Portable instrument employing a surface acoustic wave sensor with a regenerable reagent coating for direct measurement of 1,3-butadiene and styrene

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The design and preliminary laboratory testing of a prototype portable instrument capable of near-real-time measurement of selected airborne olefins and dienes at low- and sub-ppm concentrations is described. The sensor employed is a 60-MHz surface-acoustic-wave (SAW) oscillator coated with a Pt-olefin coordination compound having the formula trans-PtCl$_2$(olefin)(pyridine) (olefin=1-hexene or ethylene). The continual mass change that occurs upon replacement of the initially coordinated olefin by the olefin or diene analyte leads to a commensurate change in the output frequency of the SAW sensor. Analyte air concentrations can be determined therefore by measuring the rate of frequency change. In tests with 1,3-butadiene and styrene the instrument provided linear response isotherms from 0.050 to 3.0 and 0.60 to 50 ppm, respectively, and calculated detection limits of 0.043 and 0.28 ppm, respectively, based on a 10 s measurement interval. Repeated regeneration of the reagent sensor coating is accomplished automatically by brief exposure to a high concentration of the initially coordinated olefin generated from a reservoir that can be housed within the instrument. © 1995 American Institute of Physics.

I. INTRODUCTION

A. Overview

Coated surface-acoustic-wave (SAW) sensors can provide sensitive and selective measurement of a wide range of gases and vapors.$^1,2$ The SAW sensor operates by generating radio-frequency mechanical waves along the surface of a piezoelectric substrate that is coated with a thin layer of a chemically sensitive material. Physical or chemical interactions between the sensor coating and gas-phase analytes lead to changes in the properties of the acoustic waves (e.g., amplitude, phase, or frequency) that can be correlated with the concentration of the analyte in the atmosphere.$^3,4$

Sensitivity and selectivity are determined largely by the nature of the sensor coating material. Useful SAW sensors have been developed employing either sorptive-polymer coatings or reagent coatings.$^3$ In the former case, responses depend on transient changes in the coating mass and elastic stiffness accompanying reversible vapor partitioning.$^5,6$ In the latter case, responses depend on the mass change, or the rate of mass change, associated with the chemical reaction between the coating and analyte.$^7$

As this sensor technology has matured, reports have begun to appear on field and laboratory testing of prototype portable instruments based on SAW sensors or sensor arrays that use polymeric sensor coatings.$^8,9$ Portable instrumentation designed for SAW sensors that employ reagent coatings, however, has not been reported.

In a series of recent articles we explored the use of reagents of the general formula trans-PtCl$_2$(olefin)(amine) as SAW sensor coatings for the measurement of various olefins.$^7,11-14$ The olefin ligands in these reagents are bound to the central Pt atom through $\pi$-orbital coordination and they can be displaced by other olefins under mild conditions according to the following representative equation:

\[
R_1 + \text{Pt-olefin} \rightarrow R_1 \text{Pt-olefin} \\
R_2 + \text{olefin} \rightarrow R_2 \text{olefin}
\]

Responses of SAW sensors coated with members of this class of reagents are dependent upon the rate of change of mass accompanying exchange of the free olefin for the initially coordinated olefin in the reagent. The high degree of selectivity observed for certain olefins in the presence of other olefin and nonolefin interferences has been shown to depend on both the steric and electronic properties of the free and bound olefins and the amine ligand coordinated to Pt.$^{13,14}$ We have also shown that butadiene can be measured with this approach, using trans-PtCl$_2$(1-hexene)(pyridine).$^{15}$ In this case, however, reaction leads to the substitution of two 1-hexene molecules for each butadiene and formation of the bridged coordination compound [PtCl$_2$(pyridine)$_2$] (butadiene). The continual loss of mass accompanying this reaction is the basis for detection.

In addition to the high sensitivity and selectivity obtained, another useful aspect of this class of SAW sensor coatings is the capability for post-exposure regeneration, in situ: brief treatment with a high concentration of the initially coordinated olefin drives the reaction shown above in the reverse direction and leads to recovery of the original reagent, thereby extending the service life of the sensor.

In this article we report on the design of a prototype field-monitoring instrument that employs such a coated SAW sensor and on preliminary laboratory results demonstrating direct measurement of low concentrations of butadiene and styrene as well as automatic regeneration of the sensor coatings.
B. Sensor operating principle

When a SAW device is used as the frequency controlling element in feedback oscillator circuit (Fig. 1), the oscillation frequency of the device changes in proportion to changes in mass applied to, or removed from, the surface according to the following approximate expression:3

$$\Delta f = (k/a) f_o^2 \Delta m,$$

where $\Delta f$ is the frequency shift (Hz), $k$ is a negative substrate constant equal to $-1.26 \text{ cm}^2 \text{ s/ug}$ for ST-quartz, $a$ is the active area of the SAW device (cm$^2$), $f_o$ is the sensor operating frequency (MHz), and $\Delta m$ is the mass change (ug).

Deposition of a thin reagent coating film onto the SAW device thus lowers the operating frequency. Provided that the gain of the feedback amplifier is high enough, a new stable frequency, $f'$, is established. In most cases, a second reference oscillator is used and the difference frequency between coated and reference sensors is measured after mixing signals from each device.

Exposure of the coated sensor to a reactive analyte will generally lead to a change in the mass of the coating which, in turn, will cause a change in $f'$. The following equation can then be used to relate the rate of change of frequency to the rate of mass change:

$$\frac{df'}{dt} = S \frac{dm}{dt},$$

where the sensitivity factor $S$ increases roughly as the square of the sensor operating frequency.15

For the reagents considered in this study, the change of mass associated with the olefin substitution reaction depends on the difference in the molecular weights of the incoming and leaving olefins and on the stoichiometry of the reaction. Since the rate of reaction, and hence the rate of mass change, is a function of the air concentration of the analyte gas or vapor, the rate of frequency change can be related to the instantaneous analyte concentration.

II. INSTRUMENTATION

A. General description

The prototype instrument, constructed in collaboration with Microsensor Systems, Inc. (Bowling Green, KY) according to our design specifications, has overall dimensions of $34 \text{ cm} (d) \times 21 \text{ cm} (w) \times 14 \text{ cm} (h)$ and weighs about 5 kg. Figures 2 and 3 provide block diagrams of the primary pneumatic and electronic system components of the instrument. It contains two matched 60 MHz SAW delay-line oscillators enclosed in a rectangular stainless-steel chamber that is mounted on a printed circuit board together with other signal-conditioning circuitry. A second board supports the frequency counter and pneumatic relays, and a third board contains the microcomputer and an external EPROM chip. A keypad and an LCD readout panel are mounted on the front of the instrument. Three Teflon® solenoid valves (model 225T011, NResearch, Inc., Northboro, MA) are used to direct airflow that is drawn by a small diaphragm pump (model PV-1000, Delta Power Corp., Mashpee, MA) at a rate of 250 cm$^3$/min through the sensor chamber. Power can be supplied either from an external regulated dc power supply or an onboard 6.3-V 8 amp h rechargeable battery. Additional components include a resistive heater, activated-charcoal scrubbers, and a port for introducing the regeneration olefin to the system.

B. Sensor design and mounting configuration

The SAW devices were fabricated on ST-quartz at the University Michigan Solid-State Electronics Facility. The in-
terdigital transducers (IDTs) used to launch and receive the acoustic waves consist of 50 pairs of evaporated Au on Cr microelectrodes having equal widths and spaces of 13 μm and an acoustic aperture of 0.27 cm. The distance between IDT centers is 1.2 cm yielding an active device area of 0.36 cm².

The sensors were mounted in parallel inside the stainless-steel chamber (~4 cm³ internal volume). The top half of the chamber is equipped with gas inlet and outlet fittings and is sealed to the bottom section with a Teflon® gasket and four bolts. The bottom section of the chamber contains a series of holes press fit with Delrin® plugs through which integrated-circuit (IC) pins were inserted for making electrical connections between the sensors and the external circuitry. A matching set of IC sockets soldered onto a printed circuit board beneath the chamber permits the entire chamber to be inserted and removed easily.

A 7 mil layer of Sil-Pad 400® (Bergquist, Edina, MN) was placed between the sensors and the floor of the chamber to improve thermal contact, and the sensors were secured in place with the soldered leads connecting the devices to the IC pins around the inner periphery of the chamber. One thermocouple (3 mil diam, chrome-alumel, Omega Engineering, Inc., Stamford, CT) was sandwiched tightly between one of the sensors and the underlying Sil-Pad layer and another was placed in contact with the upper surface of the second sensor. The thermocouple outputs were monitored with separate temperature meters (model HH-71K1, Omega Engineering, Inc.) and were calibrated against an NBS traceable thermometer over the temperature range of interest prior to insertion in the system.

A resistive heater epoxied into a recessed cavity on the outside of the bottom section of the chamber is used for elevated temperature operation. The heater is designed to provide a surface temperature of 65 °C and draws current to maintain this set point. Accounting for some degree of conductive and convective losses, the heater was expected to provide a temperature of ~40 °C at the surface of each SAW device.

Temperature monitoring was not incorporated as an integral feature of this prototype. In the case of butadiene, our previous studies showed that sensor responses were not affected by temperature in the range of 25–35 °C.15 Thus, precisely maintaining a preset temperature was not necessary within this range and operating without active temperature control was deemed feasible. Still, it is important for the sensor temperature to be relatively constant over the measurement period to minimize thermal baseline drift caused by the inherent temperature sensitivity of the SAW device, but this issue was addressed by using a short measurement cycle and subtracting any pre-exposure baseline drift from subsequent readings. The large thermal mass of the exposure chamber also helps to buffer any abrupt changes in the ambient temperature. For styrene, the sensor response has been shown to exhibit a positive Arrhenius temperature dependence, and maintaining a constant sensor temperature is more important. At 40 °C, a limit of detection (LOD) of ~1 ppm, v/v was expected according to previous studies.11 A slightly higher or lower LOD was acceptable, however, so once again an exact set point for the temperature was not critical.

C. Pneumatics

Three modes of operation are used corresponding to three different valve settings and flow paths (Fig. 2). In baseline mode, incoming air is passed through the activated-charcoal inlet scrubber, then sequentially through the chamber, the in-line scrubber, the pump, and then to exhaust. In sample mode, incoming air bypasses the inlet scrubber and then follows the same path as that traced in base line mode. In regeneration mode, a closed loop is created by switching the inlet valve and the valve connecting the regeneration reservoir to the sensor chamber. Air is then circulated past the reservoir, through the sensor chamber, and then through the in-line scrubber and pump.

Tests with butadiene were performed using coatings of trans-PtCl₂(1-hexene)(pyridine) and tests with styrene were performed using coatings of trans-PtCl₂(ethyline)(pyridine). For the former, a 4 mL septum-topped vial containing a small section of polyurethane foam soaked in 1-hexene was used as the regeneration source. The septum was pierced with a 1/8-in. diam stainless steel tube connected to the system with a tee fitting. For the latter tests, a separate lecture bottle of ethylene equipped with a regulator and flow restrictor was used for regeneration via the same fitting.

D. Signal processing, data acquisition, and data management

The electronic components of the instrument are distributed among three printed circuit boards. The amplifiers and inductive tuning elements used to condition the individual sensor signals, as well as the double-balanced mixer and low-pass filter used to obtain the difference frequency between the coated and reference sensors, are all located on the board upon which the sensor chamber is mounted. Signals are tapped from this circuit and passed to the frequency counter located on a separate board and subsequently to the microcomputer/EPROM board. Since the difference frequencies are typically in the range of 100–400 kHz, radio-frequency interference is not a problem and shielding of the signal transfer circuit is not necessary.

An Intel 8052AH microcomputer having 8K of program memory, 8K of data memory, and an external 64K EPROM is used for instrument control. The difference frequency signals are converted to air concentration values and displayed on the 2X12-digit LCD on the front panel. Concentration values are periodically stored in battery-backed, nonvolatile RAM and subsequently transferred to a personal computer through an RS-232 communication port on the back panel of the instrument. The program used for instrument control and data acquisition/management was written in MCS-52 BASIC. It occupies approximately 6K of EPROM memory and is automatically executed upon powering the instrument.

The LCD is used to relay instructions to the operator. From the main menu, the operator can select one of three functions (MODIFY, DATA DUMP, and RUN) by simple keypad entry. The MODIFY option provides a display of the
Sensor for olefins

Polymer, polyisobutylene (PIB), has been shown to improve

by elemental analysis (Galbraith Laboratories, Knoxville,

vice is approximately 12.6 kHz/ug [from Eq. (1)], this range

masses of approximately 16-32 ug. Further addition of coat-

butadiene gas and insensitive to styrene, and the latter is

crystals and can be stored for more than a year without de-

composition. The trans-PtCl2(l-hexane)(pyridine) is gener-

ally recovered as a viscous oil, although it can be isolated as

a low-melting solid (mp=40 °C) by repeated recrystalliza-

ation from hexane/methylene chloride. This reagent has

shown evidence of a loss of activity after about 2-3 months

of storage at room temperature, so only freshly synthesized

reagents are applied to one of the SAW devices using an air brush

mL of each component in 2:1 toluene:hexane

level of 6 mg/mL of each component in 2:l toluene:hexane

and diluted as necessary to obtain atmospheres span-

ning a range of lower concentrations. The concentrations in

bags, and diluted as necessary to obtain atmospheres span-

ning generally results in a loss of oscillation due to insuffi-

cient amplifier gain. After coating, the sensor is allowed to

stand for at least 2 h to allow the solvent to evaporate and the

baseline to stabilize.

For most of the tests performed, the reference oscillator

was coated with PIB in order to cancel any mass changes

arising from sorption of vapors into the PIB component of

the working sensor coating. For butadiene, this is not neces-

sary because butadiene does not partition to any measurable

extent into the PIB at the concentrations of interest.15 How-

ever, for styrene and several potentially interfering solvent

vapors, the partitioning would be greater. In situations where

there are fluctuating concentrations of these vapors, the sig-

nal due to sorption into the PIB would be superimposed on

the signal due to reaction of the target analyte with the re-

agent. Such signals were effectively masked by applying

equivalent amounts of PIB to the working and reference de-

vices.

Test atmospheres were prepared by injection of styrene

liquid or butadiene gas into a 10 L Tedlar® bag followed by
dilution with clean air that was metered into the bag with a

precision dry-gas meter. Aliquots were withdrawn with a
gas-tight syringe, injected into each of several additional

bags, and diluted as necessary to obtain atmospheres span-

ning a range of lower concentrations. The concentrations in

the bags were confirmed with a calibrated photoionization

detector (model PI-101, HNu Systems, Newton, PA).

The instrument was placed in a laboratory exhaust hood

for all exposure tests. At least 30-60 min was required after

powering up for temperature stabilization in the sensor

chamber. Experiments were performed initially with the pro-

gram running from a personal computer. The program was

modified to allow monitoring of both the frequency and the

calculated air concentrations during sample mode. Subse-
quent tests were performed with the program downloaded to

the instrument microcomputer. Figure 4 shows a typical test

cycle profile using durations of 3 min for baseline, 10 min

for sampling and 2 min for regeneration. At the highest con-

centrations tested for both styrene and butadiene, the sample

duration was reduced since responses were high enough that

significant depletion of the reagent, and consequent reduc-

tion in responses, occurred within a few minutes of exposure.

III. EXPERIMENTAL METHODS

All solvents and reagents were obtained from the Aldrich

Chemical Co. (Milwaukee, WI) and were used as received.
The trans-PtCl3(l-hexene)(pyridine) and trans-PtCl2
(ethylene)(pyridine) reagents were synthesized from Ziese's

salt by known methods.16 The former is highly sensitive to

butadiene gas and insensitive to styrene, and the latter is

sensitive to styrene but not to butadiene.15 trans-PtCl3(ethylene)(pyridine) forms yellow needlelike

crystals and can be stored for more than a year without de-

composition. The trans-PtCl2(1-hexane)(pyridine) is gener-

ally recovered as a viscous oil, although it can be isolated as

a low-melting solid (mp=40 °C) by repeated recrystalliza-

tion from hexane/methylene chloride. This reagent has

shown evidence of a loss of activity after about 2-3 months

of storage at room temperature, so only freshly synthesized

material was used for testing. The purities of the reagents

and the corresponding products of reaction were confirmed

by elemental analysis (Galbraith Laboratories, Knoxville,

TN).

Combining the reagents with the rubbery amorphous

polymer, polyisobutylene (PIB), has been shown to improve

coating uniformity and adhesion.7 Solutions of approxi-

ately 6 mg/mL of each component in 2:1 toluene:hexane

are applied to one of the SAW devices using an air brush

until a frequency shift in the range of 150-400 kHz is ob-

served. Since the mass sensitivity of the 60-MHz SAW de-

vice is approximately 12.6 kHz/ug [from Eq. (1)], this range

of coating frequency shift values corresponds to deposited

masses of approximately 16-32 ug. Further addition of coat-

FIG. 4. Typical base line-sample-regeneration test cycle.

Time (min)

Response (Hz)

baseline sample regeneration

0 5 10 15 20 25 30

Sensor for olefins

IV. RESULTS AND DISCUSSION

A. Mode cycling and temperature stability

The instrument was designed to read the difference frequency from the SAW devices at 2 s intervals. However, somewhat more time was required for conversion of the frequency readings to air concentration values and subsequent display. As a result, the minimum time for updating the display was 4 s. This does not represent an important limitation, however, since such rapid measurements were not necessary. For convenience, an interval of 10 s was used for most of the tests performed.

The instrument was cycled through baseline, sample, and regeneration modes continuously with and without the heater activated with clean air passing over the sensors. Without the heater, the temperature within the chamber ranged from 26 to 28 °C over several hours and was consistently about 2–3 °C above room temperature. With the heater activated the sensor temperature ranged from 41 to 43 °C over several hours, and also showed a slight dependence on the ambient temperature. The thermocouples located on the upper and lower device surfaces gave the same readings at all times. The temperature stability was reflected in the stability of the output frequency which typically changed by less than 1–2 Hz between successive 10 s measurements over the 10 min sampling period at either operating temperature.

To probe the temperature sensitivity further, the temperature was ramped from 26 to 38 °C over the course of 20 min with clean air passing through the system. The plot of temperature versus the difference frequency was linear ($r^2=0.979$) and gave a slope of 163 Hz/°C. This temperature coefficient is significantly lower than those reported by other researchers for individual polymer-coated ST-quartz SAW sensors operating at higher frequencies.17 As stated above, during operation any temperature-induced drift is accounted for by storing the pre-exposure baseline frequencies and subtracting them from the sample-mode readings.

Switching from regeneration mode to baseline mode consistently gave a large spike in the output signal owing apparently to a power surge associated with actuating the solenoid valves. A similar, though smaller spike was observed on switching from baseline to sample mode. To remove the effect of this artifact on concentration determinations, the first 10-s reading following switching modes had to be disregarded and was automatically omitted from the calculation of 1 min average readings.

B. Calibration curves for butadiene and styrene

Butadiene is used primarily as a feedstock chemical for the production of polymer resins and elastomers. It is classified as a suspected carcinogen, as well as a possible teratogen and reproductive hazard.18,19 The U. S. Occupational Safety and Health Administration (OSHA) has recently proposed a reduction in the 8 h average permissible exposure limit (PEL) for butadiene from the current value of 1000 to 2

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FIG. 5. Calibration curve for butadiene using a sensor coating of trans-PtCl$_2$(1-hexene)(pyridine) + PIB.

FIG. 6. Calibration curve for styrene using a sensor coating of trans-PtCl$_2$(ethylene)(pyridine) + PIB.
ppm, with a proposed action level of 1 ppm. Thus, our goal was to measure butadiene in the vicinity of the proposed OSHA standards.

Figure 5 shows a calibration curve for butadiene obtained at 26 °C using a 230 kHz coating of \( \text{trans-PtCl}_2(1\text{-hexene})(\text{pyridine}) \). Each point on the graph represents the average 10 s response at the indicated concentration. The rate of frequency change is linearly related to the butadiene concentration from 0.050 to 3.0 ppm and the sensitivity is 34.4 Hz/ppm as determined from the slope of the curve \( (r^2=0.997) \). Standard deviations \( \sigma \) around the 1 min mean steady-state rate of frequency change at a given exposure concentration ranged from 0.5 Hz at low concentrations (i.e., <0.50 ppm) to only 2 Hz at high concentrations (i.e., >2 ppm). This corresponds to uncertainties in concentration determinations of <10% over most of the calibrated range. From these data a calculated detection limit of 0.043 ppm in 10 s is obtained using a criterion of 3\( \sigma \)/sensitivity as the minimum detectable signal. The response time was <10 s, which is comparable to the theoretical mixing time for the chamber and indicates rapid attainment of steady-state conditions within the coating film.

Styrene is also used primarily for the production of polymers. The current OSHA PEL for styrene is 50 ppm,20 however, evidence of carcinogenicity suggests that exposures be maintained well below the PEL value. Figure 6 shows a typical calibration curve for styrene at 42 °C using a 255 kHz coating of \( \text{PtCl}_2(\text{ethylene})(\text{pyridine}) \). Once again, each point on the graph represents the average 10 s response at the indicated concentration. The sensor response is linear over the measured range of 0.60–50 ppm and the sensitivity is 5.28 Hz/ppm (linear regression \( r^2=0.995 \)). Above 50 ppm the response is so large that a steady value could not be maintained for more than about 2 min. Lower temperature operation could be used to obtain measurements at higher concentrations. Standard deviations around the 1 min mean steady-state rate of frequency change at a given exposure concentration were similar to those for butadiene, and the calculated LOD is 0.28 ppm. The time required to reach a constant rate of frequency change (20–30 s) was longer than that for butadiene due to the slower diffusion of styrene into the coating film.

Although this study did not focus on selectivity, our previous work has shown that butadiene can be measured successfully in the presence of high concentrations of butane, ethanol, benzene, hexane, acetone, dichloromethane, or vinylidene chloride.15 Similarly, the response to styrene is not affected by exposure to acetone, dichloromethane,toluene, ethylbenzene, methylmethacrylate, vinyl chloride, or acrylonitrile.11

C. Service life and reagent regeneration

As exposure to either butadiene or styrene proceeds, the reagent in the coating eventually becomes depleted and the sensor response declines. A plot of frequency shift versus time for prolonged exposure to 0.50 ppm of butadiene is shown in Fig. 7. The exposure was continued until no further change in frequency was observed. The ordinate in Fig. 7 has been normalized by dividing the frequency readings by the cumulative frequency shift. Up to approximately 25% of the total frequency shift (i.e., 3.1 kHz for this coating) the response is linear meaning that the rate of frequency change is constant. Beyond this point the rate declines continuously. Complete conversion to the bridged butadiene-Pt reaction product results in a calculated net loss of 13.3% of the original mass of the coating. Since the reagent comprises 50% of the original mass, the total expected frequency shift is, from

![Graph showing fractional frequency shift vs. time for exhaustive exposure to butadiene using a 190 kHz coating of trans-PtCl_2(1-hexene)(pyridine)+PIB.](image-url)
Table I. Regeneration following exhaustive exposure to butadiene and styrene.

<table>
<thead>
<tr>
<th>Butadiene + PtCl₂(l-hexene)(pyr)</th>
<th>Styrene + PtCl₂(ethylene)(pyr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coating freq shift (kHz)</td>
<td>330</td>
</tr>
<tr>
<td>Mass of reagent (µg)</td>
<td>13.1</td>
</tr>
<tr>
<td>Calculated total Δf (Hz)</td>
<td>21.95</td>
</tr>
<tr>
<td>Experimental total Δf (Hz)</td>
<td>-21.197(1420)</td>
</tr>
<tr>
<td>Experimental total Δf (Hz)</td>
<td>21.318(1132)</td>
</tr>
<tr>
<td>% difference</td>
<td>-3.1</td>
</tr>
</tbody>
</table>

*Total frequency shift for exhaustive exposure.

**Total frequency shift for regeneration.

Values in parentheses are standard deviations (n=5 for butadiene, n=3 for styrene).

*Calculated as [(expt Δf-calc Δf)/calc Δf]×100, where expt Δf is the average absolute Δf of the exposure and regeneration cycles.

Table II. Sensitivity after multiple exposure/regeneration cycles.

<table>
<thead>
<tr>
<th>Cycle</th>
<th>Butadiene + PtCl₂(l-hexene)(pyr)</th>
<th>Styrene + PtCl₂(ethylene)(pyr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>-20(1.2)</td>
<td>69(3)</td>
</tr>
<tr>
<td>2</td>
<td>-19(0.4)</td>
<td>70(7)</td>
</tr>
<tr>
<td>3</td>
<td>-19(0.4)</td>
<td>72(6)</td>
</tr>
<tr>
<td>4</td>
<td>-20(0.4)</td>
<td>76(3)</td>
</tr>
<tr>
<td>5</td>
<td>-19(0.4)</td>
<td>73(6)</td>
</tr>
<tr>
<td>6</td>
<td>-18(0.3)</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>-17(0.5)</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>-17(0.5)</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>-18(0.5)</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>-17(0.5)</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>-17(0.6)</td>
<td></td>
</tr>
</tbody>
</table>

*Exposure concentrations: butadiene=0.50 ppm (26°C); styrene=10 ppm (41°C). The values presented were determined from 1 min readings averaged over the 10 min duration of each cycle.

Eq. (1), 12.64 kHz which matches closely the total shift of 12.40 kHz observed experimentally.

The point at which the response becomes nonlinear defines the effective service life for continuous exposure. For the example shown in Fig. 7, the service life was about 26 min. The lower the butadiene concentration, the longer the service life and vice versa. In addition, the greater the mass of coating deposited, the longer the service life. It should be emphasized, however, that within the predepletion response range the short-term sensor response is independent of the amount of coating deposited.15

To examine the regenerability of the trans-PtCl₂(l-hexene)(pyridine) compound, an initial series of exhaustive exposures was performed with a 330 kHz coating using relatively high concentrations of butadiene. At ~100 ppm, complete reaction was achieved within a few minutes of exposure as evidenced by no further frequency change. Introduction of 1-hexene vapor caused a rapid recovery of the frequency. The sensor was then exposed and regenerated four more times under similar conditions. Net frequency shifts of -21.95 and +21.95 kHz were expected following exhaustive exposure and regeneration, respectively. The average experimental values shown in Table I are in remarkably close agreement with the expected values.

Table II presents results of repeated exposure/regeneration tests using a 201 kHz coating, an exposure concentration of 0.50 ppm of butadiene and the standard baseline, sample, and regeneration mode durations of 3, 10, and 2 min, respectively. This cycle was repeated 11 times, which corresponds to a total of about 3 h of operation and just under 2 h of actual exposure to butadiene. If the regeneration were not successful, a progressive decline in response would have been expected after the second cycle and the reagent would have been completely consumed by the 11th cycle. The results in Table II demonstrate that the reagent can be repeatedly regenerated. The slight decrease in sensitivity observed is suspected of being due to incomplete scrubbing of the butadiene during regeneration, or possibly to residual 1-hexene being present. It is known that activated charcoal has a rather low capacity for butadiene, 22 although the amount released from the sensor coating upon regeneration is very small. Displacement of trapped butadiene from the charcoal surface by the more strongly adsorbed 1-hexene might also be occurring. In any case, the sensitivity is held within 15% of the initial value for several hours.

Table I also presents the results of exhaustive exposure/regeneration tests with styrene and trans-PtCl₂(ethylene)(pyridine). Exposure to 1000 ppm of styrene for several minutes was followed by regeneration via brief exposure to a high concentration of ethylene gas. The initial frequency shift due to coating deposition was 294 kHz. From the mass difference between styrene and ethylene and the 1:1 stoichiometry of the substitution reaction, complete conversion would correspond to a net frequency shift of 29.7 kHz or 20.2%. The average experimental values of 28.6 and -28.8 kHz for triplicate exposure and regeneration tests, respectively, are in close agreement with this value.

Results of similar exposure/regeneration cycling with 10 ppm of styrene are shown in Table II. Without regeneration a decline in response would have been expected during the second exposure cycle and complete consumption would have been expected by the fifth cycle. As shown, the regenerated reagent retains the original sensitivity.

Additional exposure/regeneration tests performed periodically over several days gave mixed results. Reductions in sensitivity were observed in some cases as early as the second day of exposure for both styrene and butadiene. In the case of the trans-PtCl₂(l-hexene)(pyridine) complex we believe the decline may be due, in part, to morphological changes associated with partial crystallization of the reagent over time. This would reduce diffusion of the butadiene into the reagent and would also place steric constraints on the formation of the bridged reaction product. The loss in sensitivity to styrene observed with trans-PtCl₂(ethylene)(pyridine) is less easily explained. This reagent forms crystals directly upon deposition, although the possibility that changes in crystal structure contribute to the loss in sensitivity cannot be ruled out. Neither of the reagents or the products show evidence of chemical decomposition over several weeks of storage. As suggested above, incomplete
scrubbing of the analytes or regeneration olefins may be contributory.

V. DISCUSSION

The results presented here demonstrate that direct measurement of styrene and butadiene at low- and sub-ppm concentrations is possible using the prototype instrument described, and that the service life of the sensor can be extended by automated regeneration of the reagent coatings. The high sensitivity achieved with the relatively low-frequency 60 MHz SAW oscillators employed here is noteworthy and is attributable to the high rate of the olefin-substitution reaction between the target analytes and the PtCl\(_2\)(olefin)(pyridine) reagents.

Due to the consumption of the reagent over time, there is a need for frequent regeneration. However, only a small amount of the initially coordinated olefin is needed for each regeneration cycle. For regenerating the reagent used to measure butadiene, a small vial housed within the instrument was used which contained enough 1-hexene for several days or even weeks of operation. For regenerating the reagent used to measure styrene, a source of ethylene gas is required. For this study, ethylene was supplied from a separate lecture bottle. In practice a small low-pressure gas bottle containing ethylene in N\(_2\) could be used as a safe source of this regenerating agent and could be easily housed within the instrument.

Although this work focused on measuring styrene and butadiene, certain other olefins can also be measured with the coated SAW sensors used here. Thus, extension of this approach to other analytes should be possible.

A number of instrument design modifications are suggested by the results presented above. For example, higher amplifier gain would permit the deposition of more reagent and a corresponding increase in the time interval required between regeneration cycles. Alternatives to the activated charcoal scrubbers need to be considered in order to increase the adsorption capacity for the analytes and the displaced olefins. Granular adsorbents composed of graphitized carbon or carbon molecular sieves, for example, can provide greater capacities for the lower molecular weight species like butadiene and ethylene. Although temperature control was adequate, a more efficient heating mechanism would reduce power demands which, in turn, would reduce the overall size and weight of the instrument. Finally, further study of medium-term aging effects is needed to determine the factors affecting the loss in sensitivity over time.

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