqrt{\frac{\omega}{\alpha}R}} \right]$$
(60)

From Equation 60, the ratio of the amplitude at the center ${\bf A}_{\bf O}$ to the amplitude at R, ${\bf A}_{\bf R}$ is

$$\frac{A_{o}}{A_{R}} = \frac{1}{\sqrt{ber^{2}\sqrt{\frac{\omega}{\alpha}}R + bei^{2}\sqrt{\frac{\omega}{\alpha}}R}}$$
 (61)

and the phase shift ϕ at the center is

$$\phi = \tan^{-1} \frac{bei \sqrt{\frac{\omega}{\alpha}} R}{ber \sqrt{\frac{\omega}{\alpha}} R}$$
 (62)

Experimentally the amplitude attenuation $A_{\text{O}}/A_{\text{R}}$ and the phase shift ϕ are measured for known values of ω . Since the only unknown in Equations 61 and 62 is α , the thermal diffusivity is readily determined.

Harrison, Boteler and Spurlock (51) estimated the accuracy of their nitrogen data at about 5 percent and indicated that significant improvements are not likely.

It should be noted that in the dynamic probe and shock wave methods that the thermal diffusivity is effectively eliminated from the problem by suitable manipulations.

E. Experimental Cells for Alkali Metal Vapors

Several investigators have constructed and experimented with cells designed to measure the thermal conductivity of alkali metal

vapors at elevated temperatures. There were unfortunately very limited results.

Gottlieb and Zollweg (43) obtained thermal conductivity data on cesium, potassium and rubidium vapors at vapor temperatures of 1400-1600°F. in a hot ribbon filament cell at low pressures. The maximum vapor pressure for potassium was 0.88 mm Hg. or 0.017 lbs./sq. in. They reported an accommodation coefficient of 0.57 for potassium as determined from a plot of 1/k versus 1/P. They further reported that the thermal conductivity of potassium was 0.0104 Btu/hr.-ft.-°F. at 1430°F. with no significant (less than 10 percent) temperature dependence between 1250°F. and 1610°F.

In 1963, Lemon et al. (68) built and checked out a 0.001 inch diameter bare wire dynamic probe thermal conductivity cell. Calibration checks with air and nitrogen were very satisfactory at ambient temperatures but thermal conductivity measurements on potassium vapor at various degrees of superheat from 750-1470°F. showed a marked dependence upon the power input to the probe. Several tests were made to locate the source of trouble. After the tests proved to be unsuccessful, the program was terminated.

Blum (8) reported upon a concentric cylinder cell similar to the cell of Vines (100). The thermal conductivities of sodium and potassium vapors were to be measured but no data have been presented as yet.

Fisher and Achener (34) made a comprehensive analytical investigation of a dynamic method of measuring the diffusivities of alkali metal vapors in 1964. In such a device, the thermal conductivity is obtained from $k = \alpha c_p \rho$ (63)

They concluded that it would be necessary to use sheathed thermocouples to detect temperatures if alkali metal vapors at high temperatures were used. This proved to be a serious disadvantage since
sheathed thermocouples would have an adverse effect on the definition
of the response curve which could not be improved without decreasing
the sensitivity. On the basis of their findings they concluded that
this transient method of measuring the diffusivity of alkali metal
vapors at elevated temperatures had too many inherent problems to
warrant construction. In 1966 Achener (1) designed and proposed to
build a long tube small diameter heat exchanger from which he would
deduce thermal conductivities from convective heat transfer coefficients at low Graetz numbers.

In 1964, Tepper, Zelenak, Roehlich and May (95) reported on plans to measure the thermal conductivity of cesium and rubidium vapor by a transient hot wire technique. Recently Staub (91) indicated that measurements had been made by Tepper on cesium, rubidium and potassium vapors but the report could not be obtained.

Timrot and Totskii (96), two Russian scientists, developed a dilatometric method for the determination of the thermal conductivity of corrosive gases at high temperatures. The temperature drop

across the layer of the gas to be investigated is determined from the thermal expansion of the walls enclosing the gas layer. End effects are eliminated with guard heaters. Measurements of the thermal conductivity of helium with their device showed good agreement with published experimental data.

Stefanov, Timrot, Totskii, and Chu Wen-hao (93) made measurements of the thermal conductivity of potassium and sodium by the dilatometric method. The potassium measurements were in the range of 1050°F. to 1780°F. and from 0.3 lbs./sq.in. to 13.4 lbs./sq.in. pressure. They indicated an average maximum error in the data of 20 percent. Figure 4 was prepared from a table in Reference 93.

In view of the work attempted and under progress and after examining all the possible methods of measuring the thermal conductivity of vapors, the guarded top plate parallel plate thermal conductivity cell seemed to offer considerable promise. The construction of such a cell is reasonably simple even when refractory metals are used. Since no bare electrical wires are required in contact with potassium vapor, the containment of potassium and the operation of the cell are greatly improved. The accuracy possible with a guarded top plate parallel plate thermal conductivity cell should be comparable with concentric cylinder cells.

F. Physical Properties of Potassium

Many investigators have measured various thermodynamic and transport properties of the alkali metals and of potassium in particular during the past decade. A summary of these efforts for potassium

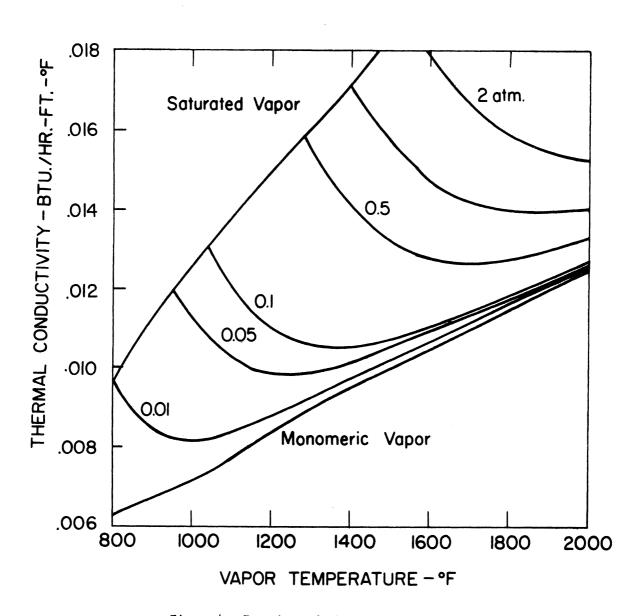


Figure 4. Experimental Thermal Conductivity Results for Potassium Vapor Measured with a Dilatometric Thermal Conductivity Cell (93)

through 1965 is given by Coe (23). The two properties of most importance in this investigation are the vapor pressure and the viscosity of the vapor.

A review of all the available vapor pressure data for potassium indicates that the most reliable data are those of Ewing et al. (32, 33) of the U.S. Naval Research Laboratory. Their vapor pressure data cover the range of 1200°F. to 2400°F. and is given by the equation

$$\log_{10} P = 6.12758 - \frac{8128.77}{T} - 0.53299 \log_{10} T$$
 (64)

where the pressure is in atmospheres and the temperature in ${}^{\circ}R$. The average deviation of their experimental data from the correlating equation is \pm 0.31 percent.

In the analysis of their data Ewing and co-workers found the first four virial coefficients for potassium and as a result developed a virial equation of state for potassium. The second virial coefficient which can be used to estimate the force constants for the Lennard-Jones potential is given as

$$\log_{10} \mid B \mid = -3.8787 + \frac{4890.7}{T} + \log_{10} T$$
 (65)

where B < 0

Ewing and co-workers also verified the existence of the tetramer of potassium in the analysis of the vapor pressure data. The

existence of the dimer had previously been verified spectroscopically.

(55) They further found the equilibrium constants for the reactions

$$nK_{1} \stackrel{\rightarrow}{\leftarrow} K_{n} \tag{66}$$

These constants are given by

$$\log_{10} k_2 = -3.8611 + \frac{5312.5}{T} \tag{67}$$

and

$$\log_{10} k_4 = -10.1453 + \frac{13.745}{T}$$
 (68)

The enthalpies for the two reactions were obtained from Van't Hoff's isochore equation and are given by

$$2K \neq K_2$$
, $\Delta H_2^{\circ} = -24,296 \text{ Btu/1b-mole}$ (69)

$$4K \underset{\leftarrow}{\rightarrow} K_4$$
, $\Delta H_4^{\circ} = -62,860 \text{ Btu/1b-mole}$ (70)

Since the equilibrium mole fractions of the monomer, dimer and tetramer are related by

$$k_{n} = \frac{x_{n}}{(x_{1})^{n} p^{n-1}}$$
 (71)

Equations 67, 68, and 71 can be used to find the equilibrium concentration of monomer, dimer and tetramer as a function of temperature and pressure.

The only known viscosity data for potassium vapor are those of Stefanov et al. (93) who made measurements with a falling - weight apparatus. A Geiger counter was used to monitor the position of a weighted piston carrying a Co-60 specimen. They estimated their data were accurate to 3 percent. The data are given in Figure 5 which was prepared from a table in Reference 93. These data are useful in the estimation of the force constants for the Lennard-Jones potential.

G. Theoretical Predictions of Thermal Conductivity of Potassium Vapor

Weatherford (102) et al. made predictions for the frozen thermal conductivity for the saturated vapor of potassium and the other alkali metals for the temperature range of 840°F. to 2240°F. Their results for potassium are shown in Figure 6. The results were calculated assuming that the Prandtl number $\frac{c_p \mu}{k}$ of the vapor was constant and equal to 0.73. The values of the frozen specific heat and the viscosity were taken from theoretical calculations of Shapiro and Meisl (87) and Weatherford (103), respectively.

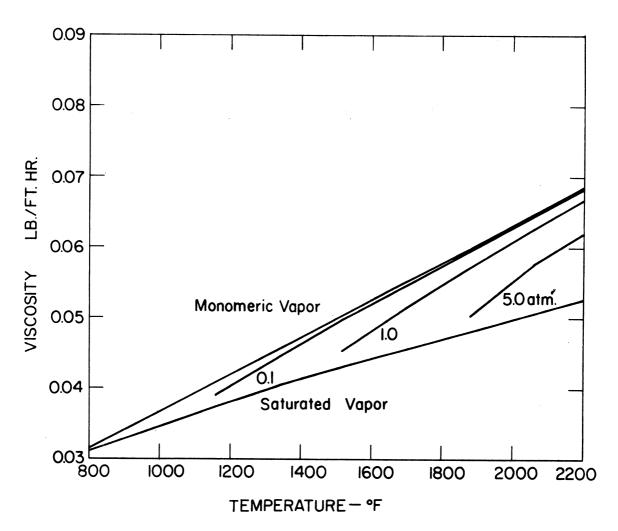


Figure 5. Experimental Viscosity Results for Potassium Vapor Measured with a Falling Piston Apparatus (93)

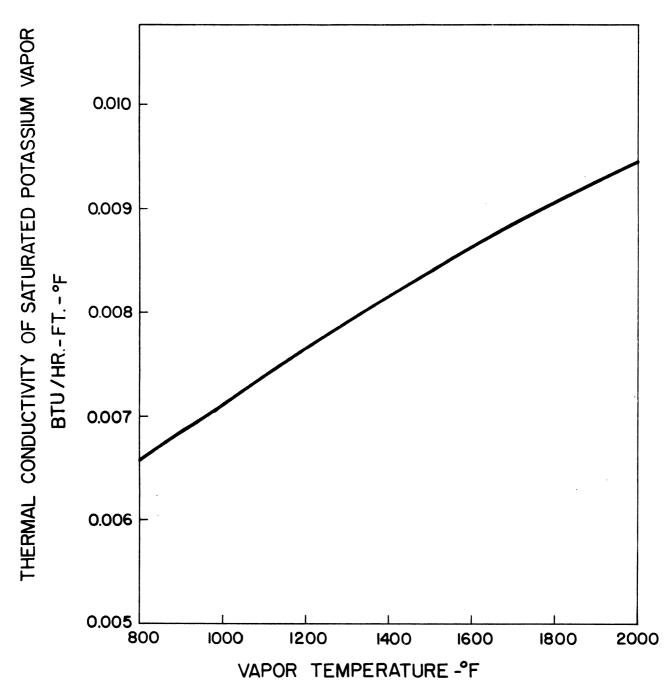


Figure 6. Theoretical Thermal Conductivity of Saturated Potassium Vapor (102)

CHAPTER III

DESCRIPTION OF EQUIPMENT

The parallel plate apparatus developed to measure the thermal conductivity of potassium vapor at elevated temperatures in this investigation is quite similar in design to the thermal conductivity cell used by Michels, Sengers and Van Der Guilk (75) for the measurement of the thermal conductivity of carbon dioxide vapor close to its critical temperature and pressure. Several differences in design were necessitated by the corrosion (3, 26,59,76), containment and loading problems (27) which exist when working with alkali metal liquids and vapors. Some of the principal differences involved the choice of materials of construction, type heaters, temperature measuring methods and guard plate insulation. Figure 7 gives a view of the disassembled cell and Figures 8 and 9 give a schematic representation of the cell construction. The cell consists of three principal sections; the top plate assembly, the guard cover assembly and the bottom plate.

Molybdenum was selected for the thermal conductivity cell material because of its desirable characteristics. Ideally, the cell material should have a high thermal conductivity to insure uniformity of temperature, a low emissivity to reduce the effects of radiation and a surface stability with regard to corrosion and changes in emissivity. Of all the materials that can be considered

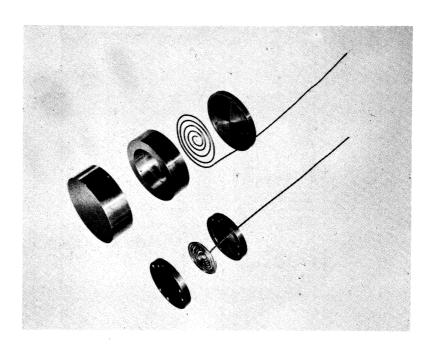
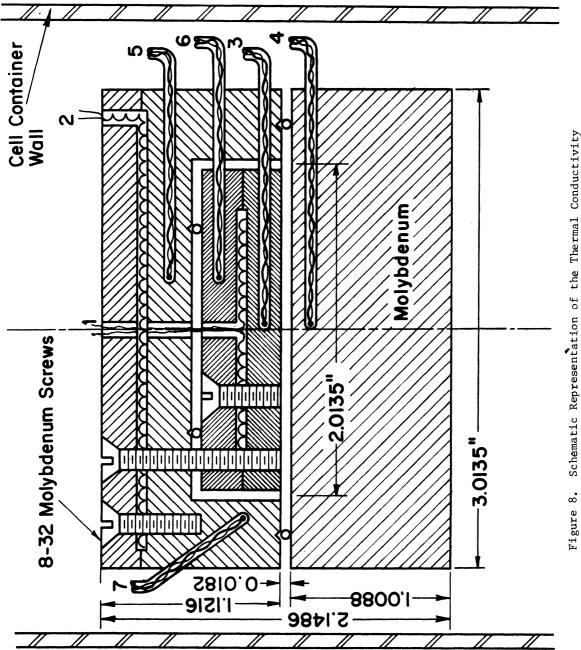


Figure 7. Disassembled View of the Thermal Conductivity Cell



Schematic Representation of the Thermal Conductivity Cell Showing Heaters and Thermocouples

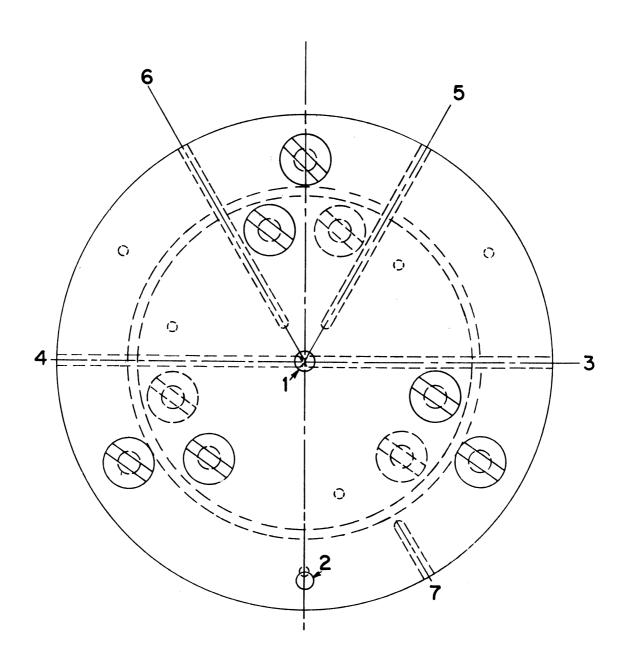


Figure 9. Top View of the Thermal Conductivity Cell Showing Exact Placement of Heaters and Thermocouples

corrosion resistant to alkali metals at elevated temperatures (3,59, 76), molybdenum has one of the highest thermal conductivities (89) (69 Btu/hr.-sq.ft.-°F/ft. at 1000°F.) and one of the lowest emissivities (89) (0.12 at 1800°F.).

The top plate assembly of the cell which is 2.0135 inches in diameter consists of two pieces held together by three number 8-32 molybdenum flat heat machine screws as shown in the lower portion of Figure 7 and in Figure 8.

Each piece is 0.246 inches thick. The cell heater fits into a 1.500 inch diameter by 0.070 inch thick cavity formed by the two pieces when screwed together.

A molybdenum guard cover assembly consisting of two pieces which contain the guard heater fits over the top plate. The assembly is 3.0135 inches in diameter. The top piece is 0.2515 inches thick and the bottom piece is 0.8701 inches thick at the outer edge, the center portion being machined out to a depth of 0.5403 inches to receive the top plate assembly. The two pieces when screwed together with three number 8-32 molybdenum flat head machine screws form a 2.745 inch diameter by 0.078 inch thick cavity within which the guard heater is situated. Figure 7 shows a disassembled view of the guard plate assembly and Figures 8 and 9 give additional representations.

It is the function of the guard cover assembly to prevent the transfer of heat from the top plate assembly in every direction except toward the lower plate of the cell. This was accomplished by providing a vapor space between the top plate assembly and the guard cover assembly to increase the resistance to heat transfer in those

directions and by employing a guard heater to keep the guard cover assembly at or very close to the top plate assembly temperature. The top plate assembly is held in place within the guard cover assembly by three number 8-32 molybdenum flat head machine screws which extend through the top plate as shown in Figure 8. Three 1/16 inch diameter synthetic sapphire balls (99.99 percent $\mathrm{Al}_2\mathrm{O}_3$) placed between the guard cover and top plate as shown in Figure 8 maintain a vapor gap of 0.0483 inches in the vertical direction. Small indentations were made in the guard cover to receive the sapphire balls and prevent movement and misalignment. The radial vapor gap spacing is 0.0557 inches. Although the molybdenum screws constitute a potential path for heat transfer the effect is minimal when the top plate assembly and the guard cover assembly are maintained at the same temperature. Synthetic sapphire balls were selected as the spacer material because they are resistant to potassium at temperatures up to 1500°F. (26)

Upon completion of the machining of all the individual parts of the top plate and guard cover, the pieces were assembled and the bottom surface of the top plate and guard cover were surface ground to give a flat surface. The surface was then lapped with Linde A abrassive until a mirror like surface resulted.

A 3.0135 inch diameter and 1.0088 inch thick piece of molybdenum constitutes the lower plate of the cell. The top and bottom plates of the cell are separated by three 1/32 inch diameter synthetic

sapphire balls as shown in Figure 8. Because of the indentations in the guard cover surface, the vapor gap distance between plates is 0.0182 inches. The top surface of the lower plate was also surface ground and lapped.

A stainless steel yoke holds the assembled thermal conductivity cell together as shown in Figure 10. The cell rests upon three 1/16 inch diameter stainless steel balls which in turn rest upon the lower yoke plate. The top yoke plate rests upon the top of the guard cover assembly. Three 1/8 inch diameter stainless steel rods pass through the two yoke plates and hold the cell in the proper place. The bottom yoke plate is welded to the rods so that the bottom of the cell is approximately 1/2 inch above the bottom of the cell container. The upper portion of the rods are threaded for 8-32 machine screw nuts which hold the top yoke plate tightly against the top of the cell. The point contacts between the yoke and bottom plate are essential in reducing the undesirable heat transfer paths between the upper and lower plates.

Heaters for the cell were manufactured by Pyro Electric. Inc. The main top plate heater consists of two 0.0095 inch diameter nichrome wires insulated from each other by magnesium oxide and enclosed in a 1/16 inch diameter stainless steel sheath and coiled tightly with the lead wires in the center as shown in Figure 7. Nickel lead wires of the same diameter were welded to the nichrome wires at approximately the point where the coiling stops and the straight lead section begins. This was done at the time the wires

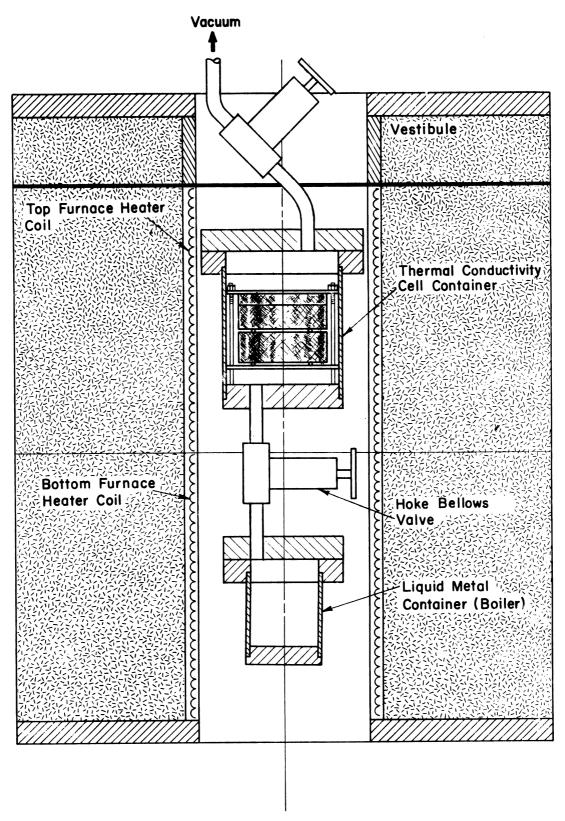


Figure 10. Schematic View of Thermal Conductivity Equipment

were inserted into the sheath and prior to coiling. The total resistance of the top plate heater is approximately 32 ohms with the greatest portion of the resistance occurring within the coil. The nickel lead wires are each 10 3/8 inches long from the coil to the point where the voltage taps are connected. The guard heater was manufactured similarily to the top plate heater except that the heating element was made of alumel and the coil was wound such that the lead wires were at the outer edge of the coil. Figure 7 shows a view of the guard heater which has a resistance of approximately 9 ohms.

A Kepco Model SC-32-5, 0-32 DC semi-conductor voltage regulated power supply provides the direct current power for the main and guard heaters. The power supply and heaters are connected as shown schematically in Figure 11. The trim rheostats shown in the main heater circuit consist of two 10-turn 0-25 ohm potentiometers and a 0-4000 ohm resistance box. A Honeywell Type NBS 0.99998 ohm standard resistor is also located in the circuit to provide an accurate way to measure the current through the main heater. A 10-turn 0-25 ohm potentiometer is located in the guard heater circuit to facilitate the balance between the main and guard heater circuits. The current through the main heater is determined by measuring the voltage drop across the standard 1 ohm resistor with a Leads and Northrup K-3 potentiometer and null detector. The voltage drop across the main heater is measured with the potentiometer when the voltage drop is less than 1.60 volts or with a 0-5 volt D.C. Simpson volt meter when

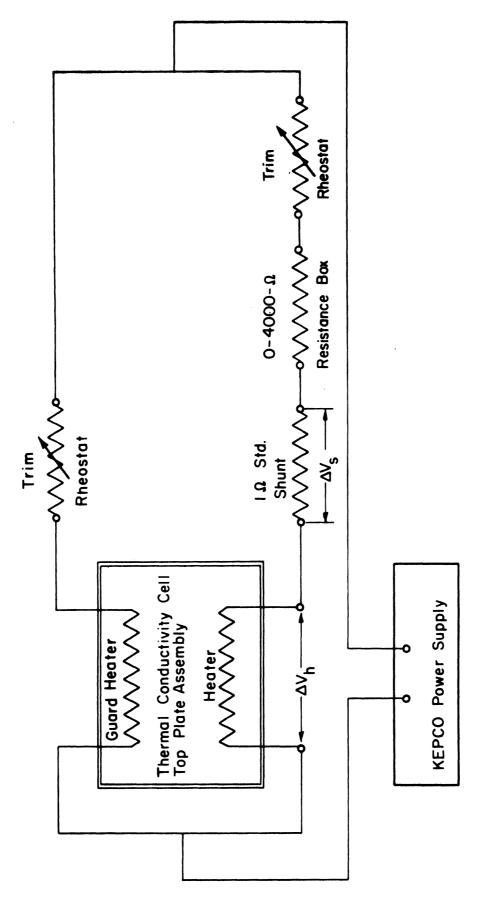


Figure 11. Thermal Conductivity Cell Heater and Guard Heater Wiring Circuit

the voltage drop is greater. A 0-10 volt Simpson D.C. volt meter and a 0-2 ampere Simpson D.C. ampere meter are used to measure the voltage drop across the guard heater and the amperage through the guard heater, respectively.

Ungrounded chromel-alumel thermocouples placed as indicated in Figures 8 and 9 are used to determine the temperatures at the desired locations. Each thermocouple contains 28 gauge wires within a 1/16 inch diameter stainless steel sheath. Cold junction thermocouples of a similar design are connected to each thermocouple with the positive lead going to a selector switch. The e.m.f. generated by each thermocouple is measured with the K-3 potentiometer and null detector.

Thermocouples 3 and 4 are located within 1/8 inch of the surface of the top and bottom plates respectively and are used to determine the temperature difference between the two plates. Thermocouples 3, 5,6 and 7 are used to determine a null temperature reading for the top plate and guard cover assemblies. Two additional thermocouples pass through the top of the cell container with the tips of the thermocouples approximately 1/8 inch from the top of the guard cover. One is used to determine the vapor temperature and the other is connected to the furnace temperature control system.

The thermal conductivity cell is housed in a container constructed of a 4 inch length of 4 inch diameter, 0.083 inch wall thickness

Type 304 stainless steel tube. Three-quarter inch thick pieces of

Type 304 stainless steel round stock form the bottom and top of the container as shown schematically in Figure 10. Type 316 stainless steel Swagelok fittings were welded into the top of the container to permit the thermocouple and heater leads to pass out through the top of the cell container and to provide a leak tight seal. A 3/8 inch diameter type 316 stainless steel tube vapor line and a high temperature Hoke bellows valve, Type THY442 were also welded to the cell container as shown in Figure 10. The vapor line connects to the vacuum system.

A liquid metal boiler is connected to the cell container. boiler is constructed of a 3 1/4 inch long section of 3/16 inch wall, Type 304 stainless steel. One-half inch thick sections of Type 304 stainless steel round stock form the bottom and top of the boiler. A 3/8 inch diameter vapor line, a 3/8 inch diameter alkali metal fill tube and a thermocouple Swagelok fitting are welded to the top of the boiler. The vapor line is connected to a 3/8 inch diameter tube on the bottom of the cell container with a Swagelok union. A high temperature Hoke bellows valve, Type 445, is connected into the line between the two containers. The fill line was capped off with a Swagelok cap after charging the container with potassium. A chromelalumel thermocouple similar to those used in the thermal conductivity cell is used to determine the alkali metal liquid temperature in the boiler. The potassium pressure in the cell and boiler is determined using the boiler temperature and the vapor pressure data of NRL (33).

The thermal conductivity cell container and liquid metal container (boiler) rest upon a stainless steel frame within a Lindberg/Hevi-Duty Type M-6018-S vertical hinged combustion tube furnace. The furnace contains two 9 inch long heating zones, each rated at 2800 watts and a 3 inch long vestibule at the top of the furnace as shown in Figure 10. The heating chamber is 5 3/4 inches in diameter. A high temperature insulation was placed around the thermocouple and cell heater leads coming out of the cell container. The insulation fills most of the space between the top of the cell container and the top of the vestibule and reduces convection heat losses from the top of the furnace. Transite was placed over the vestibule to further reduce convection losses.

Figure 12 shows schematically the furnace heating circuit and temperature controller. Control of the temperature within the thermal conductivity cell container is accomplished with a Wheelco Model 407 Capitrol null seeking galvanometer, a Wheelco Model 350 reference voltage source and a Wheelco Model 610A pilot amplifier. A chromelalumel thermocouple within the cell container is connected to the galvanometer where the difference in e.m.f. between the thermocouple and reference voltage is indicated by the galvanometer and becomes the input signal to the pilot amplifier which produces a direct current output to control the 5 KVA Lindberg saturable reactor. A variable transformer is located in the lower heating zone to permit adjustment of the temperature level in the lower portion of the

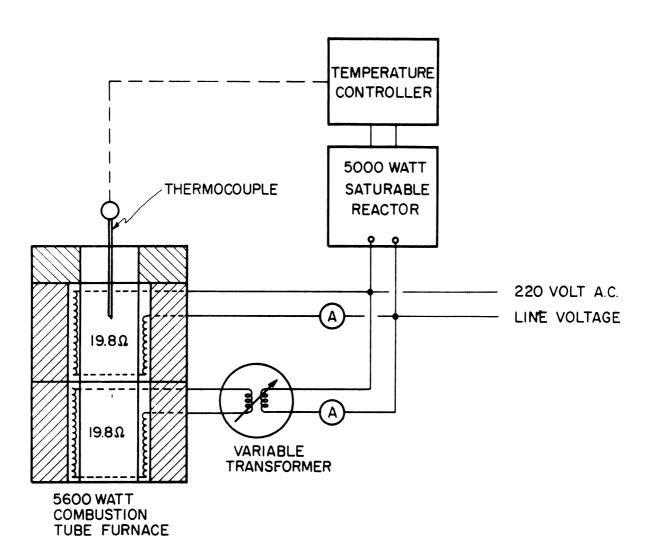


Figure 12. Schematic Representation of the Furnace Temperature Control Circuit

furnace with respect to the upper half. This is necessary to insure that the temperature within the thermal conductivity cell is always sufficiently above the saturation temperature of potassium to prevent condensation in the cell.

The vacuum system is connected to the vapor line leading from the top of the thermal conductivity cell with a 3 foot length of flexible copper tubing. A Welch Duo-Seal No. 1405H vacuum pump is the forepump for a Consolidated Vacuum Corporation two-stage oil diffusion pump, type VMF-20 (air cooled) operating with Dow Corning 704 Silicone Oil. A calibrated RCA 1946 thermocouple type vacuum gauge was used to determine the pressure. Gas pressures of 1-2 microns were readily obtained with the vacuum system. The accuracy of the vacuum gauge below 1-2 microns is limited because of the steepness of the calibration curve.

An overall view of the equipment is given in Figure 13.



Figure 13. Overall View of the Experimental Equipment

CHAPTER IV

EXPERIMENTAL PROCEDURES

As originally planned the equipment was designed to obtain an individual thermal conductivity value from two sets of data, one set for isothermal conditions and the second for heated conditions. The isothermal data would be required to establish the temperature profile in the top and guard plate and to determine the temperature difference between the top plate and bottom plate under "isothermal conditions". Since, as will be discussed later, the thermal conductivity cell was apparently never at a uniform temperature when only the furnace heater was used, the temperature profile or null between the top and guard plates and the temperature difference between plates were needed. Isothermal conditions always refer to conditions where neither the top plate heater or guard heater are being heated. As further planned, data for the second phase of an experiment would be taken with the passage of a direct current through the top plate heater. The heater input would provide the heat flux for the cell and would cause an increase in the temperature difference between top and bottom plates. The guard heater would be used to establish the same temperature profile or null between the top plate and the guard plate as existed during the isothermal portion of the experiment. The actual temperature difference due to the top plate heater input would be the net increase in the temperature difference between the top and bottom

plates over the temperature difference under isothermal conditions.

The total heat transfer rate in terms of an apparent thermal conductivity would then be

$$k_{t} = \frac{Q_{t}X_{s}}{A\Delta t}$$
 (72)

The apparent thermal conductivity would include the effects of radiation and conduction through the spacers.

Because of operational difficulties with the furnace, the proposed operating procedure could not be used. The experimental procedure actually used for the vacuum, nitrogen and potassium data was established after several weeks of experimentation to determine the operating characteristics of the equipment. During initial tests. the furnace temperature control system was found to be less than satisfactory. In order to obtain the best possible furnace temperature control conditions, extensive trials were performed to establish the best proportional control setting, to determine the effect of insulation both inside and outside of the furnace and to find the optimium location for the furnace control thermocouple. Under the best possible conditions the variation in the cell temperature over a 24-hour period was as much as $7^{\circ}F$. During the duration of a 30minute run, the maximum variation in temperature from the mean temperature was generally no more than 0.2°F. but upon occasion varied by as much as 1-2°F. depending upon the time of day and line voltage fluctuations.

The most stable operating conditions were obtained with a proportional control band setting of 1.5 percent of meter span with extensive insulation around the outer edge of the vestibule and upon the top of the furnace and with the control thermocouple located within the cell container. The top of the furnace was covered with pieces of Transite cut to fit around the thermocouples and Fiberfrax was placed upon the Transite to minimize the loss of heat from the furnace by bulk convection.

During preliminary runs thermocouples 3 and 6 in the top plate and thermocouples 5 and 7 in the guard plate were connected together to give a null value with a single potentiometer reading. In effect the single reading was the difference in e.m.f. between the averages of the e.m.f's of thermocouples 3 and 6 and thermocouples 5 and 7. The potentiometer millivolt reading can be converted directly into a null temperature difference.

Similarly thermocouples 3 and 4 were connected to give the difference in e.m.f. generated by the two thermocouples. This difference can be converted to a difference in temperature between the upper and lower cell plates.

A switching arrangement was used to permit the use of thermocouples 3 in both the null and temperature difference circuits.

The wiring diagram is given in Reference (10). All the thermocouples used in the two circuits were manufactured with ungrounded

hot junctions to prevent short-circuiting between thermocouples through thermocouple sheaths and cell connections.

It was during these preliminary runs that the null was found to be larger than the null values that one might predict from the thermocouple calibration data. Preliminary calibration indicated a maximum null of +0.1 °F. at 1200°F. In addition, the null fluctuated and varied considerably during the run. Apparently the fluctuations were due to the furnace temperature variations. The temperature difference between plates varied but not nearly as much as the null temperature.

Because of the unexpected magnitude of the null temperature (~20°F.) and the difference in temperature between plates under isothermal conditions as well as fluctuations in the readings, the two thermocouple circuits were disconnected and each thermocouple was connected individually to a selector switch with each thermocouple having its own cold junction. Several runs were made which verified that the null and temperature difference between plates were the same as previously measured with the two thermocouple circuits. Subsequent runs indicated that a temperature gradient existed along the length of the furnace and that the thermocouple e.m.f. characteristics may have changed somewhat since being calibrated probably due to the bending that was required in assembling the thermal conductivity cell. The change in calibration was not of major importance since the most

important measurements involved the difference in two temperatures and the temperature differences were accurately determined in the method by which the data were taken. The accuracy of any absolute temperature was probably within 5-10°F. This estimate was based on the fact that all thermocouples generated approximately the same e.m.f. except for thermocouple 6 which was consistently lower by approximately 25-40°F. depending upon the temperature level. The e.m.f.'s generated by the thermocouples were always consistent with respect to each other during the course of a series of runs at the same general conditions, but frequently changed when the temperature level and heating conditions were changed.

Before the final operating procedure was established it was decided that each thermocouple would be left connected to an individual post on the selector switch with its own cold junction rather than connecting the thermocouples into the two circuits described previously. This procedure had a slight disadvantage in that the precision of a single temperature difference would be less because of the one less significant figure indicated on the potentiometer. However, fluctuations in the temperature differences during the course of a run were generally such that the advantage obtained when using the two circuits was small. By taking individual thermocouple readings it was possible to obtain much more information about the

temperature profile in the cell and to develop some history for each thermocouple. In this way the system behavior was better understood and abnormal behavior if any could be more quickly noticed. Sufficient data were always taken and averaged so that the accuracy of any run taken with individual thermocouples was comparable to data obtained with the two thermocouple circuits.

Operating-Procedure The experimental procedure used for obtaining thermal conductivity data for nitrogen and potassium and for obtaining the radiation effects for vacuum conditions was the same once the cell was charged or evacuated. The furnace temperature controller was set at the desired temperature and the controller and furnace turned on. Steady state conditions were reached in approximately 6-8 hours. Once steady state was reached as indicated with thermocouple 3, the isothermal data runs could be begun. Each run consisted of 10 sets of readings and each set consisted of reading the e.m.f. of thermocouples 3,4,5,6,7,8 in order. The potassium boiler temperature, as indicated with thermocouple 9, was also determined when potassium data were being taken. A typical run for potassium is given in Table I.

The raw data were reduced by averaging the potentiometer millivolt readings for each thermocouple as shown in Table I.

Next the millivolt reading of thermocouple 3 was subtracted from the millivolt readings of thermocouples 4,5,6,7, and 8 respectively.

Table I. Representative Sample of Original Data for Potassium Run 206955, Data Set 32

Avg.

These differences were then divided by the millivolts/°F. at the absolute temperature of thermocouple 3 to give the temperature difference in °F. between each thermocouple and thermocouple 3. This in effect made thermocouple 3 the base thermocouple and all the cell temperatures were determined relative to thermocouple 3. Since the millivolts/°F. generated by the thermocouples is rather constant over a wide range of temperatures, temperature differences are much more accurate than absolute temperature measurements. This procedure served as a continuous calibration check of the thermocouples. Preliminary thermocouple calibrations against a N.B.S. calibrated thermocouple indicated a very close agreement between thermocouples and a maximum deviation from the standard of approximately 3°F. at 1200°F.

A null temperature was calculated from

$$Null = (t_3 + t_6) - (t_5 + t_7)$$
 (73)

where the subscripts refer to the thermocouple number.

The temperature difference between plates was calculated from

$$\Delta t = (t_3 - t_4) \tag{74}$$

The null and temperature differences were plotted for 5-10 runs as shown in Figure 14. Because of the temperature variations within the furnace, runs were taken at the same temperature set

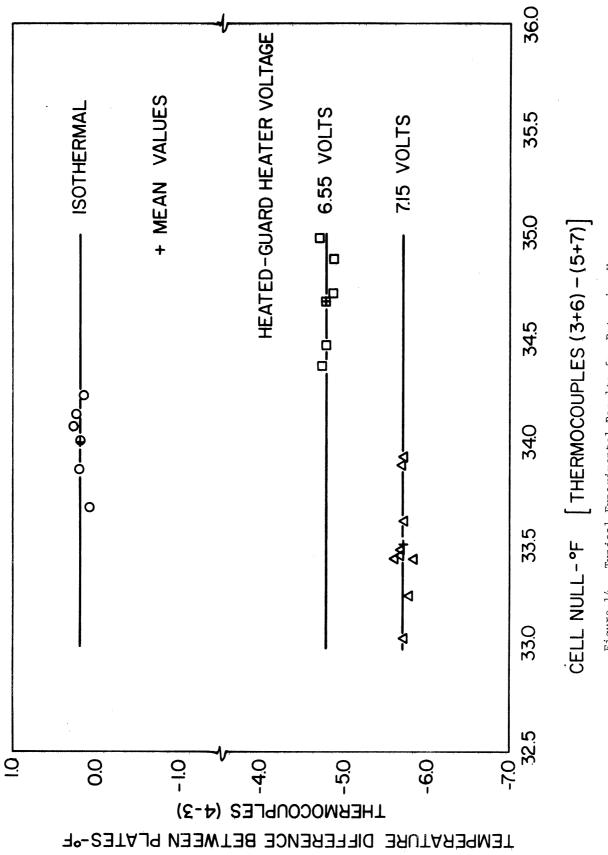


Figure 14. Typical Experimental Results for Potassium Vapor Thermal Conductivity - Data Set 32

point until a definite null temperature difference relationship was determined. Each run required approximately 30 minutes to take and approximately 10 minutes to calculate the null and temperature difference.

Once the null temperature difference relationship was established for the isothermal runs, the heated top plate data runs could be begun with the furnace at the same temperature set point. The constant voltage direct current power supply was turned on and set at the desired voltage. The top plate trim potentiometers as shown in Figure 11 were adjusted to give the desired voltage drop across the top plate heater. The guard plate trim potentiometer was then adjusted so that the voltage drop across the guard heater would result in a heat input per unit surface area comparable to that generated in the top plate heater. When steady state was reached, several runs were taken as in the isothermal case to establish the null temperature difference relationship for the heated top plate condition. If after the first few runs, it was apparent that the guard heater voltage was incorrectly set because of a significantly different null as compared to the isothermal case, the guard plate trim potentiometer was adjusted to compensate for the discrepancy and the runs continued after steady state was again reached. In addition to the thermocouple readings, voltage drops across the top plate heater, the guard plate heater and the 1 ohm standard shunt

were measured and recorded. The current through the top plate heater was calculated from the voltage drop across the 1 ohm standard shunt and the current through the guard heater was measured with an ampere meter.

Data for the heated top plate were plotted in the same figure as the isothermal data as shown in Figure 14. If the guard voltage drop had been properly adjusted, the null values for the isothermal and heated top plate conditions would be identical as indicated by either the range of null values or the average of the null values. Two series of runs having the same range of null values will generally have the same average null if the runs are evenly spaced with time and 6-8 runs are taken. Because of the time required for a single run and for a series of runs, it was not always possible to space the runs evenly with time. Whenever the average nulls for the isothermal and heated top plate conditions were within 0.2°F. the range of null values was generally coincidental with the same midpoints.

The null temperature as defined in Equation 73 is equal to twice the temperature difference between the average temperatures of the top plate and the guard plate.

When after a series of runs the null values for the heated conditions differed significantly from those under isothermal conditions, the guard heater trim potentiometer was adjusted to bring the two null points closer together and another set of runs taken. All the data for a single operating condition were then plotted as in Figure 14.

Vacuum Runs Upon initiation of a series of vacuum runs, the valve between the potassium boiler and the cell was closed and the valve between the cell and the vacuum system opened. The cell and vacuum system were allowed to out-gas at ambient temperatures for approximately one day before heating the thermal conductivity cell. The furnace was then turned on and brought up to temperature (900-1200°F.) slowly over a period of a half day. During all the vacuum runs the vacuum system was always open to the cell. The absolute pressure within the system was measured with a calibrated thermocouple type vacuum gauge.

During vacuum runs the low absolute pressure greatly reduced the heat transfer by convection and conduction within the cell container. As a result the temperature fluctuations and the temperature difference between thermocouples were substantially greater than during the nitrogen and potassium runs.

A set of vacuum runs was taken prior to each set of nitrogen data during the cell calibration phase of the investigation. The vacuum runs were used to measure the combined contribution of radiation and spacer conduction.

Nitrogen Runs The nitrogen used in the investigation was manufactured by Liquid Carbonic Division of General Dynamics and had a minimum purity of 99.7%. The nitrogen was admitted to the cell through the vacuum system with the system initially under a vacuum and at ambient temperature. The nitrogen was then removed by evacuation and additional nitrogen added until the pressure was

slightly above atmospheric pressure. This process was repeated several times to insure a minimum amount of impurities. The system was left under a pressure of approximately 1000 mm Hg pressure. The pressure was measured with a calibrated compound Bourdon tube gauge.

Potassium Runs The potassium used in the investigation was a high purity potassium (less than 10 ppm oxygen and less than 50 ppm sodium) obtained from Mine Safety Appliances Company in a stainless steel shipping container. The container was designed to facilitate the transfer of potassium to other containers.

The potassium boiler, the potassium shipping container, the vacuum system and a helium gas cylinder were connected together with tubing and fittings to effect the transfer of the desired amount of potassium to the boiler. A vacuum was pulled on the entire system except for the shipping container and the system checked for leaks. When found leak free, the boiler and the shipping container and the line between the two containers were then heated to approximately 200°F. with electrical heating tapes to melt the potassium (melting point 146°F.) and to keep the transfer lines above the melting point. The load valve on the potassium container was opened and the helium in the container evacuated and then refilled with helium to a pressure of approximately 780 mm Hg. The load valve was then closed. The empty boiler was next filled with helium to a pressure of $350\ \text{mm}^{\circ}\text{Hg}$ and the valve leading to the boiler closed. By slowly opening the valve in the fill line which connected the potassium container

and boiler, potassium began to flow into the boiler because of the small pressure differential and continued to flow until the helium being compressed in the boiler was at the same pressure as the helium in the container. After the pressures had equalized the valve in the fill line was closed and the helium pressure in the boiler increased to approximately 1500 mm Hg. Residual potassium in the fill line was then forced back into the container by the pressurized helium in the boiler by opening the fill line valve. The entire system was then cooled down to room temperature.

With a helium pressure on the system slightly above atmospheric pressure, the boiler was removed and capped for weighing. The weight of the boiler before and after filling indicated that 3 1/4 ounces of potassium had been added to the boiler. This was sufficient potassium to fill 3/4 of the container at operating conditions and more than sufficient to keep the top of the thermocouple sheath submerged in liquid potassium.

The cap was then removed from the boiler and the boiler connected to the thermal conductivity cell container which had also been filled with helium. A vacuum was then pulled on the system and the system flushed with helium several times. The valve between the cell container and the boiler was then closed leaving helium in the vapor space of the boiler at essentially atmospheric pressure.

The thermal conductivity cell and vacuum system was thoroughly out-gassed and a set of vacuum runs taken at 1000°F.-data set 9.

It has been planned to determine the radiation effects under vacuum conditions prior to each set of potassium data, but when the equipment was cooled down the valve between the boiler and cell container could not be opened. The valve stem was sheared twice attempting to open the valve because of seizing of the valve stem threads. Before any additional attempts to open the valve, three additional vacuum data sets were then taken at 1100, 1200, and 1300°F.—data sets 10—12.

Upon completion of the vacuum runs, the cell container and boiler were removed from the furnace and the valve bonnet and the residual valve stem plug removed from the valve body. With the plug removed the bellows was free to expand - opening the valve. An identical Hoke Type TY445 valve was purchased in order to obtain a new bonnet and valve stem plug. A thread lubricant and anti-seize compound sold by Crawford Fitting Company under the name of Silver Goop was applied to the valve parts and the old valve rebuilt. The secondary valve packing was left out upon reassembly because it had charred previously contributing to the valve trouble. The valve operated satisfactorily after reassembly.

The cell container and boiler were than placed back into the furnace and connected to the vacuum system. The thermocouples and the heater circuits were also reconnected. Upon completion of a thorough out-gassing the system was ready to begin a series of potassium runs.

Potassium runs were made with the valve between the cell container and the vacuum system closed and the valve between the cell container and the boiler opened. The furnace was brought up

the furnace temperature controller was allowed to operate normally. The temperature of the liquid potassium in the boiler was brought to the desired level by adjusting the variable transformer in the lower heating element circuit of the furnace as shown in Figure 12. The boiler temperature was maintained at a temperature approximately 100°F. less than the cell temperature to insure that only potassium vapor was present in the cell. The pressure of the potassium vapor in the cell was assumed to be equal to the vapor pressure of the liquid potassium in the boiler as determined from the boiler temperature and the vapor pressure data of Ewing (33).

Two sets of potassium data were taken at 1000°F., data sets 13 and 14, and with the boiler temperatures at approximately 800 and 930°F., respectively. Upon completion of these runs the system was cooled down to room temperature and the top valve opened to determine if there had been any leakage into the system during the week that data were being taken. No significant leakage was apparent as indicated on the thermocouple vacuum gauge. The top valve was again closed and the system out-gassed and heated to 1100°F. for additional potassium data. Upon completion of each data set at 1100°F., data sets 15-17, preliminary calculations were made to determine the total thermal conductivity k_t. The value of k_t for data set 15 was lower than that obtained for a corresponding pressure condition at 1000°F, and the values became progressively

less for data sets 16 and 17 which were at higher cell pressures. Since this was contrary to what was expected, it was postulated and later verified that the emissivity of the molybdenum surface had changed since the beginning of the potassium runs. Additional runs at 1200°F. were made with the hope that the proper radiation correction could be found later.

The top high temperature valve became inoperable after the completion of data set 20. Fortunately the valve was taken apart without serious damage to the bonnet and valve stem plug. After repairs were effected and the valve parts coated with Silver Goop and reassembled, the valve worked satisfactorily during the balance of the investigation.

The runs for data set 21 were then taken at the same temperature and pressure conditions as data set 13. The calculated valve of the total thermal conductivity k_t for data set 21 was substantially less than the value for data set 13. The system was cooled down and the valve between the cell and the boiler closed. Checks to determine if the two high temperature valves were functioning properly revealed that potassium was in the short length of 3/8 inch diameter tubing connecting the top high temperature valve to the cell container. After some initial attempts to evacuate the potassium through the vacuum system were unsuccessful, the line between the top valve and the vacuum system was wrapped with heating tape and the furnace heated to 1300°F. The system was

out-gassed under these conditions for several days. A later check indicated that the line was substantially free of potassium at that time. This was again verified when vacuum data runs were taken at 1000 and 1200°F.-data sets 24 and 25.

Vacuum runs taken at $1000^{\circ}F$. and $1200^{\circ}F$. for data sets 24 and 25 revealed that the apparent thermal conductivity under vacuum conditions $k_{\rm rad}$. was significantly lower than in the vacuum runs taken prior to the potassium runs. This verified that the emissivity of the molybdenum surface had changed. When the appropriate values of $k_{\rm rad}$ were subtracted from the values of the total thermal conductivity $k_{\rm t}$ for data sets 13 and 21, the values of the thermal conductivity of potassium vapor $k_{\rm c}$ for the two data sets were in good agreement.

A small heater was constructed of nichrome wire and ceramic insulators and attached to the 3/8 inch diameter tube between the top valve and the cell container. During the balance of the potassium runs, data sets 26-32, the heater was used to keep the tube hot and prevent condensation in the line. The heater kept the temperature in the vestibule considerably hotter than before, but if the voltage drop across the heater was too great, the temperature fluctuations in the cell became excessive. This was quite apparent for data sets 26 and 27. The voltage drop across the heater was normally kept at about 20 volts.

CHAPTER V

EXPERIMENTAL DATA AND ANALYSIS

The experimental data were processed to the extent illustrated in Table I and Figure 14 at the time the data were taken. This step consisted of averaging the thermocouple millivolt readings and computing the average temperature differences between each cell thermocouple and thermocouple 3. The cell null temperature was also computed. These data and results are given in Appendices A and B.

Each data set was processed in a similar method whether for vacuum, nitrogen or potassium runs. From each set of data it was necessary to determine the mean overall temperature differences between the top and bottom plates due to conduction and radiation and to determine the net heat input to the top plate.

The mean temperature difference Δt between the top and bottom plates due to conduction and radiation from the heated top plate was determined by a statistical analysis of the data. For each guard heater voltage value, least squared deviation lines of equal slope were placed through the isothermal data points and the heated top plate data points as previously illustrated in Figure 14 for data set 32. Although the lines through the data of data set 32 are nearly horizontal, lines of definite positive or negative slopes were obtained for other data sets depending upon the gas or vapor and the furnace temperature

conditions. The difference in the ordinate values of the two lines is the mean temperature difference between plates. The equations of the lines, the temperature difference, the mean error in the temperature difference, the mean temperatures and the mean null temperatures were computed using the Ford Motor Company's GE 265 computer. The computer program and a typical output is given in Appendix C. Table II gives a summary of the operating conditions for all the data sets and the preliminary results as processed with the digital computer.

The net heat imput to the top plate by the top plate heater was found by a four part process. As indicated in the discussion of equipment, the heater consisted of a heating coil and two nickel lead wires which extended from the coil to a point approximately 10 inches from the coil and outside the cell container. First, the total resistance of the top plate heater and lead wires as listed in Table III was calculated using the average voltage drop across the heater and lead wires and the average current through the heater and lead wires. Next the resistance of the lead wires were estimated from Figure D.3 in Appendix D using the temperature indicated by thermocouple 8 which was positioned in the cell container immediately above the cell. The heater resistance was found by subtracting the lead wire resistance from the total resistance. Lastly, the heat input to the top plate by the top plate heater was determined from

Table II. Summary of Operating Conditions for the Experimental Data - Data Sets 1-32

1										
Standard Error of At	0.376	0.255	0.231	0.071	0,351	0.119	0.292	0.082	0.103	0.159
Δt from Heating °F	9.731	1.999	3.652	. 2, 118	2.599	1.860	2.776	1.643	3.617	2,299
Heater Current Amps d.c.	0.03637	0.10671	0.05630	0.11084	0.05729	0.10989	0.07435	0.10779	0.05508	0.05775
Heater Voltage Volts d.c.	1,199	3.497	1.807	3,595	1.849	3,585	2,415	3.511	1.800	1.900
Average Null Heated Top Plate	25.753	13.991	28.484	15.690	31,060	17.002	30,651	20.975	34,483	35,571
Guard Beater Voltage Volts d.c.	Isothermal	Isothermal 5.8	Isothermal 3.05	Isothermal 5.95	Isothermal 3.15	Isothermal 5.95	Isothermal 4.6	Isothermal 6.8	Isothermal 4.0	Isothermal 3.9
Average Null Isothermal	25.681 25.681	13.996 13.996	27.982 27.982	16.144 16.144	30.502 30.502	17.401 17.401	30.324 30.324	20.760 20.760	34.352 34.352	37.777 37.77
System Pressure mm Hg	0.004 0.002	1210 1190	0.002	1299 1305	0.002	1363 1360	0.001 0.002	1362 1380	0.002 0.002	0.002
Top Plate Temp.°F	932.5 948.2	924.3 925.8	1031.3 1033.6	1028.4 1028.5	1117.6 111855	1113.2 1114.0	1211.9 1214.9	1209.8 1214.1	1005.1 1009.4	1109.3 1114.1
Gas or Top Plate Vapor Temp. °F	vac. 932.5 vac. 948.2	N ₂ 924.3 N ₂ 925.8	vac. 1031.3 vac. 1033.6		vac. 1117.6 vac. 111855	N2 1113.2 N2 1114.0	vac. 1211.9 vac. 1214.9	N2 1209.8 N2 1214.1	vac. 1005.1 vac. 1009.4	vac. 1109.3 vac. 1114.1

Table II. (continued)

Standard Error of ∆t °F	31 14	32	59 51 58 58	42 55	53 70	98 96 98	72 74
Stand Error of ∆t	0.131 0.214	0.132 0.201	0.059 0.061 0.062 0.058	0.042	0.063	0.038 0.096 0.040	0.172
Δt from Heating °F	2.605 3.254	2.202	7.061 6.554 6.058 5.688	5.762 5.173	5.183	6.870 7.961 4.145	6.336 5.151
Heater Current Amps. d.c.	0.06960	0.06932 0.06915	0.11065 0.11023 0.10993 0.11000	0.11044 0.11030	0.11004	0.10997 0.11015 0.10974	0.09494
Heater Voltage Volts d.c.	2.300	2.300 2.300	3.600 3.600 3.600	3.600 3.600	3.600 3.600	3.600 3.600 3.600	3,110 3,110
Average Null Heated Top Plate	43.162 40.378	43.615 42.894	36.272 36.873 36.644 37.335	43.754 44.604	35.904 35.139	41.847 40.259 42.842	44.577
Guard Heater Voltage -Volts d.c.	Isothermal 4.5 5.0	Isothermal 5.0 5.25	Isothermal 8.2 7.6 7.3 6.9	<pre>Isothermal 6.9 6.5</pre>	Isothermal 6.7	Isothermal 8.0 9.0 5.5	Isothermal*8.0 7.0
Average Null Isothermal	39.710 39.710 39.710	43.009 43.009 43.009	37.189 37.189 37.189 37.189	44.225 44.225 44.225	35.164 35.164 35.164	40.452 40.452 40.452 40.452	45.882 45.882 45.882
System * Pressure mm Hg or lbs./ sq.in.	0.002 0.002 0.002	0.002 0.002 0.002	0.168 0.163 0.166 0.167 0.167	0.630 0.606 0.646	0.180 0.172 0.173	0.517 0.494 0.501 0.518	1.235 1.201 1.150
Top Plate Temp.°F	1201.6 1204.0 1208.9	1298.7 1308.5 1304.0	1004.5 1014.3 1013.4 1012.2 1012.4	1011.6 1018.0 1023.3	1105.1 1109.1 1109.3	1107.7 1111.3 11113.8 1111.1	1108.3 1117.7 1113.1
Gas or Vapor	vac. vac.	vac. vac.	****	x x x	* * *	X X X X	x x x
Data Set	11	12	13	14	15	16	17

*Pressure for vacuum runs in mm Hg; K runs in lbs./sq.in.

Table II. (continued)

Standard Error of ∆t	0.083	0.202	0.150	0.022 0.028	0.134	0.126 0.157	0.208	0.099 0.096
∆t from Heating °F	4.399	4.197	4.388	5.397	3.702	5.515	7.621	4.714 3.825
Heater Current Amps. d.c.	0.09448	0.09469	0.09523	0.09491 0.09455	0.06651	0.07903	0.04269	0.04265 0.04268
Heater Voltage Volts d.c.	3.100	3.100	3,100	3.100 3.100	2.200	2.600 2.600	1,400	1.400
Average Null Heated Top Plate	38.149	43.542	50,560	39.206 38.535	36.473 35.897	33.939 33.376	29,908	32.789 33.423
Guard Heater Voltage Volts d.c.	Isothermal 7.0	Isothermal 7.0	Isothermal 7.0	<pre>Isothermal 6.2 7.0</pre>	Isothermal 5.0 6.0	<pre>Isothermal 6.5 7.2</pre>	Isothermal 5.6	Isothermal 5.6 5.1
Average Null Isothermal- °F	38.149 38.149	43.428 43.428	50.578 40.578	38.609 38.609 38.609	36.232 36.232 36.232	33.527 33.527 33.527	29.910 29.910	33.206 33.206 33.206
System * Pressure mm Hg or 1bs. / sq.in.	0.470 0.459	1.155 1.155	1.187 1.184	0.161 0.155 0.155	0.003 0.003 0.003	0.002 0.002 0.002	0.002 0.001	0.002 0.002 0.002
Top Plate Temp.°F	1186.6 1190.4	1187.2 1194.5	1195.6 1203.2	998.7 1005.6 1008.0	997.0 999.4 1001.2	993.9 1003.3 1002.5	998.3 1005.6	1187.1 1193.0 1193.8
Gas or Vapor	M M	M M	M M	ммм	vac. vac.	vac. vac.	vac.	vac. vac.
Data	18	19	20	21	22	23	24	25

*Pressure for vacuum runs in mm Hg; K runs in lbs./sq.in.

Table II. (continued)

Data	Gas or Vapor	Top Plate Temp.°F	System Pressure 1bs./ sq.in.	Average Nu11 Isothermal °F	Guard Heater Voltage Volts d.c.	Average Null Heated Top Plate	Heater Voltage Volts d.c.	Heater Current Amps.d.c.	∆t from Heating °F	Standard Error of ∆t °F
26	M M	1012.0 1018.9	0.483 0.450	40.929 40.929	Isothermal 6.95	40.599	3.110	0,09591	6.586	0.325
27	X X	1010.9 1018.1	0.489	40.105 40.105	09.9	40.163	3,109	0.09553	4.658	0.469
28	**	1090,0 1098,4 1097.0	0.159 0.158 0.150	35.033 35.033 35.033	Isothermal 6.8 7.6	35.676 34.421	3.098 3.100	0.09479 0.09490	5.236 6.484	0.101 0.112
29	***	1095.3 1103.1 1099.1 1099.3	0.430 0.411 0.403 0.405	38.522 38.522 38.522 38.522	Isothermal 7.42 7.0 6.6	38.440 38.715 39.358	3.119 3.120 3.110	0.09560 0.09570 0.09547	6.232 5.933 5.634	0.105 0.078 0.078
30	XXXX	1185.8 1192.8 1194.4 1193.7	0.189 0.192 0.195 0.187	33.011 33.011 33.011 33.011	Isothermal 6.80 7.75 8.50	33.848 33.530 32.690	3.113 3.110 3.110	0.09522 0.09509 0.09508	4.619 5.162 6.302	0.121 0.081 0.062
31	* * *	1189.2 1194.1 1192.4	0.397 0.394 0.395	35 . 494 35.494 35.494	Isothermal 8.50 7.55	34.176 35.239	3.114 3.120	0.09540 0.09541	6.190 5.070	0.140 0.135
32	x x x	1094.7 1101.8 1102.2	0.162 0.156 0.163	33,994 33,994 33,994	Isothermal 7.15 6.55	33.504 34.678	3.109 3.110	0, 09569 0, 09561	5.895	0.050

Table III. Summary of the Top Plate Heater Temperatures and Resistances - Data Sets 1--32

Data Set	Heater Voltage	Heater Current	Total Heater Resistance	Heater Lead Wire Temperature	Lead Wire Resistance	Heater Resistance
	Volts	Amps	Ohms	°F	Ohms	Ohms
1	1.199	0.03637	32.961	980	4.02	28.941
2	3.497	0.10671	32.771	980	4.02	28.751
3	1.807	0.05630	32.096	1070	4.19	27.906
4	3.595	0.11084	32.425	1070	4.19	28.235
5	1.849	0.05729	32.274	1165	4.36	27.914
6	3.585	0.10989	32.623	1165	4.36	28.263
7	2.415	0.07435	32.481	1265	4.54	27.941
8	3.511	0.10779	32.576	1265	4.54	28.036
9	1.800	0.05508	32.680	1013	4.11	28.570
10	1.900	0.05775	32.900	1108	4.31	28.590
11	2.300	0.06962	33.036	1197	4.47	28.566
12	2.300	0.06924	33.218	1291	4.64	28.578
13	3.600	0.11020	32.668	1005	4.10	28.568
14	3.600	0.11037	32.618	996	4.08	28.538
15	3.600	0.10995	32.742	1109	4.31	28.432
16	3.600	0.10995	32.742	1102	4.30	28.442
17	3.110	0.09506	32.716	1096	4.29	28.426
18	3.100	0.09448	32.811	1190	4.46	28.351
19	3.100	0.09469	32.738	1184	4.45	28.288
20	3.100	0.09523	32.553	1181	4.45	28.103
21	3.100	0.09473	32.725	999	4.07	28.650
22	2.200	0.06661	33.028	996	4.07	28.958
23	2.600	0.07905	32.890	1000	4.09	28.800
24	1.400	0.04269	32.795	1005	4.10	28.695
25	1.400	0.04266	32.817	1194	4.46	28.357
26	3.110	0.09591	32.426	99 9	4.07	28.356
27	3.109	0.09553	32.545	997	4.07	28.475
28	3.099	0.09485	32.673	1099	4.30	28.373
29	3.116	0.09559	32.598	1094	4.28	28.318
30	3.111	0.09513	32.702	1202	4.48	28.222
31	3.117	0.09541	32.671	1196	4.46	28.211
32	3.110	0.09565	32.514	1105	4.30	28.214

$$Q_{t} = 3.413 \frac{Btu/hr}{watt} (i^{2}R_{h})$$
 (75)

Values of the heat input \mathbf{Q}_{t} are tabulated in Tables IV, V, and VI for the vacuum, nitrogen, and potassium data, respectively.

As indicated in Table II for most data sets the average values of the null for the heated top plate data did not agree sufficiently close with the average value of the null for the isothermal data. When this occurred the guard heater voltage was adjusted to bring the heated top plate null closer to the null value for the isothermal data. The top plate heater voltage and current were always kept the same throughout the duration of a data set. Each guard heater voltage setting gave a definite temperature difference between plates and average null temperature as shown in Figure 14. By taking data at two or more guard heater voltages it was possible to closely estimate by interpolation the temperature difference that would exist between plates if the null values for the isothermal and heated top plate conditions were the same. The interpolated estimates of the temperature difference between plates are listed in Tables IV, V, and VI for the vacuum, nitrogen and potassium data, respectively.

The effective area of the top plate for heat transfer to the bottom plate was determined using the analog to the effective area of a Thomson condensor (75). This dilemma arises because the guard plate and top plate are separated by a radial gap while

	ಸ	Btu./hr.ft°F	0.00089	0.00547	0.00797	0.01257	0.00541	0.00937	0.00915	0.01077	0.00701	0.00628	0.00155	0.00282
Thermal	Δτ	о Гт	9.731	3.652	2.599	2.776	3.617	2,299	3.420	2.875	4.140	6.480	7.621	4.129
lable IV. Experimental Results for Apparent Thermal Conductivity Under Vacuum Conditions	ď	Btu./hr.	0,13066	0.30189	0.31269	0.52717	0.29582	0.32543	0.47256	0,46760	0.43851	0.61424	0.17860	0.17613
Experimental nductivity Unc	G .	mm Hg	0,003	0.002	0,001	0,002	0.002	0.002	0.002	0.002	0.003	0.002	0.002	0.002
iable IV. Cor	T .	°F	943.3	1031.8	1117.2	1213,5	1007.6	1113.0	1204.7	1304.8	998.1	7.666	1001.8	1191.3
	Data	ser.	Н	က	5	7	6	10	11	12	22	23	24	25

Table V. Experimental Results for Thermal Conductivity of Nitrogen

k c Btu./hr.ft°F	0.03310	0.03160	0.03420	0.03507
k rad. Btu./hr.ft°F	0.00391	0.00542	0.00727	0.00972
k t Btu/hr.ft.=ºF	0.03701	0.03702	0.04147	0.04479
o ⊳ Fit	1,999	2.117	1.860	1,643
Q Btu/hr.	1.1174	1.1839	1.1649	1.1118
P cell mmHg	1190	1305	1360	1380
T cell °F	924.8	1027.4	1113.1	1213.3
Data Set	2	4	9	00

Table VI. Experimental Results for Thermal Conductivity of Potassium Vapor at Various Saturation Temperatures

k c Btu./hr.ft°F	0.00855	0,01017	0,00669	0.00537	0.00657	0,00840	0.00948	0.00929	0.00748	0.00821	0.01099	0.00765	0.00767	0.00739	0.00925	0.00842
k rad. Btu./hr.ft°F	0.00472	0.00435	0.00522	0,00461	0.00409	0.00460	0.00418	0.00383	0.00165	0.00161	0.00161	0.00215	0.00216	0.00281	0.00283	0.00218
k t Btu./hr.ft°F	0.01327	0.01452	0.01191	0.00998	0.01066	0.01300	0.01366	0.01312	0.00913	0.00982	0.01260	0.00980	0.00983	0.01020	0.01208	0,01060
o F	5.910	5.410	6.520	7.783	5,445	4.399	4.197	4.388	098*9	000*9	4.658	5.884	5.950	5.600	4.805	5.502
Q Btu./hr.	1.1841	1,1865	1.1731	1.1735	0.8767	0.8637	0.8657	8698.0	0.8775	0.8902	0.8869	0.8712	0.8831	0.8717	0.8764	0.8810
P cell lbs./sq.in.	0.166	0.626	0.173	0.504	1.160	0.459	1.155	1.184	0.155	0.450	0.492	0.154	0.406	0.191	a, 395	0.160
T Boiler	805.6	930.9	8.608	911.2	1006.8	899.7	1003.4	1106.5	798.3	897.4	8.906	797.9	885.4	817.5	882.3	8.008
r cell	1010.1	1017.9	1105.9	1108.2	1112.6	1189.9	1192.4	1201.0	1003.6	1015.6	1015.8	1094.8	1097.4	1190.7	1190.8	1099.2
Data Set	13	14	15	16	17	18	19	20	21	26	27	28	29	30	31	32

the bottom plate is a continuous surface. The effective area is given by

$$A = \pi \left[\frac{r_g^2 + r_u^2}{2} - \frac{r_g - r_u^2}{2} \left[1 + \frac{\pi d}{r_g - r_u} \left\{ \ln 2 \left(1 + e^{-\pi D/r_g - r_u} \right)^{-1} \right\}^{-1} \right]$$
(76)

where r = inside radius of guard plate

 r_{11} = outside radius of top plate

D = thickness of the upper plate

d = distance between top and bottom plates

The effective area was 0.022858 sq. ft. compared to a nominal area of 0.022110 sq. ft. The distance between top and bottom plates was 0.0182 in.

Upon heating the effective area increases because of expansion but so does the thickness of the gap between plates. The two expansion factors tend to compensate for each other. Using the thermal expansion coefficient of molybdenum for the area expansion and the thermal expansion coefficient of the sapphire balls for the gap expansion, the ratio of the gap expansion to the area expansion was such that between 900 and 1400°F.

$$\frac{X_s}{A} = \frac{(0.998)(0.0182/12 \text{ ft.})}{0.022858 \text{ sq.ft.}} = 0.06621 \text{ ft.}^{-1}$$
 (77)

with a maximum error at either temperature extreme of 0.02 percent. The constant expansion factor simplified the calculations.

For each data set, the total thermal conductivity can be calculated from

$$k_{t} = \frac{Q_{t}X_{s}}{A\Delta t}$$
 (72)

where \boldsymbol{k}_{t} includes the contribution of radiation as well as thermal conductivity.

<u>Vacuum Runs</u> Vacuum runs were made to determine the exact magnitude of the effects of radiation between plates and conduction through the spacers. Since the spacers offer nearly point contacts on at least one surface, the amount of energy transferred should be small in comparison with radiation effects at elevated temperatures. This was verified by Rothman (84).

The total heat transferred by radiation is given by

$$Q_{rad} = \sigma A F_e F_a (T_1^4 - T_2^4)$$
 (37)

when

 T_{1} $^{\simeq}$ T_{2} , Equation 37 can be written as

$$Q_{rad.} = 4 \text{ oA } F_e F_a (T_1^3) \Delta t$$
 (78)

where
$$\Delta t = T_1 - T_2$$
 (79)

In terms of an equivalent thermal conductivity, the radiation contribution can be expressed as

$$k_{rad.} = \frac{Q_{rad.} x_{s}}{A\Delta t}$$
 (80)

in which

$$k_{rad} = 4 \sigma X_s F_e F_a T_1^3$$
 (81)

The radiation data are given in Figure 15 and Table IV in terms of $k_{\rm rad}$. For infinite parallel plates (13),

$$F_a = 1 \tag{82}$$

and

$$F_{e} = \frac{1}{\frac{1}{\varepsilon_{1}} + \frac{1}{\varepsilon_{2}} - 1}$$
(83)

which becomes for plates of equal emissivity

$$F_{e} = \frac{1}{\frac{2}{\varepsilon} - 1} \tag{84}$$

Therefore, $k_{\mbox{rad.}}$ and ϵ are related through Equations 81 and 84 and either quantity can be computed from a knowledge of the other.

The first set of vacuum runs prior to the first nitrogen runs gave a value of k_{rad} = 0.00089 Btu/hr.-ft.-°F. at 934°F. which agreed closely with what one would calculate using Goldsmith's (42)

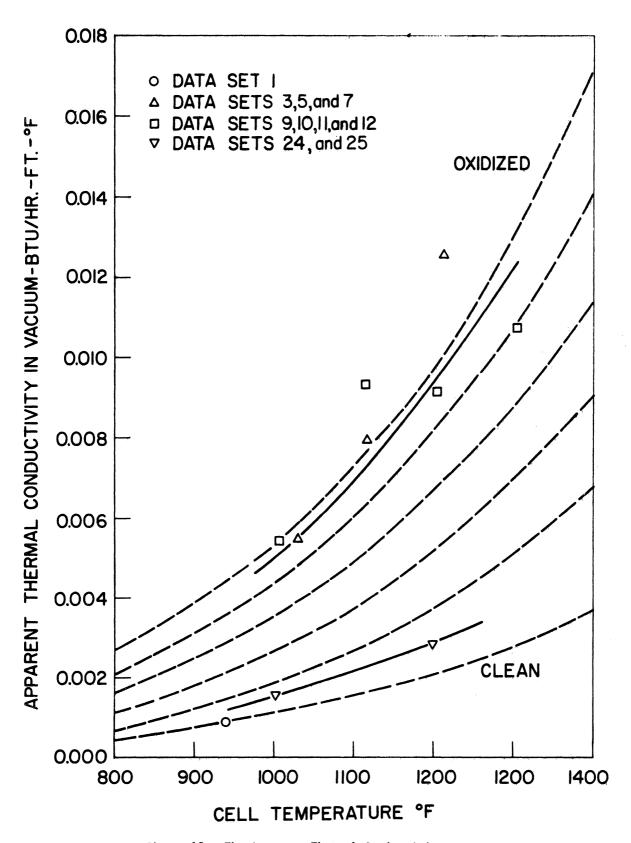


Figure 15. The Apparent Thermal Conductivity Under Vacuum Conditions

emissivity values for a clean molybdenum surface. Subsequent vacuum runs, data sets 3,5, and 7, gave values of $k_{\rm rad}$ considerably higher than one would predict for a clean surface. The surface had apparently been oxidized by the small amount of oxygen present in the nitrogen.

In order to analyze and correlate the radiation data, Goldsmith's (42) emissivity data for oxidized molybdenum surfaces was used. For a surface which is partially oxidized, emissivity increases slightly with temperature. Using the same temperature effect as for the data of Goldsmith, a series of lines were drawn which represented emissivity versus temperature for various degrees of oxidization. From these curves, the dashed lines in Figure 15 were computed using Equations 81 and 84. The top line in Figure 15 for a partially oxidized surface represents a variation in emissivity from 0.260 at 940°F. to 0.385 at 1340°F. The bottom line for a clean surface represents a variation in emissivity from 0.059 at 940°F. to 0.101 at 1340°F.

The vacuum runs taken prior to the exposure of the cell surface to potassium revealed more or less a consistent pattern. The best curve through these data is shown as the upper smooth curve in Figure 15. There is a fair amount of scatter in these data. The temperature fluctuations are much more severe for low pressure runs because of the reduced heat transfer and the results are apt to be less consistent. The standard error of Δt for these data sets was in the order of $0.3^{\circ}F$. for a Δt of $3.0^{\circ}F$. After the

molybdenum surface had been exposed to potassium for some time the surface emissivity decreased. This was verified by the results obtained from data sets 24 and 25 which gave a consistent picture with a minimum of temperature fluctuations. The standard error in Δt was 0.2 for a Δt of 7.6 for data set 24 and 0.1 for a Δt of approximately 4.0 for data set 25. The results shown in Figure 15 indicated that the surface was nominally oxide free-giving values of $k_{\rm rad}$ comparable to those for a clean surface.

<u>Nitrogen Runs</u> A series of nitrogen runs was made between 900 and 1200°F. to serve as a calibration of the cell and to check on the method of analysis. A summary of the operating conditions is given in Table V. The nitrogen pressure for the runs was approximately 1.5 atmospheres.

The total rate of heat transfer in terms of a thermal conductivity was calculated from

$$k_{t} = \frac{Q_{t}X_{s}}{A\Delta t}$$
 (72)

The thermal conductivity of nitrogen was then obtained from

$$k_{c} = k_{t} - k_{rad}. \tag{85}$$

Where $k_{\rm rad}$ was taken from the top solid line of Figure 15 at the cell temperature. Values of the thermal conductivity of nitrogen for the test conditions are given in Table V and in Figure 16. As

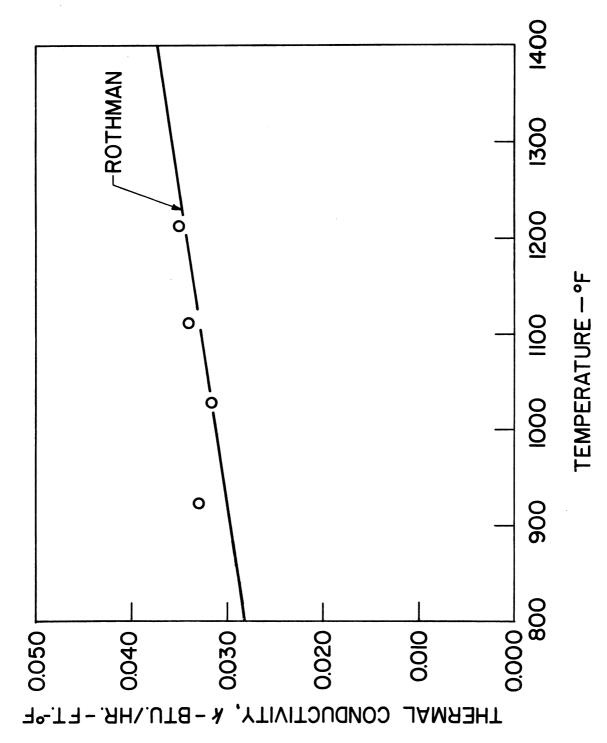


Figure 16. Comparison of the Experimental Thermal Conductivity Results for Nitrogen with the Results of Rothman (84)

can be seen from Figure 16, there is very good agreement with the data of Rothman (84) at 1 atm. Rothman's data is in very close agreement with the data of other investigators.

Since the thermal conductivity of gases increases with pressure about 1 percent per atmosphere in the range from roughly 1 mm to 10 atm., the data should be nominally 1/2 percent higher than the data of Rothman. If this correction were applied to the data in Figure 16, the agreement would be even better than indicated.

The exceptionally good agreement of the experimental thermal conductivity values for nitrogen with the data of Rothman and others, demonstrated that the method of taking and analyzing the data was satisfactory. The standard error in the determination of Δt for the nitrogen data was approximately 6 percent. Except for the first nitrogen set, the average deviation from the data of Rothman is +1 percent.

Potassium Runs The thermal conductivity of potassium at each test condition was obtained from Equations 72 and 85 as in the case of nitrogen. The results are given in Table VI and Figure 17.

Because of the change in emissivity of the molybdenum surface during some intermediate potassium runs, there was some question of the value of $k_{\rm rad}$ as given in Table VI for data sets 15-20 and especially those of data sets 15-17. For data sets 13 and 14, the apparent contribution of radiation $k_{\rm rad}$ to the total conduction,

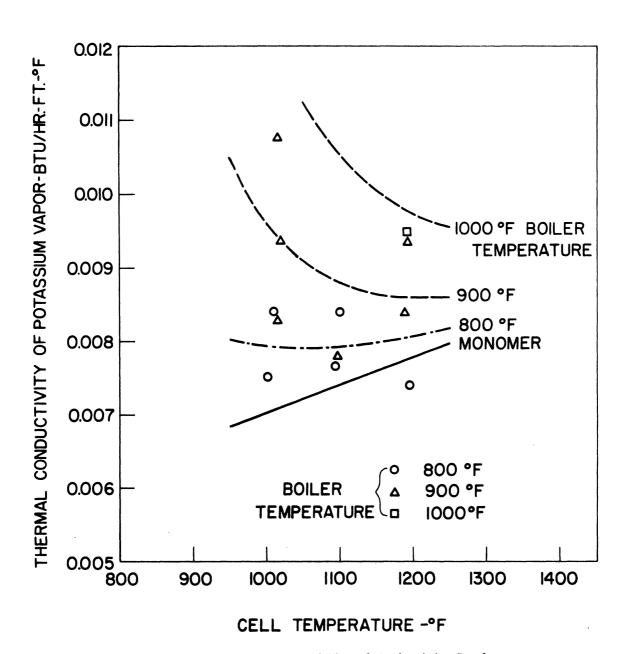


Figure 17. Experimental Thermal Conductivity Results for Potassium Vapor

k_t, was taken from the top solid line of Figure 15 for the partially oxidized surface. For data sets 21 and 26 through 32, k_{rad}, was taken from the bottom solid line of Figure 15 for the nominally clean surface at the cell temperature. For the intermediate runs, data sets 15-20, values of k_{rad}, were predicted based on the knowledge that the surface emissivity would be changing with time such that in Figure 15 one would always go for a higher dashed line to a lower such line. Based upon the elapsed time between the start of data set 15 and the completion of data set 20, values of k_{rad}, were interpolated between the two solid lines of Figure 15 at the cell temperature. Except for the intermediate runs at a cell temperature of 1100°F., the results agree closely with the balance of the data. Apparently there was a much greater change in the surface emissivity initially followed by a gradual change in time until the surface had stabilized.

Except for the data in data sets 26 and 27, the mean standard error in Δt was approximately 1 1/2 percent for all the potassium data. The lower deviations as compared to the nitrogen data was due to improvements in furnace control and stability as a result of the experience gained in operating the system. The range of the cell null values was also substantially less because of improved control. During the runs for data sets 26 and 27, the small heater attached to the tube between the top valve and cell container was operated with a voltage drop of 40-60 volts to

prevent condensation of potassium in the line while running at conditions close to the saturation temperature in the vestibule area. These higher voltages resulted in greater temperature fluctuations in the cell - the standard error in Δt being 5 percent for data set 26 when a voltage drop of 40 volts was used and being 10 percent for data set 27 when a voltage drop of 60 volts was used.

There is, as evidenced from the data in Figure 17 and predicted from fundamental considerations, a significant effect of pressure on the conductivity of potassium vapor. This effect is due to the heat of reaction involved with the association — dissociation reactions in potassium vapor as discussed in the section on thermal conductivity of gas mixtures in chemical equilibrium. Because of the significance of pressure, the data in Figure 17 were corrected to constant values of cell pressure which is equivalent to constant boiler temperatures. The magnitude of the corrections, listed in Table VII, were based on theoretical considerations.

There is a fair amount of scatter in the potassium data as shown in Figure 17. In order to present a valid correlation of the data, it was felt that any correlating curves through the data for constant boiler temperatures would be consistent with kinetic theory. Kinetic theory was used in conjunction with the experimental data to determine the shape and the relative position of

Potassium Vapor to Constant Boiler Temperature and Comparison to Correlating Curve Table VII. Correction of Experimental Values of Thermal Conductivity of

					ı	
Data Set	T Cell	T Boiler	k _t Btu./hr.ft°F	Correction to constant T Boiler Btu./hr.ft°F	k corr Btu./hr.ft°F	Deviation from Correla- ting Curve Btu./hr.ft°F
13	1010,1	805.6	0.00855	-0.00014	0,00841	+0.00050
21	1003.6	798.3	0.00748	+0.0000+	0.00752	-0.00039
28	1094.8	797.9	0.00765	+0.00002	0.00767	-0,00022
30	1190.7	817.5	0.00739	60000*0-	0.00730	-0.00074
32	1099,2	8 000*8	0,00842	-0, 00001	0,00841	$+0.00051$ $\sigma = 0.00056$
14	1017.9	930.9	0.01017	-0 ,00082	0.00935	-0.00001
18	1189.9	899.7	0,00840	+0.00000	0,00840	-0.00020
26	1015.6	897.4	0.00821	+0,,0,000	0.00828	-0,00109
27	1015.8	8.906	0.01099	-0.00022	0,01077	+0,00134
29	1097.4	885.4	0,00767	+0, 00013	0.00780	-0.00098
31	1190.8	882,3	0,00925	+ Q 00011	0 , 00936	+0,00075 \(\sigma = 0,00095 \)
19	1192,4	1003.4	0,00948	-0 .00007	0.00941	-0.00036

the correlating isotherms through the data in Figure 17. Before kinetic theory could be used, the composition of the vapor and the force constants σ and ϵ for the Lennard-Jones potential had to be found.

The composition of potassium vapor at various degrees of super-heat was determined from Equations 67, 68 and 71 using the Ford Motor Company's GE 265 computer. The results are tabulated in Table VIII. As can be seen in Table VIII the mole fractions of the tetramer of potassium at the operating conditions in this investigation were negligible. This permitted the system to be treated as a binary mixture.

Values of the force constants σ and ε were estimated from viscosity, vapor pressure, and normal boiling point data. From the saturated vapor viscosity data of Stefanov et al. (93), using the technique suggested by Hirschfelder, Curtiss and Bird (56), ε/k and σ_{12} were found to be 430°K and 5.32 A°, respectively. Since both the monomer and dimer are present for these data, the computed values of ε/k and σ_{12} are taken as being the mean values for the binary mixture. An attempt was made to compute the force constants from the monomeric viscosity data of Stefanov et al. (93), but the method of Hirschfelder, Curtiss and Bird (56) would not give a convergent solution. From the second virial coefficient data of Ewing et al. (33), ε/k and σ_{12} were computed by a method

Table VIII, Equilibrium Vapor Composition of Potassium

	Mol. Wt.		39,346	39.786	39,246	39,508	40.077	39.192	39,357	39.721	40,417
ASST OIII	X ₄	ro.	2x10 ⁻⁷	5x10 ⁻⁶	5x10 ⁻⁸	1x10 ⁻⁶	2×10^{-5}	1x10 ⁻⁸	4×10 ⁻⁷	5×10 ⁻⁶	$5x10^{-5}$
on or rock	$\mathbf{x}_{2}^{\mathbf{x}}$	mol fractions	0.9938 0.0062	0.0175	0.0037	0.0104	0.0249	0.0023	0.0065	0.0158	0.0335
Compositi	$^{T}_{X}$	mol	0.9938	0.9825	0.9963	9686.0	0.9751	0.9977	0,9935	0.9842	0, 9665
Table VIII. Equilibrium Vapor Composition oi rolassium	P atm.		0.0106	0.0302	0,0106	0.0302	0.0745	0,0106	0,0302	0.0745	0.1641
Table VIII.	T boiler	[т _і	800	006	800	006	1000	800	006	1000	1100
	T cell	o [편	1000	1000	1100	1100	1100	1200	1200	1200	1200

outlined by Hirschfelder, Curtiss, and Bird (56). The values of ε/k and σ_{12} were found to be 380°K and 3.48 A°, respectively. The normal boiling point and liquid potassium density data of Ewing et al. (33) gave values of ε/k and σ_{12} of 1430°K and 4.60 A°, respectively, when calculated by the procedure suggested by Wilke and Lee (104). There is a significant difference in the values as computed from the three sets of data. Hirschfelder, Curtiss and Bird (56) indicate that the results from viscosity data are preferable for computing transport properties from kinetic theory.

From the three sets of computed values of the force constants, the collision integral $\Omega_{\rm D}$ and the product $\sigma_{12}^{\ 2}\Omega_{\rm D}$ were found and tabulated in Table IX for temperatures of 1000, 1100 and 1200°F. The diffusion coefficients D₁₂ for these temperatures and vapor pressures corresponding to saturated vapor temperatures of 800, 900, 1000, and 1100°F. were computed from Equation 18.

$$D_{12} = \frac{0.001858 \text{ T}^{3/2} \left[(M_1 + M_2) / M_1 M_2 \right]^{1/2}}{P \sigma_{12}^{2} \Omega_{D}}$$
(18)

For these same conditions and using the compositions listed in Table VIII, the heat of reaction contribution to conduction $k_{\rm r}$ was determined from Equation 86.

$$k_r = D_{12} \frac{P}{RT} \frac{\Delta H_2^2}{RT^2} \frac{x_1 x_2}{(2x_2 + x_1)^2}$$
 (86)

which is the same form as Equation 28.

Table IX. Summary of Force Constants for Lennard-Jones 6-12 Potential Predicted from Experimental Results

T °F	T °K	$\frac{\mathbf{k} \mathbf{T}}{\epsilon}$	\mathtt{d}^{Ω}	$\sigma_{12}^2{}^{\Omega}{}_{D}$
	Constants predicted from	om 2nd virial c	oefficient data (S	33)
	$\varepsilon/k = 380^{\circ}K;$	σ ₁₂ = 3.48 A°		
1000	811.1	2.134	1.052	12.74
1100	866.7	2.281	1.028	12.45
1200	922.2	2.427	1.007	12.20
	Constants predicted for	rom saturated v	apor viscosity dat	a (93)
	$\varepsilon/k = 430^{\circ}K;$	$\sigma_{12} = 5.32 \text{ A}^{\circ}$: 1
1000	811.1	1.886	1.096	31.02
1100	866.7	2.016	1.072	30.34
1200	922.2	2.145	1.050	29.72
	Constants predicted fr	rom normal boil	ing point data (3 3)
	$\epsilon/k = 1430$ °K;	$\sigma_{12} = 4.60 \text{ A}$	•	
1000	811.1	0.567	1.930	40.84
1100	866.7	0.605	1.860	39.36
1200	922.2	0.645	1.805	38.19
	Constants predicted	from best fit w	rith experimental	
	thermal condu	uctivity data		
	$\varepsilon / k = 400^{\circ} K;$	$\sigma_{12} = 5.17$	A°	
1000	811.1	2.028	1.070	28.55
1100	866.7	2.167	1.046	27.91
1200	922.2	2.306	1.025	27.35

The frozen thermal conductivity $\mathbf{k}_{\mathbf{f}}$ was computed from Equation 13 using the force constants listed in Table IX

$$k = 1.9891 \times 10^{-4} \frac{(T/M)^{1/2}}{\sigma^2 \Omega_{v}}$$
 (13)

The collision integral $\Omega_{_{\mathbf{V}}}$ is tabulated in Reference (82) as a function of kT/ϵ . The molecular weight of the monomer was used in Equation 13. This is believed to be justified because of the relatively small amount of the dimer which exists at the operating conditions--less than 2 percent. It also should be noted in Equation 15 that the increased molecular weight for the dimer and the Eucken factor are self-compensating which tends to reduce the effect of the molecular weight increase when estimating thermal conductivities of diatomic molecules. Further, it is not possible, to assign independent values of the force constants from the calculated values of σ and ε in Table IX. Finally, the method of averaging thermal conductivities (82) is such that with such a small fraction dimer the average thermal conductivity would be essentially equal to the thermal conductivity of the monomer at the same temperature. Therefore, the frozen thermal conductivity and the monomeric thermal conductivity are essentially identical for the operating conditions encountered in this investigation.

The total effective thermal conductivity $k \atop c$ of potassium vapor as estimated from kinetic theory for the various conditions was

computed from Equation 26. The results for the three sets of estimated force constants are given in Tables X, XI, and XII. These results were then compared with the data in Figure 17. As can be seen from the values of k_{c} listed in Tables X, XI, and XII, the predicted values based on the viscosity data as recommended by Hirschfelder, Curtiss, and Bird (56) are in closest agreement with the experimental data although somewhat low. By interpolation from plots of ε/k and σ_{12} versus $\sigma_{12}^2\Omega_D$ for the three sets of values, it was possible to estimate values of the force constants which, when used as before, gave predicted values of k which fit the experimental data with a least mean squared deviation. The values of ϵ/k and σ_{12} were 400°K and 5.17 A°, respectively, as indicated in Table The values of k predicted from the constants above are given in Table XIII and are plotted in Figure 17. Taking the predicted values of k for the vapor pressures corresponding to saturated vapor pressures of 800, 900, and 1000°F., the experimental potassium data were corrected to either a 800, 900 or 1000°F. boiler temperature. The correction, the corrected values k_{corr} and the deviation from the predicted values are given in Table VII. Standard deviations between the corrected and predicted values of k_{c} for the 800and 900°F. boiler isotherms are 0.00056 and 0.00095 Btu/hr.-ft.-°F., respectively, which correspond to standard errors of k of 7 and 10 percent.

Table X. Predicted Values for the Thermal Conductivity of Potassium Vapor Based Upon Lennard-Jones Force Constants Determined from the Second Virial Coefficient

k _c Btu./hr.ft°F	0.01773	0.02165	0.01773	0.01974	0.02378	0.01814	0,01931	0,02182	0.02622
k _f Btu./hr.ft°F	0,01570	0.01570	0,01661	0.01661	0.01661	0.01748	0.01748	0.01748	0.01748
k Btu./hr.ft°F	0.00203	0,00595	0.00112	0.00313	0.00717	0,00064	0,00183	0.00434	0.00874
$\frac{k}{D_{12}} \times 10^{+5}$ $\frac{Btu}{ft.}^{3} \circ F$	0.84	7.02	0.41	3.26	18,45	0.21	1.71	86.6	44.24
D ₁₂ sq.ft./hr.	241.50	84.78	273.10	95.86	38.86	305.80	107.30	43.51	19.75
$\sigma_{12}^2 \sigma_{\mathbf{D}}$	12.74	12.74	12.45	12.45	12.45	12.20	12.20	12.20	12.20
P cell Atm.	0.0106	0.0302	0.0106	0.0302	0.0745	0.0106	0.0302	0.0745	0.1641
T Boiler °F	800	006	800	0 06	1000	800	906	1000	1100
T cell °F	1000	1000	1100	1100	1100	1200	1200	1200	1200

Table XI. Predicted Values for the Thermal Conductivity of Potassium Vapor Based Ubon Lennard-Jones Force Constants Determined from Saturated Vapor Viscosity Data

	k _f Btu./hr.ft°F Btu./hr.ft'	0.00728	0.00889	0.00728	0,00810	0,00976	0.00744	0.00793	0,00896	0.01077
Viscosity Data		0,00645	0,00645	0.00682	0,00682	0.00682	0.00718	0.00718	0.00718	0,00718
Force Constants Determined from Saturated Vapor Viscosity Data	k r Btu./hr.ft°F	0.00083	0.00244	0.00046	0.00128	0.00294	0,00026	0.00075	0,00178	0.00359
s Determined fro	$\frac{\frac{k}{r} \times 10^{+5}}{\frac{Btu}{12}}$ ft. 3-°F	0.84	7.02	0.41	3.26	18.45	0.21	1.71	96.6	44.24
s Force Constant	D ₁₂ sq.ft./hr.	99.20	34.82	112.02	39.32	15.94	125.52	90.44	17.86	8.11
Upon Lennard-Jones	$\sigma_{12}^2{}^{D}$	31.02	21.02	30.34	30.34	30.34	29.72	29.72	29.72	29.72
Upon Le	P cell Atm.	0.0106	0.0302	0.0106	0.0302	0.0745	0.0106	0.0302	0.0745	0.1641
	T Boiler °F	800	006	800	006	1000	800	006	1000	1100
	r cell	1000	1000	1100	1100	1100	1200	1200	1200	1200

Table XII. Predicted Values for the Thermal Conductivity of Potassium Vapor Based

	k Btu./hr.ft°F	0,00553	9.00000	0,00560	0.00624	0.00748	0.00579	0.00617	0.00697	0.00837
oint Data	k Btu./hr.ft-°F	0.00490	0.00490	0,00525	0.00525	0.00525	0.00558	0,00558	0,00558	0.00558
rd-Jones Force Constants Determined from Normal Boiling Point Data	k Btu./hr.ft°F	0,00063	0,00186	0,00035	0,00099	0.00223	0,00021	0,00059	0.00139	0.00279
nstants Determined	$\frac{k}{L} \times 10^{+5}$	0.84	7.02	0.41	3.26	18.45	0.21	1.71	86.6	44.24
1-Jones Force Coi	D ₁₂ sq.ft./hr.	75.35	26.45	86.35	30,31	12.29	97.68	34.29	13.90	€6₹31
Upon Lennar	$\sigma_{12}^2 {}^{\mathcal{D}}_{\mathbf{D}}$	40.84	40.84	39,36	39,36	39.36	38.19	38.19	38.19	38.19
	P cell Atm.	0.0106	0.0302	0.0106	0.0302	0.0745	0.0106	0.0302	0.0745	0.1641
	T Boiler °F	800	006	800	006	1000	800	006	1000	1100
	r cell	1000	1000	1100	1100	1100	1200	1200	1200	1200

Table XIII. Predicted Values for the Thermal Conductivity

	k. c. Btu./hr.ft°F	0.00804	0.00793	0.00793 0.00909 0.01123	0.00791 0.00880 0.01061	0,00799 0,00866 0,01007	0,00808	0,00861 0,00973 0,01169	0.00819 0.00860 0.00956
apor Based tion	k Btu./hr.ft-°F	0.00684	0.00702	0.00723 0.00723 0.00723	0.00741 0.00741 0.00741	0.00760 0.00760 0.00760	0.00779	0.00779 0.00779 0.00779	0.00797 0.00797 0.00797
Table XIII. Predicted Values for the Thermal Conductivity of Potassium Vapor Based Upon Lennard-Jones Force Constants Which Give a Least Squared Deviation Fit with the Experimental Data	k r Btu./hr.ft°F	0.00120	0,00091 0,00266	0.00070 0.00186 0.00400	0.00050 0.00139 0.00320	0.00039 0.00106 0.00247	0,00029	0.00082 0.00194 0.00390	0.00022 0.00063 0.00159
es for the Thermal Conductivity rrce Constants Which Give a Lear Fit with the Experimental Data	k x10 ⁴⁵ D ₁₂ Btu ft. ³ -°F	1.19	0.84 7.02	0, 61 4, 62 24, 50	0.41 3.26 18.45	0.30 2.35 13.48	0.21	1.71 9.98 44.24	0.15 1.25 7.74
ed Values for th ones Force Const Fit with	D ₁₂ sq.ft./hr.	101.05	107.80 37.83	114.73 40.27 16.32	121.78 42.74 17.33	129.01 45.28 18.36	136.40	47.87 19.41 8.81	144.09 50,57 20,50
III. Predict pon Lennard-J	$^2_{12}{}^{\mathrm{D}}_{\mathrm{D}}$	28.90	28.55 28.55	28.21 28.21 28.21	27.91 27.91 27.91	27.62 27.62 27.62	27.35	27.35 27.35 27.35	27.07 27.07 27.07
Table X	P cell Atm.	0.0106	0.0106	0.0106 0.0302 0.0745	0.0106 0.0302 0.0745	0.0106 0.0302 0.0745	0.0106	0.0302 0.0745 0.1641	0.0106 0.0302 0.0745
	T Boiler °F	008	800	800 900 1000	800 900 1000	800 900 1000	800	900 1000 1100	800 900 1000
	r cell °F	950 950	1000	1050 1050 1050	1100 1100 1100	1150 1150 1150	1200	1200 1200 1200	1250 1250 1250

CHAPTER VI

DISCUSSION OF RESULTS

The thermal conductivity of potassium vapor in the temperature range of 1000 to $1200^{\circ}F$, and the pressure range of 0.01 to 0.075 atmospheres is given in Figure 17. There is as predicted from theory, a significant effect of pressure on the thermal conductivity of potassium vapor. This is caused by the heat of reaction associated with changes in equilibrium composition with pressure and temperature. The mean values presented in Figure 17, for saturated pressures corresponding to 800, 900 and $1000^{\circ}F$, are estimated to have an accuracy of \pm 10 percent.

Kinetic theory was used to establish the mean values through the experimental data. Although limited in absolute accuracy kinetic theory does provide tremendous insight into the relative effects of pressure and temperature once the absolute magnitude of the thermal conductivity is established by experimental results. Some will argue that the Lennard-Jones (6,12) potential as used for the intermolecular force potential does not apply to potassium. If, however, the force constants are obtained from experimental data for the same temperature range as the values to be predicted, the theory should give a reasonable approximation to the effect of pressure and temperature providing the temperature range is not too great. As can be seen from Equations 13 and 18, the most

significant consequence in the choice of the intermolecular force potential is in the values of the two collision integrals which are only slightly a function of temperature. This temperature effect of the collision integrals is small when compared to the effects of the absolute temperature in the theory. The variation of the vapor composition for the operating conditions of this investigation are also quite small which support the validity of the theory.

The values of the monomeric vapor (or the frozen thermal conductivity of the vapor at lower pressures) estimated from the theory and the experimental results agree closely with the experimental data of Stefanov et al. (93) and the theoretical estimates of Weatherford et al. (102) over the temperature range of this investigation. A comparison of the data is given in Figure 18. The maximum deviation is -6 percent when compared to the results of Stefanov at 1200°F. It should be noted that the thermal conductivity of the monomeric vapor and the frozen thermal conductivity of the vapor are not synonymous except for low pressures where the equilibrium composition consists predominately of the monomer. The maximum deviation in the total effective thermal conductivity when compared to the data of Stefanov is -8 percent. Stefanov indicated a maximum average error in his data of 20 percent.

There were several factors which could have contributed to the scatter in the experimental data. The most significant of these are those related to the temperature variations and fluctuations in the furnace during operation. The standard error between the

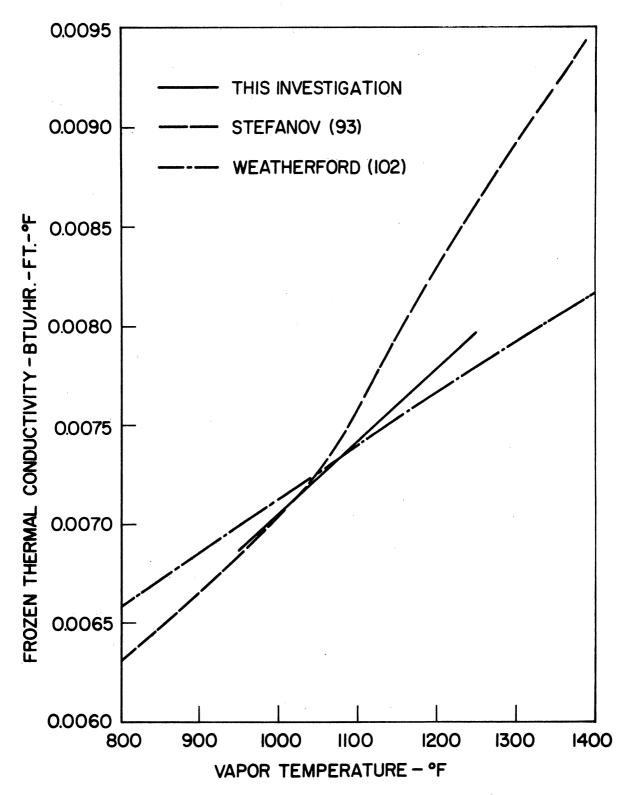


Figure 18. Comparison of Thermal Conductivity Data for Potassium Monomer with Results of Stefanov (93) and Weatherford (102)

data and correlating lines for the temperature difference between plates versus null for the potassium runs as illustrated in Figure 14 were on the average 1.5 percent. The standard error for data sets 26 and 27 was higher because of the high voltage drop across the auxiliary heater in the furnace vestibule. Since the standard error applies to both the isothermal and heated top plate lines, the total error in the mean temperature difference Δt is estimated to be 3 percent. The average null values are estimated to be accurate to 0.2°F. Upon interpolation for Δt as indicated in Chapter IV, this could lead to an additional error in the Δt of approximately 4 percent. Any thermocouple drift or errors in reading the potentiometer would be included in the estimated errors of the Δt and the null temperature.

The measured values of the voltage drop across the heater and the standard 1 ohm shunt are accurate to 0.2 percent—with the greatest error being in the voltage drop across the heater. A 10 percent error in the estimate of the lead wire resistance would represent only a 1.4 percent error in the calculation of the value of the heat generated in the top plate heater because of the relative magnitude of the resistances. The actual error in the amount of heat generated by the top plate heater is estimated to be less than 0.5 percent. Any additional effect on the calculated value of the heat input $Q_{\rm t}$ due on imbalance between the top plate temperature and the guard plate temperature should already be accounted for in the estimate of the null error.

The only additional factors which come into the calculation of the total heat transfer from Equation 72 are the area and the plate spacing. Both are accurate to within 1 percent. The estimated errors in Δt , null, Q_t , A, and X_s were used as indicated by Equation 72 to obtain the maximum estimated error in the total conductivity k_t . The maximum error of k_t was found to be 9.8 percent.

The pressure in the thermal conductivity cell was determined by measuring the temperature of the liquid potassium in the potassium boiler with a thermocouple and then computing the vapor pressure from the vapor pressure data of Ewing et al. (33). Errors in the thermocouple readings could cause a deviation of 1 to 2 percent in the reported values as shown in Figure 17. Two additional potential sources of difficulty were the valve between the cell and boiler and the surface condition of the liquid potassium. Temporary plugging of the valve due to condensation or liquid surface oxidation could cause variations in the vapor pressure from the predicted values.

Since the radiation contribution must be subtracted from the total apparent thermal conductivity to obtain the actual value of k_c the errors in radiation values are extremely important. Based on the results presented in Figure 15 and the standard errors in the Δt 's, the radiation data for the partially oxidized surface and the nominally clean surface are estimated to be accurate to within 10 percent. In terms of the error to the effective thermal conductivity k_c , the radiation errors represent possible errors in

k of 9 percent and 2.5 percent for the partially oxidized surface and the nominally clean surface, respectively.

As it is unlikely for all the errors to occur at the same time in a way which maximizes the absolute error, an experimental error of \pm 10 percent seems reasonable. This is also consistent with the deviations from the least squared deviation isotherms predicted from kinetic theory.

Estimates of the temperature jump caused by the accomodation coefficient of the cell surface calculated from Equation 22 indicated that the measured thermal conductivities could be lower than the actual value of the thermal conductivity because of the small distance between plates. For a boiler temperature of 800°F. or a pressure of 0.0106 atmospheres, the estimate is 2.5 to 5.9 percent lower for accomodation coefficients of 1.0 and 0.57, respectively. At a boiler temperature of 900°F. or a pressure of 0.0302 atmospheres the estimate is 1 to 2.5 percent lower for accomodation coefficients of 1.0 and 0.57, respectively.

For a given vapor temperature, kinetic theory would indicate, from Equations 13, 18, and 86, that the difference in the effective thermal conductivity \mathbf{k}_c between two different pressure levels is caused by the difference in the heat of reaction effect \mathbf{k}_r because of the change in the equilibrium composition. The products \mathbf{D}_{12}^{P} , $\sigma_{12}^{2\Omega}\mathbf{D}$, and $\sigma_{12}^{\Omega}\mathbf{v}$ remain constant independent of pressure. Since the experimental data show good correlation with respect to the

deviation from the predicted values in Table VII (no bias), it is concluded that any reduction in thermal conductivity because of the surface temperature jump is small and consistent with the higher values of the accommodation coefficient.

CHAPTER VII

CONCLUSIONS AND RECOMMENDATIONS

The guarded top plate, parallel plate thermal conductivity cell developed and used in this investigation is a satisfactory cell for accurate measurements of the thermal conductivity of alkali metal vapors at elevated temperatures. This steady state method requires longer operating periods to obtain experimental data compared to the transient techniques, but does have the advantage that no bare electrical wires have to be insulated from the cell walls in the presence of alkali metal vapors as is true for the hot wire cell and the dynamic probe method.

There are several equipment changes which would improve the operation of the cell and would greatly reduce the time necessary to take the data. There should be separate furnaces or constant temperature baths for the cell and the liquid metal boiler. High temperature molten salt baths would be preferable but furnaces which are insulated from all sides and both ends would be satisfactory. Furnace temperature control is extremely important. Ideally the temperature variation should not exceed 0.2 to 0.3°F. during the period of a day. The furnace temperature control in this investigation was inadequate and as a result of the temperature variations and fluctuations it frequently took 4 or 5 days to obtain a single data set.

The vapor line connecting the cell and the boiler, located in separate furnaces, should have an inside diameter of at least 1/2 inch and should contain an appropriately large high temperature bellows valve. Connections to the vacuum system should be made to this line between the cell and bellows valve. This would eliminate potential problems of vapor condensation with any condensation occurring in the lines below the cell where no harm would result. The vacuum line should contain a large high temperature bellows valve placed as close as possible to the vapor line. All the lines and the valve bodies should be thoroughly insulated and heated as necessary.

Chromel-alumel thermocouples were used in the cell. No significant thermocouple drift was ever apparent during the investigation or at least none could be distinguished from the furnace temperature variations. There are some changes in the thermocouples as a result of bending when the cell was fabricated. The magnitude of the change could not be accurately determined because the furnace was incapable of maintaining an isothermal condition throughout the length of the cell container. Chromel-alumel thermocouples do generate a higher emf/°F. than platinum - platinum rhodium thermocouples, but the possible advantage of chromel-alumel thermocouples because of the greater accuracy in reading is balanced by the possible drift. In future investigations platinum - platinum rhodium thermocouples are recommended.

A high temperature corrosion resistance pressure transducer would be very beneficial for measuring the pressure in the cell. This would provide an independent check on the conditions in the cell in the event of oxidation of the liquid potassium surface or plugging of the valve between cell container and boiler.

APPENDIX A

ORIGINAL DATA

Table A.1 Original Data for Data Set 1--Vacuum Runs at 943°F.

HEATER	Amps								0.03612	0.03571	0.03729
1	Volts								1.191	1.179	1.227
	8 mv		21.6574	21.6758	21.7463	21.6184	21.8344	10	22.0372	22.0544	21.6659
	7 mv		19.7936	19,9052	19.9448	19.7490	19,9100	= 4.0 VOLTS	20.3167	20.4066	20.0597
PLES	9 wu		20.4644	20.6112	20,6518	20,4157	20.6142	N VOLTAGE	20.9996	21.0780	20.7595
THERMOCOUPLES	5 mv		20.6471	20,7845	20.8162	20.5933	20.8123	GUARD HEATER VOLTAGE =	21.1557	21.2387	20,9018
	7 m	,	19,9231	20.0838	20.0910	19,8782	20.0492		20.1873	20.2961	19,9685
	3 mv	ISOTHERMAL	20.5570	20.7126	20.7450	20.5251	20.7022	HEATED TOP PLATE -	21.0702	21,1768	20.8261
RUN			199465	199466	199467	199468	199469		199472	199474	199475

Table A.2 Original Data for Data Set 2--Nitrogen Runs at 925°F.

HEATER	Amps												0.10777	0.10709	0.10588	0.10614	0.10673	0.10666
	Volts												3.517	3.500	3,480	3.490	3,500	3,495
	8 MIT		21,4979	21.9881	21.9828	21.6702	21.3039	21,3105	21.3677	21.4079	21,6583	70	21.4577	21.4662	21.5374	21.5550	21.5581	21,5301
	Zm Vm		18.8421	20.2117	20.1897	19,9307	19,5609	19,5852	19,6689	19.6910	19,8939	5.8 VOLTS	19.8576	19,8104	19.8762	19,9320	19,9624	19.8668
PLES	9 мш		20.2474	20.6776	20.5316	20,3835	20.0176	20,0003	20.0756	20.1401	20,4025	. VOLTAGE =	20.2504	20.2618	20.3982	20.3463	20.3870	20.3739
THERMOCOUPLES	5 mV		20.5200	20.9632	20.8531	20,6662	20.2904	20,2847	20.3589	20,4147	20.6800	GUARD HEATER VOLTAGE =	20.5400	20.5511	20,6541	20.6320	20,6570	20.6496
	4 m	-	20.5556	20.9854	20.8936	20,6775	20,3066	20.2969	20,3753	20.3996	20.6285		20.4974	20.5109	20.5709	20.5863	20.6132	20.5620
	3 mv	ISOTHERMAL	20.4485	20,8595	20.7966	20,5527	20,2001	20,1975	20,2669	20.2886	20.5126	HEATED TOP PLATE -	20.4449	20,4407	20,4970	20.5309	20,5505	20,4971
RUN			199488	199489	199490	199491	199494	199495	199497	199498	199499		205505	205506	205507	205508	205509	205511

Table A.3 Original Data for Data Set 3--Vacuum Runs at 1032°F.

RUN			THERMOCOUPLES	PLES			Ħ	HEATER
	3 mv	4 mv	5 mv	9 шм	7 mv	S Am	Volts	Amps
	ISOTHERMAL	Ţ						
205517 205521	22.9755	22.1076 22.1492	23.0787	22.1921	22.1630	24.0144 24.0491		
205522	22.9860	22,1002	23.0809	22.9262	22.1655	24.0165		
205523	22.9900	22,1084	23.0900	22,9533	22.1778	24.0266		
205524	22.9859	22.0997	23.0949	22.9433	22.1753	24.0251		
	HEATED TO	HEATED TOP PLATE - (GUARD HEATER VOLTAGE = 3.05 VOLTS	VOLTAGE =	3.05 VOLTS	۲۸		
205532	23.0183	22.0505	23.0857	22.9238	22.1884	23.9835	1.800	0.05615
205533	23.0455	22.0819	23.1360	22.9938	22.2242	23.9994	1.810	0.05628
205534	23.0449	22.0825	23.1184	22.9708	22.2170	23.9921	1.810	0.05651
205536	23.0548	22.0762	23.1244	22.9808	22.2283	24.0051	1.810	0.05606
205540	23.0702	22,1038	23.1741	23.0199	22.2649	24.0045	1.810	0.05624

Table A.4 Original Data for Data Set 4--Nitrogen Runs at 1027°F.

HEATER	Amps											0.11089	0.11976	0.11067
/3H	Volts											3,605	3,580	3.600
	8 mv		.0749	.0823	.0769	24.0942	.0901	.0573	.0949			24.0338	.0648	.0445
	7 mv					22.2740 24				5 05 WOITE	0.50 00413			22,2653 24
PLES	У ш		22.8321	22.8137	22.8459	22.8300	22.8407	22.8274	22.8413	- 304 TOW	VOLIAGE -	22.8508	22.8564	22.8332
THERMOCOUPLES	5 mv		23.1288	23.0941	23.1187	23,1107	23.1167	23,1111	23.1251	- פיזאדורוז מפידאפט ממאוור	UAKU REALER	23.1358	23.1442	23.1204
	7 MIN	,	22.9978	23.0068	23.0335	23.0345	23.0357	22.9943	23.0355			22.9702	22.9824	22.9655
	з	ISOTHERMAL	22.8990	22,9099	22.9336	22.9411	22.9355	22.9000	22.9370	ם מהא זמ מסיד משיראמוו	nEALED LOF	22.9230	22.9350	22.9147
RUN			205541	205542	205543	205544	205545	205546	205547			205702	205703	205704

Table A.5 Original Data for Data Set 5--Vacuum Runs at 1117°F.

HEATER	Volts Amps								1.860 0.05760		1.860 0.05755		1,815 0,05636	
	8 шv		26.2737	26.0553	26.1220	26.0315	26.0850	SJ	26.0719	26.0658	26.0820	26.0752	26.1118	26.1240
	7 mv		24.3508				24.1349	3.15 VOLTS	24.1978					24.2405
PLES	9		25.1441	24.9563	24.9687	24.8820	24.9459	VOLTAGE =	25.0282	25.0308	25.0311	25.0288	25.0318	25.0527
THERMOCOUPLES	5 mv		25.2847 25.0876	25.0665	25.1255	24.9910	25.0653	GUARD HEATER VOLTAGE	25.1237	25.1364	25.1419	25.1338	25.1702	25.1784
	ф Ми	J	24.4017	24.1717	24.2708	24.1225	24.1707		24.1718	24.1824	24.1770	24.1630	24.1981	24.2150
	3 mv	ISOTHERMAL	25.1948 25.0308	25.0014	25.0540	24.9398	24.9824	HEATED TOP PLATE -	25.0489	25.0510	25.0535	25.0483	25.0642	25.0775
RUN			205710 205712	205713	205715	205716	205717		205718	205719	205720	205721	205722	205723

Table A.6 Original Data for Data Set 6--Nitrogen Runs at 1113°F.

HEATER	Amps								0.10967 0.11021 0.10981
HE/	Volts								3.570 3.590 3.590
	8 mv		26.1156 26.1514	5.0938	5.1100	5.1142	5.1515		26.1170 26.1048 26.0921
	7 mr		24.2194 26				24.2520 20	5.95 VOLTS	24.2814 2.24.2427 2.24.2330 2
PLES	ош 9		24.8252	24.8340	24.8722	24.8547	24.8908	R VOLTAGE =	24.8866 24.8722 24.8559
THERMOCOUPLES	5 mv		25.1239	25.1215	25.1542	25.1419	25.1756	GUARD HEATER VOLTAGE =	25.1788 25.1645 25.1479
	Аш 7	Ы	24.9797	24,9795	24.9973	24.9955	25.0328	HEATED TOP PLATE - (24.9911 24.9737 24.9622
	3 mv	ISOTHERMAL	24.9095	24.9528 24.9038	24.9242	24.9217	24.9605	HEATED TO	24.9587 24.9464 24.9334
RUN			205724	205/25 205726	205727	205728	205729		205732 205733 205734

Table A.7 Original Data for Data Set 7--Vacuum Runs at 1213°F.

HEATER	Amps		0.07584 0.07324 0.07365 0.07431 0.07447
HE	Volts		2.470 2.385 2.395 2.410 2.413
		16 21 30 51 18	39 77 15 39
	8 JIII	28.3616 28.3581 28.3321 28.3854 28.3530 28.4161 28.4255	28.3839 28.4147 28.4177 28.3815 28.3709 28.3339
	7 mv	26.4027 26.4023 26.3581 26.4123 26.3569 26.4228 26.4362	= 4.6 VOLTS 26.4789 26.4712 26.4849 26.4228 26.4020 26.3508
OUPLES	6 mrv	27.2032 27.2119 27.1694 27.2257 27.1990 27.2665 27.2761	ER VOLTAGE 27.3286 27.3444 27.3492 27.2651 27.2604 27.1419
THERMOCOUPLES	5 mv	27.3619 27.3644 27.3183 27.3794 27.3510 27.4277 27.4372	GUARD HEATER VOLTAGE 27.4783 27.3286 27.5005 27.3444 27.5142 27.3492 27.4443 27.2651 27.4443 27.2651 27.4430 27.2604
	4 mv	26.6156 26.6152 26.5633 26.6184 26.5859 26.6518 26.6562	HEATED TOP PLATE – 27.3431 26.6168 27.3564 26.6308 27.3656 26.6522 27.3303 26.6277 27.3158 26.5899 27.2634 26.5457
	3 mv	27.2570 27.2594 27.2190 27.2738 27.2336 27.2956 27.3045	HEATED TC 27.3431 27.3564 27.3656 27.3303 27.3158 27.2634
RUN		205735 205736 205737 205739 205741 205743 205744	205600 205601 205602 205605 205606

Table A.8 Original Data for Data Set 8--Nitrogen Runs at 1213°F.

HEATER	Amps									0.10781	0.10875	0.10737	0.10779	0.10721	0.10768	0.10793	0.10750
HE	Volts									3.510	3.540	3.505	3.505	3.500	3.510	3.510	3.510
	8 III		28.3922	28,4825	28.4947	28.4113	28.4381	28.4363	8	28.4847	28.4437	28.4866	28.4981	28.4251	28.4050	28.4337	28.4160
	7 mr		26.3990	26.4995	26.5213	26.4520	26.4386	26.4129	= 6.8 VOLTS	26.5713	26.5320	26.5748	26.5913	26.5354	26.4836	26.4922	26.4882
OUPLES	9 IIIA		27.0632	27,1284	27,1513	27.0580	27.1091	27.1554	GUARD HEATER VOLTAGE	27.2315	27.1849	27.2318	27.2349	27.1337	27.1176	27.1690	27.1252
THERMOCOUPLES	5 mv		27.3242	27.4044	27.4265	27.3329	27.3761	27.4086	GUARD HEAT	27.4996	27.4539	27.4985	27.5046	27.4119	27.3889	27.4250	27.4007
	7 Am	AL	27.1987	27.2782	27.3029	27.2284	27.2358	27.2383	HEATED TOP PLATE -	27,3301	27.2862	27,3367	27,3461	27.2823	27.2442	27.2717	27.2587
	3 mv	ISOTHERMAL	27.1575	27.2425	27.2658	27.1894	27.1986	27.2039	HEATED T	27,3300	27,2833	27,3365	27,3482	27.2848	27.2467	27.2735	27.2635
RUN			205608	205609	205610	205611	205612	205613		205614	205615	205616	205617	205619	205620	205621	205622

Table A.9 Original Data for Data Set 9--Vacuum Runs at 1008°F.

HEATER	Volts Amps		1.800 0.05507 1.800 0.05500 1.800 0.05497 1.800 0.05514 1.800 0.05519
	8 mrv	22.6509 22.5418 22.5156 22.5051 22.5818 22.5759	22.5796 22.6070 22.6384 22.5440 22.4883
	7 mr	22.4422 22.2485 22.1940 22.0796 21.5189 2 22.3734 22.1731 22.1142 22.0180 21.4500 2 22.3421 22.1386 22.0932 21.9941 21.4363 2 22.3428 22.1101 22.0639 21.9614 21.3948 2 22.3948 22.1962 22.1471 22.0423 21.4783 2 22.4013 22.2010 22.1514 22.0506 21.4866 2 HEATED TOP PLATE - GUARD HEATER VOLTAGE = 4.0 VOLTS	21.5732 21.5888 21.6169 21.5373 21.4687
THERMOCOUPLES	9	22.0796 22.0180 21.9941 21.9614 22.0423 22.0506	22.1297 22.1607 22.1901 22.0946 22.0446
THERMO	5 mv	22.1940 22.1142 22.0932 22.0639 22.1471 22.1514 GUARD HEAT	22.2261 22.2549 22.2868 22.1957 22.1401
	4 mv	22.2485 22.1731 22.1386 22.1101 22.1962 22.2010	22.1878 22.2245 22.2561 22.1519 22.1065
	3 mv ISOTHERMAL	22.4422 22.3734 22.3421 22.3138 22.3948 22.4013	22.4758 22.5114 22.5388 22.4377 22.3914
RUN		205626 205627 205628 205629 205630 205631	205638 205639 205640 205641 205642

Table A.10 Original Data for Data Set 10--Vacuum Runs at 1113°F.

HEATER	Volts Amps		1.900 0.05779 1.900 0.05780 1.900 0.05782 1.900 0.05782 1.900 0.05771 1.900 0.05770
1	8 mv	24.6645 24.7202 24.8015 24.8495 24.7808 24.7808	24.7781 24.7361 24.6731 24.7906 24.8576 24.8713
	7 mv	24.4005 24.2666 23.7197 24.4615 24.3291 23.7686 24.4615 24.4093 23.8622 24.5973 24.4741 23.9149 24.5842 24.4536 23.8957 24.4666 24.3450 23.7658 24.4560 24.3253 23.7637 24.4560 24.4560 24.3253 23.7637 24.4560 24.3253 23.7637 24.4560 24.4560 24.4560 24.3253 23.7637 24.4560 24.456	23.9269 23.8856 23.8209 23.9191 24.0093 24.0291 23.9582
OUPLES	6 mv	24.2666 24.3291 24.4093 24.4741 24.4536 24.4179 24.3450 24.3253	24.546 24.4458 24.4458 24.4919 24.6075 24.6198
THERMOCOUPLES	5 mv	24.4005 24.4615 24.5416 24.5973 24.5842 24.5438 24.4666 24.4560	24.6409 24.6087 24.5464 24.5464 24.7358 24.7358 24.7438
	4 mv		24.9378 24.7625 24.8968 24.7219 24.8514 24.6698 24.9200 24.7536 25.0221 24.8431 25.0431 24.8691 24.9635 24.7885
	3 mv ISOTHERMAL	24.7385 24.7933 24.8700 24.9350 24.9121 24.8820 24.7870 24.7889	24.9378 24.8968 24.8514 24.9200 25.0221 25.0431 24.9635
RUN		205644 205645 205646 205647 205648 205649 205550	205556 205557 205558 205559 205560 205561

Table A.11 Original Data for Data Set 11--Vacuum Runs at 1205°F.

HEATER	s Amps		0.06965	0.06954 0.06951 0.06953 0.06971 0.06972 0.06972 0.06975
	Volts		2.30	2.30 2.30 2.30 2.30 2.30 2.30
	8 AII	26.8754 26.9218 26.9616 26.9203 26.8267 26.8304 26.7706	26.7803 26.9030	26.9030 26.9210 26.9080 26.9252 26.9881 26.9245 26.9555 26.9334
	7 mv	25.9271 25.9826 26.0240 26.0013 25.9181 25.8508	VOLTS 25.9024 26.0621 VOLTS	26.0621 26.0926 26.0875 26.1160 26.1503 26.0921 26.1185 26.1124
THERMOCOUPLES	9 III V	26.5797 26.6244 26.6563 26.6458 26.5496 26.5191 26.4885	= 4.5 .6135 .7145 = 5.0	26.7145 26.7617 26.7502 26.7559 26.8192 26.7384 26.7384 26.7459
THERM	-Sriii	26.7191 26.7688 26.8032 26.7894 26.6891 26.6625	GUARD VOLTAGE 26.7167 26 26.8618 26 GUARD VOLTAGE	26.8618 26.8972 26.8818 26.9437 26.8698 26.8698 26.8698 26.869
	4 mv	26.9530 27.0033 27.0407 27.0205 26.9318 26.8626	26.8640 27.0034 PLATE -	27.0034 27.0409 27.0284 27.0422 27.1258 27.0467 27.0635 27.0635 27.0538
	3 mv ISOTHERMAI	27.0069 27.0567 27.0922 27.0798 26.9974 26.9687	HEATED TOP PLATE 27.0071 26.864 27.1400 27.003 HEATED TOP PLATE	27.1400 27.176 27.1676 27.1669 27.2550 27.1862 27.1992 27.1972
RUN		205564 205565 205566 205567 205568 205569	205571 205572	205573 205574 205575 205576 205577 205578 205579 205580

Table A.12 Original Data for Data Set 12--Vacuum Runs at 1305°F.

HEATER	Amps							0.06925	0.06935	0.06937		0.06916	0.06913	0.06916	0.06912	0.06913	0.06916	0.06916
	Volts							2.30	2.30	2.30		2.30	2.30	2.30	2.30	2.30	2.30	2.30
	8 IIIV		28.9498 29.0904	.0726	9.0955 0.0812				9.2572			9.1364	29.1031	9.1067	9.1227	9.1109	9.1302	9.1090
	7 unv		0108 1848	1657	28.1884 29	2775	5.0 VOLTS		28.3980 29		5.25 VOLTS	(7	.,	.,	(1	.,	2780 2	
UPLES	6 то		28,6874	28.8372	28.8484	28.9590 28.9590	11	9.0367	8 180	9.1041	VOLTAGE =						28.9623	
THERMOCOUPLES	5 mv		28.8170 28.9780	28.9572	28.9833	29.0869	HEATED TOP PLATE - GUARD HEATER VOLTAGE	29.1720	29.2260	29.2487	UARD HEATER	29.1254	29.0925	29.0820	29.1150	29.0972	29.1039	29.0942
	7 Am	,	29.1149 29.3022	29,2811	29.3022	29.2949 29.4153	PLATE - GI	29,4130	29,4887	29,4853	PLATE - GUA	29.3520	29.3152	29,3161	29,3582	29,3323	29,3521	29.3426
	3 mv	ISOTHERMAL	29.1300 39.3198	29.2962	29.3112	29.4244	HEATED TOF	29,4831	9	29,5455	HEATED TOP	29,4393	29,4058	29,4016	29,4480	29.4170	29,4244	29,4188
RUN			205582	205586	205587	205589 205589		205590	205591	205592		205593	205594	205595	205596	205597	205598	205599

Table A.13 Original Data for Data Set 13--Potassium Runs at 1010°F.

HEATER	Amps			0.11064 0.11066		0.11031 0.11023 0.11022 0.11015		0.10990 0.10994 0.10994		0.10997 0.10998 0.11001 0.11001
HE	Volts			3.60		3.60 3.60 3.60		3.60 3.60 3.60		3.60 3.60 3.60 60
	Boiler	17.6139 17.6224 17.6803 17.6956 17.7321 17.6721		17.6212 17.6043		17.5834 17.6438 17.6647 17.6648		17.6336 17.6218 17.7340		17.6909 17.6911 17.6890 17.6938
	8 шл	22.2892 22.3100 22.3458 22.2996 22.3219		22.3363 22.3285		22.2911 22.3408 22.3571 22.3447	TS	22.2948 22.2796 22.3796		22.3285 22.3253 22.3227 22.3281 22.327
	7 шv	21.3558 21.3966 21.4284 21.4002 21.4157 21.3652	VOLTS	21.6436 21.6338	VOLTS	21.5515 21.6136 21.6334 21.6378	= 7.3 VOLTS	21.5720 21.5579 21.6484	VOLTS	21.5891 21.5888 21.5812 21.5820 21.5831
OUPLES	9	21.9963 22.0302 22.0626 22.0441 22.0576 22.0058	= 8.2	22.2725 22.2635	= 7.6	22.1915 22.2458 22.2698 22.2700	GUARD HEATER VOLTAGE	22.2019 22.1844 22.2807	AGE = 6.9	22.2254 22.2251 22.2167 22.2217 22.2217
THERMOCOUPLES	, 2m	22.0849 22.1129 22.1463 22.1206 22.1384 22.0814	GUARD VOLTAGE	22.3620 22.3535	GUARD VOLTAGE	22.2774 22.3310 22.3514 22.3493	GUARD HEAT	22.2804 22.2621 22.3592	GUARD VOLTAGE	22.2978 22.2956 22.2907 22.2964 22.2936
	4 m	22.5324 22.5616 22.5957 22.5791 22.5925 22.5391	P PLATE -	22.6322 22.6225	P PLATE -	22.5683 22.6237 22.6449 22.6434	PLATE -	22.5828 22.5654 22.6638	PLATE -	22.6247 22.6185 22.6145 22.6204 22.6167
	3 mv ISOTHERMAI	22.3240 22.3542 22.3858 22.3688 22.3798 22.3256	HEATED TO	22.5925 22.5837	HEATED TO	22.5155 22.5689 22.5898 22.5897	HEATED TOP	22.5198 22.5010 22.5976	HEATED TO	22.5483 22.5438 22.5380 22.5424 22.5412
RUN		206004 206005 206006 206007 206008		206010 206011		206013 206014 206015 206016		206017 206018 206019		206020 206021 206022 206023 206024

Table A.14 Original Data for Data Set 14--Potassium Runs at 1018°F.

HEATER	VOLTS AMPS		3.60 0.11046 3.60 0.11038 3.60 0.11037 3.60 0.11035 3.60 0.11040	3.60 0.11046 3.60 0.11052 3.60 0.11017 3.60 0.11016 3.60 0.11017
	Boiler	20.5790 20.6024 20.5786 20.5983 20.6135 20.6034 20.7585	20.5318 20.5496 20.5317 20.5372 20.5449 20.5198	20.6910 20.6705 20.6908 20.6829 20.7129
	8 ши	22.0232 22.0691 22.0488 22.0527 22.0642 22.0427 22.1888 22.1697	22.0781 22.0948 22.0807 22.0823 22.0864 22.0711	22.216 22.2108 22.2140 22.2178 22.2345
	7 mv	21.4245 21.4749 21.4556 21.4518 21.4543 21.4329 21.5903 21.5844	21.6318 21.6666 21.6553 21.6631 21.6647 21.6501	21.7573 21.7522 21.7555 21.7644 21.7739
OUPLES	9 ш	22.1235 22.1289 21.4245 2 22.1637 22.1702 21.4749 2 22.1538 22.1620 21.4556 2 22.1529 22.1611 21.4518 2 22.1529 22.1711 21.4543 2 22.1529 22.1711 21.4543 2 22.2890 22.2974 21.5903 2 22.2832 22.2945 21.5844 2	22.3332 22.3604 22.3508 22.3509 22.3528 22.3391	22.4651 22.4650 22.4647 22.4715 22.4811
THERMOCOUPLES	5 пт	22.1235 22.1637 22.1538 22.1529 22.1657 22.1529 22.2890 22.2832 GUARD HEAT	22.3215 22.3448 22.3337 22.3334 22.3366 22.3217	22.4483 22.4445 22.4449 22.4496 22.4626
	4 mv II	22.9492 22.9876 22.9817 22.9806 22.9947 22.9831 23.1306 23.1181	23.0159 23.0425 23.0301 23.0319 23.0345 23.0169	23.1702 23.1659 23.1606 23.1617 23.1748
	3 mv ISOTHERMAL	22.4604 22.949 22.4984 22.987 22.4931 22.981 22.4903 22.980 22.5032 22.994 22.4921 22.983 22.6291 23.130 22.6291 23.118 HEATED TOP PLATE	22.6622 22.6887 22.6784 22.6793 22.6820 22.6674	22.8010 22.7976 22.7906 22.7971 22.8051
RUN		206025 206026 206027 206028 206029 206031 206031	206035 206036 206037 206038 206039	206041 206042 206043 206044 206045

Table A.15 Original Data for Data Set 15--Potassium Runs at 1106°F.

HEATER	Amps		0.11000 0.11004 0.11005 0.11005	0.10993 0.10985 0.10983 0.10985 0.10988
Г	Volts		3.60 3.60 3.60	3.60 3.60 3.60 3.60
	Boiler	17.7576 17.7988 17.7869 17.7959 17.8176 17.8255	17.7248 17.7483 17.7466 17.7609	17.7242 17.7225 17.7538 17.7297 17.7943
	8 шл	24.8970 24.9049 24.8967 24.9242 24.9255 24.9255	24.8639 24.8645 24.8537 24.8565	24.8612 24.8025 24.8173 24.7691 24.8319
	7 mv	23.7657 2 23.7626 2 23.7625 2 23.7505 2 23.7811 2 23.7854 2 23.7725 2	23 23 23 8	23.8961 23.8540 23.8801 23.8365 23.8930 23.8760
THERMOCOUPLES	9 Auu	24.5273 24.3803 24.5385 24.3954 24.5321 24.3880 24.5327 23.3883 24.5508 24.4037 24.5566 24.4110 24.556 24.4110 24.5386 24.3979	24.6128 24.4799 24.6230 24.4928 24.6127 24.4828 24.6148 24.4845 GUARD HEATER VOLTAGE	24.5201 24.4830 24.4980 24.4496 24.5093 24.4962
THERMOC	S IIIV	24.5273 24.5385 24.5321 24.5508 24.5566 24.5566 24.5386	24.6128 24.6230 24.6127 24.6148 GUARD HEAT	24.6637 24.6198 24.6360 24.5877 24.6487 24.6387
	4 mv AL	24.7550 24.7670 24.7620 24.7636 24.7805 24.7906 24.7790	0000	24.7409 24.7007 24.7159 24.6719 24.7330 24.7241
	3 mv ISOTHERMAL	24.7299 24.755 24.7405 24.767 24.7357 24.762 24.7357 24.763 24.7515 24.780 24.7612 24.790 24.7469 24.779	24.8308 24.8436 24.8350 24.8378 HEATED TO	24.8705 24.8277 24.8442 24.7990 24.8591 24.8489
RUN		206046 2 0 6047 206048 206049 206050 206051	206055 206056 206057 206058	206061 206062 206063 206064 206065 206066

Table A.16 Original Data for Data Set 16--Potassium Runs at 1108°F.

HEATER	Атря			0.11003 0.10998 0.10996 0.10995 0.10995		0.11009 0.11014 0.11014	0.11018 0.11022 0.11019	0.11017 0.11015 0.11007		0.10975 0.10973
Ħ	Volts			3.60 3.60 3.60 3.60		3.60	3.60 3.60 3.60	3.60 3.60 3.60		3.60 3.60
	Boiler mv	20.1165 20.1089 20.2823 20.2782 20.2673		20.0679 20.0946 20.0960 20.1021 20.1152		20.0671 20.1501 20.1469	20.1953 20.0779 20.0766	20.0922 20.1207 20.1111		20.2317 20.2484
	8 8	24.5372 24.5427 24.7144 24.7044 24.6907	Ş	24.6355 24.6596 24.6561 24.6574 24.6694	Ş	24.6375 24.7024 24.6953	24./393 24.6634 24.6603	24.6706 24.6915 24.6642	IS	24.7076 24.7264
	7 mv	23.5770 23.5686 23.7498 23.7538	= 8.0 VOLTS	23.7960 23.8264 23.8199 23.8258 23.8397	= 9.0 VOLTS	23.8591 23.9382 23.9226	23.9668 23.8707 23.8773	23.8792 23.8988 23.9029	= 5.5 VOLTS	23.8156 23.8189
OUPLES	9	24.2593 24.2532 24.4349 24.4289 24.4172	JARD HEATER VOLTAGE	24.5162 24.5412 24.5356 24.5339 24.5492	ER VOLTAGE	24.5494 24.6271 24.6027	24.6381 24.5641 24.5680	24.5807 24.5982 24.5753	UARD HEATER VOLTAGE	24.5235 24.5443
THERMOCOUPLES	5 mv	24.3383 24.3358 24.5147 24.5073 24.4967	GUARD HEAT	24.5969 24.6177 24.6131 24.6122 24.6268	GUARD HEATER	24.6375 24.7124 24.6927	24.7314 24.6565 24.6571	24.6708 24.6890 24.6625	GUARD HEAT	24.5809 24.6024
	7 Am	24.8482 24.8497 25.0328 25.0246 25.0138	1	24.9536 24.9779 24.9718 24.9701 24.9845	TOP PLATE -	24.9568 25.0384 25.0141	25.0563 24.9749 24.9751	24.9829 25.0045 24.9846	HEATED TOP PLATE -	25.0236 25.0407
	3 mv ISOTHERMAL	24.6069 24.6059 24.7889 24.7794 24.7686	HEATED TOP PLATE	24.8704 24.8957 24.8890 24.8869 24.9012	HEATED TO	24.9013 24.9778 24.9530	24.9913 24.9206 27.9238	24.9288 24.9486 24.9279	HEATED T	24.8767 24.8955
RUN		206070 206071 206072 206073 206074		206075 206076 206077 206078 206079		206080 206081 206082	206083 206084 206085	206086 206087 206088		206089 206090

Table A.17 Original Data for Data Set 17--Potassium Runs at 1113°F.

HEATER	Amps		0.09504 0.09501 0.09497 0.09477 0.09494 0.09496	0.09521 0.09515 0.09513 0.09502 0.09503 0.09510
Ħ	Volts		3.3.3.3.3.3.1	3.11 3.11 3.11 3.11 3.11
	Boiler mv	.3385 .3857 .4432 .5128 .5411 .5158 .5213	22.3854 22.4090 22.4380 22.5212 22.4650 22.4420	22.3092 22.3123 22.3588 22.4047 22.4154 22.4046
	8 Bo mv mv	3 24.4466 22. 8 24.4576 22. 0 24.4899 22. 9 24.5489 22. 0 24.5537 22. 8 24.5459 22. 5 24.5451 22. 7 24.5538 22. 8.0 VOLTS	9 24.5804 22 2 24.5863 22 0 24.6039 22 0 24.6618 22 2 24.5980 22 4 24.6036 22 3 24.5850 22 7.0 VOLTS	24.4922 22 24.4921 22 24.5093 22 24.5454 22 24.5452 22 24.5464 22 24.5404 22
	7 mv	6203 6328 6770 7599 7670 7628 7585 7773	9399 9562 9570 0270 9602 9654 9533	23.7696 23.7776 23.7878 23.8462 23.8498 23.8681
THERMOCOUPLES	9 wm	4.3939 24.3810 23.3.3960 24.3771 23.4.4340 24.4185 23.4.5073 24.4993 23.4.5059 24.4958 23.4.5000 24.4901 23.4.5042 24.4901 23.4.5042 24.4936 24.4936 23.4.5042 24.4936 2	4.6786 24.6549 23. 4.6847 24.6617 23. 4.6983 24.6745 23. 4.7665 24.7451 24. 4.6967 24.6749 23. 4.7090 24.6876 23. 4.6954 24.6743 23. GUARD HEATER VOLTAGE	24.5275 24.5389 24.5496 24.5920 24.6015 24.6022
THER	5 mv	24.3939 23.3960 24.4340 24.5073 24.5020 24.5000 24.5036 24.5042	24.6786 24.6847 24.6983 24.7665 24.6967 24.6967 24.6954	24.5458 24.5526 24.5680 24.6071 24.6133 24.6194 24.6075
	4 mv AL	5.1934 5.1895 5.2324 5.3179 5.3152 5.3089 5.3334 5.3121	25.3173 25.3323 25.3479 25.4241 25.3462 25.3674 25.3679	25.225 25.2338 25.2404 25.2836 25.2910 25.3013 25.2823
	3 mV ISOTHERMAL	24.7412 2 24.7326 2 24.7714 2 24.8557 2 24.8339 2 24.8450 2 24.8742 2 24.8494 2	25.0096 2 25.0201 2 25.0035 2 25.0994 2 25.0285 2 25.0443 2 25.0321 2	24.8887 24.8999 24.9032 24.9473 24.9518 24.9612
RUN		206091 206092 206093 206094 206095 206097 206098	206101 206102 206103 206104 206105 206106	206108 206109 206110 206111 206112 206113

Table A.18 Original Data for Data Set 18--Potassium Runs at 1190°F.

HEATER	Volts Amps		3.10 0.09447 3.10 0.09448 3.10 0.09444 3.10 0.09446 3.10 0.09446
	Boiler mv	19.9829 19.9020 19.9261 19.8976 19.9049 19.9595	19.8708 19.8563 19.8676 19.8626 19.8856
	8 mv	26.7572 26.7699 26.7686 26.7450 26.7746 26.8072	26.7523 26.7386 26.7458 26.7402 26.7549 26.7529
	7 mv	25.6135 25.6242 25.6194 25.6071 25.6301 25.6729	LAGE = 7.0 25.7440 25.7149 25.7274 25.7281 25.7377 25.7397
THERMOCOUPLES	9 9	26.2752 26.2813 26.2822 26.2633 26.2817 26.3354 26.3358	GUARD HEATER VOLTAGE = 7.0 VOLTS 26.5222 26.3941 25.7440 26.752 26.5038 26.3769 25.7149 26.738 26.5111 26.3844 25.7274 26.745 26.5079 26.3818 25.7281 26.745 26.5291 26.4016 25.7377 26.754 26.5265 26.3999 25.7397 26.752
THER	5 mv	26.4067 26.4152 26.4162 26.3958 26.4166 26.4641	- GUARD HI 26.5222 26.5038 26.5111 26.5079 26.5291
	4 mv AL	26.7204 26.7264 26.7346 26.7135 26.7265 26.7791	•
	3 mv ISOTHERMAI	26.6482 26.6516 26.6567 26.6379 26.6379 26.7078 26.7078	HEATED TOP PLATE 26.7607 26.7297 26.7422 26.7134 26.7527 26.7245 26.7485 26.7197 26.7634 26.7310
RUN		206139 206140 206141 206142 206143 206144	206147 206148 206149 206150 206151

Table A.19 Original Data for Data Set 19--Potassium Runs at 1192°F.

HEATER	Volts Amps															3.10 0.09474	10 0.0947	10 0.	10	10 0.	10 0.0946	10 0.	3.10 0.09475	10 0.0947
	Boiler mv		2.3	22.3595 22.3338	2.3	2.3	2.3	2.3	2.3	2.3	2.2	2.2	2.3	2.3		2.28	2,31	2,33	2.35	2.36	2,37	2.32	22,3136	2.30
	8 MIV		9	26.5544 26.5309	26.5437	6.	6.	6	6	6	6.	6	6	6.	TS	6.55	6.59	6.61	6.63	6.64	6.64	6.60	26.5826	6.58
	7 mv		25.54	25.5	25.	25.6	25.6	25.6	5.5	5.5	5.5	5.5	5.5	25.6511	E = 7.0 VOLTS	5.7	5.7	5.7	5.7	5.8	5.8	5.7	25.7532	5.7
COUPLES	9 IIIA		9	26.3082 26.2881	9	9	9	9	6.3	6.3	6.2	26,3061	0.3	6.3	ARD HEATER VOLTAGE	26.4275	26.4676	26.4850	26.5069	26.5224	26.5141	26.4876	26.4652	26.4635
THERMOCOUPLES	5 mv		9	26.3/13 26.3495	9	9	9	9	9	6.	ø.	9	6	9	GUARD HEAT	6.487	6.527	6.546	6.567	6.581	6.575	6.546	.5	6.523
	AW 7	ΙŢ.	26.9338	26.9894 26.9691	26.9712	27.0167	27.0273	27.0116	26.9801	26.9812	26.9284	26.9552	26.9698	27.0324	OP PLATE -	26.9989	27.0446	27.0612	27.0864	27.1003	27.0923	27.0653	27.0428	27.0360
	3 mv	ISOTHERMAI	26.6216	20.01/2 26.6564	26,6687	26.7129	26.7345	26.7006	26.6794	26.6790	26.6287	26.6603	26,6681	26.7225	HEATED TOP	26.7968	26.8400	26.8558	26.8775	26.8909	26.8861	26.8592	26.8354	26.8324
RUN			206153	206154 206155	206156	206157	206158	206159	206160	206161	206162	206163	206164	206165		206166	206167	206168	206169	206170	206171	206172	206173	206174

Table A.20 Original Data for Data Set 20--Potassium Runs at 1201°F.

HEATER	Amps				0.09526 0.09519 0.09519 0.09521 0.09519 0.09531
	Volts				3.10 3.10 3.10 3.10 3.10 3.10
	Boiler mv		24.8181 24.7907 24.7654 24.7806 24.7855 24.7403 24.7403	24.8386 24.7898	24.7720 24.7551 24.8229 24.8135 24.8179 24.7738 24.7234 24.7234
	S IIIV		26.4904 26.4819 26.4365 26.4393 26.4518 26.4228 26.4123	26.4840 26.4663 .TS	26.5108 26.5122 26.5519 26.5461 26.5544 26.5317 26.4979
	7 mrv		25.7653 25.7390 25.6944 25.7089 25.7194 25.6929 25.6749	25.7319 25.7201 ; = 7.0 VOI	25.8599 25.8768 25.9022 25.9071 25.9131 25.8991 25.8598
OUPLES	6 mv		26.5629 26.5490 26.4901 26.5041 26.4967 26.4758 26.4537	26.4963 26.5126 25.7319 2 26.4918 26.5110 25.7201 2 GUARD HEATER VOLTAGE = 7.0 VOLTS	26.6469 26.6634 26.6911 26.6883 26.7069 26.6892 26.6468
THERMOCOUPLES	5 mv		26.5330 26.5204 26.4656 26.4766 26.4736 26.4516 26.4516	26.4963 26.4918 GUARD HEAT	26.6328 26.6445 26.6771 26.6837 26.6897 26.6885 26.6293
	7 mv	Ŧ	27.5105 27.4900 27.4431 27.4415 27.4624 27.4624 27.4356 27.4356	27.4854 27.4764 PPLATE -	27.5126 27.5229 27.5587 27.5541 27.5708 27.5500 27.5500 27.5144
	3 mv	ISOTHERMAL	26.9335 26.9169 26.8633 26.8682 26.8756 26.8543 26.8337 26.8337	26.8918 27.485 26.8936 27.476 HEATED TOP PLATE	27.0308 27.0470 27.0750 27.0717 27.0891 27.0753 27.0286
RUN			206175 206176 206177 206178 206179 206180 206181	206183 206184	206185 206186 206187 206188 206189 206190 206191

Table A.21 Original Data for Data Set 21--Potassium Runs at 1004°F.

HEATER	Amps		0.09497 0.09498 0.09496 0.09481 0.09481	0.09452 0.09557 0.09445 0.09458 0.09461 0.09454
	Volts		3.10 3.10 3.10 3.10 3.10	3.10 3.10 3.10 3.10 3.10 3.10
	Boiler mv	17.5533 17.5276 17.5504 17.5558 17.5671 17.5804 17.5854 17.5754	17.5071 17.4947 17.4641 17.4721 17.4931 17.4751	17.4741 17.4600 17.4876 17.4847 17.4716 17.4713 17.4701
	8 mv	22.1537 22.1237 22.1377 22.1422 22.1517 22.1616 22.1699 22.1817	22.1846 22.1722 22.1460 22.1536 22.1899 22.1836	22.2234 22.2132 22.2504 22.4890 22.1665 22.1665 22.1612 22.1637 22.1637
	7 mv	221222222222222222222222222222222222222	21.4011 2 21.3900 2 21.3624 2 21.3678 2 21.4106 2 21.4020 2	21.4799 2 21.4622 2 21.4944 2 21.5018 2 21.4253 2 21.4253 2 21.4213 2 21.4213 2
OUPLES	9 шл	21. 9753 21. 9601 21. 9611 21. 9722 21. 9700 22. 0043 21. 9950 22. 0045	GUAKD HEATEK VOLTAGE 22.2067 22.1431 22.1974 22.1332 22.1690 22.1035 22.1734 22.1052 22.2144 22.1518 22.2078 22.1452	GUARD HEATER VOLTAGE 22.2854 22.2200 22.3688 22.2003 22.3012 22.2297 22.3120 22.2424 22.2321 22.1646 22.2259 22.1571 22.2158 22.1412 22.2158 22.1412 22.2575 22.1841
THERMOCOUPLES	5 mv	22.0447 22.0265 22.0287 22.0389 22.0389 22.0644 22.0644 22.0696	GUAKD HEAT 22.2067 22.1974 22.1690 22.1734 22.2144 22.2078	GUARD HEAT 22.2854 22.3688 22.3120 22.3321 22.259 22.2259 22.2259
	4 mv	08794257	P PLATE 22.4672 22.4253 22.4273 22.4745 22.4628	TOP PLATE - 22.5109 22.4887 22.5170 22.5342 22.4593 22.4593 22.4591
	3 mv ISOTHERMAI	22.2269 22.2125 22.2048 22.2168 22.2168 22.2431 22.2431 22.2579	HEATED TOP PLATE 22.3987 22.456 22.356 22.425 22.427 22.4040 22.474 22.3936 22.462	HEATED TG 22.4659 22.4443 22.4720 22.4890 22.4148 22.4057 22.3906 22.4334
RUN		206197 206198 206199 206200 206201 206203 206203	206205 206206 206207 206208 206209 206210	206211 206212 206213 206214 206215 206216 206217

Table A.22 Original Data for Data Set 22--Yacuum Runs at 998°F.

HEATER	Volts Amps			2.20 0.06672 2.20 0.06670 2.20 0.06649 2.20 0.06646	2.20 0.06644 2.20 0.06641 2.20 0.06644 2.20 0.06646		2.20 0.06672 2.20 0.06672 2.20 0.06671 2.20 0.06664 2.20 0.06664 2.20 0.06673 2.20 0.06673 2.20 0.06673
	8 Am	22.1804 22.2700 22.2092 22.2254 22.2212 22.2194 22.1142 22.0883 22.1675 22.2475	TS	22.1017 22.0939 22.1638 22.1819	22.1321 22.1355 22.1194 22.2746	S	22.1391 22.0804 22.0937 22.1062 22.11253 22.1126 22.2804 22.2662
	7 mv	21.1969 21.2658 21.2752 21.2645 21.2645 21.2550 21.1553 21.1397 21.1896 21.2704	: = 5.0 VOLTS	21.2491 21.2337 21.2930 21.3230	21.2910 21.2769 21.2580 21.3867	= 6.0 VOLTS	21, 3157 21, 2528 21, 2608 21, 2708 21, 2874 21, 2871 21, 4440 21, 4340 21, 4152
UPLES	9 шх	21. 8926 21. 9579 21. 9897 21. 9656 21. 9648 21. 9568 21. 8496 21. 8401 21. 8774 21. 9618	GUARD HEATER VOLTAGE	21.9515 21.9339 21.9873 22.0207	21.9998 21.9737 21.9571 22.0773	R VOLTAGE	22.0109 21.9441 21.9493 21.9537 21.9715 21.9761 22.1415 22.1415 22.1115
THERMOCOUPLES	5 mv	21. 9829 22. 0574 22. 0658 22. 0601 22. 0429 22. 0429 21. 9368 21. 9212 21. 9706 22. 0543	GUARD HEAT	22.0294 22.0177 22.0749 22.1021	22.0734 22.0547 22.0375 22.1671	GUARD HEATER VOLTAGE	22. 0969 22. 0376 22. 0425 22. 0525 22. 0697 22. 22. 22. 22. 22. 22. 22. 22. 22. 22.
	4 mv	22. 2375 22. 3152 22. 3192 22. 2904 22. 2987 22. 1818 22. 1674 22. 2076 22. 2893	TOP PLATE -	22.1944 22.1764 22.2433 22.2782	22.2480 22.2161 22.2003 22.3227	ED TOP PLATE -	22.2169 22.1573 22.1661 22.1845 22.2034 22.3203 22.3811 22.3629 22.3536
	3 mv ISOTHERMAI	22.1524 22.2175 22.2315 22.2150 22.2098 22.2098 22.0978 22.0978 22.0831 22.1180 22.2180	HEATED T	22.2001 22.1810 22.2406 22.2747	22.2475 22.2180 22.1998 22.3206	HEATED TO	22.2602 22.1897 22.1972 22.2113 22.2248 22.2276 22.3929 22.3822 22.3822
RUN		206219 206220 206221 206222 206223 206224 206225 206225 206226 206227 206228		206230 206231 206232 206233	206234 206235 206235 206237		206238 206239 206240 206241 206242 206243 206244 206245

Table A.23 Original Data for Data Set 23--Vacuum Runs at 1000°F.

HEATER	s Amps			0. 07894 0. 07902 0. 07903 0. 07903 0. 07909 0. 07909 0. 07911 0. 07911 0. 07911 0. 07911 0. 07911 0. 07908 0. 07908 0. 07908 0. 07908 0. 07908
	Volts			2.60 2.60 2.60 2.60 2.60 2.60 2.60 2.60
	8 8 E	22.1568 22.1566 22.1664 22.3235 22.2962 22.2783 22.2587 22.2895	V	22.3568 22.3259 22.3245 22.2821 22.2926 22.3221 TS 22.33540 22.3568 22.2807 22.2807 22.2807 22.2807 22.2807 22.2952
	7 mv	21.1034 21.1004 21.1137 21.2720 21.2746 21.2192 21.1945 21.2106 21.2466	= 6.5 VOLTS	21.4511 2 21.4198 2 21.4182 2 21.4052 2 21.3759 2 21.3849 2 21.4046 2 21.4649 2 21.4649 2 21.4649 2 21.3694 2 21.3694 2 21.364 2 21.364 2 21.3815 2 21.4021
UPLES	9 AIII	21.7880 21.7767 21.7967 21.9452 21.9147 21.8950 21.8684 21.8923	ER VOLTAGE	22.2462 22.1274 22.2152 22.0989 22.2140 22.0955 22.2009 22.0881 22.1775 22.0642 22.1846 22.0703 22.2088 22.0865 22.2694 22.1409 22.2533 22.1276 22.2694 22.1409 22.1950 22.0685 22.2024 22.0895 22.1950 22.0685 22.0977 21.9771 22.0949 21.9667 22.2352 22.1140 22.2352 22.1140
THERMOCOUPLES	5 mv	21.8981 21.8914 21.9096 22.0615 22.0362 22.0163 21.9911 22.0135	GUARD HEATER VOLTAGE	
	44 mr	21.9638 21.9574 21.9779 22.1323 22.1040 22.0891 22.0542 22.0644 22.1146	TOP PLATE -	22.1359 22.1553 22.1553 22.1326 22.1051 22.1456 TOP PLATE - 22.1771 22.0742 22.0982 22.0966 21.9952 21.9949 22.1334
	3 mv ISOTHERMAL	22.0218 22.0108 22.0307 22.1799 22.1531 22.1362 22.1115 22.11167 22.1167	HEATED TO	22.3686 22.3380 22.3389 22.3237 22.2989 22.3288 HEATED TG 22.3733 22.3843 22.3843 22.3111 22.3134 22.3111 22.2126 22.3136 22.3385
RUN		205654 205655 205656 205657 205658 205660 205660 205661		205663 205664 205665 205666 205667 205669 205670 205671 205674 205675 205675 205676 205677 205676

Table A.24 Original Data for Data Set 24--Vacuum Runs at 1002°F.

HEATER	Volts Amps														1.40 0.04271				1.40 0.04269
	8 IIIV		22.2501	•	•	•	•	•	38.	.47	٠,	22.5192	TS	22,3252	22.3579	.38	.41	ς,	22,3591
	7 mv		21,3077	21,3025	21.3331	•	21.2467	•	•	21,5234	21.5316	•	E = 5.6 VOLTS	21,5209	21.5563	21.5751	21,6005	21.5262	21.5427
THERMOCOUPLES	9 III A		21.8251	21.8159	21.8335	21,7838	21.7542	21,9325	21.9401	22.0476	22,0537	22.0724	GUARD HEATER VOLTAGE	22.0449	22.0680	22.0972	22.1118	22.0409	22.0601
THERMOC	5 mv		21.9345	21.9299	21.9482	21.8914	21.8647	22.0408	22.0478	22.1492	22.1599	22.1764	GUARD HEA'	22.1589	22.1865	22.2121	22,2359	. 4	22.1798
	4 mv	T\	21.8328	21.8248	21.8401	21.7849	21,7589	21,9398	21.9466	22.0527	22.0617	22.0729	HEATED TOP PLATE -	21,8741	21.8955	21.9270	21,9515	21.8704	21.8953
	3 mv	ISOTHERMAL	22.1354	22.1247	22,1419	22.0913	22.0616	22,2328	22,2402	22,3457	22,3515	22.3678	HEATED T	22,3451	22,3804	22,4082	22,4264	22,3503	22,3701
RUN			206763	206764	206765	206766	206767	206768	206769	206770	206771	206772		206757	206758	206759	206760	206761	206762

Table A.25 Original Data for Data Set 25--Vacuum Runs at 1191°F.

HEATER	Volts Amps		1.40 0.04270 1.40 0.04265 1.40 0.04263 1.40 0.04263 1.40 0.04263	1.40 0.04270 1.40 0.04270 1.40 0.04270 1.40 0.04266 1.40 0.04267 1.40 0.04267 1.40 0.04268
	8 mv	26.8491 26.7074 26.7569 26.7142 26.7469 26.7979 26.8167 26.8197	TS 26.7701 26.8436 26.8091 26.8238 26.8144	TS 26.8257 26.8242 26.8159 26.8939 26.8860 26.8844 26.8514 26.8875
	7 mm	25. 25. 25. 25.	= 5.6 VOLTS 25.8504 2 25.826 2 25.8965 2 25.9049 2 25.969 2	= 5.1 VOLTS 25.9018 25.8938 25.8833 25.9592 25.9613 25.9218 25.9302
OUPLES	e o m		26.4037 26.4841 26.4628 26.4598 26.4442 26.5313	ER VOLTAGE 26.4703 26.4434 26.5269 26.5320 26.5320 26.5320 26.5320
THERMOCOUPLES	5 III V	26.5227 26.3973 26.4288 26.3972 26.4098 26.4708 26.4872 26.4872	GUAKU HEATER 26.5403 20 26.6120 20 26.5998 20 26.5828 20 26.5828 20	26.5807 26.5805 26.5805 26.5765 26.6481 26.6577 26.6190 26.6190
	4. mv	26.4876 26.3761 26.3789 26.3835 26.4466 26.466 26.4679 26.4554	PLAIE 26.4055 26.4710 26.4620 26.4478 26.5255	PLATE - 26.4629 26.4573 26.4582 26.5489 26.5489 26.5000 26.5093 26.5353
	3 mv ISOTHERMAI	26.7324 26.6229 26.6229 26.6204 26.6222 26.7032 26.7032 26.7257	10F 26.7519 26.8198 26.8174 26.8122 26.7909 26.8701	HEATED TOP 26.7922 26.7911 26.7913 26.8619 26.8795 26.8323 26.8382
RUN		206773 206774 206775 206776 206777 206778 206779 206780	206782 206783 206784 206785 206786	206788 206789 206790 205791 206792 206793 206794

Table A.26 Original Data for Data Set 26--Potassium Runs at 1016°F.

HEATER	Amps		0.09588 0.09583 0.09584 0.09595 0.09592 0.09593
	Volts		33.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3
	Boiler mv	20.0355 19.9267 19.9050 20.0325 20.0694 20.0403 19.9074 19.9602 20.0281 20.0420	19.8425 19.8587 19.8551 19.7802 19.7517 19.7605 19.7734 19.9181
	8 III V	22.2188 22.2148 22.1073 22.2589 22.2621 22.2494 22.2145 22.145 22.145 22.145 22.145	22.2807 22.1706 22.1486 22.2297 22.1929 22.1791 22.1759 22.2884
	7 mv	21.5812 22 21.5095 22 21.4987 22 21.6320 22 21.6352 22 21.6215 22 21.5616 22 21.5616 22 21.5142 22 21.5852 22 21.5770 22	21.8221 21.7124 21.6917 21.7257 21.7197 21.6922 21.6873 21.8005
THERMOCOUPLES	6 mv	22.1742 22.1746 22.1252 22.1310 22.1081 22.1164 22.2397 22.2504 22.2427 22.2491 22.2257 22.2491 22.1983 22.2028 22.1183 22.1209 22.1183 22.1209 22.1183 22.1209 22.1183 22.1209 22.1183 22.1209	22.4414 22.3448 22.3315 22.3711 22.3417 22.3233 22.32311 22.3211
THERMOC	.5 IIIV	22.1742 22.1252 22.1081 22.2397 22.2427 22.2427 22.1983 22.1183 22.1183 22.1183 22.1183 22.1183	16 22.4353 55 22.3434 40 22.3274 43 22.3771 59 22.3443 88 22.3283 85 22.3283 80 22.4271
	4 mv	22.9536 22.9022 22.8888 23.0348 23.0334 22.9471 22.9053 22.9880 22.9751	23.0516 22.9655 22.9540 22.9743 22.9459 22.9288 22.9285 22.9285
	3 mv ISOTHERMAL	22.5130 22.9530 22.4730 22.9023 22.4594 22.8883 22.6057 23.0343 22.6014 23.0343 22.5914 23.039 22.5367 22.947 22.5367 22.947 22.4713 22.9053 22.5378 22.9753 HEATED TOP PLATE	22.7856 22.6767 22.6624 22.7043 22.6785 22.6530 22.6530
RUN		206801 206802 206803 206804 206805 206806 206808 206809 206810	206811 206812 206813 206814 206815 206816 206818

Table A.27 Original Data for Data Set 27--Potassium Runs at 1016°F.

HEATER	Amps													0.09572	0.09551	0.09558	0.09547	0.09542	0.09550	0.09551
	Volts													3.10	3.11	3.11	3.11	3.11	3.11	3.11
ż	Boiler mv		20.0156	20.0986	20,1103	19,9818	19,9053	19.9118	20.0435	20.0550	20.0942	20.0379		19.9612	19.9418	20.0156	20.0464	20.1552	20.0843	20.1004
	8 mv		22.1461	22.1466	22.1569	22.2202	22.1996	22.1992	22.1876	22.2086	22.2574	22.2442	OLTS	22.2742	22,2401	22,2589	22.1470	22.1759	22,1188	22.1129
	7 mv		21,4985	21	21.	21.	21.	21,5431		21.	21.6315	21.6087	E = 6.60 VOLTS	21.7710	21.7489	21.7731	21,6721	21,7352	21,6852	21,6655
THERMOCOUPLES	9 Am		22.1040	22.1322	22.1626	22.1726	22.1553	22.1429	22.1533	22.1765	22.2314	22.2000	GUARD HEATER VOLTAGE	22,3603	22.3543	22.3648	22.2971	22.3448	22,2985	22.2766
THERMO	5 mv		22.1103	22.1293	22.1565	22.1756	22.1556	22.1448	22.1562	22.1767	4	22.1986	GUARD HEA'	22.3646	22.3570	22.3675	22.2970	22.3504	22,3011	22.2822
	4 mv	AL	22.8553	22.8992	22.9354	22.9130	22.8845	22.8738	22.9109	22.9334	22.9785	22.9358	OP PLATE -	22.9811	22.9743	22.9937	22.9262	23.0081	22.9647	22.9485
	. 3 III	ISOTHERMAL	22,4498	22.4802	22.5069	22,5191	22,4987	22.4874	22,5050	22.5291	22.5741	22.5423	HEATED TOP PLATE	22.7123	22.7064	22.7204	22,6235	22.6919	22.6524	22.6306
RUN			206821	206822	206823	206824	206825	206826	206827	206828	206829	206830		206831	206832	206833	206834	206835	206836	206837

Table A.28 Original Data for Data Set 28--Potassium Runs at 1095°F.

THERMOCOUPLES

RUN

HEATER

	Amps			0.09474 0.09477 0.09486 0.09480	0.09482	0.09483 0.09495 0.09493	0.09490 0.09491 0.09489 0.09492
	Volts			3.09 3.10 3.10	3, 10	3.10 3.10 3.10	3.10 3.10 3.10 3.10
Boiler	mv	17.5543 17.5484 17.5299 17.5774 17.6010 17.4673 17.4590 17.4576		17.5365 17.5543 17.4943 17.4923	17, 4765	17.4641 17.3235 17.3911	17.4265 17.4545 17.4630 17.4264 17.4037
8	МV	24.5959 24.5900 24.5712 24.6119 24.6439 24.5515 24.5515 24.4978	TS	24.6330 24.6416 24.5998 24.5880	27, 5953	. 4 4 4	24.5977 24.6157 24.6183 24.5839 24.5619
7	ΛШ	23.4330 23.4328 23.3959 23.4579 23.4790 23.4825 23.3688 23.3468		23.6085 2 23.627 2 23.5796 2 23.5709 2	,	23.6227 23.6227 23.5053 23.5732	23.5937 23.6180 23.6130 23.6229 23.6101
9	Am.	24.0615 24.0631 24.0332 24.0715 24.1012 24.1187 24.0006 23.9732	GUARD HEATER VOLTAGE	24.3751 24.2503 24.3872 24.2607 24.3476 24.2187 24.3410 24.2128	27.00.70	24.2242 24.2316 24.1486 24.2075	24.2316 24.2571 24.2537 24.2238 24.2061
50	AIII	24.1954 24.1941 24.1617 24.2029 24.2361 24.2441 24.1420 24.1110	guard heat	24.3751 24.3872 24.3476 24.3410	27. 3600	24.3630 24.3719 24.2850 24.3470	24.3711 24.3984 24.3905 24.3554 24.3376
4	_	24.4230 24.4220 24.3925 24.4314 24.4597 24.4782 24.3752 24.3412	PLATE -	24.4894 24.4944 24.4532 24.4456	- 1 P. 1.7.7	24.44/2 24.4441 24.3514 24.4101	24.4359 24.4588 24.4630 24.4216 24.4023
m	mv ISOTHERMAL	24.3909 24.3903 24.3590 24.4025 24.4270 24.4490 24.3130 24.3130	HEATED TOP PLATE	24.5868 24.489 24.5868 24.494 24.5481 24.453 24.5422 24.445	1150 LO	24.5001 24.5684 24.4795 24.5347	24.576 24.5793 24.5831 23.5434 24.5286
		206838 206839 206840 206841 206842 206843 206844 206846		206847 206848 206849 206850 206851		206852 206853 206855 206856	206857 206858 206859 206860 206861

Table A.29 Original Data for Data Set 29--Potassium Runs at 1097°F.

•					
HEATER	Amps		0.09560 0.09550 0.09559 0.09559 0.09559 0.09560	0.09570 0.09570 0.09569 0.09569	0.09546 0.09546 0.09547 0.09549
14	Volts		3.12 3.11 3.12 3.12 3.12 3.12	3.12 3.12 3.12 3.12 3.12	3.11 3.11 3.11 3.11
	Boiler	19.6441 19.6814 19.7561 19.6829 19.6911 19.6848 19.7121	19.5801 19.5368 19.5616 19.4849 19.5642 19.5981	19.5263 19.5175 19.4994 19.5156	19.4977 19.4857 19.5735
	8 NH	24.4629 24.4859 24.5308 24.4766 24.4719 24.4696 24.4710	24.4783 24.4223 24.4417 24.3590 24.4398 24.5027 24.5225	24.4587 24.4425 24.4189 24.4321 24.4393 LTS	24.4189 24.4082 24.5167 24.4812
	7 mrv	23.5116 23.5203 23.6036 23.5503 23.557 23.527 23.528 23.528	E = 7.42 VOLTS 23.6941 24 23.6158 24 23.6261 24 23.5527 24 23.6253 24 23.6874 24 23.6983 24	z = 7.0 VOLTS 23.6491 2.23.6116 2.23.5818 2.23.5976 2.23.6013 2.3.6013 2.3.6013 2.3.6013 2.3.6013 2.3.6015	23.5515 23.5560 23.6707 23.6207
THERMOCOUPLES	6 mv	24.1547 24.1636 24.2335 24.1817 24.1515 24.1557 24.1633 24.1404	GUARD HEATER VOLTAGE 24,4075 24,3361 24,3617 24,2820 24,3758 24,2935 24,2917 24,2095 24,3541 24,2649 24,4289 24,3497 24,4447 24,3655	GUARD HEATER VOLTAGE 24.3661 24.2970 24.3530 24.2749 24.3240 24.2459 24.3369 24.2589 24.3474 24.2679 GUARD HEATER VOLTAGE	24.2320 24.2392 24.3329 24.2918
THERMO	S III	24.2361 24.2361 24.2959 24.2424 24.2207 24.2223 24.2278	GUARD HEA: 24.4075 24.3617 24.3758 24.2917 24.3541 24.4289 24.4447	CUARD HEAT 24.3661 24.3530 24.3240 24.3369 24.3474 GUARD HEAT	24.3078 24.3099 24.4023 24.3699
	4 mv AL	24.7113 24.7338 24.7935 24.7356 24.7092 24.7196 24.7193	HEATED TOP PLATE – 24.6643 24.7329 24.6084 24.6822 24.6189 24.6959 24.5377 24.6111 24.5946 24.6753 24.6774 24.7499 24.6950 24.7693	ATED TOP PLATE6257 24.7044 .6063 24.6881 .5752 24.6570 .5880 24.6706 .5974 24.6813	24.6487 24.6541 24.7516 24.7119
	3 mv ISOTHERMAI	24,4918 24,5079 24,5117 24,5186 24,4888 24,4989 24,4986	HEATED TO 24.6643 24.6084 24.5377 24.5946 24.6774 24.6950	HEATED TOP PLATE 24.6257 24.704. 24.6063 24.688 24.5752 24.657 24.5880 24.670 24.5974 24.681. HEATED TOP PLATE	24.5573 24.5656 24.6627 24.6228
RUN		206862 206863 206864 206865 206866 206867 206868	206870 206871 206872 206873 206874 206875	206877 206878 206879 206880 206881	206882 206883 206884 206885

Table A.30 Original Data for Data Set 30--Potassium Runs at 1191°F.

RUN				HEATER					
	3 mv	4 mv	5 mv	6 mv	7 mv	8 mv	Boiler mv	Volts	Amps
	ISOTHERM	AL							•
206886 206887 206888 206889 206890 206891 206892 206893 206894	26.7352 26.6590 26.6190 26.6532 26.6277 26.6148 26.6269 26.6266 26.6559	26.6134 26.5387 26.4979 26.5325 26.5121 26.4936 26.5100 26.5086 26.5336	26.5578 26.4832 26.4377 26.4679 26.4428 26.4304 26.4428 26.4458 26.4458	26.3660 26.2990 26.2567 26.2911 26.2650 26.2556 26.2571 26.2736 26.3003	25.7754 25.7010 25.6630 25.66907 25.6660 25.6629 25.6767 25.6813 25.7167	27.1105 27.0238 26.9745 27.0026 26.9815 26.9648 26.9851 26.9860 27.0084	17.9247 17.8945 17.8684 17.9582 17.9408 17.9106 17.9106 17.9339		
	HEATED TO	OP PLATE -	GUARD HEAT	TER VOLTAGE	E = 6.8 VO	LTS			
206895 206896 206897 206898 206899 206900	26.8034 26.7999 26.7999 26.7932 26.8716 26.8411	26.5699 26.5655 26.5747 26.5697 26.6444 26.6146	26.6350 26.6286 26.6278 26.6230 26.6789 26.6433	26.4627 26.4553 26.4550 26.4492 26.5038 26.4709	25.8351 25.8241 25.8280 25.8265 25.9092 25.8728	27.0336 27.0322 27.0222 27.0244 27.1071 27.0680	17.9439 17.9339 17.9299 17.9273 17.9764 17.9525	3.11 3.11 3.11 3.11 3.12 3.12	0.09519 0.09521 0.09522 0.09522 0.09522 0.09527
	HEATED TO	OP PLATE -	GUARD HEAT	ER VOLTAGE	2 = 7.75 V	OLTS			
206 901 206 902 206 903 206 904	26.8702 26.7877 26.9077 26.8948	26.6309 26.5497 26.6637 26.6566	26.7095 26.6269 26.7455 26.7326	26.5259 26.4487 26.5640 26.5507	25.9076 26.8164 25.9393 25.9288	27.0902 26.9977 27.1198 27.1057	17.9505 17.9076 17.9990 17.9930	3.11 3.11 3.11 3.11	0.09512 0.09510 0.09509 0.09510
206906 206907 206908	26.8276 26.8297 26.8320	26.5881 26.5908 26.5902	26.6640 26.6650 26.6620	26.4869 26.4869 26.4849	25.8608 25.8627 25.8609	27.0345 27.0378 27.0306	17.9571 17.9602 17.9894	3.11 3.11 3.11	0.09506 0.09506 0.09507
	HEATED TO	OP PLATE -	GUARD HEAT	ER VOLTAGE	E = 8.5 VOI	TS			
206909 206910 206911 206912 206913 206914 206915 206916	26.8246 26.8470 26.8217 26.8553 26.8508 26.8174 26.8396 26.8277	26.5534 26.5789 26.5552 26.5872 26.5810 26.5460 26.5705 26.5596	26.6696 26.6949 26.6648 26.7050 26.6991 26.6649 26.6846 26.6764	26.4784 26.5042 26.4784 26.5165 26.5073 26.4716 26.4988 26.4875	25.8783 25.8840 25.8598 25.8945 25.8985 25.8678 25.8738 25.8650	27.0081 27.0356 27.0041 27.0315 27.0270 27.0005 27.0135 27.0076	17.8587 17.8792 17.8719 17.8994 17.8986 17.8351 17.8833 17.8932	3.11 3.11 3.11 3.11 3.11 3.11 3.11 3.11	0.09512 0.09510 0.09501 0.09504 0.09506 0.09515 0.09507

Table A.31 Original Data for Data Set 31--Potassium Runs at 1191°F.

HEATER	Amps		0.09542 0.09540 0.09539 0.09539 0.09540 0.09542	0.09542 0.09539 0.09538 0.09538 0.09544 0.09544 0.09544
	Volts		3.11 3.11 3.11 3.12 3.12 3.12	3.12 3.12 3.12 3.12 3.12 3.12 3.12 3.12
	Boiler	19, 4194 19, 4763 19, 4825 19, 4851 19, 4893 19, 4568 19, 4568 19, 4980 19, 5333	19.4515 19.4092 19.4154 19.4379 19.4262 19.5484 19.5355	19,4939 19,4289 19,4409 19,426 19,4864 19,4864 19,4864
	8 mv	26.8907 26.9595 26.9441 26.9034 26.9544 26.8753 26.8753 26.8131 26.8991 26.9506	26.9315 26.8289 26.8286 26.8515 26.8515 26.988 26.9872	26.9443 26.8311 26.8356 26.8354 26.9234 26.9197 26.9090 26.9209
	7 mv	25.6665 2 25.7322 2 25.7212 2 25.6908 2 25.7251 2 25.6626 2 25.6707 2 25.6123 2 25.6780 2 25.7167 2 25.7167 2	25.9188 26 25.8240 26 25.8209 26 25.8357 26 25.8159 26 25.9768 26 25.9676 26 25.9676 26	25.8838 25.7649 25.7760 25.7796 25.7796 25.8546 25.8605 25.8605 25.8605
OUPLES	9 мш	26.4194 26.2725 26.4916 26.3430 26.4705 26.3277 26.4396 26.2966 26.4977 26.3572 26.4209 26.2748 26.4209 26.2748 26.4255 26.2134 26.4255 26.2134 26.4255 26.2134 26.4255 26.2134	26.6605 26.5057 26.5834 26.4278 26.5815 26.4266 26.5975 26.4435 26.5882 26.4435 26.7377 26.5788 26.7191 26.5624 GUARD HEATER VOLTAGE	26.4938 26.3940 26.4045 26.4051 26.3832 26.4739 26.4762
THERMOCOUPLES	5 mv	26.4194 26.4916 26.4705 26.4396 26.4977 26.4209 26.4209 26.425 26.425 26.425 26.4773 GUARD HEAT	26.6605 26.5834 26.5815 26.5975 26.7377 26.7191 GUARD HEAT	26.6424 26.5386 26.5472 26.5478 26.521 26.6306 26.6275 26.6218
	4 mv	26.6203 26.6921 26.6921 26.6857 26.6851 26.6851 26.6270 26.6270 26.6270 26.6497 26.6948 26.6970 26.6970 26.6970 26.6970	26.6989 26.6152 26.6183 26.6351 26.638 26.7745 26.7745 26.7594	26, 7080 26, 6072 26, 6183 26, 6167 26, 6980 26, 6920 26, 6893 26, 6929
		26.6417 26.7140 26.7140 26.7096 26.6675 26.6675 26.6454 26.6395 26.5797 26.648 26.648 26.7070	26.8682 26.7813 26.7795 26.7941 26.7842 26.9358 26.9231 HEATED TC	26.8484 26.7403 26.7514 26.7508 26.7376 26.8356 26.8304 26.8304
RUN		206917 206918 206919 206920 206921 206922 206922 206924 206925 206925	206930 206930 206931 206933 206933 206934 206935	206936 206937 206938 206939 206940 206941 206943

Table A.32 Original Data for Data Set 32--Potassium Runs at 1099°F.

HEATER Amps			0.09571 0.09568 0.09569 0.09570 0.09570 0.09571 0.09567	0.09563 0.09562 0.09560 0.09559 0.09559
HE	Volts		3.3.3.10 3.3.3.11 3.3.3.11 3.11 11.11 11.11	3.11 3.11 3.11 3.11 3.11
	Boiler mv	17.5966 17.5478 17.5665 17.5553 17.5790 17.5805	17.4859 17.5003 17.5003 17.5040 17.4956 17.4933 17.4933 17.5053	17.6024 17.6096 17.5622 17.5950 17.5700
	8 mv	24.7147 24.6997 24.7235 24.7225 24.7304 24.7226	24.7313 24.7475 24.7469 24.7288 24.7181 24.7217 24.7163 24.7443	24.7852 24.7901 24.7219 24.7633 24.7257 24.7257
	7 шх	23.5545 24 23.5332 24 23.5702 24 23.5584 24 23.5714 24 23.5572 24 23.5572 24	23.72 23.74 23.74 23.74 23.74 23.70 23.72 23.72	23.7568 24 23.768 24 23.7631 24 23.6949 24 23.7353 24 23.7090 24 23.7020 24
OUPLES	9	24.2861 24.1529 24.2771 24.1434 24.2935 24.1632 24.2944 24.1604 24.3110 24.1773 24.3006 24.1658 GUARD HEATER VOLTAGE	24.3299 24.3433 24.3497 24.3403 24.3335 24.3298 24.3399 24.3471	GUARD HEATER VOLTAGE 24.5092 24.3765 24.5201 24.3870 24.4561 24.3276 24.4600 24.3351 24.4476 24.3236
THERMOCOUPLES	5 mv	24.2861 24.2771 24.2935 24.2944 24.3110 24.3006	24.4711 24.4865 24.4919 24.4700 24.4638 24.4559 24.4559 24.4863	GUARD HEAT 24.5092 24.5201 24.4561 24.4600 24.4476
	T T	24.4927 24.4781 24.4975 24.4967 24.5103 24.5025	24.5242 24.5418 24.5466 24.5258 24.5209 24.5188 24.5071 24.5349	24.5887 24.5887 24.5969 24.5692 24.5692 24.5419 24.5302
	3 mv ISOTHERMAL	24.4932 24.4745 24.4955 24.4915 24.5075 24.4960 HEATED TOP	24.6583 24.6740 24.6811 24.6634 24.6575 24.6539 24.6682 24.6682	HEATED TOP 24.7006 24.6489 24.6818 24.6571 24.6451
RUN		206948 206949 206950 206951 206952 206953	206954 206955 206956 206957 206958 206960 206961	206963 206964 206965 206966 206967 206968

APPENDIX B

PRELIMINARY PROCESSED DATA

Table B.1 Preliminary Processed Data for Data Set 1--Vacuum Runs at 943°F.

PRESSURE	mm Hg		0,004	0,004	0.004	0.004	0.002		0.002	0.002	0.002
NULL	구		24,502	26.755	26.827	25.253	25.068		25.207	25.717	26,334
	8-3 °F		46.430	40.641	42.248	46,130	47.772		40.801	37.209	35,434
	7-3 °F		-32.211	-34.067	-33,763	-32.747	-33.426	4.0 VOLTS	-31.793	-32.498	-32,338
UPLES	6-3 °F		-3.907	-4.278	-3.932	-4.616	-3.713	GUARD HEATER VOLTAGE =	-2.979	-4.169	-2.810
THERMOCOUPLES	5-3 F		3.802	3.034	3,004	2.878	4.645	UARD HEATE	3.607	2.612	3.194
	4-3 °F	<u>د</u>	-26.747	-26.532	-27.595	-27.295	-27.553	TOP PLATE - G	-37.253	-37.160	-36.186
	က္မ	ISOTHERMAL	928.7	935.2	936.5	927.2	934.7	HEATED TO	950.0	954.6	939.9
RUN			199465	199466	199467	199468	199469		199472	199474	199475

Table B.2 Preliminary Processed Data for Data Set 2--Nitrogen Runs at 925°F.

PRESSURE	тт Н8	1210. 1210. 1210. 1210. 1210. 1210. 1210.	1180. 1180. 1190. 1190. 1200.
NOLL	o H	14.084 15.282 12.043 14.317 15.460 13.835 13.278 13.278 14.396	12.561 14.388 15.397 13.216 13.423 14.962
	8-3 F	44.278 47.544 50.051 47.152 46.962 46.447 47.228 48.342	42.734 43.270 43.898 43.120 42.514 43.586
	7–3 °F	-25.586 -27.333 -25.608 -26.245 -26.970 -25.835 -25.232 -25.215 -25.215	-24.781 -26.594 -26.194 -25.270 -24.814 -26.594
UPLES	6-3 F	3.017 -8.485 4.376 -7.675 2.384 -11.181 4.789 -7.139 3.810 -7.700 3.679 -8.321 3.882 -8.072 5.321 -6.266 7.063 -4.646	-8.207 -7.548 -4.169 -7.789 -6.898
THERMOCOUPLES	5-3 °F		4.013 4.658 6.628 4.265 4.493 6.434
	4-3 °F	4.519 5.312 4.093 5.266 4.494 4.194 4.574 4.880 4.890	2.215 2.962 3.118 2.338 2.646 2.738
	3 ° F	923.9 941.4 938.7 928.5 913.3 913.1 916.2 917.0 926.6	923.7 923.5 926.0 927.5 928.3
RUN		199488 199489 199490 199491 199494 199495 199497	205505 205506 205507 205508 205509 205511

Table B.3 Preliminary Processed Data for Data Set 3--Vacuum Runs at 1032°F.

PRESSURE	mm Hg		0.002	0.002	0.002	0.002	0.002		0.001	0.001	0.002	0.002	0.002
NULL	o Fr		27.369	27.784	28.212	28.623	27.924		28.306	28.764	28.827	28.937	27.585
ļ	ļ												
	8-3 F		44.021	43.677	43.665	43.924	44.033	IS	40.898	40.419	40.135	40.266	39,588
	7-3 °F		-34.427	-34.474	-34.766	-34.415	-34.347	= 3.05 VOL	-35,165	-34.788	-35.080	-35.021	-34.122
UPLES	6-3 F		-2.686	-1.915	-2.533	-1.555	1,805	R VOLTAGE	-4.004	-2.190	-3.139	-3,135	-2.131
THERMOCOUPLES	5-3 °F		4.372	4.775	4.021	4.237	4.618	GUARD HEATER VOLTAGE = 3.05 VOLTS	2.855	3,834	3,114	2,949	4.406
	4-3 °F	Į.	-36.775	-36.826	-37.533	-37,355	-37,550	HEATED TOP PLATE -	-41.008	-40,830	-40.779	-41.466	-40.949
٠	č. H	ISOTHERMAL	1030.6	1032.4	1031.1	1031.2	1031.1	HEATED TO	1032.4	1033.6	1033.5	1034.0	1034.5
RUN			205517	205521	205522	205523	205524		205532	205533	205534	205536	205540

Table B.4 Preliminary Processed Data for Data Set 4--Nitrogen Runs at 1027°F.

PRESSURE	mm Hg		1270.	1285.	1310.	1310.	1310.	1300.	1310.		1310.	1305.	1300.
NULL	o Pu		15,301	15.758	16.034	16.373	16.285	17.272	15.983		16.408	15.314	15.347
. 4	8-3 °F		49.826	49.677	48.444	48.860	48.923	49.038	49.063	S	47.067	47.872	47.872
	7-3 °F		-27.872	-27.639	-27.593	-28.266	-27.978	-29.292	-28.008	= 5.95 VOL	-28.483	-27.508	-27.516
UPLES	6-3 Ť		-2.834	-4.076	-3.716	-4.707	-4.016	-3.076	-4.055	R VOLTAGE =	-3.059	-3.330	-3.453
THERMOCOUPLES	5-3 F		9.737	7.805	7.843	7.186	7.677	8.944	7.970	GUARD HEATER VOLTAGE = 5.95 VOLTS	9.016	8.864	8.716
	4-3 °F	AL	4.186	4.105	4.233	3.957	4.245	3,995	4.173	HEATED TOP PLATE -	2.000	2.008	2.152
	က ့ မ	ISOTHERMAL	1027.5	1027.9	1028.9	1029.2	1029.0	1027.5	1029.1	HEATED TO	1028.4	1029.0	1028.1
RUN		·	205541	205542	205543	205544	205545	205546	205547		205702	205703	205704

Table B.5 Preliminary Processed Data for Data Set 5--Vacuum Runs at 1117°F.

PRESSURE	mm Hg		0.003	0.002	0.002	0.001	0.002		0.002	0.001	0.001	0.002	0.001	0.001
NULL	o Fi		29.932	31.128	29.843	31.792	30,983		32.155	31.460	30,996	31.286	30.192	30.269
	8-3		45.910	46.3/4	45.446	46.455	46.919	LS	43.531	43.182	43.765	43.697	44.578	44.531
	7-3 °F		-35.914	-36.221 -35.817	-36.514	-36.429	-36.063	= 3.15 VOL	-36,217	-35,953	-35.710	-35,753	-36.080	-35.617
OUPLES	6-3 F		-2.157	-4.468	-3,629	-2.459	-1.553	ER VOLTAGE	-0.880	-0.859	-0.953	-0.829	-1.378	-1.055
THERMOCOUPLES	5-3 °F		3,825	2.417 2.770	3.042	2.178	3.527	GUARD HEATER VOLTAGE = 3.15 VOLTS	3,182	3.634	3.761	3,638	4.510	4.293
	4-3 °F	AL	-33.748	-33,765	-33,327	-34.778	-34.540	HEATED TOP PLATE -	-37,323	-36.961	-37.297	-37,672	-36.855	-36.702
	E .	ISOTHERMAL	1124.4	1117.6	1118.5	1113.2	1115.5	HEATED T	1118.2	1118.4	1118.5	1118.2	1118.9	1119.5
RUN			205710	205712	202715	205716	205717		205718	205719	205720	205721	205722	205723

Table B.6 Preliminary Processed Data for Data Set 6--Nitrogen Runs at 1113°F.

PRESSURE	mm Hg		1350.	1360.	1360.	1370.	1370.	1370.		1360.	1360.	1360.
NULL	o Fi		16.655	16.975	17.298	17,949	17,519	18.030		17.635	16.983	16.388
			8	-	σ.	6		0			~	•
	8-3 F		51,323	51,004	50.638	50,459	50.744	50.680	ຮ	49.097	49.378	49.289
	7–3 °F		-29.365	-29.170	-29.531	-29.948	-29.740	-30.148	GUARD HEATER VOLTAGE = 5.95 VOLTS	-30.170	-29.446	-28.821
UPLES	6-3 °F		-3.587	-2.876	-2.970	-2.212	-2.851	-2.965	R VOLTAGE	-2.859	-3.268	-3.068
THERMOCOUPLES	5-3 F		9.123	9.319	9.263	9.787	9.370	9.153	JARD HEATE	9.676	9.195	9.365
	4-3 °F	LI.	2.987	3.455	3.221	3.110	3.140	3.076		1.417	1.153	1.3/8
	3 F	ISOTHERMAI	1112.5	1114.2	1112.2	1113.0	1112.9	1114.6	HEATED TOP PLATE -	1114.5	1114.0	1113.3
RUN			205724	205/25	205726	205727	205728	205729		205732	203/33	2027.34

Table B.7 Preliminary Processed Data for Data Set 7--Vacuum Runs at 1213°F.

PRESSURE	mm Hg		0.001	0.001	0.001	0.001	0.001	0.002	0.002		0.002	0.001	0.002	0.002	0.002	0.002
NULL	o Įri		29.601	30,299	30.120	30.839	30.281	30.137	31.333		30.404	31.027	30.456	30.992	31.116	29.911
	8-3 .F		47.004	47,365	47.302	47.634	47.680	47.702	48.106	ľS	44.289	45.034	44.770	44.731	44.897	45.553
	7-3 °F		-36.353	-36.634	-36.659	-37.306	-37.140	-36.948	-37.617	GUARD HEATER VOLTAGE = 4.6 VOLTS	-36.774	-37.668	-37.476	-38,617	-38.885	-38.834
THERMOCOUPLES	6-3 F		-2.289	-2.021	-2.046	-1.472	-1.238	-1.165	-2.144	ATER VOLTA	-0.617	-0.510	-0.697	-2.774	-2.357	-5.170
THERM	5-3 F		4.463	4.225	4.493	4.995	5.621	5.646	4.140	GUARD HE	5.753	6.131	6.323	4.851	5.412	3.753
	4-3 F-7	AL	-27.293	-27.902	-27.889	-27.561	-27.395	-27.587	-28,459	HEATED TOP PLATE -	-30.906	-30.876	-30.357	-29.897	-30.889	-30.540
	w °	ISOTHERMAL	1211.9	1210.1	1212.5	1210.8	1213.5	1213.9	1210.7	HEATED T	1215.5	1216.1	1216.6	1214.9	1214.4	1212.1
RUN			205735	205737	205739	205741	205743	205744	205745		205600	205601	205602	205605	205606	205607

Table B.8 Preliminary Processed Data for Data Set 8--Nitrogen Runs at 1213°F.

					_	04										
PRESSURE	mm Hg		1355.	1360.	1365	1365.	1365.		1380	1380.	1380	1380.	1380.	1380.	1380.	1380.
NULL	o Eu		21.171	19.873	19,681	20.979	22.886		20.877	20.524	21.064	20.732	20.052	20.928	22.354	21.268
	8-3 °F		52,540	52.765 52.293	51,995	52.744	52.446	rs	49,136	49.378	48.940	48.931	48.523	49.289	49.370	49.042
	7-3 °F		-32.276	-32.617	-31.378	-32.340	-33.659	E = 6.8 VOLTS	-32,285	-31.970	-32.412	-32.208	-31.889	-32,471	-33.246	-32.991
THERMOCOUPLES	6-3 F		-4.012	-4.855	-5,591	-3.808	-2.063	HEATED TOP PLATE - GUARD HEATER VOLTAGE	-4.191	-4.187	-4.455	-4.821	-6.429	-5.493	-4.446	-5.885
THERM	5-3 °F		7.903	6.838 6.838	6.106	7.553	8.710	GUARD HE.	7.217	7.259	6.893	6.655	5.408	6.051	9,446	5.838
	4-3 F	ΑL	1.761	1.519	1.659	1.582	1.463	P PLATE -	0.004	0.123	0.008	-0.089	-0.106	-0.106	920.0-	-0.204
	H	ISOTHERMAL	1207.5	1212.2	1208.9	1209.3	1209.6	HEATED TO	1215.0	1213.0	1215.2	1215.7	1215.8	1213.1	1212.5	1212.1
RUN			205608	205610	205611	205612	205613		205614	205615	205616	205617	205619	205620	205621	205622

Table B.9 Preliminary Processed Data for Data Set 9--Vacuum Runs at 1008°F.

		200	
PRESSURE	mm Hg	0.002 0.002 0.002 0.002 0.002	0.002 0.002 0.002 0.002
NULL	С	34.130 34.903 34.038 34.451 34.248 34.341	34.016 34.953 34.817 33.725 34.903
	8-3 °F	8.805 7.105 7.302 8.071 7.890 7.367	4.379 4.003 4.202 4.485
	7–3 °F	.472 -15.299 -38.957 .936 -14.995 -38.962 .502 -14.683 -38.219 .544 -14.869 -38.776 .451 -14.873 -38.670 .544 -14.797 -38.594	-38.084 -38.928 -38.898 -37.991
THERMOCOUPLES	6-3 F	-15.299 -14.995 -14.683 -14.869 -14.873 -14.797	-14.603 -14.797 -14.713 -14.476 -14.632
THERM	5-3 F	-10.472 -10.936 -10.502 -10.544 -10.451 -10.544	-10.535 -10.822 -10.632 -10.210
	4-3 °F MAL	1008.1 -8.172 -10 1005.3 -8.451 -10 1003.9 -8.586 -10 1002.7 -8.594 -10 1006.5 -8.451 -10 HEATED TOP PLATE - GU	-12.151 -12.105 -11.928 -12.059
	3 ° F ISOTHERMAL	1008.1 1005.3 1003.9 1002.7 1003.8 1006.5	1009.5 1011.2 1012.2 1007.9
RUN		205626 205627 205628 205629 205630 205631	205638 205639 205640 205641 205642

Table B.10 Preliminary Processed Data for Data Set 10--Vacuum Runs at 1113°F.

PRESSURE	mm Hg	0.002 0.002 0.002 0.002 0.002 0.002	0.002 0.002 0.002 0.002 0.002 0.002
NULL	o H	37.496 37.809 37.097 38.004 37.534 38.258 38.119 37.901	37.275 37.419 39.423 36.500 37.479 37.712
	8–3 ° F.	-3.135 -3.097 -2.902 -3.622 -4.288 -4.237 -3.538	-6.766 -6.809 -7.555 -5.483 -6.970 -7.279
	7-3 ° F	-14.322 -19.995 -43.169 -14.059 -19.669 -43.419 -13.915 -19.521 -42.703 -14.309 -19.529 -43.224 -14.330 -19.665 -43.593 -13.576 -18.728 -43.571 -14.105 -19.644 -43.440 -14.105 -19.644 -43.440 -14.105 -19.644 -43.440	-42.834 -42.847 -43.686 -42.411 -42.966 -42.597
COUPLES	6-3 F	-19.995 -19.669 -19.521 -19.427 -19.665 -18.728 -19.644	-18.139 -17.635 -17.186 -18.139 -17.567 -17.936
THERMOCOUPLES	5-3 F	-14.322 -14.059 -13.915 -14.309 -13.894 -14.330 -13.576 -14.105	-12.580 -12.207 -12.923 -12.228 -12.131 -12.682
	4-3 °F	1104.9 -5.466 11107.2 -5.326 11110.8 -5.203 11113.5 -5.292 1111.5 -4.983 11106.9 -4.932 1107.0 -4.957	-7.427 -7.411 -7.694 -7.050 -7.584 -7.372 -7.415
	3 ° F ISOTHERMAL	1104.9 1107.2 1110.8 1113.5 1112.5 1111.5 1106.9 1107.0	1113.7 1111.9 1110.1 1112.9 1117.2 1118.1
RUN		205644 205645 205646 205647 205649 205550 205551	205556 205557 205558 205559 205560 205561

Table B.11 Preliminary Processed Data for Data Set 11--Vacuum Runs at 1205°F.

PR ESSUR E	mm Hg	0.002 0.002 0.002 0.002 0.002	0.002 0.002	0.002 0.002 0.002 0.002 0.002 0.002 0.002
NULL	о Ч	40.016 39.562 39.204 39.782 39.991 39.451	43.706	39.600 40.404 40.361 39.144 41.710 40.965 40.017 40.234
	8-3 ° F	-5.595 -5.740 -5.557 -6.787 -7.263 -5.885	-10.042 - 9.651	-10.085 -10.919 -11.046 -10.710 -11.357 -10.370 - 9.191
	7-3 ° F	-45.948 -45.706 -45.455 -45.893 -45.927 -45.533	VOLTS -47.191 -47.008	5.0 VOLTS 06
THERMOCOUPLES	6-3 F	-18.178 -18.395 -18.548 -18.468 -19.055 -19.131	" '	88.1 7.7.7.6 8.0.0 8.5.5 8.5.5
THERMOO	5-3 °F	-12.246 -12.251 -13.297 -12.357 -13.119 -13.029	•	GUARD VOLTAGE -11.838 -1.1.931 -1.1.914 -1.1.914 -1.1.914 -1.1.3.243 -1.1.3.463 -1.1.3.463 -1.1.612 -1.1.621 -1
	4-3 °F	-2.293 -2.272 -2.191 -2.523 -2.791 -2.331	TOP PLATE6.204	TOP PLATE5.812 -5.817 -5.923 -5.731 -5.936 -5.774 -5.102 -5.880
	E.	1201.1 1203.3 1204.8 1204.2 1200.7 1199.2		HEATED 1 1206.9 1208.5 1208.4 1211.8 1209.4 1209.2 1209.2
RUN		205564 205565 205566 205567 205568 205569	205571 205572	205573 205574 205575 205576 205577 205578 205580 205580

Table B.12 Preliminary Processed Data for Data Set 12--Vacuum Runs at 1305°F.

PRESSURE	mm Hg	0.002 0.002 0.002 0.002 0.002	0.002 0.002 0.002	0.002 0.002 0.002 0.002 0.002
NULL	° Н	42.110 43.622 43.369 42.398 42.824 43.733	43.639 43.690 43.515	43.485 43.039 42.510 42.385 42.853 43.124 42.863
	8-3 F	-7.668 -9.845 -9.596 -9.257 -9.854	-12.137 -12.746 -12.416 JITS	-13.000 -12.991 -12.656 -13.961 -13.137 -13.296
	7-3 °F	-47.625 -48.712 -48.519 -48.188 -48.545 -49.223	E = 5.0 VOLTS -49.446 -149.662 -1 -49.721 -1	-48.639 -48.502 -48.540 -48.969 -48.587 -49.201
THERMOCOUPLES	6-3 °F	-18.834 -19.759 -19.699 -19.862 -20.463	GUARD HEATER VOLTAGE -13.351 -19.158 -14.085 -20.017 -12.738 -18.944 GUARD HEATER VOLTAGE	-18.626 -18.909 -19.746 -19.875 -19.832 -19.995
THERMO	5-3 F	-13.319 -14.669 -14.549 -14.072 -14.742	- GUARD HEZ-13.351 -14.085 -12.738	-13.472 -13.446 -13.716 -14.291 -13.725 -13.931
	4-3 °F	-0.642 -0.748 -0.648 -0.386 -0.682	HEATED TOP PLATE 1306.6 -3.008 1309.6 -2.811 1309.2 -2.583 HEATED TOP PLATE	-3.746 -3.888 -3.669 -3.854 -3.635 -3.103
	3 °F ISOTHERMAL	1291.6 1299.7 1298.5 1299.2 1299.3 1304.0	HEATED 1306.6 1309.6 1309.2 HEATED	1304.7 1303.3 1303.1 1305.1 1303.8 1304.0
RUN		205582 205585 205586 205587 205588	205590 205591 205592	205593 205594 205595 205596 205597 205598

Table B.13 Preliminary Processed Data for Data Set 13--Potassium Runs at $1010^{\circ}\mathrm{F}_{\star}$

PRESSURE	lbs/sq.in.		0.163 0.164	0.169	0.171		0.164 0.162		0.162	0.167 0.168	0.168		0.165	0.170		0.168	0.168	0.168 0.167	
BOILER	e Fri		804.0	806.8	806.5		804.4 803.6		802.7	805.3	806.2		804.9	809.1		807.4	807.2	807.5 806.5	
NULL	o Eu		37.113 36.916	36.864	37.270 37.333		36.260 36.283		37.051	36.713 36.911	36.818		36.679	36.738		37.417	37.249	37.371 37.320	
	8-3 °F		-1.468 -1.864	-1.687 -2.919	-2.443 -2.645		-10.810 -10.767		-9.468	-9.624 -9.818	-10.337		-9.493	-9.341 -9.198		-9.274	-9.084	-9.042 -9.008	
	7-3 °F		-40.852 -40.405	-40.396	-40.679 -40.523	8.2 VOLTS	-40.037 -40.080	7.6 VOLTS	-40.675	-40.308	-40.164	7.3 VOLTS	-39.991	-39.793	6.9 VOLTS	-40.472	-40.371	-40.523 -40.434	
THERMOCOUPLES	6-3		-13.827 -13.670	-13.637	-13.594 -13.493		-13.502 -13.510	a	-13.670	-13.632 -13.502	-13,489	II	-13.413	-13.371	Ħ	-13.624	-13.44/ -13.556	-13.531 -13.569	
THEF	5-3 ° F		-10.088	-10.105	-10.185 -10.303	: - GUARD VOLTAGE =	-9.725 -9.713	: - GUARD VOLTAGE	-10.046	-10.037	-10.143	GUARD VOLTAGE	-10.101	-10.059	3 - GUARD VOLTAGE	-10.569	-10.472 -10.434	-10.379 -10.455	
	4-3 °F	1AL	8.793	ω	8.974 9.008	TOP PLATE	1.675	COP PLATE	2.227	2.312	2.265	OP PLATE	2.658	2.793	TOP PLATE	3.223	3.151 3.227	3.291	
	3. H	ISOTHERMAL	1002.9	1005.7	1005.5	HEATED TOP	1014.5 1014.1	HEATED TOP	1011.3	1013.5	1014.4	HEATED TOP	1011.4	1014.7	HEATED :	1012.6	1012.4	1012.3 1012.3	
RUN			206004 206005	206006	206008 206009		206010 206011		206013	206014 206015	206016		206017	206019 206019		206020	206021 206022	206023 206024	

Table B.14 Preliminary Processed Data for Data Set 14--Potassium Runs at 1018°F.

						-	170)													
R PRESSURE	lbs./sq.in.		0.167	0.617	0.625	0.622	0.662	0.651		0.604	0.610	0.604	0.605	0.609	0.601		0.646	0*9*0	0.649	0.643	0.652
BOILER	연		929.6 931.0	929.5	930.9	930.6	937.1	935.0		927.6	928.2	927.6	927.8	928.1	927.0		934.2	933,3	934.2	933.9	935.2
NOLL	T∙		43.936	44.122	44.184	44.978	٦.	44.434		43.970	43.784	43.890	43.615	43.607	43.658		44.746	44.974	44.510	44.497	44.291
	8-3 °F		-18.447 -18.113	-18.746	-10.404 -18.523	-18.962	8.5	-19.261	VOLTS	-24.645	-25.059	-25.219	-25.189	-25,130	-25.160	VOLTS	-24,447	-24.759	-24.329	•	-24.075
	7-3 °F		-43.708 -43.185	-43.776	-43.010 -44.257	-44.691	∞	-43.957	6 9 =	-43.476	-43.126	-43.168	-42.877	-42.924	-42.924	= 6.5	-44.037	-44.109	-43.675	-43.573	-43.510
MOCOUPLES	6-3 °F		-13.987	-13.970	-13.090 -14.012	-14.025	-13.995	-13.995	EATER VOLTAGE	-13.881	-13.852	-13.822	-13.856	-13.890	-13.852	EATER VOLTAGE	-14.172	-14.033	-13.751	-13.738	-13.670
THERMO	5-3 F		-14.215 -14.122	-14.316	-14.230 -14.240	-14.312	-14.350	-14.472	- GUARD HEA	-14.375	-14.510	-14.544	-14.594	-14.573	-14.586	- GUARD HEA	-14.881	-14.898	-14.586	-14.662	-14.451
	4-3 °F	ı	20.624	20.616	20.738	20.717	21.160	20.755	HEATED TOP PLATE	14.924	14.928	14.839	14.877	14.873	14.746	TOP PLATE	15,578	15.540	15.611	15,383	15.599
	3 F	ISOTHERMAL	1008.9	1010.2	1010.7	1010.2	1016.0	1015.9	HEATED T	1017.4	1018.6	1018.1	1018.1	1018.3	1017.6	HEATED T	1023.4	1023.2	1023.0	1023.2	1023.6
RUN			206025 206026	206027	206029 206029	206030	206031	206032		206035	206036	206037	206038	206039	206040		206041	206042	206043	206044	206045

Table B.15 Preliminary Processed Data for Data Set 15--Potassium Runs at 1106°F.

PRESSURE	lbs./sq.in.	0.174 0.179 0.185 0.179 0.181 0.181	0.171 0.172 0.172 0.174	0.170 0.170 0.172 0.170 0.178
BOILER	o 단	810.1 812.0 815.0 811.9 812.7 813.1	808.7 809.7 809.6 810.3	808.7 808.7 810.0 809.0 811.7
NULL	[파 o	34.626 35.373 35.131 35.626 34.885 35.178 35.326	35.563 35.851 35.983 36.220	35.203 35.462 35.004 34.931 35.207
	8-3 4-8	855 7.080 436 6.966 237 6.822 745 6.902 118 7.317 347 6.961 288 6.538 = 6.7 VOLTS	194 1.402 368 6.885 487 0.792 741 0.792 = 8.0 VOLTS	288 -0.394 258 -1.067 851 -1.139 783 -1.266 936 -1.152 224 -1.080
LES	7-3 °F			- 41. - 40. - 40. - 40. - 41.
THERMOCOUPLES	6-3 °F	-14.813 -40 -14.622 -41 -14.733 -41 -14.720 -41 -14.737 -41 -14.838 -41 -14.788 -41	-14.868 -41 -14.864 -41 -14.923 -41 -14.970 -41 HEATER VOLTAGE	-14.847 -14.605 -14.669 -14.805 -14.822 -14.923
TH	5-3 °F	-8.584 -8.559 -8.627 -8.601 -8.504 -8.669 -8.826	-9.237 -9.347 -9.419 -9.449	-8.762 -8.809 -8.822 -8.953 -8.915
	4-3 °F 1AL	1104.5 1.063 1105.0 1.112 1104.8 1.114 1105.9 1.228 1105.9 1.245 1105.3 1.360 HEATED TOP PLATE	-3.936 -3.923 -3.944 -3.838	-5.491 -5.381 -5.436 -5.385 -5.343
	3 °F ISOTHERMAI	1104.5 1105.0 1104.8 1105.5 1105.9 1105.3	1108.9 1109.3 1109.0 1109.1 HEATED	1110.6 1108.6 1109.3 1107.5 1110.0
RUN		206046 206047 206048 206049 206050 206051	206055 206056 206057 206058	206061 206062 206063 206064 206065 206066

Table B.16 Preliminary Processed Data for Data Set 16--Potassium Runs at 1108°F.

PRESSURE	lbs./sq.in.		0.490	0.535	0.533		0.485	0.495	0.495	0.496	0.433		0.490	0.510	0.510	0.520	0.491	0.491	0.495		0.499		0.515	0.521
BOILER	о Гт		909.7	916.7	91/.0 916.1		7.706	0.606	909.0	909.3			907.6	911.2	911.0	913.2	908.2	908.1	8.306		9.606		914.5	915.3
NOLL	년 o		40.292	40.647	40.135 40.733		42.105	41.779	42.016	41.643	41.090		40.427	40.435	39.847	39.457	40.572	40.567	40.656	40.635	39.737		42.528	43.156
	8-3 °F		-2.953 -2.677	-3.156	-3.177 -3.300	VOLTS	-9.953	-10.004	-9.868	-9.724	-9.822	OLTS	-11.177	-11.669	-10.919	-10.677	-10.898	-11.165	-10.940	-10.894	-11.173	VOLTS	-7 165	-7.165
	7-3 °F		-43.639 -43.953	-44.029	-43.457 -44.101	8 .0			-45.300	÷44.961	-44.9/8	GE = 9.0 VOLTS	-44.161	-44.050			-44.487	-44.343	-44.474	-44.483	-43.432	= 5.5	1,4, 961	-44.001
THERMOCOUPLES	6-3 °F		-14.728 -14.944	-15.000	-14.851 -14.889	GUARD HEATER VOLTAGE	-15.008	-15.021	-14.974	-14.957	-14.915	GUARD HEATER VOLTAGE	-14.911	-14.860	-14.843	-14.966	-15.105	-15.076	-14.750	-14.847	-14.940	GUARD HEATER VOLTAGE	71, 066	-14.881
THERM	5-3 °F		-11.381	-11.618	-11.529 -11.521	- GUARD HE	-11.588	-11.779	-11.690	-11.639	-11.62/	- GUARD HE	-11.177	-11.245	-11.029	-11.012	-11.190	-11.300	-10.932	-11,000	-11.245	- GUARD HE	10 500	-12.419
	4-3 °F	IAL	10.224	10.334	10.389 10.389	TOP PLATE	3.525	3.483	3,508	3.525	3.529	TOP PLATE	2,351	2.567	2.588	2.754	2.300	2.173	2.292	2.369	2.402	TOP PLATE	,	6.224 6.152
	С° Н	ISOTHERMAL	1109.5	1106.6	1106.6 1106.2	HEATED I	1110.5	1111.6	1110.8	1111.2	1112.2	HEATED 1	1112.1	1115.3	1114.3	1115.9	1112.9	1113.1	1113.2	1114.0	1113.2	HEATED 1	1 1	1111.5
RUN			206070	206072	206073 206074		206075	206076	206077	206078	206079		206080	206081	206082	206083	206084	206085	206086	206087	206088			206089 206090

Table B.17 Preliminary Processed Data for Data Set 17--Potassium Runs at 1113°F.

PRESSURE	1bs./sq.in.	1.158 1.176 1.201 1.231 1.232 1.235 1.235	1.174 1.183 1.200 1.232 1.210 1.210	1.140 1.141 1.162 1.185 1.190 1.192
BOILER P	Б	1003.7 1005.7 1008.1 1011.2 1012.2 1011.2 1011.5 1011.6 1011.6	1005.7 1006.7 1008.0 1011.5 1008.9 1009.1 1008.1	1002.5 1 1002.6 1 1004.6 1 1006.5 1 1007.0 1 1007.3 1
NULL	o Eri	46.949 45.800 45.715 46.093 44.846 45.771 45.618 46.037	44.322 44.529 44.606 44.533 44.342 44.809 44.901	46.643 46.975 46.482 46.016 46.194 45.589
	8-3 °F	-12.483 -11.652 -11.927 -13.021 -12.127 -13.016 -12.707 -12.822 -12.525	-18.186 -18.381 -18.203 -18.542 -18.241 -18.673 -18.944	-16.800 -17.279 -16.690 -17.029 -17.228 -17.237
	7-3 °F	-47.495 -12 -46.601 -11 -46.372 -13 -46.432 -13 -45.461 -12 -46.199 -13 -46.038 -12 -46.478 -12 -46.555 -12	-45.326 -18 -45.504 -18 -45.614 -18 -45.440 -18 -45.266 -18 -45.716 -18 -45.711 -18	-47.496 -47.555 -47.262 -46.656 -46.694 -46.889
THERMOCOUPLES	6-3 F	14.716 -15.262 -4.14.262 -15.063 -4.14.296 -14.953 -4.14.317 -14.932 -4.14.518 -15.139 -4.14.618 -15.038 -4.14.618 -15.036 -4.14.627 -15.076 -4.15.076 -4.15	14.025 -15.029 14.211 -15.186 14.203 -15.211 14.105 -15.012 14.059 -14.983 14.207 -15.114 14.266 -15.076 GUARD HEATER VOLTAGE	-15.305 -15.296 -14.983 -15.055 -14.843 -15.211
THERM	5-3 F	-14.716 -14.262 -14.296 -14.762 -14.317 -14.711 -14.618 -14.655 -14.627	-14.025 -14.211 -14.203 -14.105 -14.059 -14.207 -14.266	-14.529 -14.716 -14.203 -14.415 -14.343 -14.483
	4-3 °F MAL	1105.1 19.161 1104.7 19.360 1106.3 19.533 1109.9 19.584 1109.2 19.792 1109.8 19.580 1110.6 19.656 1110.6 19.657 1109.6 19.605	13.038 13.228 13.322 13.758 13.460 13.690 13.508	14.144 14.148 14.288 14.250 14.372 14.411 14.283
	3 _F ISOTHERMAI	1105.1 1104.7 1106.3 1109.9 1109.8 11109.4 1110.6 1110.6	1116.2 1117.1 1117.6 1120.3 1117.4 1118.0 1117.6	1111.2 1111.7 1112.2 1114.0 1114.6 1114.6
RUN		206091 206092 206093 206094 206095 206097 206098	206101 206102 206103 206104 206105 206106	206108 206109 206110 206111 206112 206113

Table B.18 Preliminary Processed Data for Data Set 18--Potassium Runs at 1190°F.

PRESSURE	lbs./sq.in.		0.463	0.467	0.471	0.465	0.467	0.476	0.478		0.459	0.457	0.459	0.458	0.461	0.460
BOILER	o. F		9000	901.0	902.1	8.006	901.1	903.2	903.4		899.7	899.1	899.5	899,3	900.2	900.1
NOLL	o H		38.433	38.021	38,438	38.225	37.783	38,563	37.583		37.811	38,314	38.237	38,055	38,302	38.173
	8-3 F		4.638	5.034	4.761	4.557	4.178	4.229	4.851	VOLTS	-0.357	-0.153	-0.293	÷0.353	-0.442	-0.446
	7-3 °F		-44.029	-43.719	-44.140	-43.863	-43.523	-44.038	-43.153	GUARD HEATER VOLTAGE = 7.0 VOLTS	-43.263	-43.714	-43.629	-43.421	-43.727	-43.561
THERMOCOUPLES	6-3 °F		-15.872	-15.757	-15.936	-15.940	-15.795	-15.846	-15.693	HEATER VOLT	-15.600	-15.544	-15.672	-15.604	-15.476	-15.468
THE	5-3 F		-10.276	-10.059	-10.234	-10.302	-10.055	-10.370	-10.123	ī	-10.148	-10.144	-10.280	-10.238	-10.051	-10.080
	4-3 °F	MAL	3.072	3.182	3.314	3.217	3.131	3.034	2,910	HEATED TOP PLATE	-1.319	-1.225	-1.200	-1.225	-1.310	-1.378
	د. ببا	ISOTHERMAL	1185.9	1186.0	1186.2	1185.5	1186.0	1188.4	1188.2	HEATED	1190.7	1189.9	1190.3	1190.1	1190.8	1190.7
RUN			206139	206140	206141	206142	206143	206144	206145		206147	206148	206149	206150	206151	206152

Table B.19 Preliminary Processed Data for Data Set 19--Potassium Runs at 1192°F.

PRESSURE	lbs./sq.in.	1.141 1.168 1.157 1.157 1.171 1.151 1.152 1.128 1.138 1.144 1.177	1.158 1.164 1.171 1.172 1.150 1.148
BOILER	[E4 0		1003.7 1004.5 1005.0 1005.2 1003.2 1002.6
NULL	FI °	43.399 44.255 44.093 44.093 43.816 42.995 43.378 43.000 42.893 42.697 42.791 43.340	43.110 43.557 43.480 43.549 43.975 43.566
	8-3 °F	982 -5.097 544 -5.225 868 -5.340 519 -5.319 289 -5.319 914 -5.957 791 -4.804 940 -5.327 476 -5.144 634 -4.731 557 -4.880 591 -4.795 591 -5.097 7.0 VOLTS 880 -10.404 442 -10.421	-10.255 -10.412 -10.527 -10.791 -10.757 -10.595
	7-3 ° F		-45.727 -46.136 -45.991 -46.178 -46.051 -45.978
THERMOCOUPLES	6-3 °F	923 -15.506 017 -15.702 059 -15.672 774 -15.200 846 -15.187 544 -15.340 544 -15.272 544 -15.272 629 -15.253 408 -15.072 723 -15.523 4RD HEATER VOLTAGE 174 -15.714 280 -15.744	-15.778 -15.770 -15.676 -15.829 -15.812 -15.753
THERM	5-3 °F	-12.923 -13.017 -13.059 -12.774 -12.714 -12.544 -12.710 -12.544 -12.544 -12.720 -12.629 -12.629 -12.629 -13.723	-13.161 -13.191 -13.165 -13.200 -13.268 -13.268
	4-3 ° F.	285 285 306 872 872 927 459 795 859 859 187 187 1ATE	8.740 8.889 8.914 8.774 8.770 8.825 8.663
	3 °F ISOTHERMAI	D 2740066117	1194.7 1195.6 1196.2 1195.9 1194.8 1193.8
RUN		206153 206154 206155 206155 206157 206160 206160 206162 206164 206165 206166 206165	206168 206169 206170 206171 206172 206173

Table B.20 Preliminary Processed Data for Data Set 20--Potassium Runs at 1201°F.

4-3 5-3 6-3 °F AL 24.553 -17.042 -15.770 24.387 -16.872 -15.655 24.395 -16.663 -15.880 24.395 -16.663 -15.493 24.970 -17.106 -16.123
17.051 -16.170
-16.829 -16.136
-17.097 -16.2
GUARD HEATER VOLTAGE =
-17.125 -16.323
-16.957 -16.3
991
16.991 -16.2

Table B.21 Preliminary Processed Data for Data Set 21--Potassium Runs at 1064°F.

			L//	
PRESSURE	lbs./sq.in.	0.160 0.158 0.160 0.161 0.162 0.163 0.163	0.156 0.155 0.153 0.154 0.155	0.155 0.152 0.156 0.156 0.155 0.155
BOILER	o 다	801.4 800.2 801.3 801.6 802.0 802.6 802.7	799.4 798.9 797.6 798.0 798.8	798.0 797.4 798.6 798.5 797.9 797.9 797.9
NULL	о Гт.	38.619 38.861 38.291 38.515 38.257 38.781 38.328	39.409 39.321 39.151 38.886 39.274	38.844 38.548 38.231 38.717 38.903 38.632 38.164 38.244
THERMOCOUPLES	3 4-3 5-3 6-3 7-3 8-3 °F °F °F °F °F ISOTHERMAL	999.0 8.396 -7.687 -10.616 -41.548 -3.088 998.4 8.324 -7.848 -10.649 -41.662 -3.746 998.2 8.392 -7.430 -10.282 -41.143 -2.831 997.5 8.379 -7.599 -10.413 -41.329 -3.240 996.6 8.421 -7.493 -10.413 -41.177 -2.746 999.8 8.358 -7.540 -10.075 -41.316 -3.438 999.6 8.451 -7.472 -10.388 -41.244 -3.008 1000.3 8.367 -7.945 -10.691 -41.962 -3.215	3E 00.02 00.02 00.03 00.	HEATED TOP PLATE - GUARD HEATER VOLTAGE = 7.0 VOLTS 1009.1 1.898 -7.616 -10.375 -41.603 -10.232 1008.2 1.873 -7.405 -10.295 -41.438 -9.751 1009.3 1.898 -7.206 -10.223 -41.248 -9.350 1010.1 1.907 -7.468 -10.405 -41.653 -9.776 1007.0 1.877 -7.708 -10.556 -47.751 -10.476 1006.7 1.915 -7.586 -10.489 -41.535 -10.316 1005.9 2.016 -7.375 -10.523 -41.312 -9.573 1007.7 1.970 -7.421 -10.518 -41.341 -9.603
RUN		206197 206198 206199 206200 206201 206202 206203	206205 206206 206207 206208 206209 206210	206211 206212 206213 206214 206214 206215 206217 206218

Table B.22 Preliminary Processed Data for Data Set 22--Vacuum Runs at $998^{\circ}F$.

PRESSURE	mm Hg		0.003	0.003	0.003	0.003	0.003	0.003	0.003		0.003	0.003	0.003	0.003	0.003	0.003		0.003	0.003	0.003	0.003	0.003	0.003	0.003
NULL	o 단		36.505 35.958	37. 139 36. 539	36,426 36,683	36.088	36.383	35.396	36.198		36.839 36.434	36.287	36./21 37 252	36.290	36.346	35.616		36.223	35.578	35.514	35.409	35.818	36.227	36.249 36.472
	8-3 °F		1.181 2.215	-0.940 0.438	0.481	0.691	0.219	1.928	1.248		-4.151 -3.675	-3.240	-3.915	-3.481	-3.392	-1.940		-5.109 -4.611	-4.367	-4.434	-4.198	-4.852	-4.747	-4.894 -5.004
	7-3 ° F		-40.316 -40.156	-14.350 -40.105	-40.012 -40.316	-39.767	-39.805	-39.299	-40.004	= 5.0 VOLTS	-40.126 -39.970	-39,983	-40.156 -40.358	-39.708	-39.738	-39.405	= 6.0 VOLTS	-39.852 -39.531	-39.570	-39.683	-39.552	-39,683	-40.380	-40.008 -40.354
PLES	6-3 °F		-10.962 -10.953	-10.202 -10.523	-10.337 -10.704	-10.472	-10.253	-10.126 -10.126	-10.628	R VOLTAGE =	-10.489 -10.426	-10.687	-10./1/ -10./51	-10.308	-10.240	-10.265		-10.519 -10.362	-10.459	-10.869	-10.687	-10.611	-10.608	-10.594 -1 0 .848
THERMOCOUPLES	5-3 °F		-7.151 -6.755	-6.991 -6.957	-6.751 -7.071	-6.793	-6.831	-6.223	-6.822	GUARD HEATER VOLTAGE	-7.202 -6.890	-6.991	-/.282 -7 3/5	-6.890	-6.848	-6.476	GUARD HEATER VOLTAGE	-6.890 -6.417	-6.527	-6.700	-6.544	-6.746	-6.797	-6.835 -6.966
	4-3 °F		3.590							TOP PLATE -							TOP PLATE -	-1.827 -1.367	-1.312	-1.130	-0.902	-1.080	-0.498	-0.814 -0.759
	د ه لبا	ISOTHERMAI	995.8 998.6	999.2 998.5	998.3 998.4	993.6	993.0	994.3	999.5	HEATED TO	997.9						HEATED TO	1000.4						1005.5 1005.2
RUN			206219 206220	206221 206222	206223 206224	206225	206226	206227	206229		206230 206231	206232	206233	206235	206236	206237		206238	206240	206241	206242	206243	206244	206245 206246

Table B.23 Preliminary Processed Data for Data Set 23--Vacuum Runs at $1000^{\circ}\mathrm{F}$.

PRESSURE	mm Hg	0.002 0.002 0.002 0.002 0.002	0.002 0.002	0.003 0.003 0.002 0.002 0.002	0.003 0.003 0.002 0.002 0.002 0.002 0.002
NOLL	o Eri	34.106 33.573 33.927 33.401 33.206 33.573	33, 118 33, 324	33.700 33.835 33.848 33.996 34.165 33.835	33.565 33.371 33.574 33.397 33.446 33.295 33.148 32.772 33.638
	ı				
	8-3 ° F	5.696 6.151 5.725 6.059 6.037 5.995	7.291 6.729 LIS	0.497 0.510 0.607 0.831 0.708 0.717	LTS 1.755 1.278 1.282 -1.341 -1.282 -1.966 -1.497 -2.164
	7-3 °F	-38.751 -38.413 -38.691 -38.338 -38.691 -38.691	-38.232 -38.611 E = 6.5 VO	-38.713 -38.742 -38.848 -38.755 -39.016 -38.995	E = 7.2 VOLTS -38.869 1 -38.793 1 -38.848 1 -38.818 1 -38.784 -1 -38.354 -1 -38.256 -1 -38.256 -1 -38.25 -1 -38.25 -1
THERMOCOUPLES	6-3 F	-9.864 -9.877 -9.873 -9.902 -10.059 -10.177	-4.354 -9.468 -38.232 7 -5.016 -10.303 -38.611 6 GUARD HEATER VOLTAGE = 6.5 VOLTS	-10.177 -10.088 -10.270 -9.940 -9.902 -10.097	GUARD HEATER VOLTAGE -5.063 -10.367 -4.848 -10.270 -4.877 -10.151 -5.008 -10.413 -4.995 -10.3334.886 -9.6454.848 -9.9364.848 -9.9364.848 -9.9365.215 -10.594 -
THERM	5-3 F 3	-5.219 -5.037 -5.109 -4.995 -5.059	-4.354 -5.016 - GUARD HE	-5.164 -5.181 -5.270 -5.181 -5.122 -5.274	- GUARD HEA -5.063 -4.848 -4.877 -5.008 -4.995 -4.848 -4.848 -4.848 -4.835 -5.059
	4-3 °F	-2.447 -2.253 -2.227 -2.008 -2.071 -1.987	-2.206 -1.987 TOP PLATE	-7.708 -7.708 -7.738 -8.063 -8.177 -7.911	TOP PLATE8.827 -8.742 -9.109 -9.080 -9.050 -9.172 -9.054
	3 °F ISOTHERMAL	990.5 990.0 990.8 997.0 995.9 995.2	994.9 996.3 HEATED	1004.9 1003.7 1003.8 1003.1 1002.0 1002.5	HEATED 1005.2 1005.6 1001.7 1002.2 1002.6 1002.6 998.7 998.3 1004.4 1003.7
RUN		205654 205655 205656 205657 205658 205659 205660	205661 205662	205663 205664 205665 205666 205667 205668	205670 205671 205672 205673 205674 205676 205676 205678

Table B.24 Preliminary Processed Data for Data Set 24--Vacuum Runs at 1002°F.

PRESSURE	uni Hg		0.002											56 0.001					50 0.001
NULL	С		30.308	29.88	29,286	29.84	29.72	29.76	29.77	30.40	30.11	29,999		29,966	29.77	30.3(29.61	29,937	29.86
	8-3 F		4,839	5.662	5.751	4.839	5.244	5,535	5.907	5.413	5.983	6.383	LTS	-0.839	-0.949	-1,135	-0.383	-1.130	-0.464
	7-3 ° F		-34.924	-34.691	-34.126	-34.383	-34.383	-34.333	-34.320	-34.696	-34.594	-34.388	3 = 5.6 VOLTS	-34.776	-34.772	-35.151	-34.848	-34.772	-34.911
THERMOCOUPLES	6-3 F		-13.092	-13.029	-13.012	-12.974	-12.970	-12.670	-12.662	-12.578	-12.565	-12.464	GUARD HEATER VOLTAGE	-12.666	-13.181	-13.122	-13.274	-13.054	-13.080
THERMOC	5-3 °F		-8.476	-8.219	-8.172	-8.434	-8.308	-8.101	-8.118	-8.291	-8.084	-8.075		-7.856	-8.181	-8.274	-8.037	-8.219	-8.029
	4-3 °F	TAL	-12.767	-12,654	-12.734	-12.928	-12.772	-12,362	-12,388	-12,362	-12.227	-12.177	HEATED TOP PLATE -	-19,873	-20.459	-20.303	-20.037	-20.248	-20.033
	Н	ISOTHERMAL	995.2	994.7	995.5	993.3	992.1	999,3	7.666	1004.1	1004.3	1005.0	HEATED	1004.0	1005.6	1007.2	1007.5	1004.3	1005.1
RUN			206763	206764	206765	206766	206767	206768	206769	206770	206771	206772		206757	206758	206759	206760	206761	206762

Table B.25 Preliminary Processed Data for Data Set 25--Vacuum Runs at 1191°F.

NULL PRESSURE	F mm Hg		32.813 0.002 32.905 0.002 32.609 0.002		32.548 0.002 32.735 0.002 33.357 0.002 32.604 0.002 32.370 0.002 33.119 0.002	33.192 0.002 33.092 0.002 32.974 0.002 33.254 0.002 33.757 0.002 33.855 0.002
NU	Ó	33°	32. 32.	33.	32. 33. 33.	
	8-3 F	4.965 3.595 4.812	3.991 5.306 4.744 4.829	4.000 4.344 S	0.774 -1.012 -0.350 0.493 1.000 0.217	1.425 1.408 1.046 1.361 0.276 0.940
	7-3 °F	-38.842 -39.089 -38.629	-38.693 -38.272 -38.629 -38.600	-38.604 -39.093 = 5.6 VOLTS	-38.361 -38.178 -39.187 -38.608 -38.268 -38.434 = 5.1 VOLJ	1 1 1 1 1 1 1
THERMOCOUPLES	6-3 °F	-14.255 -14.778 -14.548	-15.000 -14.497 -14.897 -15.182	9.519 -14.689 9.289 -15.127 ARD HEATER VOLTAGE	8.842 -14.285 9.259 -15.089 8.991 -14.995 8.855 -14.753 9.102 -14.417	-13.697 -14.051 -14.804 -14.255 -14.787 -14.225
THERMO	5-3 ° F	-8.923 -9.600 -9.148	-9.497 -9.038 -9.174 -9.191	-9.519 -9.289 - GUARD HEA	-9.004 -8.842 -9.259 -8.991 -8.855 -9.102	
	4-3 °F	-10.329 -10.502 - 9.995	-10.234 -10.157 -10.204 -10.012		-14.740 -14.842 -15.123 -14.863 -14.600 -14.663	
	3 ° F TSOTHERMAT	1189.6 1185.0 1185.8	1184.8 1184.9 1187.6 1188.4	1189.4 1188.1 HEATED 1	1190.5 1193.5 1193.3 1193.2 1192.2 1195.4 HEATED 3	
RUN		206773 206774 206775	206776 206777 206778 206779	20 67 80 20 67 81	206782 206783 206784 206785 206786	206788 206789 206790 206791 206792 206793

Table B.26 Preliminary Processed Data for Data Set 26--Potassium Runs at $1016^{\circ}\mathrm{F}_{\bullet}$

PRESSURE	lbs./sq.in.	0.482 0.470 0.466 0.492 0.492 0.466 0.490 0.490	0.453 0.460 0.460 0.441 0.440 0.440
BOILER	o দৈ	905.1 902.1 901.1 906.4 907.7 906.6 901.2 906.0	898.5 899.1 895.9 894.7 895.1 895.1
NOLL	[H o	39.333 40.899 40.885 41.536 41.038 41.300 41.333 40.493 41.457	40.911 40.746 41.130 41.037 40.346 40.379 40.442 39.797
	8-8 F-3	-12.413 -14.691 -14.856 -14.632 -14.316 -13.594 -13.978 -15.763	VOLTS -21.303 -21.354 -21.679 -20.025 -20.489 -20.202 -20.130
	7-3 °F	-39.316 -40.654 -40.535 -41.084 -40.767 -40.924 -41.143 -40.885 -40.856	HEATER VOLTAGE = 6.95 VOLTS -14.523 -40.654 -21. -14.004 -40.687 -21. -13.962 -40.957 -21. -14.059 -41.291 -20. -14.210 -40.455 -20. -14.118 -40.746 -20. -14.261 -40.248 -19.
THERMOCOUPLES	6-3 F	-14.278 -14.430 -14.472 -14.864 -15.054 -14.088 -14.784 -14.784	-14.261
THERM	ο Ε τ :		- GUARD HE -14.780 -14.063 -14.135 -13.805 -14.101 -13.751 -13.760
	4-3 °F		HEATED TOP PLATE 1022.8 11.223 1018.0 12.185 1017.4 12.303 1019.7 11.392 1018.1 11.282 1017.2 11.430 1017.0 11.624 1021.4 11.966
	3 °F ISOTHERMAL	1011.1 1009.5 1008.8 1015.0 1014.4 1012.1 1009.3 1012.7	HEATED 1022.8 1018.0 1017.4 1019.7 1018.1 1017.2 1017.2 1017.6 1021.4
RUN		206801 206802 206803 206804 206805 206805 206807 206809 206810	206811 206812 206812 206814 206815 206816 206818

Table B.27 Preliminary Processed Data for Data Set 27--Potassium Runs at 1016°F.

PRESSURE	lbs./sq.in.		0.486	505 505	480	191	468	492	193	502	491		477	7.14	487	1 94	513	0.500	502
F			0		0	ò	ò	•	ò	0	0		0	0	0	ċ	0	0	0
BOILER	o 拒		905.5	909.0	904.4	901.1	901.4	7.906	907.2	6.806	906.4		903.5	905.9	905.5	2.906	911.5	908.5	909.1
NULL	о Н		39.873	40.430	40.151	39.873	39.763	40.186	40.443	39.975	39.457		39,535	40.286	39.856	40.147	40.131	40.700	40.485
	8-3 F		-12.814	-14.0/5	-12,611	-12.620	-12.160	-13.392	-13.523	-13.362	-12.578	OLTS	-18,485	-19.675	-19.472	-20.276	-21.772	-22.514	-21.843
	7-3 °F		-40.139	-40.308	-40.278	-39.886	-39.843	-40.308	-40.451	-39.772	-39.392	AGE = 6.0 VOLTS	-39.717	-40.400	-39.970	-40.143	-40.367	-40.810	-40.721
THERMOCOUPLES	6-3 °F		-14.590	-14.683 -14.527	-14.620	-14.489	-14.535	-14.839	-14.877	-14.459	-14.443	ATER VOLT	-14.852	-14.856	-15.004	-13.772	-14.645	-14.932	-14.936
THER	5-3 °F		-14.324	-14.805	-14,493	-14.476	-14,455	-14.717	-14.869	-14.662	-14.508	- GUARD HEATER VOLTAGE =	-14.670	-14.742	-14.890	-13.776	-14.409	-14.822	-14.700
	4-3 °F	ÆL	17.109	17.679 18.080	16.620	16.278	16,303	17.126	17.059	17.063	16,603	TOP PLATE	11.341	11,303	11.531	12.772	13.341	13.177	13,413
	3. H	ISOTHERMAL	1008.4	1009.7	1011.4	1010.5	1010.0	1010.7	1011.8	1013.2	1012.3	HEATED	1019.8	1019.4	1020.1	1015.8	1018.7	1017.0	1016.1
RUN			206821	206822 206823	206824	206825	206826	206827	206828	206829	206830		206831	206832	206833	206834	206835	206836	206837

Table B.28 Preliminary Processed Data for Data Set 28--Potassium Runs at 1095°F.

PRESSURE	lbs./sq.in.	0.161 0.161 0.159 0.163 0.165 0.155 0.152 0.160 0.160 0.156	0.155 0.153 0.142 0.148 0.151 0.152 0.150 0.150
BOILER	(T-1	801.4 801.2 800.4 802.5 803.7 797.7 797.4 797.3 800.7 800.7 801.4 798.9	798.1 797.5 791.4 794.5 797.2 797.2 797.5
NOLL	, Eri	34.914 35.021 35.364 34.457 34.452 35.444 35.101 34.902 35.911 35.911	33.567 34.127 35.499 34.830 34.746 35.309 33.428
	8-3 F	8.686 8.461 8.991 8.872 9.190 8.182 8.677 8.834 7.898 VOLTS 2.211 2.322 2.190 1.940	1.237 0.639 1.182 1.635 1.542 1.491 1.716 1.411
	7-3 °F	-40.588 -40.809 -40.025 -40.169 -40.953 -40.940 -40.940 -40.495 -40.495 -41.199 -41.199 -41.156 -41.156	-39.703 -40.072 -41.279 -40.741 -40.843 -40.733 -41.105 -39.004 -38.919
THERMOCOUPLES	6-3 °F	-13.957 -40 -13.864 -40 -13.805 -40 -14.025 -40 -13.995 -40 -14.665 -40 -14.398 -40 -14.059 -40 -14.059 -40 HEATER VOLTAGE -13.957 -41 -13.957 -41	-14.487 -14.271 -14.021 -13.864 -13.652 -13.652 -13.957 -13.565
THE	5-3 °F	-8.283 -8.313 -8.360 -8.457 -8.088 -8.682 -8.673 -8.559 -8.466 -8.466 -8.716 -8.716 -8.495 -8.495	-8.351 -8.326 -8.241 -7.953 -7.902 -7.665 -8.161 -7.966
	4-3 °F	1.360 1.343 1.419 1.224 1.237 1.207 1.194 1.004 1.004 -3.872 -3.872 -4.021 -4.093	-5.038 -5.266 -5.427 -5.279 -5.156 -5.088 -5.088
	ന ം പ്ര	1090.5 1090.5 1089.1 1091.0 1092.9 1088.7 1088.1 HEATED 1 1098.4 1098.6 1097.0 1096.8	1097.7 1097.8 1094.1 1096.5 1098.2 1098.5 1096.8
RUN		206838 206840 206840 206841 206842 206844 206845 206846 206846 206849 206849	206852 206853 206855 206856 206857 206859 206860

Table B.29 Preliminary Processed Data for Data Set 29--Potassium Runs at 1097°F.

PRESSURE	lbs./sq.in.	0.423 0.429 0.440 0.429 0.430 0.433	0.413 0.405 0.411 0.400 0.411 0.420	0.405 0.402 0.400 0.402 0.406	0.400 0.399 0.413 0.407
BOILER	, [±4 0	890.1 891.7 894.9 891.7 892.1 891.7 893.0	887.3 885.4 886.5 883.4 886.6 888.1	885.1 884.7 883.8 884.6 885.1	883.8 883.2 887.0 885.4
NULL	0 [۲۰	38.733 38.775 38.377 38.415 37.877 38.928 38.487	38.805 38.682 38.579 38.254 37.292 38.593	38.454 38.839 38.784 38.661 38.839	39.407 39.783 39.092 39.152
	8-3 F	-1.224 -0.932 -1.733 -1.779 -0.716 -1.241 -1.169	7.881 -7.881 -7.885 -7.508 -7.572 -6.559 -7.402 -7.402	7.0 VOLTS 381 -7.076 148 -6.940 093 -6.622 966 -6.605 207 -6.699	-5.864 -6.669 -6.186 -6.000
	7-3 ° F	-41.533 -41.847 -41.021 -41.029 -41.750 -41.220	FAGE = 7.42 -41.110 -42.059 -42.067 -41.737 -41.072 -41.949 -42.233	12.5	9704
THERMOCOUPLES	6-3 °F	-14.283 -14.588 -14.330 -14.317 -14.292 -14.542 -14.207	GUARD HEATER VOLTAGE 10.881 -13.906 -41 10.453 -13.830 -42 10.300 -13.788 -42 10.423 -13.906 -41 10.190 -13.970 -41 10.529 -13.885 -41 10.605 -13.961 -42	- GUARD HEATER VOLTAGE -11.000 -13.927 -41 -10.733 -14.042 -42 -10.644 -13.953 -42 -10.639 -13.944 -41 -10.593 -13.961 -42	-13.783 -13.830 -13.974 -14.025
THE	5-3	-11.483 -11.516 -11.686 -11.703 -11.720 -11.720	1 7777777		
	4-3 ° F	9.300 9.572 9.398 9.194 9.338 9.351 9.461	TOP PLATE 2.906 3.127 3.262 3.110 3.419 3.072	3.334 3.466 3.466 3.500 3.555	3.872 3.750 3.766 3.775
	3 °F ISOTHER	1094.7 1095.4 1098.0 1095.8 1094.5 1094.5 1094.1	HEATED 1101.8 1099.5 1100.0 1096.6 1102.3 1102.3	HEATED 1100.2 1009.5 1098.1 1098.7 1099.1 HEATED 1	1097.4 1097.7 1101.9 1100.2
RUN		206862 206863 206864 206865 206866 206867 206867 206869	206870 206871 206872 206873 206874 206875	206877 206878 206879 206880 206881	206882 206883 206884 206885

Table B.30 Preliminary Processed Data for Data Set 30--Potassium Runs at 1191°F.

ζΕ.	.in.																																				
PRESSURE	lbs./sq.in.		0.191	0.189	0.187	0.193	0.193	0.189	0.190	0.190	0.183		0.193	0.191	0.191	0 191	10,	U. 194	0.193		0.194	0.190	0.197	0.197	0.194	0.195 0.195	0.195		0.186	0.187	0 187	100	0.189	0.189	0. 184 0. 184	0.188	0.189
BOILER	(((817.3	816.1	814.7	818.2	818.0	816.4	816.7	816.7	812.7		818.1	817.7	817.5	817 /	1.010	819.5	818.5		818.4	816.6	820.5	820.2	818.7	818.9	819.8		814.5	815.3	815.1	017.1	816.2	816.2	813.5	815.7	816.0
NULL	ە ب		32.680	32.926	32.977	33.434	33,357	33.067	32,983	32.897	32.774		33.827	34, 149	34, 004	33 740	02.740	33.502	33.868		33.150	33.748	33.485	33.366	33.604	33,569	33.787		32,132	22 863	2000	32.999	32.863	32.361	32.183	33.190	32.927
	8-3 °F		15.970	15.523	15.127	14.868	15,055	14.893	15.242	15.293	15.000	VOLTS	9,795	9 885	0.50	y.40y	9.638	10.021	9.655	VOLTS	9.361	8.936	9,025	8.974	8.804	8.855	8.451	VOLTS	7.808	900.0	0.027	10/1/	7.497	7.497	7.791	7.400	7.655
	7-3 °F		-40.842	-40.765	-40.680	-40.957	-40.923	-40.506	-40.459	-40.225	-39,965	AGE = 6.8	-41.204	-41 523	730 17	-41.35/	-41.136	-40.953	-41.204	AGE = 7.75	-40.961	-41,331	-41.208	-41.106	-41.140	-41.148	-41.323	AGE = 8.5	240 268	10.100	-40.9/0	-40.931	-40.885	-40.523	-40.408	-41.097	-40.965
THERMOCOUPLES	6-3 °F		-15.710	-15.319	-15.417	-15.408	-15.434	-15.285	-15 310	-15.021	-15,131	- GUARD HEATER VOLTAGE = 6.8 VOLTS	-14.497	17, 663	-14.003	-14.676	-14.638	-15.651	-15.753	- GUARD HEATER VOLTAGE = 7.75 VOLTS	-14.651	-14.425	-14,625	-14.642	-14.497	-14.587	-14.770	- GUARD HEATER VOLTAGE = 8.5	17. 731	101.11	-14.58/	-14.608	-14.417	-14.617	-14.714	-14.502	-14.476
THER	5-3 °F		-7.548	-7.480	-7.714	-7.885	-7.868	-7.846	7 834	-7 693	-7.940	- GUARD H	-7.165	0000	4 222	-7.323	-7.242	-8.200	-8.417	- GUARD H	-6.838	-6.842	-6.902	-6.902	-6.961	-7.008	-7.234	- GUARD I	202	CKC.0-	-6.472	-6.676	-6.395	-6.455	-6.484	-6.595	-6.438
	4-3 °F	AL	-5.182	-5,119	-5,153	-5.136	916 7-	-5 157	7,00	-4.974	-5.204	HEATED TOP PLATE	986 6-	0.00	19.9/4	-9.582	-9.510	-9.668	-9.638	TOP PLATE	-10.182	-10 127	-10.382	-10.136	-10,191	-10,165	-10,289	TOP PLATE		-11.340	-11.408	-11.340	-11.408	-11.480	-11.548	-11.451	-11.408
	3. F	ISOTHERMAL	1189.6	1186.3	1184.6	1186 1	1 82 1	7 7811	1104.4	1185	1186.3	HEATED 1	1192 4	11011	1191.5	1191.5	1192.0	1195.3	1194.1	HEATED 1	1195.3	1191 8	1196.8	1196.3	1193.5	1193.6	1193.7	HEATED	6	1193.3	1194.3	1193.2	1194.7	1194.5	1192.5	1193.9	1193.5
RUN			206886	206887	20688	20002	20002	206902	76007	706907	206894		208902	20002	206896	206897	206898	206899	206900		206901	206902	206902	206904	206906	206902	206908			206909	206910	206911	206912	206913	206914	206915	206916

								£7.110 th	7015224G
RUN			THER	THERMOCOUPLES			NULL	801 ГЕК	FKESSURE
	H	4-3 °F	5-3 °F	6-3 °F	7-3 °F	8-3 °F	о Ч	ە بى	lbs./sq.in.
	ISOTHERMAL	AL							
206917	1185.7	-0.910	-9.429	-15.710	-41.497	10.595	35.246	880.4	0.389
206918	1188.9	931	-9.463	-15.787	-41.778	10.446	35,454	882.9	0.39/
206910	1188 6		-10.174	-16.251	-42.059	9.978	35.982	883.2	0.399
206020	1186 3		-9.967	-15.782	-41.561	9.697	35.476	882.0	0.394
206920	1188 5		-8.863	-15.055	-41.740	10.570	35.548	883.4	0.399
70607	1185 0		-9.553	-15,600	-41.821	9.782	35.774	882.1	0.394
776907	1109 6		-9.302	-15.514	-41.225	10.204	35.013	882.6	0.395
206923	1103.0	10.00	-9.468	-15.587	-41.165	9,931	35.046	881.3	0.391
206924	1100.1		10 182	-16 225	-41,991	9.970	35.948	883.8	0.400
206925	1180.7	-0.042	10 059	-16 106	-41.748	10,319	35.701	885.2	0.404
206926 206927	1199.9 1201.1	-0.533	-9.774	-15.923	-41.400	10.365	35,251	885.3	0.404
	HEATED 1	TOP PLATE	- GUARD F	GUARD HEATER VOLTAGE	AGE = 8.5	VOLTS			
00000	1105 2	7 20%	-8.838	-15.425	-40.400	2.693	33.813	881.8	0.393
676907	1101 0	107.1	-8 421	-15.042	-40.736	2.025	34.115	880.0	0.385
206930	1191.0	000.1-	-8 425	-15.017	-40.791	2.089	34.199	880.2	0.386
206931	1191./	26.0-	24.0-	-14 919	-40.782	2.442	34.228	881.2	0.390
206932	1192.3	10.100	000.01	-14 702	-41.204	1.710	34.842	880.7	0.389
206933	1191.9	0.020	0000	15 191	-40 808	2.680	34.046	885.9	0.409
206934 206935	1198.1	-6.965	-8.680	-15.348	-40.659	2.536	33,991	885.5	0.408
	HEATED	TOP PLATE	- GUARD	GUARD HEATER VOLTAGE	IAGE = 7.55	NOLTS			
		1	1		770	000	37, 722	883 6	0, 399
206936	1194.7	-5.974	-8.765	-15.089	-4T.U46	4.060	35 357		0.390
206937	1190.1	-5.663	-8.582	-14./30	-41.300	000.0	10,000	961.3	0 301
206938	1190.5	-5.663	-8.689	-14.761	-41.506	3.582	30.434		1000
206939	1190.5	-5.706	-8.638	-14.710	-41.327	3,600	35.255		0.391
206940		-5.880	-9.170	-15.080	-42.331	3,446	36.421		0.389
206901	1194.2	-5,855	-8.723	-14.987	-41.319	3,736	35.055	883.3	0.399
206242	1194.0	-5.889	-8.634	-14.914	-41.272	3.800	34.992		0.399
206902	1193.7	-5.817	-8.689	-14.885	-41.314	3,531	35.118	883.2	0.399
206944	1194.0	-5.889	-8.817	-15.072	-41.059	3.808	34.804	883.2	0.399

Table B.32 Preliminary Processed Data for Data Set 32--Potassium Runs at 1099°F.

	ıċ				
PRESSURE	lbs./sq.in.	0.164 0.160 0.162 0.161 0.163		0.155 0.156 0.156 0.156 0.156 0.155 0.155	0.166 0.161 0.164 0.162 0.161
BOILER	o Eri	803.3 801.2 802.0 801.5 802.5		798.6 799.2 799.3 799.0 798.8 798.9 798.9	803.9 801.8 803.2 802.2 801.9
NULL	。 [다	34.131 34.220 33.686 33.860 34.000		33.483 33.486 33.457 33.245 33.054 33.054 33.927	34.465 34.465 34.978 34.673 34.880
					•
S	8-3 F	9.385 9.542 9.661 9.788 9.444 9.601	VOLTS		3.584 3.411 3.093 3.453 2.906 3.114
	7-3 °F	-39.775 -39.885 -39.207 -39.538 -39.665	FAGE = 7.15	-39.466 -39.504 -39.483 -38.932 -38.593 -38.527 -39.805 -39.826	-39.991 -40.105 -40.423 -40.105 -40.173 -39.961
THERMOCOUPLES	6-3 ° F	-14.419 -14.029 -14.080 -14.029 -13.991	HEATER VOLTAGE	-13.915 -314.012 -313.690 -313.728 -313.733 -313.911 -314.000 -3.	-13,733 -13,669 -13,514 -13,525 -13,622
	5-3 F	-8.775 -8.364 -8.559 -8.351 -8.326	- GUARD HEA	-7.932 -7.944 -8.016 -8.194 -8.207 -8.194 -7.902 -7.991 -8.101	-8.110 -8.029 -8.169 -8.093 -8.351
	4-3 °F	0.241 0.152 0.084 0.220 0.118	OP PLATE	1101.5 -5.682 1102.2 -5.608 1102.5 -5.699 1101.8 -5.830 1101.4 -5.724 1100.9 -5.724 1101.9 -5.648 1102.4 -5.707	-4.741 -4.775 -4.716 -4.771 -4.881
	3 °F ISOTHERMAI	1094.8 1093.4 1094.9 1094.7 1095.3	HEATED TOP PLATE	1101.5 1102.2 1102.5 1101.8 1101.4 1100.9 1101.9 1102.4 HEATED T	1103.3 1103.6 1101.1 1102.5 1101.5
RUN		206948 206949 206950 206951 206952 206953		206954 206955 206956 206957 206959 206960 206961 206962	206963 2 0 6964 206965 206966 206967 206968

APPENDIX C

COMPUTER PROGRAM

FORTRAN II COMPUTER PROGRAM FOR COMPUTING MEAN TEMPERATURE DIFFERENCES

```
SAT .---10/28/67
            10:44
10 DIMENSION DTI(15), DTH(15), ANULLI(15), ANULLH(15)
19 READ, NI, (DTI(I), I = 1, NI)
20 READ, NI, (ANULLI(I), I = 1, NI)
24 READ, NH, (DTH(I), I = 1, NH)
25 READ, NH, (ANULLH(I), I = 1, NH)
30 \text{ SUM} = 0.
35 DO 20 I = 1, NI
40 20: SUM = SUM + ANULLI (I)
45 ANI = SUM/NI
50 SUM = 0.
55 \cdot D0 \cdot 30 I = 1, NH
60 30: SUM = SUM + ANULLH (I)
65 ANH = SUM/NH
70 SUM = 0.
75 D0 40 I = 1, NI
80 40: SUM = SUM + DTI (I)
85 ADTI = SUM/NI
90 SUM = 0.
95 DO 50 I = 1, NH
100 50: SUM = SUM + DTH(I)
105 ADTH = SUM/NH
110 SUMA = 0.
115 DO 60 I = 1.
120 60: SUMA = SUMA + DII (I) * (ANULLI(I) - ANI)
125 \text{ SUMB} = 0.
130 D0 70 I = 1, NH
135 70: SUMB = SUMB + DTH(I)*(ANULLH(I) - ANH)
140 \text{ SUMC} = 0.
145 DO 80 I = 1, NI
150 80: SUMC = SUMC + (ANULLI(I) - ANI)**2
155 SUMD = 0.
160 DO 90 I =1, NH
170 90: SUMD = SUMD + (ANULLH(I) - ANH)**2
180 SXY = SUMA + SUMB
190 SXSQ = SUMC + SUMD
200 SLOPE = SXY /SXSQ
205 SUME = 0.
210 DO 100 I = 1, NI
215 100: SUME = SUME + (DTI(I) - ADTI)**2
220 SUMF = 0.
225 D0 110 I = 1, NH
230 110: SUMF = SUMF + (DTH(I) - ADTH)**2
235 SSD = SUME + SUMF - (SUMC + SUMD)*SLOPE**2
240 \text{ SIGMSQ} = \text{SSD/(NI} + \text{NH} + 3)
245 DTIA = ADTI - SLOPE*ANI
250 DTHA = ADTH - SLOPE*ANH
255 DELT = ABS(DTIA - DTHA)
260 SIDEV = SQRI(SIGMSQ)
265 PRINT, DELT, SLOPE, STDEV, SIGMSQ
270 PRINT, DTIA, DTHA, DELT
275 PRINT, ANI, ANH, ADTI, ADTH
280 END
285 $DATA
```

```
261 PRINT "POTASSIUM - 1100/900 F, FIRST PUN 206862"
291 8, 9.300, 9.572, 9.398, 9.194, 9.338, 9.351, 9.351, 9.461
292 8, 38.733, 38.775, 38.377, 38.415, 37.877, 38.928, 38.487, 38.584
```

262 PRINT "GUARD HEATER VOLTAGE = 7.42 VOLTS" 293 7, 2.906, 3.127, 3.262, 3.110, 3.419, 3.072, 3.148 294 7, 38.805, 38.682, 38.579, 38.254, 37.292, 38.593, 38.877

STAT 11:03 SAT.---10/28/67

POTASSIUM - 1100/900 F, FIRST RUN 206862 GUARD HEATER VOLTAGE = 7.42 VOLTS

6.232 -.1289 .105 .011 1-4.3362 8.1042 6.232 38.522 38.4403 9.3706 3.1491

NOTATION

NUMBER OF ISOTHERMAL RUNS TEMPERATURE DIFFERENCE BETWEEN PLATES - ISOTHERMAL, F. DTI AVERAGE NULL - ISOTHERMAL, F. ANULLI NUMBER OF HEATED RUNS NH

TEMPERATURE DIFFERENCE BETWEEN PLATES - HEATED, F. DTH

ANULLH AVERAGE NULL - HEATED, F.
ANI AVERAGE NULL FOR DATA SET - ISOTHERMAL, F. AVERAGE NULL FOR DATA SET - HEATED. F. ANH SLOPE OF LEAST SQUARED DEVIATION LINE. SLOPE

TEMPERATURE DIFFERENCE, DELTA T, F. DELT

STANDARD DEVIATION FROM LEAST SQUARED DEVIATION LINES, F. STDEV

APPENDIX D

MISCELLANEOUS FIGURES

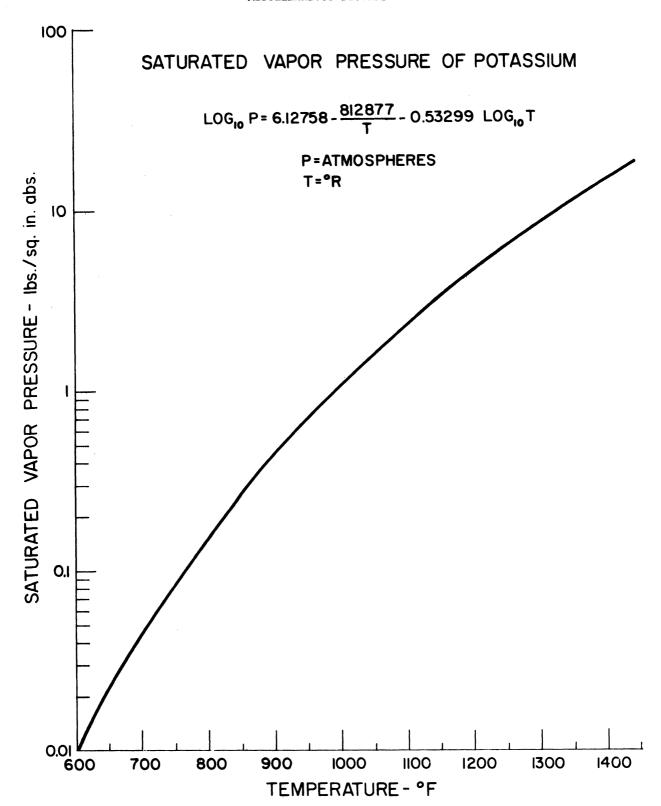


Figure D.1. Vapor Pressure of Potassium (33)

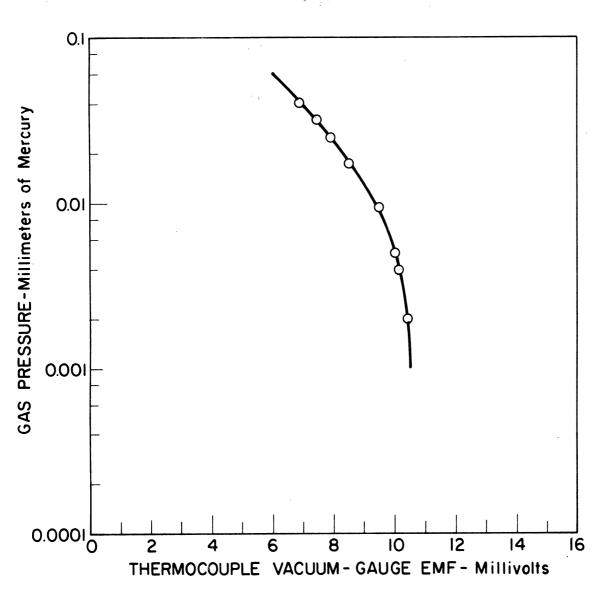


Figure D.2. Calibration for RCA 1946 Thermocouple Vacuum Gauge

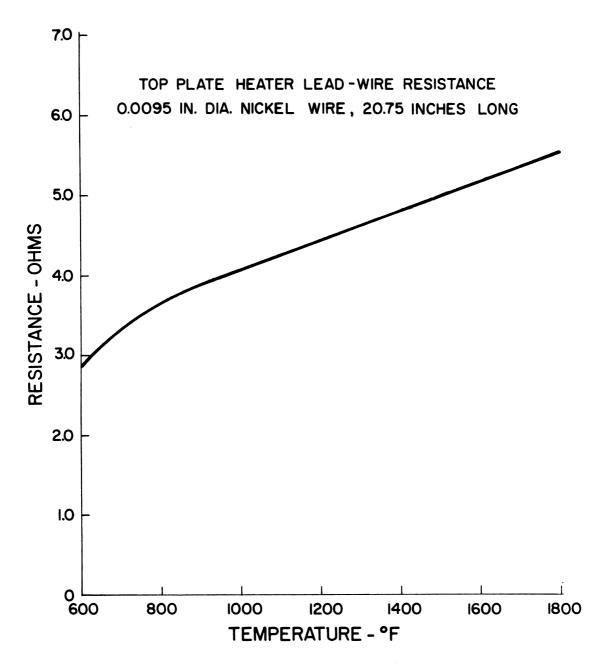


Figure D.3. Lead Wire Resistance of Top Plate Heater

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