

Efficiency Analysis of a Hall Thruster Operating with Krypton and Xenon

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Krypton has recently become the focus of attention in the Hall thruster community because of its relatively large specific impulse as compared to xenon and its potential to operate with comparable efficiencies. However, before krypton can be considered a viable propellant choice for missions, the performance gap between xenon and krypton must be reduced. A series of diagnostic measurements are taken for xenon and krypton propellant using the NASA-173Mv1 Hall thruster and the results are analyzed using a phenomenological performance model. This enables a direct comparison of several efficiency components for each propellant. With this method, it is possible to pinpoint the exact causes for the efficiency gap between xenon and krypton. It is also possible to see the effect of the trim coil on Hall thruster performance and where gains are being made due to the magnetic field topology. Although there is large series of competing components that differentiate krypton and xenon performance, the largest factors that dictate the efficiency difference between krypton and xenon are krypton's inferior propellant utilization and beam divergence.

Nomenclature

A_c	=	Collector area
B	=	Magnetic flux density
d	=	Parallel plate gap distance
E	=	Electric field
e	=	Electron charge
I_b	=	Beam current
I_D	=	Discharge current
I_i	=	Current from i^{th} ion species
I_p	=	Probe current
$f(V)$	=	Ion voltage distribution function
$g(\theta)$	=	Normalized ion current density function at angle θ
$j(\theta)$	=	Ion current density at angle θ
$j_{FP}(\theta)$	=	Ion current density measured by Faraday probe at angle θ
\dot{m}_a	=	Anode mass flow rate
\dot{m}_b	=	Total ion mass flow rate
$\dot{m}_i(\theta)$	=	Ion mass flow rate at angle θ
M_i	=	Mass of propellant atom
n_b	=	Total ion number density
n_i	=	Number density of i^{th} ion species
P_D	=	Discharge Power
V_a	=	Acceleration voltage
v_a	=	Ion velocity
$V_{a,eff}$	=	Effective acceleration voltage
$V_{a,i}$	=	Acceleration voltage of i^{th} species

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$v_{a,i}$	=	Velocity of i^{th} ion species
v_{coll}	=	Collected ion velocity
V_D	=	Discharge voltage
V_l	=	Loss voltage
V_{mp}	=	Most probable voltage
V_p	=	Plasma potential
V_{probe}	=	Probe voltage
V_z	=	Axial acceleration voltage
$V_{z,i}$	=	Axial acceleration voltage of the i^{th} ion species
$v_{z,i}$	=	Axial velocity of i^{th} ion species
Z_i	=	Charge state of i^{th} ion species
z	=	Distance from thruster
Γ_i	=	Ion mass flux
γ_i	=	Secondary electron yield for i^{th} ion species
ζ_i	=	Species fraction of i^{th} ion species
η_a	=	Anode efficiency
η_{acc}	=	Acceleration efficiency
η_b	=	Current utilization efficiency
η_c	=	Cathode efficiency
η_d	=	Dispersion efficiency
η_{div}	=	Beam divergence efficiency
η_p	=	Propellant utilization efficiency
η_{Mag}	=	Electromagnetic coil efficiency
η_q	=	Charge utilization efficiency
η_T	=	Total Hall thruster efficiency
η_v	=	Voltage utilization efficiency
θ	=	Angular position off centerline
σ_{CEX}	=	CEX collision cross section
τ	=	Thrust
Ω_i	=	Current fraction of i^{th} ion species amplitude of oscillation

I. Introduction

HALL thrusters^{1,2} are space propulsion devices that use crossed electric and magnetic fields to ionize and accelerate propellant atoms to high exhaust velocities. The electric field is established by an electron current that crosses and is concurrently impeded by the magnetic field. The magnetic field causes the electrons to follow a closed drift path and for this reason Hall thrusters are often referred to as closed drift thrusters. Generally, noble gases of high atomic weight are used as propellant. Xenon is the most common choice.

Due to the relative high price and scarcity of xenon and the superior specific impulse of krypton, krypton has recently sparked interest in the electric propulsion community. The higher specific impulse could extend Hall thruster use to a larger range of mission applications. Although previous studies³⁻⁷ report krypton to have an inferior performance as compared to xenon, results using the NASA-457M^{8,9} indicate that krypton can be operated at efficiencies comparable to xenon. Before krypton can become a legitimate option for space propulsion, the reasons for the krypton efficiency gap must be studied and addressed. This is the motivation for the detailed efficiency study presented in this paper.

This paper presents a series of experimental results using the NASA-173Mv1 Hall thruster. The diagnostics used include a retarding potential analyzer (RPA), ExB probe, cylindrical Langmuir probe, and Faraday probe. These measurements are then applied to a performance model presented by Hofer¹⁰ to isolate the efficiency differences between krypton and xenon. The efficiency analysis separates the anode efficiency into separate components, which allows one to see the specific performance differences between krypton and xenon and helps to define a direction for improving krypton efficiency in future thrusters.

II. Experimental Apparatus and Techniques

A. Facility

The measurements reported in this paper were conducted in the Large Vacuum Test Facility (LVTF) at the University of Michigan's Plasmadynamics and Electric Propulsion Laboratory. The LVTF is a cylindrical stainless-steel tank, which is 9 m long and 6 m in diameter. The vacuum chamber is evacuated using 7 CVI model TM-1200 cryopumps. The pumps are capable of pumping 240,000 l/s of xenon and 252,000 l/s of krypton. The pressure is monitored by using two hot-cathode ionization gauges. The vacuum chamber operates at a base pressure of 1.5×10^{-7} Torr and approximately 3.2×10^{-6} Torr (corrected¹¹) during most of krypton and xenon thruster operation points.

High-purity research grade xenon and krypton are used as propellants for the following measurements. The purity level of xenon and krypton are 99.9995% and 99.999% respectively. The propellants are supplied through the propellant feed lines using 20 and 200 sccm mass flow controllers. The mass flow controllers are calibrated using a constant volume method. The compressibility correction factor for xenon and krypton are calculated using the van der Waals Equation¹² and the Virial Equation.¹³ Error in the mass flow controllers is approximately $\pm 1\%$ of full scale.

B. Thruster

The NASA-173Mv1 Hall effect thruster (Fig. 1)^{10,14} is used to in the following experiment. In addition to the standard inner and outer magnetic coils, the NASA-173Mv1 uses a trim coil to create a highly adaptable magnetic field topology. The added magnetic field offered by the trim coil is found to improve thruster efficiency through plasma lens focusing and a magnetic mirroring effect that focus the electrons and ions toward the center of the discharge channel. This topology has been shown to improve thruster efficiency by improving beam focusing and the electron dynamics.¹⁰

The Busek BHC-50-3UM cathode is used for this experiment. For all of the thruster operation points, the cathode flow rate is equal to 10% of the anode flow rate with a minimum flow rate of 0.93 sccm. The cathode axial centerline is mounted 30 degrees off the axial thruster direction and the center of the cathode orifice is placed 30 mm downstream and 30 mm above the thruster face.



Figure 1. NASA-173Mv1 Hall Thruster

C. Thrust Stand

For the performance measurements, thruster operation is monitored in real-time by an Agilent data logger. The monitored properties include the magnet currents and voltages, discharge current and thrust. The mass flow rate and discharge voltage are kept constant during the thruster tuning and therefore are inputted manually. Other than the discharge current, which is monitored via a current probe, currents are monitored by measuring the voltages across calibrated shunts. The magnet voltages are measured directly by the data logger. Thrust is measured by monitoring the thrust stand outputs and converting the voltage to thrust by a calibration curve. The optimal efficiency is found for each operation point by monitoring the Hall thruster conditions and returning real time efficiency. As the magnet currents are altered, the efficiency adjusts in response to the changing magnetic field and the peak efficiency is attained. For most of reported data the thruster is allowed to run for 2 hours to find the true optimized performance settings. No operation points are run for less than 30 minutes.

The data logger inputs are calibrated using a digital multimeter. The error associated with the DC voltage measurements are $\pm 0.4\%$ and $\pm 1.5\%$ for DC current measurements. The current probe has approximately $\pm 1.5\%$ error. Thrust, anode specific impulse and anode efficiency measurement uncertainties are found by accounting for all aforementioned errors. Thrust measurements have ± 4.13 mN error, anode specific impulse measurements have on approximately $\pm 2.5\%$ error and anode efficiency measurements have a 5% relative error on average.¹⁵

D. Retarding Potential Analyzer

The Retarding Potential Analyzer^{16,17} (RPA) diagnostic uses a series of grids to selectively filter ions and determine the ion energy distribution. The first grid is floating to minimize the perturbation of the ambient plasma. The second grid acts to repel effectively all of the plasma electrons. The third grid is used to retard the ions so only ions with energy-to-charge ratios greater than the grid voltage can pass through the retarding grid and reach the collector. The voltage of the retarding grid can be varied to determine the current-voltage characteristic. The derivative of the current-voltage characteristic is proportional to the ion energy distribution (Eq. 1). PEPL's RPA is designed by Dr. James Haas of the Air Force Research Laboratory, Edwards Air Force Base, CA and is based on the multi-gridded energy analyzer design recommendations of Hutchinson.¹⁸ The schematic of the three-grid design appears in Fig. 2 and the potential diagrams of an RPA without the electron suppression grid can be seen in Fig. 3.

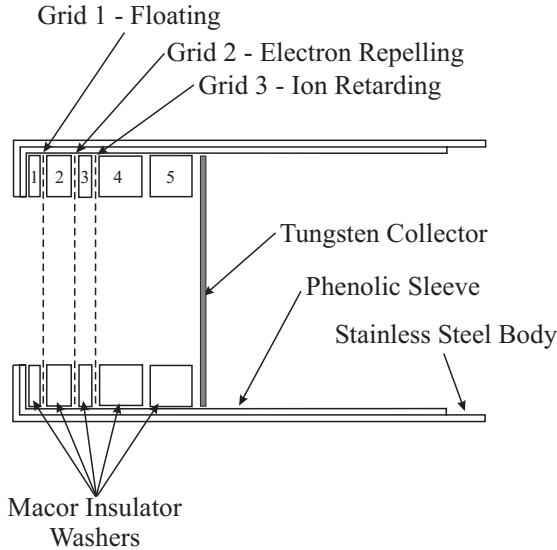


Figure 2. Retarding Potential Analyzer Schematic

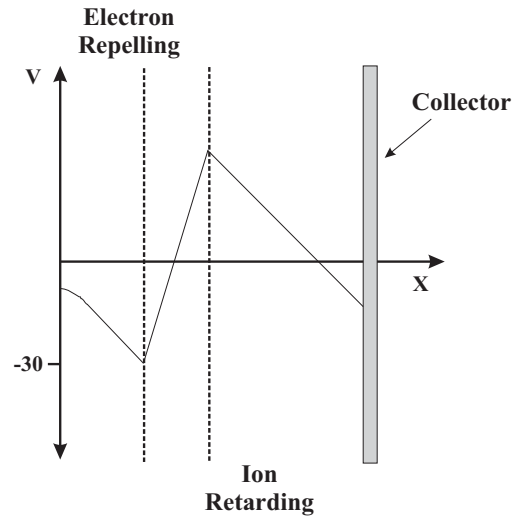


Figure 3. Retarding Potential Analyzed Potential Diagram

$$\frac{dI_{probe}}{dV_{probe}} = \frac{-Z_i^2 e^2 n_b A_c}{M_i} f(V) \quad (1)$$

The outer body of the RPA is constructed of 316 Stainless Steel, which is held at ground potential. A phenolic sleeve placed inside the body provides electrical isolation of the grids. All grids are identical and are cut from 316 SS, photochemically machined sheet with a thickness of 0.127 mm (0.005"). The grid openings are 0.2794 mm (0.011") in diameter and the grid has an open area fraction of 38%. Grid spacing is achieved using Macor washers machined to provide the correct separation. The collector is a tungsten-coated stainless steel disc. Electrical connections are accomplished by spot-welding stainless steel wire to each grid. The wires are then routed along the inner edge of the phenolic sleeve and out the rear of the body. The washers and grids are compressed by a spring placed behind the collector and held in place by a rear cover.

During this experiment, RPA data are taken 1 meter downstream from 90 to 30 degrees off centerline in increments of 15 degrees. Inside of the 30 degree cone, the plasma density is often too high for proper RPA operation. The low current settings have RPA data as close as 20 degrees off centerline. Data collection on centerline is exceedingly difficult and attempts at data collection on axis resulted in complete RPA failure. However, the results show that inside the cone angle of approximately 45 degrees, the most probable ion voltage is constant; therefore RPA measurements inside the 30 degree cone may not be required.

The RPA is used to give estimates of the average ion acceleration. Due to possible difficulty in integrating the velocity distribution function due to probe noise, the most probable voltage is used as an estimate of the average ion voltage. Since the ion retarding grid applies a voltage with respect to facility ground, it is necessary to correct the ion voltage distribution function for the plasma potential ($V_a = V_{mp} - V_p$). The plasma potential is measured using the

Hidden Langmuir probe system positioned at 1 m downstream at 30 degree off centerline. The Langmuir probe is cylindrical in shape with a diameter and length of 0.1 mm and 15 mm respectively. The orbital motion limited assumption is used to analyze the Langmuir probe data. The same plasma potential correction is used for all RPA positions from 90 to 20 degrees off centerline. Gulczinski¹⁹ found almost no plasma potential variation with angular position in the similar UM/AFRL P5 Hall thruster and Walker's²⁰ work with the P5 found plasma potential variation of no more than 4 V between 20 degrees and 90 degrees off centerline. The sources of error associated with the RPA result in an uncertainty in the most probably voltage of ± 10 V.¹⁰

The current collected by the RPA is processed by using a smoothing spline²¹ to reduce the signal noise. As shown in Eq. 1, the normalized ion voltage distribution function is found by taking the derivative of the current with respect to voltage using a central difference method. The collected current, spline smoothed collected current, and the resulting voltage distribution function (VDF) is shown in Fig. 4.

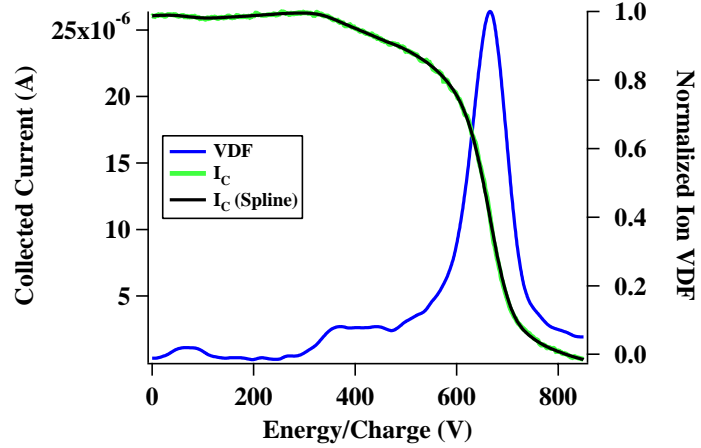


Figure 4. Retarding Potential Analyzer Data Processing Example

E. Wein Filter/ ExB Probe

An ExB probe or otherwise know as a Wien Filter is a commonly used tool for measuring ion species fractions.^{10,20,22,23} The ExB probe uses the Lorentz force to select ions of a specific velocity for collection. This filtering is accomplished through crossed electric and magnetic fields that are mutually perpendicular to the ion velocity vector. Generally a constant magnetic field is applied and potential between two parallel plates can be varied to create a perpendicular electric field. For a particular ion velocity (See Eq. 2) the Lorentz force will vanish and those ions can be collected by the probe. The ExB probe acts purely as a velocity filter and the collected ions are independent of mass and ion charge state. The ExB probe will not detect signatures due to charge exchange collisions but ions that have undergone elastic collisions will result in signal broadening.

$$v_{coll} = E / B \quad (2)$$

Charge state relations can be determined by considering the relationship between ion voltage and charge state to the applied plate voltage. When the ion velocity (Eq. 3) is substituted into Eq. 2, and by solving for the plate voltage one arrives at the relation given in Eq. 4 in terms of acceleration potential and charge-state. Since the acceleration potential of all ion species is approximately equal²³ (refer to Section III.B for further discussion), multiply charged species peaks will appear approximately at probe voltage equal to $(Z_i)^{1/2}$ times the probe voltage of the singly charged peak.

$$v_{a,i} = \sqrt{\frac{2Z_i e V_{a,i}}{M_i}} \quad (3)$$

$$V_{probe} = \sqrt{\frac{2Z_i e V_{a,i}}{M_i}} (Bd) \quad (4)$$

The ExB probe used in this study was originally designed and built by Kim.²³ The ExB test section is 254 mm long. The magnetic field supplied by four ceramic permanent magnets in the ExB test section averages 0.162 Tesla and the variation along the length of the device is less than 10%.²³ The electric field is applied between two

rectangular aluminum electrodes separated by a distance (d) of 1.90 cm. The entrance collimator is 152 mm in length and uses an entrance orifice of 1.5 mm in diameter. The exit collimator is 152 mm long and is connected to a 23-mm-diameter tungsten collector.

The dimensions of the ExB probe are identical to previous experiments^{20,22} with the exception of the entrance orifice, which is added to reduce the collected signal. Based on these dimensions, the half-cone acceptance angle is estimated to be 0.56 degrees and the probe resolution is estimated to be approximately 7% of the ion energy.²³ The ExB test section is located 1.5 m downstream on thruster centerline. The entrance and exit collimators are aligned perpendicular to the thruster exit plane.

The electrodes in the ExB probe are biased at equal voltages above and below ground by a Keithley sourceter. A picoammeter records the current to the plate, which is given by Eq. 5. For the ion energies reported in this experiment, the secondary electron yield of tungsten is 0.058, 0.28, 0.78, and 1.75 for Kr^+ , Kr^{2+} , Kr^{3+} and Kr^{4+} respectively and 0.018, 0.18, 0.69, and 1.46 for Xe^+ , Xe^{2+} , Xe^{3+} , and Xe^{4+} , respectively.²⁴

$$I_i = eZ_i n_i v_i A_c (1 + \gamma_i) \quad (5)$$

From the ion currents, the current fractions (Eq. 6) and species fractions (Eq. 7) are calculated. These values will be used in the analysis in the following sections.

$$\Omega_i = \frac{I_i}{\sum I_i} \quad (6)$$

$$\zeta_i = \frac{n_i}{\sum n_i} \quad (7)$$

Equations 3 and 5 are inserted into Eq. 7 to solve for the species fraction. Equations 3, 5, and 7 are then inserted into Eq. 6 to arrive at a new equation for ion current fractions in Eq. 8.

$$\Omega_i = \frac{Z_i^{3/2} \zeta_i (1 + \gamma_i)}{\sum Z_i^{3/2} \zeta_i (1 + \gamma_i)} \quad (8)$$

The method used to measure the area under the separate species peaks is described below. First an ensemble average of three separate voltage sweeps is taken. The averaged data are then smoothed using a smoothing spline to reduce noise. Starting with the highest charge state, a Gaussian curve fit is matched to the data and then the curve fit is subtracted from the lower charge state species peaks. The process is then continued with the next highest charge state and repeated until all charge states have been analyzed. The current is subtracted to avoid double-counting the collected current. The process begins with the highest charge state to avoid problems that can occur due to poor curve fits. Effort is taken to use only sections of the species peaks that are far enough away from neighboring peaks so the curve fits will not be affected by neighboring species peaks. An example of this method is shown in Fig. 5. In this figure the solid black lines represent the Gaussian curve fits, the dotted blue line is the summed curve fits and the collected current from the ExB probe is given by the solid red line. When this method is compared to methods used in previous work,²² there is no significant difference in the species fraction calculations.

The error in the species fraction calculation

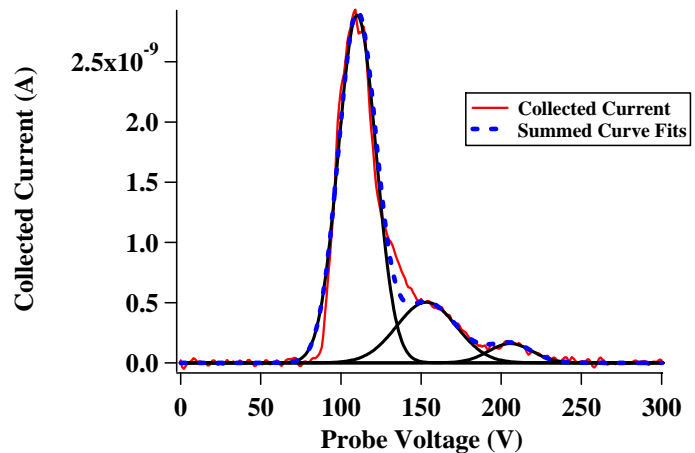


Figure 5. ExB Ion Current Integration Method

is approximately 4%, 25%, 50% and 150% Xe^+/Kr^+ , Xe^{2+}/Kr^{2+} , Xe^{3+}/Kr^{3+} , and Xe^{4+} respectively. These errors stem from a combination of voltage and current measurement inaccuracy, probe misalignment, probe resolution, loss of ions due to CEX collisions and variation of ion species velocity.

F. Magnetically Filtered Faraday Probe

Faraday probe data are collected using the magnetically filtered Faraday probe (MFFP).^{20,25} Facility effects and high back pressures can result in inaccurate Faraday probe measurements. The predominant effect of high back pressure that manifests itself as artificially large current measurements is the charge exchange (CEX) ion. The CEX ion is produced when a “fast” ion interacts with a “slow” neutral by exchanging an electron. The result is a “fast” neutral and “slow” ion. Low-energy ions are drawn to the negatively-biased collector and the Faraday probe is unable to distinguish the difference between the “fast” and “slow” ions. Because of this, standard current density measurements tend to over-predict the ion beam current. At large angles off centerline, the measured current is largely CEX ions. The magnetically filtered Faraday probe has been shown to be the very effective at excluding CEX ions. For this reason, the MFFP is chosen for the follow analysis.

The MFFP has a collector surrounded by a box with a magnetic field applied inside the box. The magnetic field alters the trajectory of ions such that ions with kinetic energies below 20 eV are deflected away from the collector. In addition, the box surrounding the collector acts as a geometric collimator, which further reduces CEX ion collection. The collimator acts to reduce the effective collection area of the probe²⁶ and the reported results are corrected accordingly. Thus, the box and magnetic field result in a dual mode ion filtration system.

Due to the large inaccuracy in Faraday probe measurements, certain sources of error must be addressed. Secondary electron emission occurs when high-energy ions collide with the collector and a low-energy electron is released from the surface. Assuming that the plasma is predominantly singly-charged, the use of a tungsten collector greatly reduces the effect of secondary electron emission and the effect can be considered negligible.^{24,27}

Another source of error connected to facility backpressure and high neutral density in the plume is plume attenuation. At high neutral densities, fewer ions are capable of reaching the collector without suffering a CEX collision. Attenuation is the decrease in beam current due to these collisions. By considering the one dimensional ion continuity equation and integrating over the path length z , one will arrive at the attenuation correction²⁸ in Eq. 9. The collector takes angular sweeps and is mounted 1 m downstream of the thruster. The operation pressure of the facility is approximately 3.2×10^{-6} Torr and a neutral temperature of 300 K is assumed. The CEX collision cross sections for xenon and krypton are approximately 51 and 40 Å, respectively.^{29,30}

$$\frac{j(\theta)}{j_{FP}(\theta)} = \exp(n_b \sigma_{CEX} z) \quad (9)$$

The beam current is calculated from the Faraday probe data by integrating from 0 to 90 degrees in spherical coordinates.³¹ The normalized current density function can be calculated by dividing the current density by the beam current.

III. Performance Analysis

A. Hofer’s Phenomenological Performance Model

Hofer’s phenomenological performance model¹⁰ separates the Hall thruster anode efficiency into four separate terms: the charge utilization, the propellant utilization, the current utilization, and the voltage utilization. With the efficiencies separated, it is possible to create distinctions in the importance of the individual efficiencies. In the case of krypton operation, it should be possible to pinpoint the different features that lead to the efficiency gap.

Total Hall thruster efficiency is a combination of anode efficiency (η_a), cathode efficiency (η_c), and electromagnetic coil efficiency (η_{Mag}). The anode efficiency can be further broken down into the four aforementioned partial efficiencies. Equation 10 shows the total efficiency whereas Eq. 11 gives the equation for anode efficiency.

$$\eta_T = \eta_c \eta_{Mag} \eta_a \quad (10)$$

$$\eta_a = \frac{\tau^2}{2\dot{m}_a P_D} = \eta_b \eta_p \eta_q \eta_v \quad (11)$$

The partial efficiencies are defined as follows. Current utilization efficiency is the amount of ion current as compared to the discharge current and is given in Eq. 12, voltage utilization efficiency is the measure of the amount of discharge voltage that is converted into axial ion kinetic energy and is defined in Eq. 13, propellant utilization is the amount of neutral anode flow that is converting into ion flow and is given in Eq. 14, and charge utilization is the measure of multiply-charged species in the beam (Eq. 15). Based on a series of diagnostic measurements, values for these separate efficiencies can be calculated.

$$\eta_b = I_b / I_d \quad (12)$$

$$\eta_v = \frac{V_{a,eff}}{V_D} = 1 - \frac{V_l}{V_D} \quad (13)$$

$$\eta_p = \frac{\dot{m}_i}{\dot{m}_a} = \frac{M_i I_D}{\dot{m}_a e} \eta_b \sum \frac{\Omega_i}{Z_i} \quad (14)$$

$$\eta_q = \left(\sum \frac{\Omega_i}{\sqrt{Z_i}} \right)^2 / \sum \frac{\Omega_i}{Z_i} \quad (15)$$

Based on probe measurement uncertainty, the charge utilization efficiency has a relative error of less than 1% for krypton and less than 2% for xenon. The propellant utilization efficiency and current utilization efficiency can be calculated based on the diagnostic measurements and the other efficiency calculations. The relative errors are 3.1% and 4.4% for current utilization and propellant utilization efficiency respectively (for both xenon and krypton). Voltage utilization efficiency error will be covered in the next section.

B. Acceleration and Beam Divergence Efficiency

Voltage utilization efficiency is a measurement of the effective axially directed ion kinetic energy in electron volts as compared to the thruster discharge voltage. The loss is mainly a combination of spread in the voltage distribution function (dispersion efficiency), failure of the plasma to drop to cathode potential, and radial beam divergence. The voltage loss is also affected by the ionization potential of the propellant, wall losses, and ion charge-state. The problem in the existing method¹⁶ of measuring the voltage utilization is not a flaw in the theory, but in the application of the theory. RPA measurements while being able to capture the average acceleration of the ions (V_a), are incapable of capturing the beam divergence effects in the voltage utilization. Voltage utilization has two measurable components: acceleration efficiency and beam divergence efficiency. The acceleration efficiency is a way of quantifying the average ion velocity and the beam divergence efficiency is a measure of the divergence loss in the beam. Hofer's voltage utilization efficiency is given in Eq. 13 and is broken into the acceleration and divergence components in Eqs. 17 and 18, respectively.

$$\eta_v = \eta_{acc} \eta_{div} = \frac{\langle \dot{m}_i(\theta) V_z(\theta) \rangle}{\dot{m}_b V_D} \quad (16)$$

$$\eta_{acc} = \frac{V_a}{V_D} \quad (17)$$

$$\eta_{div} = \frac{\langle \dot{m}_i(\theta) V_z(\theta) \rangle}{\dot{m}_b V_a} \quad (18)$$

Hofer's performance model is extremely useful for conducting a detailed study of Hall thruster performance; however there is a slight modification that can be applied to measure the voltage utilization efficiency more accurately. The correct average axial ion energy requires a mass-weighted average of the ion energy over the entire angular range of the thruster plume (See Eq. 16). Furthermore, this analysis should take into account other effects such as ion velocity angular distribution and multiply charged species. Using a combination of RPA, Faraday probe, and ExB measurements, a more rigorous analysis of the voltage utilization efficiency can be conducted. This study shows that the beam divergence efficiency is between approximately 75-90% for xenon and krypton. Previous studies that neglected the beam divergence efficiency have under-predicted the current and propellant utilizations by approximately 5-15%. Note that effort has been made to be consistent with Hofer's original model and the original model should be referenced as a guide to some of the finer details in this derivation.

Similar to Hofer's work, the average exit velocity of each species at angle θ is:

$$\langle v_{a,i}(\theta) \rangle = \sqrt{\frac{2eV_{a,i}(\theta)}{M_i}} \sqrt{Z_i} \quad (19)$$

To account for the axially directed thrust power produced, the axial component of ion velocity for each ion species is given in Eq. 20. However, in terms of performance, the average axial accelerating voltage for each ion species is the important variable, and is given in Eq. 21.

$$\langle v_{z,i}(\theta) \rangle = \langle v_{a,i}(\theta) \rangle \cos(\theta) \quad (20)$$

$$V_{z,i}(\theta) = \frac{M_i}{2eZ_i} \langle v_{z,i}(\theta) \rangle^2 = V_{a,i}(\theta) \cos^2(\theta) \quad (21)$$

The current density of all ion species at angle θ is

$$j(\theta) = \sum n_i(\theta) q_i \langle v_i(\theta) \rangle = \sqrt{\frac{2}{M_i}} n_b(\theta) e^{3/2} \sum \zeta_i(\theta) Z_i^{3/2} \sqrt{V_{a,i}(\theta)}. \quad (22)$$

The ion mass flux for all species at angle θ is given in Eq. 23.

$$\Gamma_i(\theta) = M_i \sum n_i(\theta) \langle v_i(\theta) \rangle = n_b(\theta) \sqrt{2eM_i} \sum \zeta_i(\theta) Z_i^{1/2} \sqrt{V_{a,i}(\theta)} \quad (23)$$

By solving Eq. 22 for n_b and combining it with Eq. 23, the ion mass flux equation reduces to:

$$\Gamma_i(\theta) = \frac{M_i}{e} j(\theta) \frac{\sum \zeta_i(\theta) Z_i^{1/2} \sqrt{V_{a,i}(\theta)}}{\sum \zeta_i(\theta) Z_i^{3/2} \sqrt{V_{a,i}(\theta)}}. \quad (24)$$

The average acceleration of the different ion species may vary by a few volts. Kim²³ and King³² both observe that the difference of these voltage potentials is on the order of the ionization potentials³³. Due to the fact that the RPA measures energy-to-charge ratio of the ions, the measured most probable velocity is an average acceleration voltage over all species. In addition to this, singly-charged ions account for a vast majority of the ion species in the plume. For these reasons the average acceleration voltage is taken to be constant for all ion species. A comprehensive discussion of this assumption is covered in Hofer's thesis¹⁰. With this assumption, Eq. 24 becomes:

$$\Gamma_i(\theta) = \frac{M_i}{e} j(\theta) \frac{\sum \zeta_i(\theta) Z_i^{1/2}}{\sum \zeta_i(\theta) Z_i^{3/2}}. \quad (25)$$

The total ion mass flow rate in the beam can be calculated by Eq. 26.

$$\dot{m}_b = 2\pi z^2 \int_0^{\pi/2} \Gamma_i(\theta) \sin(\theta) d\theta \quad (26)$$

Assuming that the species fraction measurement along centerline is a good representation of the species fractions in the entire thruster plume, the total ion beam mass flow rate can be given in the much simpler form shown in Eq. 27. Since the large majority of the beam mass flow rate will fall near the centerline of the thruster, this assumption is a good one.

$$\dot{m}_b = \frac{I_b M_i}{e} \left[\sum \frac{\Omega_i}{Z_i} \right]_{CL} \quad (27)$$

To calculate the average mass-weighted axial acceleration voltage, the mass flux multiplied by the axial acceleration voltage is integrated from 0 to 90 degrees (Eq. 28). For this analysis, it will be necessary to make one more assumption; the species fractions are approximately constant at different angular positions in the plume. Kim did see species variation at different angular positions off thruster axis. If the multiply charged species are formed in a multi-step process (as opposed to a single ionizing collision) they would begin accelerating farther down-stream, which would result in a larger divergence angle for multiply charged species. Although Kim found species fraction variation at different angular positions, this assumption will be necessary to proceed further with our analysis. Since such a large majority of the beam is located near the centerline of the thruster in a region of little species fraction variation, the error associated with this assumption will remain small. Additionally, the species fraction effects are of second order, so this assumption will still yield reliable results. Note that if ExB data are taken at all angular positions, this assumption would not be needed.

We are now able to solve for the voltage utilization efficiency. The new expression for voltage efficiency is given in Eq. 29.

$$\langle \dot{m}_i(\theta) V_z(\theta) \rangle = 2\pi z^2 \int_0^{\pi/2} \Gamma_i V_z(\theta) \sin(\theta) d\theta \quad (28)$$

$$\eta_v = \frac{2\pi z^2}{V_D \left[\sum \frac{\Omega_i}{Z_i} \right]_{CL}} \int_0^{\pi/2} V_a(\theta) g(\theta) \frac{\sum \zeta_i(\theta) Z_i^{1/2}}{\sum \zeta_i(\theta) Z_i^{3/2}} \cos^2(\theta) \sin(\theta) d\theta \quad (29)$$

$$g(\theta) = \left[\frac{j(\theta)}{I_b} \right] \quad (30)$$

The term $g(\theta)$ is the ion current density term divided by the beam current term, which gives particular advantages to the presented analysis. Faraday probe are well known to have a relatively large magnitude errors and are often only reliable in identifying relative trends. The advantage of dividing the current density by the total beam current measured by the Faraday probe is that it will remove this magnitude error. With this normalized current

density function, the beam can be integrated using only the relative current density change and the true beam current is left unaffected to be calculated later in the efficiency analysis. For this analysis it is advantageous to use a Faraday probe that filters charge exchange ions (e.g. MFFP²⁵) since, CEX ions contribute a large portion of the beam at large angles off centerline.

In the Hall thruster plume, the voltage for the primary beam ions is constant for a vast majority of the beam. This result is shown in results section below. Experimental results show that elastic collision ions and charge exchange ions only become a significant portion of the beam current outside of the 95% cone half-angle (~60 degrees off centerline). For this reason, it is a safe assumption to assume the acceleration voltage is constant at all angular positions in the beam. In fact, the difference in beam efficiency is less than one half of one percent with this assumption. This assumption further simplifies Eq. 29 and it becomes Eq. 31. The beam divergence efficiency is given in Eq. 32, and requires only one ExB measurement on centerline and a Faraday probe sweep.

$$\eta_v = \frac{V_a}{V_D} \frac{\sum \zeta_i Z_i^{1/2}}{\left[\sum \frac{\Omega_i}{Z_i} \right] \sum \zeta_i Z_i^{3/2}} \left[2\pi z^2 \int_0^{\pi/2} g(\theta) \cos^2(\theta) \sin(\theta) d\theta \right] \quad (31)$$

$$\eta_{div} = \frac{\sum \zeta_i Z_i^{1/2}}{\left[\sum \frac{\Omega_i}{Z_i} \right] \sum \zeta_i Z_i^{3/2}} \left[2\pi z^2 \int_0^{\pi/2} g(\theta) \cos^2(\theta) \sin(\theta) d\theta \right] \quad (32)$$

The relative error in the accelerating voltage efficiency is quickly calculated from the RPA uncertainty and is equal to 1.6%. The beam divergence efficiency is calculated by analyzing a large number of MFFP measurements and comparing the results to nude Faraday probe results. The variance of the beam divergence efficiency is then calculated and is used to arrive at a conservative estimate for the beam divergence error. The relative error of the beam divergence efficiency is 2.5%. This method is conservative, because the nude Faraday probe is well known to vastly over predict the beam current at large angles off centerline. The error is calculated by comparing the results to the worst case scenario. At last, the relative error of the voltage utilization efficiency is equal to 3%.

IV. Experimental Results

A. Operation Points of Interest

The operation points of interest and performance values for each are given in Table 1. Xenon data are taken at 700, 6 and 8 kW with and without the trim coil. For each xenon point there are two corresponding krypton points. One krypton point matches the volumetric flow rate case of the analogous xenon case and the other matches the power of the xenon case. Krypton propellant would most likely be chosen over xenon for a particular mission because of its superior specific impulse. For this reason, operation points with large discharge voltages are chosen. The choice of 700 V discharge voltage also has the benefit of a minimizing the krypton-xenon efficiency deficit. The krypton efficiency is optimized for high anode flow rates and at high discharge voltages. This finding is expected since previous work^{4,5} has suggested that krypton efficiency gap is largely due to deficient propellant utilization efficiency.

Table 1. Operating Conditions for the 700 V, 6 and 8 kW Cases

Point #	Propellant	Power/Flow Matched	V _k (V)	V _d (V)	I _d (A)	Discharge Power (W)	Anode Flow (mg/s)	Cathode Flow (mg/s)	Current, IC (A)	Current, OC (A)	Current, TC (A)	Thrust (mN)	I _{sp} (s)	Anode Effic. (%)
1	Xenon	N/A	-11.1	700	11.43	8001	11.38	1.14	2.95	2.93	0.00	334	2991	61.2
2	Xenon	N/A	-11.2	700	11.43	8001	11.28	1.13	3.00	3.12	-1.54	335	3028	62.2
3	Krypton	Power	-13.6	700	11.43	8001	8.47	0.85	2.56	2.92	0.00	273	3287	55.0
4	Krypton	Power	-14.2	700	11.42	7994	8.94	0.89	2.24	2.57	-0.51	284	3237	56.4
5	Krypton	Flow	-14.0	700	9.75	6825	7.26	0.73	2.31	2.79	0.00	225	3160	51.1
6	Krypton	Flow	-14.2	700	9.19	6433	7.20	0.72	2.56	2.78	-1.14	230	3257	57.1
7	Xenon	N/A	-11.3	700	8.57	5999	8.74	0.90	2.74	2.73	0.00	248	2893	58.7
8	Xenon	N/A	-12.2	700	8.57	5999	8.94	0.90	2.86	3.01	-1.49	258	2940	62.0
9	Krypton	Power	-13.7	700	8.57	5999	6.61	0.66	2.06	2.87	0.00	199	3067	49.9
10	Krypton	Power	-13.9	700	8.57	5999	6.98	0.70	2.36	3.00	-0.51	215	3140	55.2
11	Krypton	Flow	-14.7	700	7.30	5110	5.59	0.57	2.13	2.30	0.00	164	2992	47.1
12	Krypton	Flow	-15.4	700	7.05	4935	5.70	0.57	2.24	2.29	-0.57	168	3002	50.1

B. Retarding Potential Analyzer

An example of the RPA measurements appear in Fig. 6. As seen by other experimentalists,³⁴ the RPA identifies three species of ions in the voltage energy distribution curves: the primary beam ions, ion that have undergone elastic collisions, and CEX ions. Interestingly, within the 90% beam divergence half-angle (found to be approximately 50 degrees in the Faraday probe results) the ions are almost solely primary beam ions and the most probable velocity is roughly constant. Near the 95% beam divergence half-angle (~60 degrees) the current collected from ions that have undergone elastic collision are on the same order as the beam ions. Beyond the 95% beam divergence half-angle, the CEX ions are the dominant ion species.

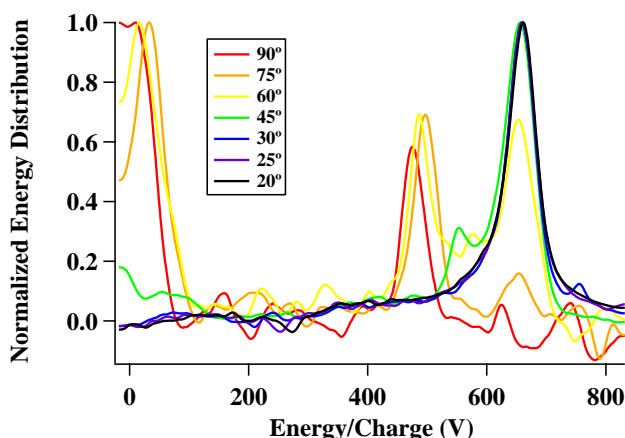


Figure 6. Normalized Voltage Distribution Function for Operation Point 12

The most probable velocity is given by the maximum of the dominant peak in VDF. This value is taken to be the average beam voltage (ion kinetic energy in eV) and is used in the acceleration efficiency in Table 3. The most probable voltage and VDF full width half maximum (FWHM) are also given in the following table.

The most probable voltage is approximately the same for xenon and krypton. One might expect, the most probably voltage to be marginally lower for krypton because of the higher ionization potential of krypton. However, this effect is negligible for these operation points. The

Table 3. RPA Results for the 700 V, 6 and 8 kW Operation Points

Point #	Most Probable Voltage (V)	Voltage Loss (V)	Voltage Spread FWHM (V)	Acceleration Efficiency (%)
1	652	48	92.6	93.1
2	662	38	79.4	94.6
3	651	49	69.0	93.0
4	664	36	59.8	94.9
5	653	47	68.6	93.3
6	663	37	58.4	94.7
7	656	44	92.9	93.7
8	670	30	87.2	95.7
9	656	44	79.0	93.7
10	654	46	68.8	93.4
11	657	43	68.3	93.9
12	662	38	57.6	94.6

trim coil does prove to increase the most probable ion voltage by around 1%. The acceleration efficiency is calculated by simply measuring the average ion velocity.

The dispersion efficiency characterizes the effect of the spread in ion velocities in the Hall thruster plume¹ (Eq. 33). An example of the spread in ion velocities at 30 degrees off centerline is displayed in Fig. 7. Xenon appears to have approximately a 25% larger FWHM in the VDF than krypton. This effect counteracts any voltage loss due to krypton's higher ionization potential. These results also indicate that krypton has a more narrow ionization zone than xenon. The trim coil reduces the ion velocity spread by approximately 13%. The trim coil improves the ion acceleration by improving the dispersion efficiency. Although the ion velocity spread is important, the dispersion efficiency is difficult to calculate and the average ion voltage is more simply calculated from the most probable voltage.

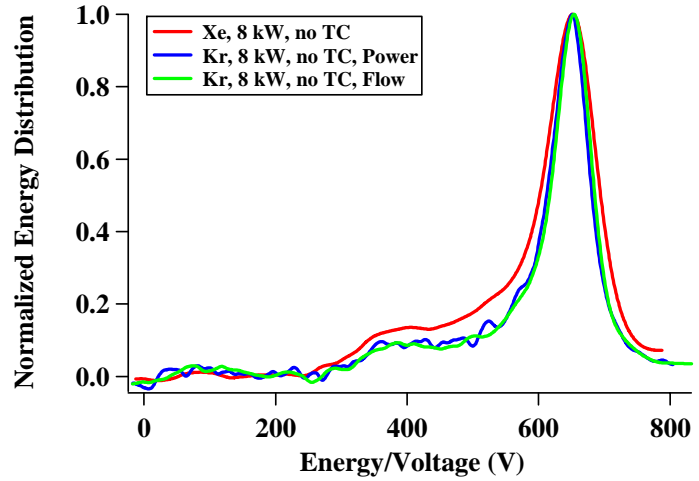


Figure 7. Voltage Energy Distribution Comparison for Xenon and Krypton at 8 kW without the Trim Coil

$$\eta_d = \frac{\langle v_a \rangle^2}{\langle v_a^2 \rangle} \quad (33)$$

C. ExB Probe

The ExB results are shown in Table 4. Although, Xe^{+4} is clearly visible in the xenon data sweeps, only as high as Kr^{+3} could be resolved for the krypton measurements. Due to higher ionization energies, it is not surprising that krypton displays fewer multiply-charged species. The charge utilization is approximately 2% higher for krypton.

Table 4. ExB Results for the 700 V, 6 and 8 kW Operation Points

Point #	Ω_1	Ω_2	Ω_3	Ω_4	$\text{Xe}^+ / \text{Kr}^+$	$\text{Xe}^{2+} / \text{Kr}^{2+}$	$\text{Xe}^{3+} / \text{Kr}^{3+}$	Xe^{4+}	Charge Util. Eff.
1	0.6268	0.2219	0.1152	0.0361	0.8832	0.0954	0.0188	0.0026	96.02
2	0.5938	0.1793	0.1612	0.0657	0.8855	0.0816	0.0279	0.0051	95.09
3	0.6741	0.2346	0.0913	0	0.8951	0.0910	0.0139	0.0000	96.97
4	0.7522	0.1818	0.0660	0	0.9254	0.0653	0.0093	0.0000	97.60
5	0.7161	0.2054	0.0785	0	0.9121	0.0765	0.0114	0.0000	97.29
6	0.7478	0.2048	0.0474	0	0.9197	0.0736	0.0067	0.0000	97.73
7	0.6286	0.1956	0.1349	0.0408	0.8903	0.0845	0.0222	0.0030	95.79
8	0.6565	0.1624	0.1215	0.0597	0.9078	0.0685	0.0195	0.0043	95.72
9	0.8219	0.1257	0.0525	0	0.9506	0.0425	0.0069	0.0000	98.15
10	0.8036	0.1362	0.0602	0	0.9451	0.0468	0.0081	0.0000	97.96
11	0.7840	0.1697	0.0463	0	0.9346	0.0591	0.0063	0.0000	97.96
12	0.7344	0.2171	0.0485	0	0.9141	0.0790	0.0069	0.0000	97.65

D. Magnetically Filtered Faraday Probe Results

The beam current and beam divergence half-angles from the MFFP results and are given in Table 5. The MFFP data are used in conjunction with ExB and RPA results to solve for the beam divergence efficiency given in Eq. 32. The ion current density for the 8 kW no Trim Coil data points are given in Fig. 8. The krypton operation points have greater beam divergence half-angles than the xenon points (~10%). This trend is consistent with other researchers findings.⁶ Oddly, for this set of data the trim coil does not appear to have a significant effect on beam divergence. Thruster optimization involves a large number of efficiency components. Although the trim coil is able to significantly reduce beam divergence, the minimum beam divergence does not necessarily correspond to the point of optimized efficiency. The calculated beam divergence efficiencies are given in the following section.

Table 5. Magnetically Filtered Faraday Probe Results for the 6 and 8 kW Operation Points

Point #	Beam Current (A)	95 % Beam Div. (degrees)	90 % Beam Div. (degrees)
1	9.21	53.0	42.0
2	9.33	54.5	44.5
3	8.44	60.0	49.0
4	8.87	60.5	50.5
5	7.57	61.5	50.5
6	7.62	60.5	50.0
7	7.14	57.5	46.0
8	7.20	57.5	47.0
9	6.74	63.5	52.5
10	6.79	61.5	50.5
11	5.56	63.5	52.5
12	5.76	62.5	51.5

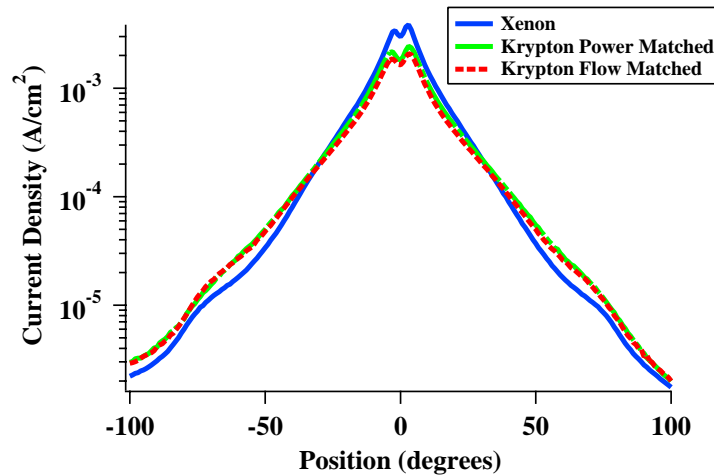


Figure 8. Ion Current Density Comparison of the 8 kW Case without the Trim Coil

E. Efficiency Analysis: Current, Propellant and Beam Divergence Efficiency

A complete table of the efficiencies for the 6 and 8 kW operation points is given in Table 6. The propellant utilization and beam divergence appear to be the dominant factors responsible for the efficiency gap between xenon and krypton.

Table 6. The Complete Efficiency Analysis for Krypton and Xenon Operation Points

Point #	Propellant	Power/Flow Matched	Total Efficiency(%)	Charge Utilization (%)	Acceleration Efficiency (%)	Divergence Efficiency (%)	Voltage Utilization (%)	Current Utilization (%)	Propellant Utilization (%)
1	Xenon	N/A	61.2	96.0	93.1	89.2	83.1	84.3	91.1
2	Xenon	N/A	62.2	95.1	94.6	88.8	84.0	86.2	90.3
3	Krypton	Power	55.0	97.0	93.0	82.0	76.3	87.5	85.0
4	Krypton	Power	56.4	97.6	94.9	80.1	76.0	88.7	85.8
5	Krypton	Flow	51.1	97.3	93.3	80.8	75.4	83.7	83.2
6	Krypton	Flow	57.1	97.7	94.7	80.1	75.8	89.3	86.4
7	Xenon	N/A	58.7	95.8	93.7	86.6	81.2	84.7	89.1
8	Xenon	N/A	62.0	95.7	95.7	85.8	82.1	87.0	90.7
9	Krypton	Power	49.9	98.2	93.7	78.4	73.4	82.3	84.2
10	Krypton	Power	55.2	98.0	93.4	79.9	74.6	88.8	85.1
11	Krypton	Flow	47.1	98.0	93.9	78.3	73.5	80.4	81.3
12	Krypton	Flow	50.1	97.6	94.6	78.9	74.6	86.1	80.0

The beam divergence efficiency is between 78% and 89% for the listed operation points. Xenon has a beam divergence efficiency about 8% larger than the krypton points. This divergence is a significant contributor to the krypton efficiency gap and results in a voltage utilization efficiency that is about 8% larger for xenon.

The propellant utilization for xenon is approximately 90% and between 80% and 85% for krypton. The trim coil appears to have very little effect on propellant utilization. The high krypton efficiency results from the NASA-457M^{8,9} experiments are connected to propellant utilization optimization. The NASA-457M has a large discharge channel that increases krypton residence time and hence the probability of ionization.

Current utilization is approximately the same for the krypton and xenon points. However, the trim coil appears to improve the electron dynamics inside the Hall thruster, which can be seen in the current utilization. The current utilization is between 81% and 90% for these operation points. The current utilization is improved by 1-6.5% when the trim coil is in used. This improved current utilization can be explained by the magnetic mirroring effect that theoretically is focusing the electrons toward the center of the discharge channel. This effect would reduce electron wall collisions and reduce near-wall conductivity.^{2,35}

Several trends can be observed from the tabulated data as anode flow rate is increased. As anode flow rate increases, several performance components are improved. These components include: anode efficiency, propellant utilization, current utilization, and beam divergence. Charge utilization is decreased slightly by increased anode flow rate. The acceleration efficiency is not strongly affected.

The anode efficiency is given in Fig. 9. As the anode flow is increased 50 sccm, krypton anode efficiency increases by almost 8%. Xenon is largely unaffected. The finer points of this efficiency improvement are captured in the propellant utilization, charge utilization, and beam divergence efficiency.

Propellant utilization efficiency versus anode flow rate is given in Fig. 10. Propellant utilization is increased by almost 7% as anode flow rate increases and plateaus around 86%. This finding is not surprising since a larger anode flow rate will increase the neutral number density and concurrently the rate of ionizing collisions. Xenon propellant utilization is approximately constant (~90%) for all flow rates. The xenon propellant utilization is already maximized and nothing is gained by increased anode flow rate. Following the same lines of thought, the charge utilization efficiency decreases slightly with increased anode flow rate. This result is due to the larger neutral number density resulting in more ionizing collisions and therefore more multiply-charged species.

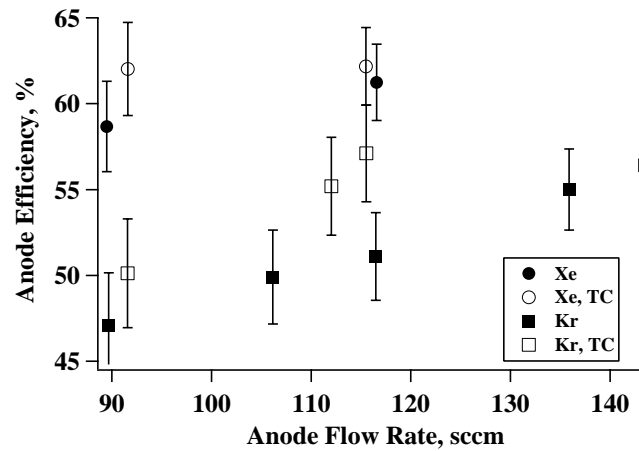


Figure 9. Anode Efficiency versus Anode Flow Rate

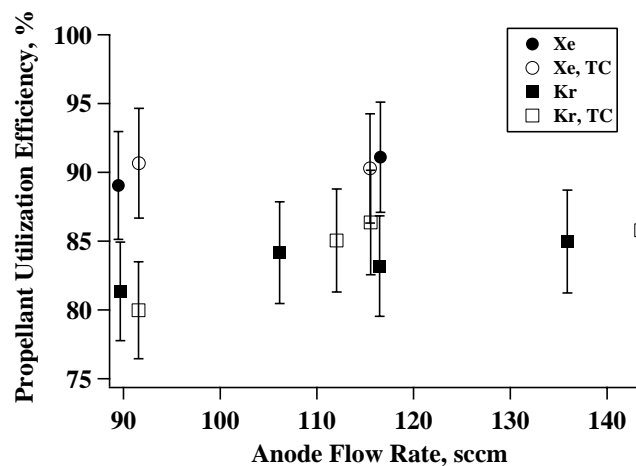


Figure 10. Propellant Utilization Efficiency versus Anode Flow Rate

Current utilization efficiency is shown in Fig. 11. For krypton, the current utilization efficiency increases by almost 9% and for the trim coil case, appears to plateau around 90% as flow rate increases. This result may seem counter-intuitive since the increasing neutral and plasma density should result in more electron-particle collisions, which should increase the electron cross-field mobility. However, as flow rate increases, ion production increases, which in turn increases the beam current. The results may suggest that the dominant mode of axial electron transport is near-wall conductivity. This behavior is probably tied to the magnetic field and the electron dynamics at different magnetic settings. The reason for the improved current utilization is not clear although the limiting current utilization behavior seen in the krypton trim coil case suggests that there are competing factors at work. Xenon again is largely unaffected by the increased flow rate.

Beam divergence (Fig. 12) is shown to improve slightly for both propellants as anode flow rate is increased. The beam divergence is improved by about 3 and 4% for xenon and krypton, respectively. A possible explanation is that as anode flow rate increases, the ionization rate increases and the ionization zone moves upstream. As the ionization zone is moved farther upstream, ions are able to begin their acceleration earlier in the acceleration zone and the divergence is decreased.

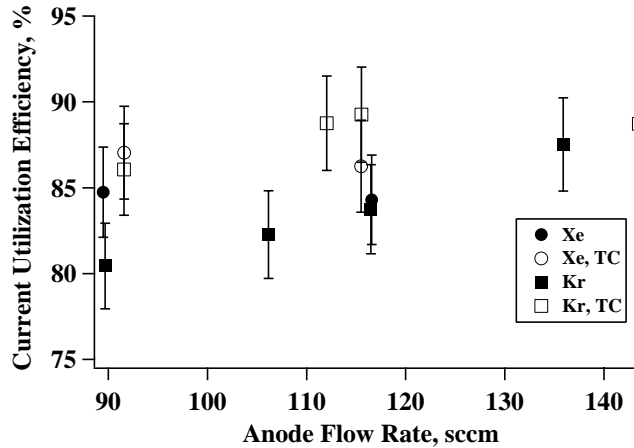


Figure 11. Current Utilization Efficiency versus Anode Flow Rate

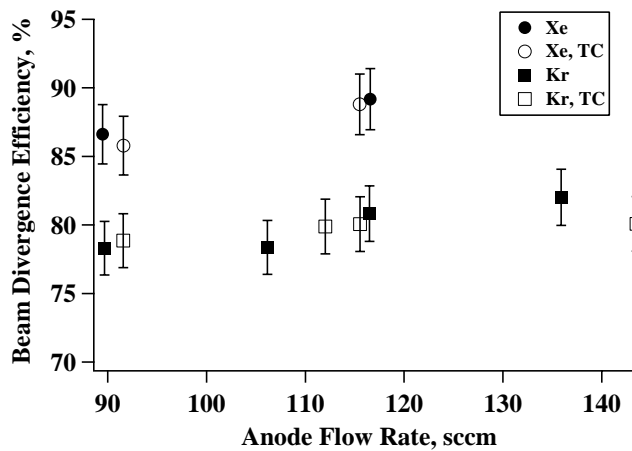


Figure 12. Beam Divergence Efficiency versus Anode Flow Rate

V. Conclusions

An efficiency analysis comparing high voltage xenon and krypton operation has been successfully conducted. There are a number of efficiency parameters that have been isolated and pinpointed as the causes of the efficiency differences between the two propellants. There have also been a number of trends connected to trim coil operation. The trends are listed below. Trim coil proves to have little effect on ionization processes but greatly improves the electron dynamics and voltage utilization.

A. Trim Coil Effects

- Improves the anode efficiency by 1-6%
- Improves average acceleration voltage (~1%).
- Improves the ion velocity dispersion efficiency. The trim coil decreases the FWHM of the VDF by 13%.
- Oddly, the trim coil has little effect on beam divergence efficiency.
- The trim coil has little effect on species fractions and propellant utilization efficiency.
- Current utilization efficiency improves by 1-6.5%. The improvement is believed to be connected to the magnetic mirroring effect reducing electron-wall collisions and hence near-wall conductivity.

B. Krypton/Xenon Differences

- Total efficiency is about 5-15% better for xenon.
- Krypton has better dispersion efficiency (the FWHM is 25% higher for xenon) and therefore may have a smaller ionization zone than xenon.
- Both propellants have the same average ion voltage, resulting in approximately same acceleration utilization.
- The beam divergence efficiency is better for xenon (8%) and consequently, the voltage utilization is about 8% better for xenon.
- Krypton has a better charge utilization efficiency (2%)
- Both propellants have about the same current utilization efficiency.
- Propellant utilization is about 5-10% better for xenon. Propellant utilization reach a maximum around 90% and 86% for xenon and krypton respectively.

C. Anode Flow Rate Effects

- Increased anode flow rate improves krypton's anode efficiency due to improvements in propellant utilization, current utilization and beam divergence.
- The increased anode flow rate increases the ionization rate. The increased ionization rate improves propellant utilization and to a lesser degree hurts charge utilization efficiency.
- Increased anode flow rate is shown to improve current utilization efficiency.
- Beam divergence is also slightly improved with increased anode flow rate. The higher number density may move the ionization zone upstream and allows ions to start accelerating earlier in the acceleration zone, which reduces the divergence.

D. Suggestion for Krypton Design Improvements and Future work

Several things can be done to improve the performance of krypton. A longer discharge channel will lead to longer propellant residence times, which will improve the propellant utilization. Higher discharge voltages will increase electron temperatures and ionization collision cross sections, which will increase the probability of an ionizing electron-atom collision. High anode flow rates will also increase the collision rate, which can further increase the propellant utilization.

There should be a focus on improving understanding of krypton's large divergence angle. This is probably related to the internal plasma potential structure and the magnetic field. Future work should focus on the studying the internal potential structure and better understanding the optimum magnetic field structure for krypton propellant.

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